

PROJECT MANUAL

VOLUME 2 OF 2

Renovations Autism Program Building

McNeese State University, Lake Charles, Louisiana

Project No.: 19-627-21-01, F.19002384 &
01-107-05B-13, F.01004527 (Supplement)

State ID: S12257

Site Code: 5-10-004

State of Louisiana: Jeff Landry – Governor

Division of Administration

Taylor F. Barras – Commissioner of Administration

Office of Facility Planning and Control

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Date: 2025.08.29

CONSTRUCTION BID DOCUMENTS



Architect Project Number: 2203

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Renovations Autism Program Building
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Lake Charles, Louisiana

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- A. Renovations to Autism Program Building, McNeese State University.
- B. State of Louisiana.
- C. Lake Charles, LA.
- D. Owner Project No. 19-627-21-01, F.19002384 & 01-107-05B-13, F.01004527.
- E. Architect Project No. 2203.
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- J. Website: www.cohesionarchitecture.com.
- K. Copyright 2025 Cohesion Architecture. All rights reserved.

END OF DOCUMENT 00 01 01

SECTION 21 13 13 - WET-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipes, fittings, and specialties.
 - 2. Cover system for sprinkler piping.
 - 3. Specialty valves.
 - 4. Sprinklers.
 - 5. Alarm devices.
 - 6. Control panels.
 - 7. Pressure gages.
- B. Furnish all materials, labor, tools, equipment and working plans to install and place into operation the complete Fire Protection System (Automatic Wet Pipe Sprinkler System) for the entire building in accordance with the attached plans and as specified herein.
- C. All work shall meet requirements of the latest edition of the National Fire Protection Association (NFPA), Louisiana State Fire Marshal.
- D. Prior to start of the design of the fire protection system, the contractor shall coordinate and complete the "Owner's Information Certificate" form required by the State Fire Marshal. The form can be found at the State Fire Marshal's website <http://www.dps.louisiana.gov/sfm>. The form shall identify special occupancies and commodity classifications and shall be given to the fire protection system designer before the start of design.
- E. Sprinkler contractor shall visit site and familiarize himself with all existing conditions, examine plans and specifications to determine building conditions and coordinate with work being performed by other trades. Contractor shall make note that all calculations and plans required by the State Fire Marshal shall be provided by Sprinkler Contractor.
- F. Each bidder shall be licensed to perform sprinkler work in the State of Louisiana and shall be recognized by Property Insurance Association of Louisiana as a reliable sprinkler contractor.
- G. Sprinkler Contractor shall include in his price all offsets required in order to avoid conflict with ductwork, lights, grilles, air boxes, etc. All offsets shall be made above intersecting ducts or pipes in order to minimize trapping of water. Contractor shall coordinate installation of his piping with all other trades to assure that they can all fit in the space provided. In general, sprinkler piping shall be run at maximum height above finished floor or between joists in order to minimize conflict with different



trades. In areas where joists are exposed, lines shall be run at bottom of roof deck, between or through joists.

- H. Contractor shall make note that sprinkler piping layout and sprinkler head locations are diagrammatic and all spaces shall have proper number of heads and proper pipe size in contractor's price.
- I. Contractor shall also obtain latest flow data for local utility company and assure himself prior to bid that adequate pressures and flow are available for the system he intends to provide.

1.3 REQUEST FOR APPEAL

- A. The Contractor shall be required to complete any and all "Appeals" to the State Fire Marshal's Office required to clear review comments associated with shop drawings. The Contractor shall be required to complete the Appeal Forms and provide associated appeal costs for appeals associated with the project.
 - 1. Example of Appeals including but not limited to: Sprinkler head type below stands, Low Suction Control Valve required by DHH on Fire Pump applications, etc.

1.4 DEFINITIONS

- A. Standard-Pressure Sprinkler Piping: Wet-pipe sprinkler system piping designed to operate at working pressure of 175-psig maximum.

1.5 PAINTING

- A. All painting shall be by the general contractor's painting sub-contractor. All pipe, pipe covering, equipment, supports, hangers, etc. Exposed in the building or equipment room shall be painted. This contractor shall prepare the surface of the material to receive the first coat of paint.
- B. All subsequent coatings shall be prepared by the painting sub-contractor. Requirements covering paints, workmanship and preparation of surfaces as stated in the architectural specifications shall govern. Colors shall be approved by the architect. All piping shall be color-coded.
- C. All piping shall be color coded per the following:
 - 1. Fire Protection Piping (Exposed in Building) Red (Color to be selected by Architect)

1.6 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings: For wet-pipe sprinkler systems.
 - 1. Include plans, elevations, sections, and attachment details.
 - 2. Include diagrams for power, signal, and control wiring.
 - 3. Shop drawings shall be prepared by the contractor before commencing fire protection installation. The shop drawings shall be detailed as required by the State Fire Marshal's Office and submitted through the Architect to the following for approval:
 - a. State Fire Marshal.
 - b. Local Fire Prevention Bureau.

4. Provide review application fee as required by the State Fire Marshal. Contractor shall pay all applicable fees required for the project thru completion of project.
 5. All shop drawings plans and elevations shall be made at 1/8" scale and arranged same as contract drawings.
 6. Provide scaled site plan.
- C. Delegated-Design Submittal: For wet-pipe sprinkler systems indicated to comply with performance requirements and design criteria, including analysis data signed by the qualified NICET certified designer responsible for their preparation.

1.7 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Sprinkler systems, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
1. Domestic water piping
 2. Items penetrating finished ceiling including the following:
 - a. Lighting fixtures.
- B. Qualification Data: For qualified Installer and NICET designer.
- C. Approved Sprinkler Piping Drawings: Working plans, prepared according to NFPA 13, that have been approved by authorities having jurisdiction, including hydraulic calculations if applicable.
- D. Fire-hydrant flow test report.
- E. Field Test Reports and Certificates: Indicate and interpret test results for compliance with performance requirements and as described in NFPA 13. Include "Contractor's Material and Test Certificate for Aboveground Piping."
- F. Field quality-control reports.

1.8 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For wet-pipe sprinkler systems and specialties to include in emergency, operation, and maintenance manuals.

1.9 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. Sprinkler Cabinets: Finished, wall-mounted, steel cabinet with hinged cover, and with space for minimum of six spare sprinklers plus sprinkler wrench. Include number of sprinklers required by NFPA 13 and sprinkler wrench. Include separate cabinet with sprinklers and wrench for each type of sprinkler used on Project.

1.10 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Installer's responsibilities include designing, fabricating, and installing sprinkler systems and providing professional engineering services needed to assume engineering responsibility. Base calculations on results of fire-hydrant flow test.
 - a. Engineering Responsibility: Preparation of working plans, calculations, and field test reports by a qualified designer.
 - b. The contractor shall be a qualified fire protection contractor, licensed by the State of Louisiana and directly engaged in the installation of automatic fire sprinkler systems and other fire protection equipment.
- B. Welding Qualifications: Qualify procedures and operators according to 2010 ASME Boiler and Pressure Vessel Code.

1.11 FIELD CONDITIONS

- A. Interruption of Existing Sprinkler Service: Do not interrupt sprinkler service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary sprinkler service according to requirements indicated:
 - 1. Notify Architect no fewer than two days in advance of proposed interruption of sprinkler service.
 - 2. Do not proceed with interruption of sprinkler service without Architect's written permission.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Sprinkler system equipment, specialties, accessories, installation, and testing shall comply with the following:
 - 1. NFPA 13.
- B. Standard-Pressure Piping System Component: Listed for 175-psig minimum working pressure.
- C. Delegated Design: Engage a qualified designer to design wet-pipe sprinkler systems.
 - 1. Conduct a fire-hydrant flow test and indicate the following conditions:
 - a. Date:
 - b. Time:
 - c. Performed by:
 - d. Location of Residual Fire Hydrant R:
 - e. Location of Flow Fire Hydrant F:
 - f. Static Pressure at Residual Fire Hydrant R:
 - g. Measured Flow at Flow Fire Hydrant F:
 - h. Residual Pressure at Residual Fire Hydrant R:
 - 2. Sprinkler system design shall be approved by authorities having jurisdiction.
 - a. Margin of Safety for Available Water Flow and Pressure: 10 percent, including losses through water-service piping, valves, and backflow preventers.
 - b. Sprinkler Occupancy Hazard Classifications as per NFPA.
 - 3. Minimum Density for Automatic-Sprinkler Piping Design as per NFPA:

4. Maximum Protection Area per Sprinkler: According to UL listing.

2.2 STEEL PIPE AND FITTINGS

- A. Standard-Weight, SCHEDULE 40 Black-Steel Pipe: ASTM A 53/A 53M, Type E, Grade B. Pipe ends may be factory or field formed to match joining method.
- B. Schedule 10, Black-Steel Pipe: ASTM A 135/A 135M or ASTM A 795/A 795M, Schedule 10 in NPS 4 to NPS 5; and NFPA 13-specified wall thickness in NPS 6 to NPS 10, plain end.
- C. Black-Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M, standard-weight, seamless steel pipe with threaded ends.
- D. Galvanized- and Uncoated-Steel Couplings: ASTM A 865/A 865M, threaded.
- E. Malleable- or Ductile-Iron Unions: UL 860.
- F. Cast-Iron Flanges: ASME 16.1, Class 125.
- G. Steel Flanges and Flanged Fittings: ASME B16.5, Class 150.
 1. Pipe-Flange Gasket Materials: EPDM rubber gasket.
 - a. Class 125 and Class 250, Cast-Iron, Flat-Face Flanges: Full-face gaskets.
 - b. Class 150 and Class 300, Ductile-Iron or -Steel, Raised-Face Flanges: Ring-type gaskets.
 2. Metal, Pipe-Flange Bolts and Nuts: Carbon steel unless otherwise indicated.
- H. Steel Welding Fittings: ASTM A 234/A 234M and ASME B16.9.
 1. Welding Filler Metals: Comply with AWS D10.12M/D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- I. Grooved-Joint, Steel-Pipe Appurtenances:
 1. Pressure Rating: 175-psig minimum.
 2. Galvanized Painted Uncoated Grooved-End Fittings for Steel Piping: ASTM A 47/A 47M, malleable-iron casting or ASTM A 536, ductile-iron casting, with dimensions matching steel pipe.
 3. Grooved-End-Pipe Couplings for Steel Piping: AWWA C606 and UL 213 rigid pattern, unless otherwise indicated, for steel-pipe dimensions. Include ferrous housing sections, EPDM-rubber gasket, and bolts and nuts.

2.3 SPECIALTY VALVES

- A. Listed in UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
- B. Pressure Rating:
 1. Standard-Pressure Piping Specialty Valves: 175-psig minimum.
- C. Body Material: Cast or ductile iron.
- D. Size: Same as connected piping.
- E. End Connections: Flanged or grooved.

2.4 SPRINKLERS

- A. Manufacturers shall be one of the following:
 - 1. Viking Corporation.
 - 2. Reliable Automatic Sprinkler Co.
 - 3. Grinnel.
 - 4. Tyco Fire & Building Products.
- B. Listed in UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
- C. Pressure Rating for Residential Sprinklers: 175-psig maximum.
- D. Pressure Rating for Automatic Sprinklers: 175-psig minimum.
- E. Automatic Sprinklers with Heat-Responsive Element:
 - 1. Early-Suppression, Fast-Response Applications: UL 1767.
 - 2. Nonresidential Applications: UL 199.
 - 3. Residential Applications: UL 1626.
 - 4. Characteristics: Nominal 1/2-inch orifice with Discharge Coefficient K of 5.6, and for "Ordinary" temperature classification rating unless otherwise indicated or required by application.
- F. Open Sprinklers with Heat-Responsive Element Removed: UL 199.
 - 1. Nominal Orifice: 1/2 inch, with discharge coefficient K between 5.3 and 5.8.
- G. Sprinkler Finishes: Chrome plated.
- H. Sprinkler Escutcheons: Materials, types, and finishes for the following sprinkler mounting applications. Escutcheons for concealed, flush, and recessed-type sprinklers are specified with sprinklers.
 - 1. Ceiling Mounting: Chrome-plated steel, one piece, flat.
 - 2. Sidewall Mounting: Chrome-plated steel, one piece, flat.
- I. Sprinkler Guards:
 - 1. Standard: UL 199.
 - 2. Type: Wire cage with fastening device for attaching to sprinkler.

2.5 ALARM DEVICES

- A. Alarm-device types shall match piping and equipment connections.
- B. Electrically Operated Alarm Bell:
 - 1. Standard: UL 464.
 - 2. Type: Vibrating, metal alarm bell.
 - 3. Size: [6-inch minimum-] [8-inch minimum-] [10-inch] diameter.
 - 4. Finish: Red-enamel factory finish, suitable for outdoor use.
 - 5. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application
- C. Water-Flow Indicators:
 - 1. Standard: UL 346.

2. Water-Flow Detector: Electrically supervised.
3. Components: Two single-pole, double-throw circuit switches for isolated alarm and auxiliary contacts, 7 A, 125-V ac and 0.25 A, 24-V dc; complete with factory-set, field-adjustable retard element to prevent false signals and tamperproof cover that sends signal if removed.
4. Type: Paddle operated.
5. Pressure Rating: 250 psig.
6. Design Installation: Horizontal or vertical.

D. Pressure Switches:

1. Standard: UL 346.
2. Type: Electrically supervised water-flow switch with retard feature.
3. Components: Single-pole, double-throw switch with normally closed contacts.
4. Design Operation: Rising pressure signals water flow.

E. Valve Supervisory Switches:

1. Standard: UL 346.
2. Type: Electrically supervised.
3. Components: Single-pole, double-throw switch with normally closed contacts.
4. Design: Signals that controlled valve is in other than fully open position.
5. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application

2.6 PRESSURE GAGES

- A. Standard: UL 393.
- B. Dial Size: 3-1/2- to 4-1/2-inch diameter.
- C. Pressure Gage Range: 0- to 250-psig minimum.
- D. Label: Include "WATER" label on dial face.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Perform fire-hydrant flow test according to NFPA 13 and NFPA 291. Use results for system design calculations required in "Quality Assurance" Article.
- B. Report test results promptly and in writing.

3.2 SERVICE-ENTRANCE PIPING

- A. Reuse existing water-service piping for service entrance to building.
- B. Reuse the existing shutoff valve, check valve, pressure gage, and drain at connection to water service.

3.3 PIPING INSTALLATION

- A. Locations and Arrangements: Drawing plans, schematics, and diagrams indicate general location and arrangement of piping. Install piping as indicated on approved working plans.
 - 1. Deviations from approved working plans for piping require written approval from authorities having jurisdiction. File written approval with Architect before deviating from approved working plans.
 - 2. Coordinate layout and installation of sprinklers with other construction that penetrates ceilings, including light fixtures, HVAC equipment, and partition assemblies.
- B. Piping Standard: Comply with NFPA 13 requirements for installation of sprinkler piping.
- C. Use listed fittings to make changes in direction, branch takeoffs from mains, and reductions in pipe sizes.
- D. Install unions adjacent to each valve in pipes NPS 2 and smaller.
- E. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- F. Install "Inspector's Test Connections" in sprinkler system piping, complete with shutoff valve, and sized and located according to NFPA 13.
- G. Install sprinkler piping with drains for complete system drainage.
- H. Install sprinkler control valves, test assemblies, and drain risers adjacent to standpipes when sprinkler piping is connected to standpipes.
- I. Install automatic (ball drip) drain valve at each check valve for fire-department connection, to drain piping between fire-department connection and check valve. Install drain piping to and spill over floor drain or to outside building.
- J. Install alarm devices in piping systems.
- K. Install pressure gages on riser or feed main, at each sprinkler test connection, and at top of each standpipe. Include pressure gages with connection not less than NPS 1/4 and with soft-metal seated globe valve, arranged for draining pipe between gage and valve. Install gages to permit removal, and install where they are not subject to freezing.
- L. Fill sprinkler system piping with water.
- M. Install electric heating cables and pipe insulation on sprinkler piping in areas subject to freezing.
- N. Install sleeves for piping penetrations of walls, ceilings, and floors.
- O. Install escutcheons for piping penetrations of walls, ceilings, and floors.

3.4 JOINT CONSTRUCTION

- A. Install couplings, flanges, flanged fittings, unions, nipples, and transition and special fittings that have finish and pressure ratings same as or higher than system's pressure rating for aboveground applications unless otherwise indicated.
- B. Install unions adjacent to each valve in pipes NPS 2 and smaller.
- C. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- D. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- E. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- F. Flanged Joints: Select appropriate gasket material in size, type, and thickness suitable for water service. Join flanges with gasket and bolts according to ASME B31.9.
- G. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- H. Twist-Locked Joints: Insert plain end of steel pipe into plain-end-pipe fitting. Rotate retainer lugs one-quarter turn or tighten retainer pin.
- I. Steel-Piping, Pressure-Sealed Joints: Join lightwall steel pipe and steel pressure-seal fittings with tools recommended by fitting manufacturer.
- J. Welded Joints: Construct joints according to AWS D10.12M/D10.12, using qualified processes and welding operators according to "Quality Assurance" Article.
 - 1. Shop weld pipe joints where welded piping is indicated. Do not use welded joints for galvanized-steel pipe.
- K. Steel-Piping, Cut-Grooved Joints: Cut square-edge groove in end of pipe according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved-end fittings according to AWWA C606 for steel-pipe joints.
- L. Steel-Piping, Roll-Grooved Joints: Roll rounded-edge groove in end of pipe according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved-end fittings according to AWWA C606 for steel-pipe grooved joints.
- M. Steel-Piping, Pressure-Sealed Joints: Join Schedule 5 steel pipe and steel pressure-seal fittings with tools recommended by fitting manufacturer.
- N. Dissimilar-Material Piping Joints: Make joints using adapters compatible with materials of both piping systems.

3.5 VALVE AND SPECIALTIES INSTALLATION

- A. Install listed fire-protection valves, trim and drain valves, specialty valves and trim, controls, and specialties according to NFPA 13 and authorities having jurisdiction.
- B. Install listed fire-protection shutoff valves supervised open, located to control sources of water supply except from fire-department connections. Install permanent identification signs indicating portion of system controlled by each valve.
- C. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water-supply sources.
- D. Specialty Valves:
 - 1. Install valves in vertical position for proper direction of flow, in main supply to system.
 - 2. Install alarm valves with bypass check valve and retarding chamber drain-line connection.

3.6 SPRINKLER INSTALLATION

- A. Install sprinklers in suspended ceilings in center of acoustical ceiling panels.
- B. Install dry-type sprinklers with water supply from heated space. Do not install pendent or sidewall, wet-type sprinklers in areas subject to freezing.
- C. Install sprinklers with stainless steel braided fully welded flexible, sprinkler hose fittings, and install hose into bracket on ceiling grid. Flexible hose shall not use gaskets and shall be true 1" hose sizes.

3.7 IDENTIFICATION

- A. Install labeling and pipe markers on equipment and piping according to requirements in NFPA 13.
- B. Identify system components, wiring, cabling, and terminals.

3.8 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Leak Test: After installation, charge systems and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 - 3. Flush, test, and inspect sprinkler systems according to NFPA 13, "Systems Acceptance" Chapter.
 - 4. Energize circuits to electrical equipment and devices.
 - 5. Coordinate with fire-alarm tests. Operate as required.
 - 6. Verify that equipment hose threads are same as local fire department equipment. Provide letter to Architect with the approval of the thread type by the local fire department equipment.
- B. Sprinkler piping system will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.9 CLEANING

- A. Clean dirt and debris from sprinklers.
- B. Only sprinklers with their original factory finish are acceptable. Remove and replace any sprinklers that are painted or have any other finish than their original factory finish.

3.10 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain specialty valves.

3.11 PIPE HANGERS AND SUPPORTS

- A. This Contractor shall furnish and install all foundations and supports required for his equipment unless indicated otherwise on the Drawings.
- B. This Contractor shall furnish and install all escutcheons, inserts, thimbles, hangers, saddles, etc. required for the proper support and installation of his equipment and piping and he shall cooperate with other trades in locating and placing these items.

3.12 PIPING SCHEDULE

- A. Piping between Fire Department Connections and Check Valves: Galvanized, standard-weight steel pipe with threaded ends, cast-iron threaded fittings, and threaded grooved ends, grooved-end fittings, grooved-end-pipe couplings, and grooved joints.
- B. Sprinkler specialty fittings may be used, downstream of control valves, instead of specified fittings.
- C. Piping within the building 4" and smaller shall be Schedule 40 black steel pipe with threaded fittings. Piping larger than 4" shall be Schedule 40 black steel pipe with welded fittings. At Contractor's option, piping larger than 4" may be Schedule 10. At Contractor's option, roll grooved pipe with mechanical couplings may be used. Schedule 5 piping is not acceptable.

3.13 MECHANICAL GROOVED PIPING

- A. At the contractor's option, roll grooved piping and fittings may be used for the Fire Protection and HVAC piping systems inside building in lieu of connections hereinbefore specified. Cut grooved piping is not acceptable.
- B. Couplings shall be fabricated in two or more parts of malleable iron castings, in accordance Federal Specification QQ-I-666c, Grade II. Couplings gasket shall be molded synthetic rubber, per ASTM-D-75-61, Grade No. R615BZ. Coupling bolts shall be oval neck track head type with hexagonal heavy nuts, per ASTM A-183-60.

- C. All pipe fittings shall be fabricated of malleable iron castings in accordance with Federal Specifications QQ-1-666c, Grade II. Where malleable fitting pattern is not available, fittings fabricated from Schedule 40 steep pipe or standard wall seamless welded fittings with grooved ends may be used.
- D. Before assembly of couplings, light coat pipe ends and outside of gaskets with cup grease or graphite paste to facilitate installation.
- E. Pipe grooving shall be in accordance with the manufacturer's specifications contained in latest published literature.

3.14 VICTAULIC COUPLINGS

- A. At the contractor's option, Victaulic couplings and fittings may be used for the Fire Protection and HVAC piping systems inside building in lieu of connections hereinbefore specified.
- B. Couplings shall be manufactured in two or more parts of ASTM A-395 grade 65-45-15 and A-536 grade 65-45-12 ductile iron castings. Coupling gaskets shall be suited for the intended service as per manufacturer's guidelines and recommendations. Coupling bolts shall be zinc-plated carbon steel track head type with hexagonal heavy nuts, per ASTM A-183-60.
- C. Rigid Couplings shall be Victaulic Style 07, FireLock™ Style 005, or equal with offsetting angle-pattern bolt pads, to provide rigidity and piping system support and hanging requirements in accordance with ANSI B31.1, B31.9, and NFPA 13.
- D. Flexible Couplings shall be Victaulic Style 75, or Victaulic Style 77, or equal: Flexible Couplings shall used in locations where stress relief and vibration attenuation are required. Couplings shall be placed in close proximity to the vibration source.
- E. Flange Adapters shall be Victaulic Style 741, or equal. Flange adapters shall be Class 150 flange adapters for grooved end pipe shall be manufactured in two or more parts of ASTM A-395 grade 65-45-15 and A-536 grade 65-45-12 ductile iron castings. Flange adapter gaskets shall be suited for the intended service as per manufacturer's guidelines and recommendations.
- F. All pipe fittings used with pipe couplings shall be fabricated of ductile iron conforming to ASTM A-395 grade 65-45-15 and A-536 grade 65-45-12 or forged carbon steel conforming to ASTM A234 grade WPB. Where Victaulic ductile iron or forged carbon steel fitting patterns are not available, fittings fabricated from schedule 40 steel pipe conforming to ASTM A-53 with grooved ends may be used. Fittings used in fire protection service shall be UL listed and FM approved, equal to Victaulic FireLock™ fittings.
- G. Pipe ends shall be clean and free from indentations, projections, and roll marks. Before assembly of couplings, lightly coat pipe ends and outside of gaskets with lubricant, cup grease or graphite paste to facilitate installation.
- H. Pipe grooving shall be in accordance with the manufacturer's specifications contained in latest published literature.
- I. All grooved couplings, fittings and flange adapters shall be the products of the same manufacturer. Grooving tools shall be of the same manufacturer as the grooved end components.

3.15 SPRINKLER SCHEDULE

- A. Use sprinkler types in subparagraphs below for the following applications:
 - 1. Rooms without Ceilings: Upright sprinklers with wire guards.
 - 2. Rooms with Suspended Ceilings: Concealed sprinklers.
 - 3. Wall Mounting: Sidewall sprinklers.
 - 4. Spaces Subject to Freezing: Pendent, dry sprinklers.
 - 5. Special Applications: Extended-coverage, flow-control, and quick-response sprinklers where indicated.
- B. Provide sprinkler types in subparagraphs below with finishes indicated.
 - 1. Concealed Sprinklers: Rough brass, with factory-painted white cover plate.
 - 2. Upright and Sidewall Sprinklers: Chrome plated in finished spaces exposed to view; rough bronze in unfinished spaces not exposed to view; wax coated where exposed to acids, chemicals, or other corrosive fumes.

END OF SECTION 21 13 13

SECTION 21 20 00 – FIRE HYDRANTS

PART 1 - GENERAL

1.1 SCOPE

- A. This section is a minimum guideline for furnishing and installation of dry-barrel fire hydrants

1.2 QUALITY ASSURANCE

- A. Standards (as applicable).
 - 1. ANSI/AWWA C502, Dry-Barrel Fire Hydrants, latest revision.

1.3 PRODUCT DELIVERY, STORAGE, AND HANDLING.

- A. Fire hydrants shall be handled, stored, and protected in such a manner as to prevent damage to materials, coatings, and finishes..
- B. All fittings and joints shall be kept free from dirt, oil, and grease.

PART 2 – PRODUCTS

2.1 GENERAL

- A. All fire hydrants shall be a dry-barrel type manufactured in accordance with AWWA C502.
- B. Fire hydrants shall be the three-way type with one (1) pumper nozzle and two (2) hose nozzles all located on the same horizontal plan.
- C. Fire hydrants shall be designed for a working pressure of 150psi.
 - 1. The assembled hydrants shall be tested at the factory to 300 psi in both the open and closed positions.
 - a. No leakage shall be allowed through the castings, main valve, joints, or stem packing.
 - b. Under test conditions the leakage through the drain valve shall not exceed five (5) ounces.
- D. Acceptable fire hydrants and their manufacturers are:
 - 1. Mueller, Centurion Model 200
 - 2. Kennedy Valve, Guardian Model K-81-A
 - 3. American AVK

2.2 MATERIALS AND CONSTRUCTION

- A. All fire hydrants shall have a minimum main valve opening size of 5- $\frac{1}{4}$ inches (5- $\frac{1}{4}$ ").
 - 1. Valve shall be cast permanently on the hydrant.
- B. The fire hydrant's pumper nozzle shall be 4- $\frac{1}{2}$ inches in diameter.
 - 1. Pumper nozzle threads shall be left-handed, Mueller gauge 6-524, outside diameter 5.384-inches (5.384"); pitch diameter 5.240-inches (5.240"); six (6) threads per inch; Higbee cut.
 - 2. A nozzle cap shall be provided with a synthetic rubber gasket installed in a retaining groove and the dimensions and shape of the nozzle cap shall be the same as the operating shaft nut.
 - a. Nozzle caps shall be attached to the hydrant with non-kinking type steel chains.
 - b. Nozzles must be replaceable in the field.
- C. Each fire hydrant shall have two (2) 2- $\frac{1}{2}$ inch (2- $\frac{1}{2}$ ") hose nozzles.
 - 1. Hose threads shall be left-handed and National Standard threads.
- D. Operating nut and shaft:
 - 1. The bronze operating nut shall be pentagon shaped, tapered, and measure 1- $\frac{5}{16}$ inches (1- $\frac{5}{16}$ ") from point to flat base of the nut and 1- $\frac{1}{4}$ inches (1- $\frac{1}{4}$ ") at the top. The height of the nut shall not be less than one-inch (1").
 - 2. The hydrant shall open by turning the operating nut to the right in a clockwise direction and shall have an arrow on top of the bonnet to designate the direction of opening.
 - 3. All fire hydrants shall be of the dry-barrel design where an oil reservoir provides permanent lubrication of the operating nut threads.
 - 4. One (1) or more "O" rings shall protect the operating mechanism from the water way.
 - 5. Lower stem end thread shall be sealed from water.
- E. All fire hydrants shall be supplied with a traffic collision break-off feature, designed for a working pressure of 150 psi.
 - 1. The barrel and operating mechanism shall be so designed that in the event of accident, damage, or breaking of the hydrant at or above the grade level, the main valve will remain closed and reasonably tight against leakage.
- F. One (1) or more drain valves and drain openings shall be furnished.
- G. Main valves, drain valves, and seat rings shall be removable from above ground. Any special tool needed shall be furnished by the supplier at no additional charge to the City.
- H. Extension sections must be available to allow the fire hydrant to be raised to a new grade without shutting off the water.

1. The break-away traffic flange must be able to be retained on the fire hydrant.
- I. All barrel component connections shall be the bolted flange type.
 1. The ground line connection shall be manufactured to allow positioning of the top section at increments not greater than 15 degrees.
- J. All fire hydrants shall be painted to match the existing hydrants in the system as accepted by the Water and Sewer Department.
- K. All ferrous metal exposed to water in the shoe of the hydrant shall be epoxy lined (4 mil minimum). This coating requirement shall include lower valve (plant) and retainer.
- L. Shoe inlets shall be provided with a mechanical joint inlet to accommodate six-inch (6") diameter cast iron pipe. The mechanical joint shall meet the specifications as stated in Section 02615, Ductile Iron Pipe.
- M. The auxiliary valve on the fire hydrant lateral shall be a six-inch (6") resilient seat gate valve.
 1. The valve shall be provided with a valve box.
 2. If the operating nut on the auxiliary feed valve is more than six feet (6') below the finished grade, a riser stem shall be used. Any riser stem used shall be double pinned to the operator nut and be coated for corrosion resistance.
- N. The hydrant tee on the main line shall be a swivel tee.
 1. Tapping sleeves and valves are acceptable when connecting to an existing water main. City Water and Sewer Department acceptance must be obtained in writing to use a tapping sleeve and valve.
- O. Fire hydrant laterals shall be restrained ductile iron pipe and be buried a minimum 5 feet (5') and a maximum 6 feet (6') unless specifically approved otherwise by the local Fire, Water and/or Sewer Department.
 1. Pipe shall be restrained by either restrained joint pipe or mechanical joint restraints.
- P. An affidavit of compliance from the manufacturer shall be submitted to the local Fire, Water and/or Sewer Department stating that all standard and supplemental specifications have been met.

2.3 FIRE HYDRANT GRAVEL

- A. Fire hydrant gravel shall be well graded crushed, angular stone or gravel, conforming to CDOT #3 for concrete aggregate as listed below:

<u>SIZE</u>	<u>PERCENT PASSING</u>
2½"	100
2"	90-100
1½"	35-70
1"	0-15
½"	0-5

PART 3 - EXECUTION

3.1 GENERAL

- A. Fire hydrants and all appurtenances, including valves and piping, shall be examined for cracks, dents, abrasions, and other flaws prior to installation.
 - 1. Mark and remove defective material from the site.

3.2 INSTALLATION

- A. All fire hydrants shall stand plumb and be installed in accordance with Standard Drawings.
- B. All hydrants shall be field staked for both vertical and horizontal location.
 - 1. The vertical distance from any finished surface to the centerline of the pumper nozzle shall not be less than 18-inches, nor greater than 21-inches.
- C. All fire hydrants shall be connected to the water main by a six-inch (6") branch line.
 - 1. The branch line shall be restrained ductile iron pipe.
 - 2. An independent 6-inch valve shall be installed in the branch line and be restrained back to the main line tee by use of restrained joint pipe and mechanical joint restraints.
- D. All fire hydrants shall be supported on a minimum 24-inches of compacted hydrant gravel.
 - 1. The fire hydrant shall be supported on the hydrant gravel with a concrete block.
- E. A concrete thrust block, with a minimum bearing area of 4.5 square feet, shall be placed behind the hydrant shoe against undisturbed soil.
 - 1. A sheet of eight (8) mil polyethylene film shall be placed between the hydrant shoe and concrete thrust block, and the barrel shall be wrapped to final dirt grade.
 - 2. Hydrant gravel shall be placed a minimum 12-inches above the hydrant shoe after the concrete thrust block is poured and has ample time to cure so the gravel will not penetrate the concrete.
 - 3. Hydrant drain holes shall remain free of obstructions.
- F. Fire hydrants that are placed in pavement shall maintain 12-inches of horizontal clearance between the concrete and the hydrant barrel.
 - 1. The space between the concrete and the barrel shall be filled with hydrant gravel.
- G. After installation the fire hydrant installation is complete, the oil/grease reservoir shall be checked to ensure that it is full.
 - 1. If it is necessary to fill the reservoir, it shall be filled with the oil/grease which is specified by the hydrant manufacturer.

- H. If a hydrant is raised, no more than one six-inch (6") or one 12-inch (12") extension section may be used. If an extension greater than 12-inches (12") is required, a Gradelok (Assured Flow sales, Inc.) or approved equivalent system shall be used.

3.3 LOCATION

- A. Fire Hydrants shall be located at least one foot (1') outside of the property line and shall conform to one of the following conditions:
1. When placed behind the curb when no sidewalk is to be installed, the hydrant barrel shall be set so that no portion of the pumper or hose nozzle cap will be less than twenty-four inches (24") nor more than thirty-inches (30") horizontal distance from the gutter face of the curb.
 2. When placed outside of the property line, no portion of the hydrant or nozzle cap shall be within six-inches (6") of the sidewalk, or greater than eighteen-inches (18") from the sidewalk.
 3. There shall not be a post, fence, vehicle, trash, storage, shrubs, trees, or other plants with mature growth greater than one foot (1') in height, or other material within three feet (3') of a fire hydrant.
 4. The ground surrounding the fire hydrant shall slope away from the hydrant at a minimum 2% grade, toward the street.

3.4 OPERATION

- A. Fire hydrants and associated valves which have been accepted by the City and/or local Fire Department shall be operated by their personnel only unless written permission from the local Fire, Water and/or Sewer Department is obtained.

END OF SECTION 21 20 00

SECTION 22 00 00 – PLUMBING GENERAL PROVISIONS

PART 1 - GENERAL

1.1 SUMMARY

- A. The General Conditions of the Architectural Specifications, along with the supplementary conditions, special conditions, information to bidders, and any other pertinent information and documents shall apply the same as if repeated herein.



1.2 SCOPE OF WORK

- A. Furnish all labor and material necessary to provide and install the complete mechanical portion of this Contract, including plumbing systems as called for herein and on accompanying drawings. Parts of the mechanical division may be bid separately or in combination, at the Contractor's option; however, it shall be the responsibility of the General Contractor to assure himself that all items covered in this Division have been included if he chooses to accept separate bids.
- B. This Contractor shall refer to the Architectural and Structural drawings and install equipment, piping, etc. to meet building and space requirements. No equipment shall be bid on or submitted for approval if it will not fit in the space provided.
- C. It is the intention of these Specifications that all mechanical systems shall be furnished complete with all necessary valves, controls, insulation, piping, devices, equipment, etc. necessary to provide a satisfactory installation in working order.
- D. Contractor shall visit the site and acquaint himself thoroughly with all existing facilities and conditions that would affect his portion of the work. Failure to do so shall not relieve the Contractor from the responsibility of installing his work to meet the conditions.
- E. This Contractor shall protect the entire system and all parts thereof from injury throughout the project and up to acceptance of the work. Failure to do so shall be sufficient cause for the Architect to reject any piece of equipment.

1.3 DEMOLITION

- A. The contractor shall visit the site prior to bid to determine the extent of work required to complete the project.
- B. Contractor shall coordinate demolition with owner. The Owner shall have "First Right of Refusal" regarding salvage of all equipment and materials to be removed. Locate equipment as directed by owner. All equipment and materials not salvaged by the owner shall be removed from the site and discarded at the contractor's expense.
- C. Contractor shall coordinate all work with general contractor and phase work as required by project.
- D. All equipment piping, etc. required to be removed to accommodate the modifications shall be removed.

- E. Contractor shall maintain services to existing facilities which shall remain during and after construction is complete.
- F. Contractor shall coordinate any shutdown of services with the owner. It is intended that the building will remain occupied during construction. Contractor shall schedule shut down of services with the owner in order to prevent disruption of building occupancy.
- G. Contractor shall be responsible for draining down of existing systems to complete demolition. All work shall be scheduled with the owner. Contractor shall also be responsible for refilling system and removing all air in order to return the systems to proper operating conditions.
- H. All shut down of services shall be done at night or during a time period approved by the owner. The systems shall be required to be back up and running each morning unless otherwise approved by the owner.

1.4 GROUNDS AND CHASES

- A. This Contractor shall see that all required chases, grounds, holes and accessories necessary for the installation of his work are properly built in as the work progresses; otherwise, he shall bear the cost of providing them.

1.5 CUTTING AND PATCHING

- A. Initial cutting and patching shall be the responsibility of the General Contractor, with the Mechanical Contractor being responsible for laying out and marking any and all holes required for the reception of his work. No structural beams or joists shall be cut or thimble without first receiving the approval of the Architect. After initial surfacing has been done, any further cutting, patching and painting shall be done at this Contractor's expense.

1.6 FILL AND CHARGES FOR EQUIPMENT

- A. Fill and charge with materials or chemicals all those devices or equipment as required to comply with the manufacturer's guarantee or as required for proper operation of the equipment.

1.7 MACHINERY GUARDS

- A. This Contractor shall provide v-belt guards for each v-belt drive or other hazardous drive. The guard shall enclose the drive entirely and shall have a hole for taking a tachometer reading.
- B. Provide protective guard for belts, pulleys, gears, couplings, projecting set screws, keys and other rotating parts which are located such that a person might come in close proximity. Construct protective guard around angle iron frame, securely bolted to apparatus; comply with safety requirements. Install guard to completely enclose drives and pulleys and not interfere with lubrication of equipment. Provide 2 inch minimum diameter opening in fan belt guards housing for tachometer.

1.8 REPAIRING ROADWAYS AND WALKS

- A. Where this Contractor cuts or breaks roadways or walks, in order to lay piping, he shall repair or replace these sections to meet the Architect's approval.

1.9 EXCAVATION AND BACKFILL

- A. Contractor shall perform all excavating necessary to lay the specified services. Perform excavation of every description and of whatever substance encountered to depths indicated or specified. Pile materials suitable for backfilling a sufficient distance from banks of trenches to prevent slides or cave-ins. Comply with OSHA requirements for excavation, trenching and shoring. Waste excavation materials, rubbish, etc. shall be carted away from the premises, as indicated. Remove water from trenches by pumping or other approved method, discharge at a safe distance from the excavation.
- B. Provide trenches of necessary width for proper laying of pipe and comply with latest publication of OSHA 2226 Excavating and Trenching Operations. Coordinate trench excavation with pipe installation to avoid open trenches for prolonged periods. Accurately grade bottoms of trenches to provide uniform bearing and support for each section of pipe on undisturbed soil or the required thickness of bedding material at every point along its entire length.
- C. Provide minimum 12 inches between outer surfaces and embankment or shoring, which may be used, when excavating for manholes and similar structures. Remove unstable soil that is incapable of supporting the structure in the bottom of the excavation to the depth necessary to obtain design bearing.
- D. Material to be excavated is "unclassified". No adjustment in the contract price will be made on account of the presence or absence of rock, shale, masonry, or other materials.
- E. Protect existing utility lines that are indicated or the locations of which are made known prior to excavating and trenching and that are to be retained. Protect utility lines encountered during excavating and trenching operations, from damage during excavating, trenching and backfilling; if damaged, repair lines as directed by utilities, owner and A/E. Issue notices when utility lines that are to be removed are encountered within the area of operations in ample time for the necessary measures to be taken to prevent interruption of the service.
- F. Provide trenches for utilities of a depth that will provide the following minimum depths of cover from existing grade or from indicated finished grades, or depths of cover in accordance with the manufacturer's recommendations, whichever is lower:
 - 1. 1-Foot Minimum Cover: Sanitary sewer
 - 2. 3-Foot Minimum Cover: Domestic water, fire line.
- G. Underground domestic water piping and fire line piping shall have a 6" bed of sand below the piping and backfilled with sand to 6" above the top of piping. Select fill may be used above the sand layer.
- H. Backfill trenches after piping, fittings and joints have been tested and approved. Backfill trenches with sand to provide 6 inches of sand below piping and 12 inches of sand cover above piping.
- I. Backfill remainder of trenches with satisfactory material consisting of earth, loam, sandy clay, sand and gravel or soft shale, free from large clods of earth and stones not over 1-1/2 inches in size. Deposit backfill material in 9 inch maximum layers, loose depth as indicated or as specified. Take care not to damage utility lines.

- J. Deposit the remainder of backfill materials in the trench in 1 foot maximum layers and compact by mechanical means. Refer to architectural for minimum density for compaction (Minimum 85 percent of maximum soil density as determined by ASTM D 698). Re-open trenches and excavation pits improperly backfilled or where settlement occurs to the depth required to obtain the specified compaction, the refill and compact with the surface restored to the required grade and compaction.
- K. Backfill utility line trench with backfill material, in 6 inch layers, where trenches cross streets, driveways, building slabs, or other pavement. Moisten each layer and compact to 95 percent of the maximum soil density as determined by ASTM D 698. Accomplish backfilling in such a manner as to permit the rolling and compaction of the filled trench with the adjoining material to provide the required bearing value so that paving of the area can proceed immediately after backfilling is complete.

1.10 NOISE AND VIBRATION

- A. Provide the plumbing system and its associated components, items, piping, and equipment free of objectionable vibration or noise. Statically and dynamically balance rotating equipment and mount or fasten so that no vibration is transmitted to or through the building structure by equipment, piping, ducts or other parts of work, rectify such conditions at no additional compensation.

1.11 PAINTING

- A. All painting shall be by the General Contractor's Painting Sub-Contractor. All pipe, pipe covering, equipment, supports, hangers, etc. exposed in the building or equipment room shall be painted. This Contractor shall prepare the surface of the material to receive the first coat of paint.
- B. All subsequent coatings shall be prepared by the Painting Sub-Contractor. Requirements covering paints, workmanship and preparation of surfaces as stated in the Architectural Specifications shall govern. Colors shall be approved by the Architect. All piping shall be color-coded. All subsequent coatings shall be prepared by the Painting Sub-Contractor. Requirements covering paints, workmanship and preparation of surfaces as stated in the Architectural Specifications shall govern. Colors shall be approved by the Architect. All piping shall be color-coded.
- C. All piping shall be color coded per the following:
 - 1. Sanitary Sewer Waste & Vent (Exposed in Building) Black
 - a. Thermoplastic pipe and fittings shall be painted using latex(water base) paint .
 - b. Pipe should be cleaning to remove moisture, dirt and oil; then wiped with a clean, dry cloth.
 - c. Do not use petroleum based paints.

1.12 CLEANING AND ADJUSTING

- A. Upon completion of his work, the Contractor shall clean and adjust all equipment, controls, valves, etc.; clean all piping, ductwork, etc.; and leave the entire installation in good working order.

1.13 OPERATING AND MAINTENANCE INSTRUCTIONS

- A. Provide the Owner with three (3) copies of printed instructions indicating various pieces of equipment by name and model number, complete with parts lists, maintenance and repair instructions and test and balance report.
- B. COPIES OF SHOP DRAWINGS WILL NOT BE ACCEPTABLE AS OPERATION AND MAINTENANCE INSTRUCTIONS BUT MUST BE INCLUDED IN SUBMITTAL PACKAGE.
- C. This information shall be bound in plastic hardbound notebooks with the job name permanently embossed on the cover. Rigid board dividers with labeled tabs shall be provided for different pieces of equipment. Submit manuals to the Architect for approval.
- D. In addition to the operation and maintenance brochure, the Contractor shall provide a separate brochure which shall include registered warranty certificates on all equipment, especially any pieces of equipment which carry warranties exceeding one (1) year.
- E. The operation and maintenance brochure shall be furnished with a detailed list of all equipment furnished to the project, including the serial number and all pertinent nameplate data such as voltage, amperage draw, recommended fuse size, rpm, etc. The Contractor shall include this data on each piece of equipment furnished under this contract.

1.14 GUARANTEE

- A. The Contractor shall guarantee all materials, equipment and workmanship for a period of one (1) year from the date of final acceptance of the project. This guarantee shall include furnishing of all labor and material necessary to make any repairs, adjustments or replacement of any equipment, parts, etc. necessary to restore the project to first class condition. This guarantee shall exclude only the changing or cleaning of filters. Warranties exceeding one (1) year are hereinafter specified with individual pieces of equipment.

1.15 LOCAL CONDITIONS

- A. The location and elevation of all utility services is based on available surveys and utility maps and are reasonably accurate; however, these shall serve as a general guide only, and the Contractor shall visit the site and verify the location and elevation of all services to his satisfaction in order to determine the amount of work required for the execution of the Contract.
- B. The Contractor shall contact the various utility companies, determine the extent of their requirements and he shall include in his bid all lawful fees and payments required by these companies for complete connection and services to the building, including meters, connection charges, street patching, extensions from meters to main, etc.
- C. In case major changes are required, this fact, together with the reasons therefor, shall be submitted to the Architect, in writing, not less than seven (7) days before the date of bidding. Failure to comply with this requirement will make the Contractor liable for any changes, additions and expenses necessary for the successful completion of the project.

1.16 PERMITS, INSPECTIONS AND TESTS

- A. All permits, fees, etc. for the installation, inspections, plan review, service connections locations, and/or construction of the work which are required by any authority and/or agencies having jurisdiction, shall be obtained and paid for by the Contractor. This shall be verified during the bidding process.
- B. The Contractor shall make all tests required by the Architect, Engineer or other governing authorities at no additional cost to the Owner.
- C. The Contractor shall notify the Architect and local governing authorities before any tests are made, and the tests are not to be drawn off a line covered or insulated until examined and approved by the authorities. In event defects are found, these shall be corrected and the work shall be retested.
- D. Prior to requesting final inspection by the Architect, the Contractor shall have a complete coordination and adjustment meeting of all of his sub-contractors directly responsible for the operation of any portion of the system. At the time of this meeting, each and every sequence of operation shall be checked to assure proper operation. Notify the Architect in writing ten (10) days prior to this meeting, instructing him of the time, date and whom you are requesting to be present.
- E. This project shall not be accepted until the above provisions are met to the satisfaction of the Architect.

1.17 CODES AND STANDARDS

- A. The entire mechanical work shall comply with the rules and regulations of the City, Parish, County and the State in which this project is being constructed, including the State Fire Marshal and the State Department of Health. Modifications required by these authorities shall be made without additional charge to the Owners. The Contractor shall report these modifications to the Architect and secure his approval before work is started.
- B. In addition to the codes heretofore mentioned, mechanical work and equipment shall conform to the applicable portions of the following specifications, codes and/or regulations:
 - 1. American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)
 - 2. National Electrical Code (NEC)
 - 3. National Fire Protection Association (NFPA)
 - 4. American Society of Mechanical Engineers (ASME)
 - 5. American Gas Association (AGA)
 - 6. International Building Code (IBC)
 - 7. International Mechanical Code (IMC)
 - 8. International Plumbing Code (IPC)
 - 9. International Fuel Gas Code (IFGC)
 - 10. Underwriters Laboratories (UL)
 - 11. Life Safety Code (NFPA 101)
 - 12. State Sanitary Code
 - 13. Louisiana State Uniform Construction Code Council (LSUCCC)
 - 14. Facility Guidelines Institute "Guidelines for Design and Construction of Hospitals and Outpatient Facilities" (2014 Edition)
- C. All materials, equipment and accessories installed under this Contract shall conform to all rules, codes, etc. as recommended by National Associations governing the manufacturer, rating and testing of such

materials, equipment and accessories. All materials shall be new and of the best quality and first class in every respect. Whenever directed by the Architect, the Contractor shall submit a sample for approval before proceeding.

- D. Where laws or local regulations provide that certain accessories such as gauges, thermometers, relief valves and parts be installed on equipment, it shall be understood that such equipment be furnished complete with the necessary accessories, whether or not called for in these Specifications.
- E. All unfired pressure vessels shall be built in accordance with the A.S.M.E. Code and so stamped. Furnish shop certificates for each vessel.

1.18 REVIEW OF MATERIALS

- A. Whenever manufacturers or trade names are mentioned in these Plans or Specifications, the words "or approved equivalent" shall be assumed to follow whether or not so stated. Manufacturers or trade names are used to establish a standard of quality only, and should not be construed to infer a preference. Equivalent products which meet the Architect's approval will be accepted; however, these products must be submitted to the Architect a minimum of seven (7) days prior to the Bid Date.
- B. Submission shall include the manufacturer's name, model number, rating table and construction features.
- C. Upon receipt and checking of this submittal, the Architect will issue an addendum listing items which are approved as equivalent to those specified. THE CONTRACTOR SHALL BASE HIS BID SOLELY ON THOSE ITEMS SPECIFIED OR INCLUDED IN THE "PRIOR APPROVAL ADDENDUM", AS NO OTHER ITEM WILL BE ACCEPTABLE.
- D. Prior approval of a particular piece of equipment does not mean automatic final acceptance and will not relieve the Contractor of the responsibility of assuring himself that this equipment is in complete accord with the Plans and Specifications and that it will fit into the space provided. Shop drawings must be submitted on all items of equipment for approval as hereinafter specified.
- E. Before proceeding with work and/or within thirty (30) days after the award of the General Contract for this work, the Mechanical Contractor shall furnish to the Architect complete shop and working drawings of such apparatus, equipment, controls, insulation, etc. to be provided in this project. These drawings shall give dimensions, weights, mounting data, performance curves and other pertinent information.
- F. The Architect's approval of shop drawings shall not relieve the Contractor from the responsibility of incorrectly figured dimensions or any other errors which may be contained in these drawings. Any omission from the shop drawings or specifications, even though approved by the Architect, shall not relieve the Contractor from furnishing and erecting same.
- G. Six (6) sets of shop drawings shall be submitted to the Architect for approval. These submittals shall be supplied as part of this Contractor's contract. Any drawings not approved shall be resubmitted until they are approved.
- H. This information shall be bound in plastic hardbound notebooks with the job name permanently embossed on the cover. Rigid board dividers with labeled tabs shall be provided for different pieces of materials and equipment. Submit shop drawings to the Architect for approval. Faxed copies submissions will not be accepted.

1.19 MINOR DEVIATIONS

- A. Plans and detail sketches are submitted to limit, explain and define conditions, specified requirements, pipe sizes and manner of erecting work. Structural or other conditions may require certain modifications from the manner of installation shown, and such deviations are permissible and shall be made as required. However, specified sizes and requirements necessary for satisfactory operation shall remain unchanged. It may be necessary to shift ducts or pipes, or to change the shape of ducts, and these changes shall be made as required. All such changes shall be referred to the Architect and Engineer for approval before proceeding. Extra charges shall not be allowed for these changes. The contractor shall obtain a full set of plans and specifications for the coordination of his work prior to bidding this project. Items which are unclear to the bidding contractor shall be brought to the Architect and Engineers attention prior to bidding the project. An interpretation shall be clarified by the Architect and/or the Engineer prior to bidding.
- B. The Contractor shall realize that the drawings could delve into every step, sequence or operation necessary for the completion of the project, without drawing on the Contractor's experience or ingenuity. However, only typical details are shown on the Plans. In cases where the Contractor is not certain about the method of installation of his work, he shall ask for details. Lack of details will not be an excuse for improper installation.
- C. In general, the drawings are diagrammatic and the Contractor shall install his work in a manner so that interferences between the various trades are avoided. In cases where interferences do occur, the Architect is to state which item was first installed.

1.20 AS-BUILT RECORD DRAWINGS

- A. The Contractor shall obtain at his cost, two sets of blue line prints of the original bid documents by the Architect. One set shall be kept on the site with all information as referenced below, and shall update same as the work progresses. The other set will be utilized to record all field changes to a permanent record copy for the Owner.
- B. If the Contractor elects to vary from the Contract Documents and secures prior approval from the Architect for any phase of the work, he shall record in a neat and readable manner, ALL such variances on the blackline print in red. The original blackline prints shall be returned to the Architect for documentation.
- C. All deviations from sizes, locations, and from all other features of the installations shown in the Contract Documents shall be recorded.
- D. In addition, it shall be possible using these drawings to correctly and easily locate, identify and establish sizes of all piping, directions and the like, as well as other features of the work which will be concealed underground and/or in the finished building.
- E. Locations of underground work shall be established by dimensions to columns, lines or walls, locating all turns, etc., and by properly referenced centerline or invert elevations and rates of fall.
- F. For work concealed in the building, sufficient information shall be given so it can be located with reasonable accuracy and ease. In some cases this may be by dimension. In others, it may be sufficient to illustrate the work on the drawings in relation to the spaces in the building near which it was actually installed. The Architect's/Engineer's decision in this matter will be final.

- G. The following requirements apply to all "As-Built" drawings:
1. They shall be maintained at the Contractor's expense.
 2. All such drawings shall be done carefully and neatly, and in a form approved by the Architect/Engineer.
 3. Additional drawings shall be provided as necessary for clarifications.
 4. These drawings shall be kept up-to-date during the entire course of the work and shall be available upon request for examination by the Architect/Engineer; and when necessary, to establish clearances for other parts of the work.
 5. "As-built" drawings shall be returned to the Architect upon completion of the work and are subject to approval of the Architect/Engineer.

1.21 REQUIRED SHOP DRAWING SUBMITTALS

- A. Provide the following shop drawing submittals:
1. Pipe insulation.
 2. All Valves.
 3. Plumbing fixtures and trim.
 4. Pipe and pipe fittings.
 5. PVC jacket color samples.
 6. Water Heaters.
 7. Mixing Valves.
 8. Pumps.
 9. Backflow preventers.

PART 2 - PRODUCTS

2.1 PLUMBING PRODUCTS

- A. Refer to individual Division 22 sections for plumbing products, pipe, tube and fitting materials and joining methods.

PART 3 - EXECUTION

3.1 MANUFACTURER'S DIRECTION

- A. The contractor shall install and operate equipment and material in accordance with the manufacturer's installation and operating instructions. The manufacturer's instructions of installation and operation shall become part of the Contract Documents and shall supplement the Drawings and Specifications.
- B. Store equipment in a clean, dry place protected from other construction. While stored, maintain factory wrapping or tightly cover and protect equipment against dirt, water, construction debris, chemical, physical or weather damage, traffic and theft.

3.2 EQUIPMENT LABELS

- A. Provide equipment labels for water heaters and mixing valves. Labels shall have permanent laminated construction secured to equipment.

3.3 PIPE LABELS

- A. Provide pipe markers and directional arrows on all piping in mechanical equipment rooms, or which is exposed in building, and on both sides of all valves located above ceiling. Markers shall be as manufactured by W.H. Bradley Co., Marking Services Inc. or the equivalent. All letters shall be color-coded and sized as recommended by OSHA. Samples of the type of letters to be used shall be submitted with shop drawings. Piping shall be color-coded.
- B. Pipe markers with arrows shall indicate lines content and shall be located 20 feet on center and at each change of direction of line. Identification bands shall be color coded to match pipe markers and shall be provided 10 feet on center. Pipe identification markers shall be taped at each end and shall be taped around the entire circumference of pipe.
- C. The following Piping shall be identified:
 - 1. Domestic Cold Water
 - 2. Domestic Hot Water
 - 3. Domestic Hot Water Return
 - 4. Sanitary Vent
 - 5. Condensate Drain

3.4 ACCESS DOORS:

- A. Provide access doors in walls, floors and ceilings to permit access to equipment and piping requiring service or adjustment.
 - 1. Valves.
 - 2. Plumbing drainage cleanouts.
 - 3. Other Plumbing equipment indicated in schedules or specifications which are requiring maintenance, adjustment or operation.
- B. Provide hinged access doors and frames as follows:
 - 1. Drywall Construction:
 - a. Provide with concealed spring hinges and flush screwdriver operated cam locks in sufficient number of the size of the panel.
 - b. Provide prime paintable surface (not galvanized).
 - c. Product: Milcor "Style M" (Karp DSC-214M).
 - 2. Visible Masonry and Ceramic Tile:
 - a. Milcor "Style M" (Karp DSC-214M).
 - 3. Cement Plaster:
 - a. Milcor "Style K" (KarpDSC-214 PL).
 - 4. Acoustical Plaster:
 - a. Reinforced panel as required to prevent sagging. Provide continuous steel piano type hinge for the length of the panel, and sufficient number for the size of the panel. Provide factory prime paint surface (not galvanized).
 - b. Product: Milcor "Style AP" (Karp 214 PL).

- 5. Acoustical Tile:
 - a. Milcor "Style AT" (Larsen L-CPA).

- C. Provide continuous concealed hinges and cam locks.
- D. Provide UL listed 1-1/2 hour label "B" access doors with automatic self-closing latching mechanism where required.
- E. Provide removable ceiling access tile section immediately adjacent to each mechanical or electrical device located in the ceiling plenum above removable tile ceiling.
- F. Coordinate approval of type, color and location of access doors & frames with Architect.

3.5 CLEANING AND SERVICE

- A. Upon Completion of this work, the contractor shall clean and adjust equipment, controls, valves, etc.;
- B. Clean piping, fixtures, cleanout covers, floor drain covers, etc. and leave the entire installation in good working order.
- C. Adjust flush valves and faucets to allow for proper operation.

END OF SECTION 23 00 00

SECTION 22 05 23 – GENERAL DUTY VALVES FOR PLUMBING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes the furnishing and installation of general duty valves for plumbing:

1.3 DEFINITIONS

- A. CWP: Cold working pressure.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of valve.
 - 1. Certification that products comply with NSF 61 Annex G and NSF 372 (lead free).

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, and soldered ends.
 - 3. Set ball valves open to minimize exposure of functional surfaces.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B1.20.1 for threads for threaded end valves.
 - 2. ASME B16.1 for flanges on iron valves.
 - 3. ASME B16.5 for flanges on steel valves.

4. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 5. ASME B16.18 for solder-joint connections.
 6. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 Annex G and NSF 372 for valve materials for potable-water service.
- D. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- F. Valve Sizes: Same as upstream piping unless otherwise indicated.
- G. Valve Actuator Types:
1. Gear Actuator: For quarter-turn valves NPS 4 and larger.
 2. Hand lever: For quarter-turn valves smaller than NPS 4.
- H. Valves in Insulated Piping:
1. Include 2-inch stem extensions.
 2. Extended operating handles of nonthermal-conductive material and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.
 3. Memory stops that are fully adjustable after insulation is applied.

2.2 MANUFACTURERS

- A. Valves shall be manufactured by one of the following:
1. Kitz.
 2. Red & White.
 3. Nibco.
 4. Kennedy.
 5. Crane.
 6. Milwaukee.
 7. Keystone.
 8. Stockham.
 9. Grinnell.
 10. Mueller.
 11. Jamesbury.
 12. DeZurik.
 13. Hammond.
 14. Apollo.

2.3 BRONZE BALL VALVES

- A. Two-Piece, Bronze Ball Valves with Full Port and Brass Trim:
1. Kitz 59/69, Apollo 77C, NIBCO Design S-580-70, Milwaukee BA-150-S, Red & White 5049F or equal, threaded ends of heating hot water and low pressure steam of Kitz 58/68, Apollo 77CLF, NIBCO Design T-580-70, Milwaukee BA-100-S, Red & White 5044F or equal. For insulated piping systems, provide ball valves with extended stem, insulated handle with protective thermal barrier sleeve to prevent condensate moisture drip and pipe insulation deterioration.
 2. Description:

- a. Standard: MSS SP-110.
- b. CWP Rating: 600 psig.
- c. SSP Rating: 150 psi.
- d. Body Design: Two piece.
- e. Body Material: Bronze.
- f. Ends: Threaded and soldered.
- g. Seats: PTFE.
- h. Stem: Brass. Blow-out proof.
- i. Ball: Chrome-plated brass.
- j. Port: Full.
- k. Vinyl covered steel handle.
- l. Lead Free.
- m. Conforms to ASTM B-62.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown. Unions are not required on flanged devices.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. All valves, unions, etc. where pipe is chrome plated shall have similar finish. All exposed supplies to plumbing fixtures shall be chrome plated.

3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.
- B. All gas cocks, valves, etc. on gas lines shall have local utility company and AGA approval.
- C. Select valves with the following end connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Solder ends, except provide threaded ends for heating hot water.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 - 3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
 - 4. For Steel Piping, NPS 2 and Smaller: Threaded ends or grooved ends.
 - 5. For Steel Piping, NPS 2-1/2 to NPS 4: Grooved end or Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 - 6. For Steel Piping, NPS 5 and Larger: Grooved end or Flanged ends.

3.4 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 3 and Smaller (above grade):
 - 1. Two-piece, bronze ball valves with full port and brass trim.
- B. Domestic water valves (below grade):
 - 1. M & H AWWA Series C-509, NIBCO T113 (3/4" to 2"), NIBCO T619 (2-1/2" and above) resilient gate valve with low torque operation, positive shut-off, O- Ring seals, full epoxy coating and square valve stem end.
 - 2. Provide two (2) adjustable "TEE" handle valve wrenches to be turned over to the owner after construction is complete.

END OF SECTION 22 05 23

SECTION 22 07 19 – PLUMBING PIPING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following plumbing piping services:
 - 1. Domestic cold-water piping.
 - 2. Domestic hot-water piping.
 - 3. Sanitary drain piping receiving condensate.
 - 4. Supplies and drains for handicap-accessible lavatories and sinks.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated and for each application. Include thermal conductivity, water-vapor permeance, thickness, and jackets (both factory- and field-applied, if any).

1.4 QUALITY ASSURANCE

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.
- B. Comply with the following applicable standards and other requirements specified for miscellaneous components:
 - 1. Supply and Drain Protective Shielding Guards: ICC A117.1.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.
- B. Reject damaged, deteriorated, wet, or contaminated material and immediately remove from the site. Replace removed materials at no additional cost to Owner.

1.6 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields.
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Insulation:
 - 1. Pittsburgh-Corning.
 - 2. Owens- Corning.
 - 3. Certainteed.
 - 4. Armacell.
 - 5. Rubatex.
 - 6. Knauf.
 - 7. Johns Manville.
- B. Jacketing:
 - 1. Ceel-Co.
 - 2. O'Brien.
 - 3. Zeston.
 - 4. Childers.
 - 5. Pabco.
- C. Adhesives:
 - 1. Benjamin Foster.
 - 2. Childers.
 - 3. Vimasco.
 - 4. B.E.H.

2.2 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.

- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials.
 - 1. Density of 5.0 lbs/cubic foot.
 - 2. K factor of 0.27 at 75 degrees F mean.
 - 3. Maximum water vapor transmission of 0.17 per inch.
 - 4. Must be listed for 25/50 flame/smoke spread of thickness used.
- G. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type I. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- H. Mineral-Fiber, Preformed Pipe Insulation: Type I, 850 Deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ-SSL. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. All-service jacket ASJ-SSL type factory applied jacketing.
 - 2. 6 lbs/cu ft minimum density.
 - 3. k-factor of 0.31 maximum at 200 degrees F mean.
 - 4. 850 degree F service temperature.
 - 5. 0.02 perm maximum Jacket permeance.

2.3 PIPE AND FITTING COVERS

- A. Polyvinyl Chloride (PVC) Covers:
 - 1. Ultraviolet resistant.
 - 2. 0.020 inch minimum thickness.
 - 3. Preformed to match outer diameter of insulation.
 - 4. Preformed fitting covers, minimum 10 mil.
- B. Aluminum (A) Covers:
 - 1. ASTM B209, Alloy 3003 minimum.
 - 2. 0.016-inch thickness.
 - 3. Bright anodized or acrylic-coated smooth finish on exposed side.
 - 4. 2-piece tee and ribless elbow covers in minimum 0.016-inch, preformed.
 - 5. Provide moisture barrier backing and butt-joint with mastic seal for joining of adjacent sections.

2.4 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.

- B. Flexible Elastomeric Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 - 1. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 - 1. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- D. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
 - 1. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- E. PVC Jacket Adhesive: Compatible with PVC jacket.
 - 1. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.5 MASTICS

- A. Vapor-Barrier Mastic: Solvent based; suitable for indoor use on below-ambient services.
 - 1. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 35-mil dry film thickness.
 - 2. Service Temperature Range: 0 to 180 deg F.
 - 3. Solids Content: ASTM D 1644, 44 percent by volume and 62 percent by weight.
 - 4. Color: White.

2.6 LAGGING ADHESIVES

- A. Description: Comply with MIL-A-3316C, Class I, Grade A, and shall be compatible with insulation materials, jackets, and substrates.
 - 1. For indoor applications, use lagging adhesives that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 2. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over pipe insulation.
 - 3. Service Temperature Range: 0 to plus 180 deg F.
 - 4. Color: White.

2.7 SEALANTS

- A. Joint Sealants:
 - 1. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 2. Permanently flexible, elastomeric sealant.
 - 3. Service Temperature Range: Minus 100 to plus 300 deg F.
 - 4. Color: White or gray.
 - 5. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 6. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

- B. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:
 - 1. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 2. Fire- and water-resistant, flexible, elastomeric sealant.
 - 3. Service Temperature Range: Minus 40 to plus 250 deg F.
 - 4. Color: White.
 - 5. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 6. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.8 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.

2.9 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
 - 1. Width: 3 inches.
 - 2. Thickness: 11.5 mils.
 - 3. Adhesion: 90 ounces force/inch in width.
 - 4. Elongation: 2 percent.
 - 5. Tensile Strength: 40 lbf/inch in width.
 - 6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

2.10 SECUREMENTS

- A. Bands:
 - 1. Aluminum: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 3/4 inch wide with closed seal.
- B. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.
- C. Wire: 0.080-inch nickel-copper alloy.

2.11 PROTECTIVE SHIELDING GUARDS

- 1. Description: Manufactured plastic wraps for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.
- 2. Description: Manufactured plastic enclosure for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with ADA requirements.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.

4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 1. Draw jacket tight and smooth.
 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.
 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above-ambient services, do not install insulation to the following:
 1. Vibration-control devices.
 2. Testing agency labels and stamps.
 3. Nameplates and data plates.
 4. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.

3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
1. Pipe: Install insulation continuously through floor penetrations.
 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.

8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
 9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
1. Install pipe insulation to outer diameter of pipe flange.
 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
1. Install mitered sections of pipe insulation.
 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:
1. Install preformed valve covers manufactured of same material as pipe insulation when available.

2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 INSTALLATION OF MINERAL-FIBER INSULATION

- A. Insulation Installation on Straight Pipes and Tubes:
 1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
 2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
 3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.
 4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.
- B. Insulation Installation on Pipe Flanges:
 1. Install preformed pipe insulation to outer diameter of pipe flange.
 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
 4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.
- C. Insulation Installation on Pipe Fittings and Elbows:
 1. Install preformed sections of same material as straight segments of pipe insulation when available.
 2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.
- D. Insulation Installation on Valves and Pipe Specialties:
 1. Install preformed sections of same material as straight segments of pipe insulation when available.
 2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
 3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 4. Install insulation to flanges as specified for flange insulation application.

3.8 FIELD-APPLIED JACKET INSTALLATION

- A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
 1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
 2. Embed glass cloth between two 0.062-inch- thick coats of lagging adhesive.
 3. Completely encapsulate insulation with coating, leaving no exposed insulation.
- B. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
 2. Install lap or joint strips with same material as jacket.
 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- C. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.
1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- D. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.9 FINISHES

- A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."
1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

3.10 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
- 1.
 2. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.11 INDOOR PIPING INSULATION SCHEDULE

- A. Domestic Cold Water:
1. Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.

- B. Domestic Hot and Recirculated Hot Water Mains:
 - 1. NPS 2 and Smaller: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
 - 2. NPS 2-1/2 and Larger: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1-1/2 inch thick.
- C. Domestic Hot Water Supply and Return runouts (up to NPS 2 and not exceeding 12 feet in length from fixture shutoff valve back toward main line):
 - 1. NPS 2 and Smaller: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.
- D. Domestic Water, Domestic Hot Water, and Stops for Plumbing Fixtures for People with Disabilities (Handicapped Lavatory & Sinks P-Trap & Supply Lines):
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Insulate p-trap, tailpiece and water supplies on handicapped lavatories with white, Truebro Model 102, Zurn 8947 handi lav-guard, or approved equivalent insulating system to meet A.D.A. Requirements. Provide accessories for offset tailpiece as required.
- E. Floor Drains, Traps, and aboveground Sanitary Drain Piping receiving HVAC condensate:
 - 1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Flexible Elastomeric: 1/2 inch thick.
 - b. Mineral-Fiber, 3/4 lb density, ductwrap insulation with aluminum foil vapor barrier, Type I: 2 inch thick.
- F. Exposed Domestic Cold and Hot Water Piping.
 - 1. All exposed domestic cold and hot water piping shall also have field install PVC jacket.
- G. Sewer Waste and Vent Piping:
 - 1. Where Contractor elects to use schedule 40 PVC waste and vent piping (in lieu of cast iron piping) (exposed, in furrings, or above ceilings) (vertical and horizontal lines) shall be insulated with 2" thick 3/4 # density fiberglass ductwrap insulation with aluminum foil vapor barrier. Insulation shall be sealed at all seams and joints. Insulation shall be installed with a foil backed adhesive tape around the diameter of the pipe with insulation at 24" on center intervals.

3.12 INDOOR, PIPING WITHIN CMU BLOCK WALLS PIPING INSULATION SCHEDULE

- A. Domestic cold water, hot water and condensate drain lines shall be insulated with 1/2" thick flexible closed cell elastomeric thermal tube insulation as manufactured by Armaflex AP, Rubatex or prior approved equal. All joints are to be firmly butted together. All lap and butt joint strips are to be sealed in place with vapor barrier adhesive. Fittings are to be mitered segments of insulation held in place with vapor barrier sealant. Engineered Polymer Foam Insulation (EPFI) will not be accepted.

3.13 INDOOR, UNDERGROUND PIPING INSULATION SCHEDULE

- A. Domestic cold and hot water lines run below slab within building shall be insulated with 1/2" thick flexible closed cell elastomeric thermal tube insulation as manufactured by Armaflex AP, Rubatex or prior approved equal.

- B. All joints are to be firmly butted together. All lap and butt joint strips are to be sealed in place with vapor barrier adhesive. Fittings are to be mitered segments of insulation held in place with vapor barrier sealant.
- C. Engineered Polymer Foam Insulation (EPFI) will not be accepted.
- D. Apply two (2) coats of mastic on insulation.

3.14 OUTDOOR, ABOVE GROUND PIPING INSULATION SCHEDULE

- A. All water lines on the outside of the building exposed to the weather shall be insulated with 1/2" thick flexible closed cell elastomeric thermal tube insulation as manufactured by Armaflex AP, Rubatex or prior approved equal.
- B. All joints are to be firmly butted together. All lap and butt joint strips are to be sealed in place with vapor barrier adhesive. Fittings are to be mitered segments of insulation held in place with vapor barrier sealant.
- C. Engineered Polymer Foam Insulation (EPFI) will not be accepted.
- D. Apply two (2) coats of mastic on insulation.
- E. Lines shall be covered with 0.016 smooth aluminum jacket and elbows. At contractor's option, in lieu of 0.016 aluminum jacket, the contractor may use Venture Clad 1577CW multi-layered laminate coated, acrylic pressure sensitive adhesive jacket system.

3.15 UNDERGROUND, FIELD-INSTALLED INSULATION JACKET

- A. For underground direct-buried piping applications, install underground direct-buried jacket over insulation material.

END OF SECTION 22 07 19

SECTION 22 11 13 – FACILITY WATER DISTRIBUTION PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes water-distribution piping and related components outside the building for combined water service and fire-service mains.
- B. Utility-furnished products include water meters that will be furnished to the site, ready for installation.

1.3 DEFINITIONS

- A. EPDM: Ethylene propylene diene methylene rubber.
- B. LLDPE: Linear, low-density polyethylene plastic.
- C. PA: Polyamide (nylon) plastic.
- D. PE: Polyethylene plastic.
- E. PP: Polypropylene plastic.
- F. PVC: Polyvinyl chloride plastic.
- G. RTRF: Reinforced thermosetting resin (fiberglass) fittings.
- H. RTRP: Reinforced thermosetting resin (fiberglass) pipe.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Detail precast concrete vault assemblies and indicate dimensions, method of field assembly, and components.
 - 1. Wiring Diagrams: Power, signal, and control wiring for alarms.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: For piping and specialties including relation to other services in same area, drawn to scale. Show piping and specialty sizes and valves, meter and specialty locations, and elevations.
- B. Field quality-control test reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For water valves and specialties to include in emergency, operation, and maintenance manuals.

1.7 QUALITY ASSURANCE

- A. Regulatory Requirements:
 - 1. Comply with requirements of utility company supplying water. Include tapping of water mains and backflow prevention.
 - 2. Comply with standards of authorities having jurisdiction for potable-water-service piping, including materials, installation, testing, and disinfection.
 - 3. Comply with standards of authorities having jurisdiction for fire-suppression water-service piping, including materials, hose threads, installation, and testing.
- B. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- D. Comply with ASTM F 645 for selection, design, and installation of thermoplastic water piping.
- E. Comply with FMG's "Approval Guide" or UL's "Fire Protection Equipment Directory" for fire-service-main products.
- F. NFPA Compliance: Comply with NFPA 24 for materials, installations, tests, flushing, and valve and hydrant supervision for fire-service-main piping for fire suppression.
- G. NSF Compliance:
 - 1. Comply with NSF 14 for plastic potable-water-service piping. Include marking "NSF-pw" on piping.
 - 2. Comply with NSF 61 Annex G for materials for water-service piping and specialties for domestic water.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Preparation for Transport: Prepare valves, including fire hydrants, according to the following:
 - 1. Ensure that valves are dry and internally protected against rust and corrosion.

2. Protect valves against damage to threaded ends and flange faces.
 3. Set valves in best position for handling. Set valves closed to prevent rattling.
- B. During Storage: Use precautions for valves, including fire hydrants, according to the following:
1. Do not remove end protectors unless necessary for inspection; then reinstall for storage.
 2. Protect from weather. Store indoors and maintain temperature higher than ambient dew-point temperature. Support off the ground or pavement in watertight enclosures when outdoor storage is necessary.
- C. Handling: Use sling to handle valves and fire hydrants if size requires handling by crane or lift. Rig valves to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.
- D. Deliver piping with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe-end damage and to prevent entrance of dirt, debris, and moisture.
- E. Protect stored piping from moisture and dirt. Elevate above grade. Do not exceed structural capacity of floor when storing inside.
- F. Protect flanges, fittings, and specialties from moisture and dirt.
- G. Store plastic piping protected from direct sunlight. Support to prevent sagging and bending.

1.9 COORDINATION

- A. Coordinate connection to water main with utility company.

PART 2 - PRODUCTS

2.1 COPPER TUBE AND FITTINGS

- A. Soft Copper Tube: ASTM B 88, Type L, water tube, annealed temper.
1. Copper, Solder-Joint Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint pressure type. Furnish only wrought-copper fittings if indicated.
 2. Copper, Pressure-Seal Fittings:
 - 1) Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 2) Elkhart Products Corporation.
 - 3) Mueller Industries, Inc.
 - 4) Viega LLC
- b. NPS 2 and Smaller: Wrought-copper fitting with EPDM O-ring seal in each end.
- c. NPS 2-1/2 to NPS 4: Bronze fitting with stainless-steel grip ring and EPDM O-ring seal in each end.

- B. Hard Copper Tube: ASTM B 88, Type L, water tube, drawn temper.
1. Copper, Solder-Joint Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint pressure type. Furnish only wrought-copper fittings if indicated.
 2. Copper, Pressure-Seal Fittings:
 - 1) Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 2) Elkhart Products Corporation.
 - 3) Mueller Industries, Inc.
 - 4) Viega LLC.
 - b. NPS 2 and Smaller: Wrought-copper fitting with EPDM O-ring seal in each end.
 - c. NPS 2-1/2 to NPS 4: Bronze fitting with stainless-steel grip ring and EPDM O-ring seal in each end.
- C. Bronze Flanges: ASME B16.24, Class 150, with solder-joint end. Furnish Class 300 flanges if required to match piping.
- D. Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.

2.2 PVC PIPE AND FITTINGS

- A. PVC, Schedule 40 Pipe: ASTM D 1785.
1. PVC, Schedule 40 Socket Fittings: ASTM D 2466.
- B. PVC, Schedule 80 Pipe: ASTM D 1785.
1. PVC, Schedule 80 Socket Fittings: ASTM D 2467.
 2. PVC, Schedule 80 Threaded Fittings: ASTM D 2464.
- C. PVC, AWWA Pipe: AWWA C900, Class 200, with bell end with gasket, and with spigot end.
1. Comply with UL 1285 for fire-service mains if indicated.
 2. PVC Fabricated Fittings: AWWA C900, Class 200, with bell-and-spigot or double-bell ends. Include elastomeric gasket in each bell.
 3. PVC Molded Fittings: AWWA C907, Class 150, with bell-and-spigot or double-bell ends. Include elastomeric gasket in each bell.
 4. Push-on-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
 - a. Gaskets: AWWA C111, rubber.
 5. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.

- a. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

2.3 JOINING MATERIALS

- A. Refer to Section 330500 "Common Work Results for Utilities" for commonly used joining materials.
- B. Brazing Filler Metals: AWS A5.8, BCuP Series.
- C. Bonding Adhesive for Fiberglass Piping: As recommended by fiberglass piping manufacturer.
- D. Plastic Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.

2.4 PIPING SPECIALTIES

- A. Transition Fittings: Manufactured fitting or coupling same size as, with pressure rating at least equal to and ends compatible with, piping to be joined.
- B. Tubular-Sleeve Pipe Couplings:
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Cascade Waterworks Mfg. Co.
 - b. Dresser, Inc.
 - c. Hays Fluid Controls.
 - d. JCM Industries, Inc.
 - e. Viking Johnson.
 2. Description: Metal, bolted, sleeve-type, reducing or transition coupling, with center sleeve, gaskets, end rings, and bolt fasteners and with ends of same sizes as piping to be joined.
 - a. Standard: AWWA C219.
 - b. Center-Sleeve Material: Manufacturer's standard.
 - c. Gasket Material: Natural or synthetic rubber.
 - d. Pressure Rating: 200 psig minimum.
 - e. Metal Component Finish: Corrosion-resistant coating or material.
- C. Split-Sleeve Pipe Couplings:
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Victaulic Company.
 - b. Cantex
 - c. Or equal approved prior to bid

2. Description: Metal, bolted, split-sleeve-type, reducing or transition coupling with sealing pad and closure plates, O-ring gaskets, and bolt fasteners.
 - a. Standard: AWWA C219.
 - b. Sleeve Material: Carbon steel.
 - c. Sleeve Dimensions: Of thickness and width required to provide pressure rating.
 - d. Gasket Material: O-rings made of EPDM rubber, unless otherwise indicated.
 - e. Pressure Rating: 200 psig minimum.
 - f. Metal Component Finish: Corrosion-resistant coating or material.

D. Flexible Connectors:

1. Nonferrous-Metal Piping: Bronze hose covered with bronze wire braid; with copper-tube, pressure-type, solder-joint ends or bronze flanged ends brazed to hose.
2. Ferrous-Metal Piping: Stainless-steel hose covered with stainless-steel wire braid; with ASME B1.20.1, threaded steel pipe nipples or ASME B16.5, steel pipe flanges welded to hose.

E. Dielectric Fittings:

1. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
2. Dielectric Unions:
 - a. Description:
 - 1) Standard: ASSE 1079.
 - 2) Pressure Rating: 250 psig.
 - 3) End Connections: Solder-joint copper alloy and threaded ferrous.
3. Dielectric Flanges:
 - a. Description:
 - 1) Standard: ASSE 1079.
 - 2) Factory-fabricated, bolted, companion-flange assembly.
 - 3) Pressure Rating: 300 psig.
 - 4) End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
4. Dielectric-Flange Insulating Kits:
 - a. Description:
 - 1) Nonconducting materials for field assembly of companion flanges.
 - 2) Pressure Rating: 150 psig.
 - 3) Gasket: Neoprene or phenolic.
 - 4) Bolt Sleeves: Phenolic or polyethylene.
 - 5) Washers: Phenolic with steel backing washers.
5. Dielectric Nipples:
 - a. Description:

- 1) Standard: IAPMO PS 66
- 2) Electroplated steel nipple. complying with ASTM F 1545.
- 3) Pressure Rating: 300 psig at 225 deg F.
- 4) End Connections: Male threaded or grooved.
- 5) Lining: Inert and noncorrosive, propylene.

2.5 CORROSION-PROTECTION PIPING ENCASEMENT

A. Encasement for Underground Metal Piping:

1. Standards: ASTM A 674 or AWWA C105.
2. Form: Tube.
3. Material: LLDPE film of 0.008-inch minimum thickness.
4. Material: LLDPE film of 0.008-inch minimum thickness, or high-density, crosslaminated PE film of 0.004-inch minimum thickness.
5. Material: High-density, crosslaminated PE film of 0.004-inch minimum thickness.
6. Color: Black.

2.6 GATE VALVES

A. AWWA, Cast-Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. American Cast Iron Pipe Company.
 - b. Crane; Crane Energy Flow Solutions.
 - c. M & H Valve Company; a division of McWane, Inc.
 - d. Mueller Co.
 - e. NIBCO INC.
 - f. Zurn Industries, LLC.
2. Nonrising-Stem, Metal-Seated Gate Valves:
 - a. Description: Gray- or ductile-iron body and bonnet; with cast-iron or bronze double-disc gate, bronze gate rings, bronze stem, and stem nut.
 - 1) Standard: AWWA C500.
 - 2) Minimum Pressure Rating: 200 psig.
 - 3) End Connections: Mechanical joint.
 - 4) Interior Coating: Complying with AWWA C550.
3. Nonrising-Stem, Resilient-Seated Gate Valves:
 - a. Description: Gray- or ductile-iron body and bonnet; with bronze or gray- or ductile-iron gate, resilient seats, bronze stem, and stem nut.
 - 1) Standard: AWWA C509.
 - 2) Minimum Pressure Rating: 200 psig.

- 3) End Connections: Mechanical joint.
 - 4) Interior Coating: Complying with AWWA C550.
 4. Nonrising-Stem, High-Pressure, Resilient-Seated Gate Valves:
 - a. Description: Ductile-iron body and bonnet; with bronze or ductile-iron gate, resilient seats, bronze stem, and stem nut.
 - 1) Standard: AWWA C509.
 - 2) Minimum Pressure Rating: 250 psig.
 - 3) End Connections: Push on or mechanical joint.
 - 4) Interior Coating: Complying with AWWA C550.
 5. OS&Y, Rising-Stem, Metal-Seated Gate Valves:
 - a. Description: Cast- or ductile-iron body and bonnet, with cast-iron double disc, bronze disc and seat rings, and bronze stem.
 - 1) Standard: AWWA C500.
 - 2) Minimum Pressure Rating: 200 psig.
 - 3) End Connections: Flanged.
 6. OS&Y, Rising-Stem, Resilient-Seated Gate Valves:
 - a. Description: Cast- or ductile-iron body and bonnet, with bronze or gray- or ductile-iron gate, resilient seats, and bronze stem.
 - 1) Standard: AWWA C509.
 - 2) Minimum Pressure Rating: 200 psig.
 - 3) End Connections: Flanged.
- B. UL/FMG, Cast-Iron Gate Valves:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. American Cast Iron Pipe Company.
 - b. Crane; Crane Energy Flow Solutions.
 - c. M & H Valve Company; a division of McWane, Inc.
 - d. Mueller Co.
 - e. NIBCO INC.
 - f. U.S. Pipe and Foundry Company.
 - g. Zurn Industries, LLC.
 2. UL/FMG, Nonrising-Stem Gate Valves:
 - a. Description: Iron body and bonnet with flange for indicator post, bronze seating material, and inside screw.
 - 1) Standards: UL 262 and FMG approved.
 - 2) Minimum Pressure Rating: 175 psig.
 - 3) End Connections: Flanged.

3. OS&Y, Rising-Stem Gate Valves:

- a. Description: Iron body and bonnet and bronze seating material.
 - 1) Standards: UL 262 and FMG approved.
 - 2) Minimum Pressure Rating: 175 psig.
 - 3) End Connections: Flanged.

C. Bronze Gate Valves:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crane; Crane Energy Flow Solutions.
 - b. Milwaukee Valve Company.
 - c. NIBCO INC.
 - d. Stockham; Crane Energy Flow Solutions.
 - e. Zurn Industries, LLC.
- 2. OS&Y, Rising-Stem Gate Valves:
 - a. Description: Bronze body and bonnet and bronze stem.
 - 1) Standards: UL 262 and FMG approved.
 - 2) Minimum Pressure Rating: 175 psig.
 - 3) End Connections: Threaded.
- 3. Nonrising-Stem Gate Valves:
 - a. Description: Class 125, Type 1, bronze with solid wedge, threaded ends, and malleable-iron handwheel.
 - 1) Standard: MSS SP-80.

2.7 GATE VALVE ACCESSORIES AND SPECIALTIES

A. Tapping-Sleeve Assemblies:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. American Cast Iron Pipe Company.
 - b. Flowserve Corporation.
 - c. Kennedy Valve Company; a division of McWane, Inc.
 - d. M & H Valve Company; a division of McWane, Inc.
 - e. Mueller Co.
 - f. U.S. Pipe and Foundry Company.

2. Description: Sleeve and valve compatible with drilling machine.
 - a. Standard: MSS SP-60.
 - b. Tapping Sleeve: Cast- or ductile-iron or stainless-steel, two-piece bolted sleeve with flanged outlet for new branch connection. Include sleeve matching size and type of pipe material being tapped and with recessed flange for branch valve.
 - c. Valve: AWWA, cast-iron, nonrising-stem, metal-seated gate valve with one raised face flange mating tapping-sleeve flange.
- B. Valve Boxes: Comply with AWWA M44 for cast-iron valve boxes. Include top section, adjustable extension of length required for depth of burial of valve, plug with lettering "WATER," and bottom section with base that fits over valve and with a barrel approximately 5 inches in diameter.
 1. Operating Wrenches: Steel, tee-handle with one pointed end, stem of length to operate deepest buried valve, and socket matching valve operating nut.
- C. Indicator Posts: UL 789, FMG-approved, vertical-type, cast-iron body with operating wrench, extension rod, and adjustable cast-iron barrel of length required for depth of burial of valve.

2.8 CHECK VALVES

A. AWWA Check Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. American Cast Iron Pipe Company.
 - b. Crane; Crane Energy Flow Solutions.
 - c. M & H Valve Company; a division of McWane, Inc.
 - d. Mueller Co.
 - e. NIBCO INC.
 - f. WATTS.
2. Description: Swing-check type with resilient seat. Include interior coating according to AWWA C550 and ends to match piping.
 - a. Standard: AWWA C508.
 - b. Pressure Rating: 175 psig.

B. UL/FMG, Check Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. American Cast Iron Pipe Company.
 - b. Crane; Crane Energy Flow Solutions.
 - c. Mueller Co.
 - d. NIBCO INC.
 - e. United Brass Works, Inc.

2. Description: Swing-check type with pressure rating; rubber-face checks, unless otherwise indicated; and ends matching piping.
 - a. Standards: UL 312 and FMG approved.
 - b. Pressure Rating: 250 psig.

2.9 DETECTOR CHECK VALVES

A. Detector Check Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Ames Fire & Waterworks; A WATTS Brand.
 - b. Mueller Co.
 - c. Victaulic Company.
 - d. WATTS.
 - e. Zurn Industries, LLC.
2. Description: Galvanized cast-iron body, bolted cover with air-bleed device for access to internal parts, and flanged ends. Include one-piece bronze disc with bronze bushings, pivot, and replaceable seat. Include threaded bypass taps in inlet and outlet for bypass meter connection. Set valve to allow minimal water flow through bypass meter when major water flow is required.
 - a. Standards: UL 312 and FMG approved.
 - b. Pressure Rating: 175 psig.
 - c. Water Meter: AWWA C700, disc type, at least one-fourth size of detector check valve. Include meter, bypass piping, gate valves, check valve, and connections to detector check valve.
3. Description: Iron body, corrosion-resistant clapper ring and seat ring material, flanged ends, with connections for bypass and installation of water meter.
 - a. Standards: UL 312 and FMG approved.
 - b. Pressure Rating: 175 psig.

2.10 BUTTERFLY VALVES

A. AWWA Butterfly Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. DeZURIK/Copes-Vulcan.
 - b. Flomatic Corporation.
 - c. Milliken Valve Company.
 - d. Milwaukee Valve Company.
 - e. Mosser Valve.
 - f. Mueller Co.

- g. Pratt, Henry Company.
- h. Val-Matic Valve & Manufacturing Corp.

2. Description: Rubber seated.

- a. Standard: AWWA C504.
- b. Body: Cast or ductile iron.
- c. Body Type: Wafer or flanged.
- d. Pressure Rating: 150 psig.

B. UL Butterfly Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Kennedy Valve Company; a division of McWane, Inc.
- b. McWane, Inc.
- c. Milwaukee Valve Company.
- d. Mueller Co.
- e. NIBCO INC.
- f. Pratt, Henry Company.

2. Description: Metal on resilient material seating.

- a. Standards: UL 1091 and FMG approved.
- b. Body: Cast or ductile iron.
- c. Body Type: Wafer or flanged.
- d. Pressure Rating: 175 psig.

2.11 PLUG VALVES

A. Plug Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. DeZURIK/Copes-Vulcan.
- b. Homestead Valve.
- c. M & H Valve Company; a division of McWane, Inc.
- d. McWane, Inc.
- e. Milliken Valve Company.
- f. Pratt, Henry Company.
- g. Val-Matic Valve & Manufacturing Corp.

2. Description: Resilient-seated eccentric.

- a. Standard: MSS SP-108.
- b. Body: Cast iron.
- c. Pressure Rating: 175-psig minimum CWP.

- d. Seat Material: Suitable for potable-water service.

2.12 CORPORATION VALVES AND CURB VALVES

A. Manufacturers:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. A.Y. McDonald Mfg. Co.
 - b. Amcast Industrial Corporation.
 - c. Ford Meter Box Company, Inc. (The).
 - d. Jones, James Company.
 - e. Master Meter, Inc.
 - f. Mueller Co.
 - g. Red Hed Manufacturing Company; a division of Everett J. Prescott, Inc.

B. Service-Saddle Assemblies: Comply with AWWA C800. Include saddle and valve compatible with tapping machine.

- 1. Service Saddle: Copper alloy with seal and AWWA C800, threaded outlet for corporation valve.
- 2. Corporation Valve: Bronze body and ground-key plug, with AWWA C800, threaded inlet and outlet matching service piping material.
- 3. Manifold: Copper fitting with two to four inlets as required, with ends matching corporation valves and outlet matching service piping material.

C. Curb Valves: Comply with AWWA C800. Include bronze body, ground-key plug or ball, and wide tee head, with inlet and outlet matching service piping material.

D. Service Boxes for Curb Valves: Similar to AWWA M44 requirements for cast-iron valve boxes. Include cast-iron telescoping top section of length required for depth of burial of valve, plug with lettering "WATER," and bottom section with base that fits over curb valve and with a barrel approximately 3 inches in diameter.

- 1. Shutoff Rods: Steel, tee-handle with one pointed end, stem of length to operate deepest buried valve, and slotted end matching curb valve.

2.13 BACKFLOW PREVENTERS

A. Double-Check, Backflow-Prevention Assemblies:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. WATTS.
 - b. Wilkins.
 - c. Zurn Industries, LLC.
- 2. Standard: ASSE 1015.
- 3. Operation: Continuous-pressure applications, unless otherwise indicated.

4. Pressure Loss: 5 psig maximum, through middle 1/3 of flow range.
5. Size: 2-1/2" NPS.
6. Design Flow Rate: 65 gpm.
7. Body: stainless steel for NPS 2-1/2 and larger.
8. End Connections: flanged for NPS 2-1/2 and larger.
9. Configuration: Designed for horizontal, straight through flow.
10. Accessories: NRS non-rising stem resilient seated gate valves with flanged ends on inlet and outlet of NPS 2-1/2 and larger.

B. Double-Check, Detector-Assembly Backflow Preventers: (Fire Protection)

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Ames Fire & Waterworks; A WATTS Brand.
 - b. WATTS.
 - c. Wilkins.
 - d. Zurn Industries, LLC.
2. Standards: ASSE 1048 and UL listed or FMG approved.
3. Operation: Continuous-pressure applications.
4. Pressure Loss: 5 psig maximum, through middle 1/3 of flow range.
5. Size: 6"
6. Body: Stainless steel.
7. End Connections: Flanged.
8. Configuration: Designed for horizontal, straight through flow.
9. Accessories:
 - a. Valves: UL 262, FMG-approved, OS&Y gate type with flanged ends on inlet and outlet.
 - b. Bypass: With displacement-type water meter, shutoff valves, and reduced-pressure backflow preventer.

C. Backflow Preventer Test Kits:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. WATTS.
 - b. Wilkins.
 - c. Zurn Industries, LLC.
2. Description: Factory calibrated, with gages, fittings, hoses, and carrying case with test-procedure instructions.

2.14 PROTECTIVE ENCLOSURES

A. Freeze-Protection Enclosures:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Hot Box: Hubbell Power Systems, Inc HB4E-DS with two (2) 1,500 watt heaters.

- b. Safe-T Cover 600D-AL with one (1) 2,000 watt heater.
2. Description: Insulated enclosure designed to protect aboveground water piping, equipment, or specialties from freezing and damage, with heat source to maintain minimum internal temperature of 40 deg F when external temperatures reach as low as minus 34 deg F.
- a. Standard: ASSE 1060.
 - b. Class I: For equipment or devices other than pressure or atmospheric vacuum breakers.
 - c. Class I-V: For pressure or atmospheric vacuum breaker equipment or devices. Include drain opening in housing.
 - 1) Housing: Reinforced-aluminum construction.
 - a) Size: Of dimensions indicated, but not less than those required for access and service of protected unit.
 - b) Drain opening for units with drain connection.
 - c) Access doors with locking devices.
 - d) Insulation inside housing.
 - e) Anchoring devices for attaching housing to concrete base.
 - 2) Electric heating cable or heater with self-limiting temperature control.
- B. Enclosure Bases:
- 1. Description: 4-inch- minimum thickness precast concrete, of dimensions required to extend at least 6 inches beyond edges of enclosure housings. Include openings for piping.

2.15 FIRE DEPARTMENT CONNECTIONS

A. Fire Department Connections:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Guardian Fire Equipment, Inc.
 - b. Potter Roemer LLC.
 - c. Reliable Automatic Sprinkler Co., Inc.
- 2. Description: Freestanding, with cast-bronze body, thread inlets according to NFPA 1963 and matching local fire department hose threads, and threaded bottom outlet. Include lugged caps, gaskets, and chains; lugged swivel connection and drop clapper for each hose-connection inlet; 36-inch-high brass sleeve; and round escutcheon plate.
 - a. Standard: UL 405.
 - b. Connections: Two NPS 2-1/2 inlets and one NPS 4 outlet.
 - c. Inlet Alignment: Inline, horizontal.
 - d. Finish Including Sleeve: Polished bronze.
 - e. Escutcheon Plate Marking: "AUTO SPKR."

2.16 ALARM DEVICES

- A. Alarm Devices, General: UL 753 and FMG approved, of types and sizes to mate and match piping and equipment.
- B. Water-Flow Indicators: Vane-type water-flow detector, rated for 250-psig working pressure; designed for horizontal or vertical installation; with 2 single-pole, double-throw circuit switches to provide isolated alarm and auxiliary contacts, 7 A, 125-V ac and 0.25 A, 24-V dc; complete with factory-set, field-adjustable retard element to prevent false signals and tamperproof cover that sends signal when cover is removed.
- C. Supervisory Switches: Single pole, double throw; designed to signal valve in other than fully open position.
- D. Pressure Switches: Single pole, double throw; designed to signal increase in pressure.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Refer to Section 31 23 00 "Earth Moving" for excavating, trenching, and backfilling.

3.2 PIPING APPLICATIONS

- A. General: Use pipe, fittings, and joining methods for piping systems according to the following applications.
- B. Transition couplings and special fittings with pressure ratings at least equal to piping pressure rating may be used, unless otherwise indicated.
- C. Do not use flanges or unions for underground piping.
- D. Flanges, unions, grooved-end-pipe couplings, and special fittings may be used, instead of joints indicated, on aboveground piping and piping in vaults.
- E. Underground water-service piping NPS 3/4 to NPS 3 shall be the following:
 - 1. PVC, Schedule 40 pipe; PVC, Schedule 40 socket fittings; and solvent-cemented joints.
- F. Water Meter Box Water-Service Piping NPS 3/4 to NPS 3 shall be same as underground water-service piping.
- G. Aboveground Water-Service Piping NPS 3/4 to NPS 3 shall be the following:
 - 1. Hard copper tube, ASTM B 88, Type L; wrought-copper, solder-joint fittings; and brazed joints.
- H. Underground Fire-Service-Main Piping NPS 4 to NPS 12 shall be the following:
 - 1. PVC, AWWA Class 150 pipe listed for fire-protection service; PVC Class 150 fabricated or molded fittings; and gasketed joints.

- I. Aboveground Fire-Service-Main Piping NPS 4 to NPS 12 shall be ductile-iron, grooved-end pipe; ductile-iron-pipe appurtenances; and grooved joints.

3.3 VALVE APPLICATIONS

- A. General Application: Use mechanical-joint-end valves for NPS 3 and larger underground installation. Use threaded- or flanged-end valves for installation in vaults. Use UL/FMG, nonrising-stem gate valves for installation with indicator posts. Use corporation valves and curb valves with ends compatible with piping, for NPS 2 and smaller installation.
- B. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 1. Underground Valves, NPS 3 and Larger: AWWA, cast-iron, nonrising-stem, high-pressure, resilient-seated gate valves with valve box.
 2. Underground Valves, NPS 4 and Larger, for Indicator Posts: UL/FMG, cast-iron, nonrising-stem gate valves with indicator post.
 3. Use the following for valves in vaults and aboveground:
 - a. Gate Valves, NPS 2 and Smaller: Bronze, rising stem.
 - b. Gate Valves, NPS 3 and Larger: AWWA, cast iron, OS&Y rising stem, resilient seated.
 - c. Check Valves: AWWA C508, swing type.
 4. Pressure-Reducing Valves: Use for water-service piping in vaults and aboveground to control water pressure.
 5. Relief Valves: Use for water-service piping in vaults and aboveground.
 - a. Air-Release Valves: To release accumulated air.
 - b. Air/Vacuum Valves: To release or admit large volume of air during filling of piping.
 - c. Combination Air Valves: To release or admit air.
 6. Detector Check Valves: Use for water-service piping in vaults and aboveground to detect unauthorized use of water.

3.4 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. See Section 330500 "Common Work Results for Utilities" for piping-system common requirements.

3.5 PIPING INSTALLATION

- A. Water-Main Connection: Arrange with utility company for tap of size and in location indicated in water main.
- B. Water-Main Connection: Tap water main according to requirements of water utility company and of size and in location indicated.
- C. Make connections larger than NPS 2 with tapping machine according to the following:
 1. Install tapping sleeve and tapping valve according to MSS SP-60.

2. Install tapping sleeve on pipe to be tapped. Position flanged outlet for gate valve.
 3. Use tapping machine compatible with valve and tapping sleeve; cut hole in main. Remove tapping machine and connect water-service piping.
 4. Install gate valve onto tapping sleeve. Comply with MSS SP-60. Install valve with stem pointing up and with valve box.
- D. Make connections NPS 2 and smaller with drilling machine according to the following:
1. Install service-saddle assemblies and corporation valves in size, quantity, and arrangement required by utility company standards.
 2. Install service-saddle assemblies on water-service pipe to be tapped. Position outlets for corporation valves.
 3. Use drilling machine compatible with service-saddle assemblies and corporation valves. Drill hole in main. Remove drilling machine and connect water-service piping.
 4. Install corporation valves into service-saddle assemblies.
 5. Install manifold for multiple taps in water main.
 6. Install curb valve in water-service piping with head pointing up and with service box.
- E. Comply with NFPA 24 for fire-service-main piping materials and installation.
1. Install PE corrosion-protection encasement according to ASTM A 674 or AWWA C105.
 2. Install copper tube and fittings according to CDA's "Copper Tube Handbook."
- F. Install ductile-iron, water-service piping according to AWWA C600 and AWWA M41.
1. Install PE corrosion-protection encasement according to ASTM A 674 or AWWA C105.
- G. Install PVC, AWWA pipe according to ASTM F 645 and AWWA M23.
- H. Bury piping with depth of cover over top at least 30 inches, with top at least 12 inches below level of maximum frost penetration, and according to the following:
1. Under Driveways: With at least 36 inches cover over top.
 2. Under Railroad Tracks: With at least 48 inches cover over top.
 3. In Loose Gravelly Soil and Rock: With at least 12 inches additional cover.
- I. Install piping by tunneling or jacking, or combination of both, under streets and other obstructions that cannot be disturbed.
- J. Extend water-service piping and connect to water-supply source and building-water-piping systems at outside face of building wall in locations and pipe sizes indicated.
1. Terminate water-service piping at building wall until building-water-piping systems are installed. Terminate piping with caps, plugs, or flanges as required for piping material. Make connections to building-water-piping systems when those systems are installed.
- K. Sleeves are specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- L. Mechanical sleeve seals are specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- M. Install underground piping with restrained joints at horizontal and vertical changes in direction. Use restrained-joint piping, thrust blocks, anchors, tie-rods and clamps, and other supports.

- N. See Section 211200 "Fire-Suppression Standpipes," Section 211313 "Wet-Pipe Sprinkler Systems" for fire-suppression-water piping inside the building.
- O. See Section 221116 "Domestic Water Piping" for potable-water piping inside the building.

3.6 JOINT CONSTRUCTION

- A. See Section 330500 "Common Work Results for Utilities" for basic piping joint construction.
- B. Make pipe joints according to the following:
 - 1. Copper-Tubing, Pressure-Sealed Joints: Use proprietary crimping tool and procedure recommended by copper, pressure-seal-fitting manufacturer.
 - 2. PVC Piping Gasketed Joints: Use joining materials according to AWWA C900. Construct joints with elastomeric seals and lubricant according to ASTM D 2774 or ASTM D 3139 and pipe manufacturer's written instructions.
 - 3. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
 - a. Dielectric Fittings for NPS 2 and Smaller: Use dielectric unions.
 - b. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flanges.
 - c. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

3.7 ANCHORAGE INSTALLATION

- A. Anchorage, General: Install water-distribution piping with restrained joints. Anchorages and restrained-joint types that may be used include the following:
 - 1. Concrete thrust blocks.
 - 2. Locking mechanical joints.
 - 3. Set-screw mechanical retainer glands.
 - 4. Bolted flanged joints.
 - 5. Heat-fused joints.
 - 6. Pipe clamps and tie rods.
- B. Install anchorages for tees, plugs and caps, bends, crosses, valves, and hydrant branches. Include anchorages for the following piping systems:
 - 1. Gasketed-Joint, Ductile-Iron, Water-Service Piping: According to AWWA C600.
 - 2. Gasketed-Joint, PVC Water-Service Piping: According to AWWA M23.
 - 3. Bonded-Joint Fiberglass, Water-Service Piping: According to AWWA M45.
 - 4. Fire-Service-Main Piping: According to NFPA 24.
- C. Apply full coat of asphalt or other acceptable corrosion-resistant material to surfaces of installed ferrous anchorage devices.

3.8 VALVE INSTALLATION

- A. AWWA Gate Valves: Comply with AWWA C600 and AWWA M44. Install each underground valve with stem pointing up and with valve box.

- B. AWWA Valves Other Than Gate Valves: Comply with AWWA C600 and AWWA M44.
- C. UL/FMG, Gate Valves: Comply with NFPA 24. Install each underground valve and valves in vaults with stem pointing up and with vertical cast-iron indicator post.
- D. UL/FMG, Valves Other Than Gate Valves: Comply with NFPA 24.
- E. MSS Valves: Install as component of connected piping system.
- F. Corporation Valves and Curb Valves: Install each underground curb valve with head pointed up and with service box.
- G. Pressure-Reducing Valves: Install in vault or aboveground between shutoff valves. Install full-size valved bypass.
- H. Relief Valves: Comply with AWWA C512. Install aboveground with shutoff valve on inlet.

3.9 DETECTOR-CHECK VALVE INSTALLATION

- A. Install in vault or aboveground.
- B. Install for proper direction of flow. Install bypass with water meter, gate valves on each side of meter, and check valve downstream from meter.
- C. Support detector check valves, meters, shutoff valves, and piping on brick or concrete piers.

3.10 VACUUM BREAKER ASSEMBLY INSTALLATION

- A. Install pressure vacuum breaker assemblies of type, size, and capacity indicated. Include valves and test cocks. Install according to requirements of plumbing and health department and authorities having jurisdiction.
- B. Do not install pressure vacuum breaker assemblies in vault or other space subject to flooding.

3.11 BACKFLOW PREVENTER INSTALLATION

- A. Install backflow preventers of type, size, and capacity indicated. Include valves and test cocks. Install according to requirements of plumbing and health department and authorities having jurisdiction.
- B. Do not install backflow preventers that have relief drain in vault or in other spaces subject to flooding.
- C. Do not install bypass piping around backflow preventers.
- D. Support NPS 2-1/2 and larger backflow preventers, valves, and piping near floor and on brick or concrete piers.

3.12 PROTECTIVE ENCLOSURE INSTALLATION

- A. Install concrete base level and with top approximately 2 inches above grade.
- B. Install protective enclosure over valves and equipment.
- C. Anchor protective enclosure to concrete base.

3.13 FIRE DEPARTMENT CONNECTION INSTALLATION

- A. Install ball drip valves at each check valve for fire department connection to mains.
- B. Install protective pipe bollards on two sides of each fire department connection. Pipe bollards are specified in Section 055000 "Metal Fabrications."

3.14 ALARM DEVICE INSTALLATION

- A. General: Comply with NFPA 24 for devices and methods of valve supervision. Underground valves with valve box do not require supervision.
- B. Supervisory Switches: Supervise valves in open position.
 - 1. Valves: Grind away portion of exposed valve stem. Bolt switch, with plunger in stem depression, to OS&Y gate-valve yoke.
 - 2. Indicator Posts: Drill and thread hole in upper-barrel section at target plate. Install switch, with toggle against target plate, on barrel of indicator post.
- C. Locking and Sealing: Secure unsupervised valves as follows:
 - 1. Valves: Install chain and padlock on open OS&Y gate valve.
 - 2. Post Indicators: Install padlock on wrench on indicator post.
- D. Pressure Switches: Drill and thread hole in exposed barrel of fire hydrant. Install switch.
- E. Water-Flow Indicators: Install in water-service piping in vault. Select indicator with saddle and vane matching pipe size. Drill hole in pipe, insert vane, and bolt saddle to pipe.
- F. Connect alarm devices to building fire alarm system. Wiring and fire-alarm devices are specified in Section 283111 "Digital, Addressable Fire-Alarm System" and Section 283112 "Zoned (DC Loop) Fire-Alarm System."

3.15 CONNECTIONS

- A. See Section 330500 "Common Work Results for Utilities" for piping connections to valves and equipment.
- B. Connect water-distribution piping to utility water main. Use tapping sleeve and tapping valve.

- C. Connect water-distribution piping to interior domestic water and fire-suppression piping.
- D. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- E. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.16 FIELD QUALITY CONTROL

- A. Piping Tests: Conduct piping tests before joints are covered and after concrete thrust blocks have hardened sufficiently. Fill pipeline 24 hours before testing and apply test pressure to stabilize system. Use only potable water.
- B. Hydrostatic Tests: Test at not less than one-and-one-half times working pressure for two hours.
 - 1. Increase pressure in 50-psig increments and inspect each joint between increments. Hold at test pressure for 1 hour; decrease to 0 psig. Slowly increase again to test pressure and hold for 1 more hour. Maximum allowable leakage is 2 quarts per hour per 100 joints. Remake leaking joints with new materials and repeat test until leakage is within allowed limits.
- C. Prepare reports of testing activities.

3.17 IDENTIFICATION

- A. Install continuous underground detectable warning tape during backfilling of trench for underground water-distribution piping. Locate below finished grade, directly over piping. Underground warning tapes are specified in Section 31 23 00 "Earth Moving."
- B. Permanently attach equipment nameplate or marker indicating plastic water-service piping, on main electrical meter panel. See Section 330500 "Common Work Results for Utilities" for identifying devices.

3.18 CLEANING

- A. Clean and disinfect water-distribution piping as follows:
 - 1. Purge new water-distribution piping systems and parts of existing systems that have been altered, extended, or repaired before use.
 - 2. Use purging and disinfecting procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in NFPA 24 for flushing of piping. Flush piping system with clean, potable water until dirty water does not appear at points of outlet.
 - 3. Use purging and disinfecting procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in AWWA C651 or do as follows:
 - a. Fill system or part of system with water/chlorine solution containing at least 50 ppm of chlorine; isolate and allow to stand for 24 hours.
 - b. Drain system or part of system of previous solution and refill with water/chlorine solution containing at least 200 ppm of chlorine; isolate and allow to stand for 3 hours.

- c. After standing time, flush system with clean, potable water until no chlorine remains in water coming from system.
 - d. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedure if biological examination shows evidence of contamination.
- B. Prepare reports of purging and disinfecting activities.

END OF SECTION 22 11 13

SECTION 22 11 16 – DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Under-building-slab and aboveground domestic water pipes, tubes, and fittings inside buildings.
 - 2. Encasement for piping.

1.3 ACTION SUBMITTALS

- A. Product Data: For piping, transition fittings and dielectric fittings.

1.4 INFORMATIONAL SUBMITTALS

- A. System purging and disinfecting activities report.
- B. Field quality-control reports.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.
- B. Potable-water piping and components shall comply with NSF 14 and NSF 61 Annex G. Plastic piping components shall be marked with "NSF-pw."

2.2 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: ASTM B 88, Type L water tube, drawn temper.
- B. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
- C. Copper Unions:
 - 1. MSS SP-123.
 - 2. Cast-copper-alloy, hexagonal-stock body.
 - 3. Ball-and-socket, metal-to-metal seating surfaces.
 - 4. Lead free Solder-joint.

2.3 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials:
 - 1. AWWA C110/A21.10, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free unless otherwise indicated.
 - 2. Full-face or ring type unless otherwise indicated.
- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- C. Solder Filler Metals: ASTM B 32, lead-free alloys.
- D. Flux: ASTM B 813, water flushable.
- E. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.

2.4 TRANSITION FITTINGS

- A. General Requirements:
 - 1. Same size as pipes to be joined.
 - 2. Pressure rating at least equal to pipes to be joined.
 - 3. End connections compatible with pipes to be joined.
- B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.

2.5 AT CONTRACTOR'S OPTION, PEX TUBE AND FITTINGS

- A. PEX Distribution System: ASTM F 877, SDR 9 tubing.
- B. Fittings for PEX-a Tube:
 - 1. Metal insert Crimp ASTM F 1807: metal-insert type with copper or stainless-steel crimp rings and matching PEX-a tube dimensions.
 - 2. Cold Expansion ASTM F 1960: Lead-free brass or engineered polymer (EP) fittings manufactured by the pipe manufacturer, utilizing cold-expansion PEX-a reinforcing rings made of same material as the pipe. Fittings shall be third party certified to NSF-14, and ASTM-F1960 and shall comply to ASTM-F876 & ASTM-F877.
 - a. Flanges: ASME B16.5, Class 150, with ASTM F1960 cold-expansion end.
 - b. Groove Adapter: One CSA B242-05 groove end and one ASTM F1960 cold-expansion end.
 - c. Press: PEX-a to Press One-piece lead free (LF) brass fitting with one ASME B16.51 copper press end and one ASTM F1960 cold-expansion end, with PEX-a reinforcing cold-expansion ring.
- C. Manifold: Multiple-outlet, plastic or corrosion-resistant-metal assembly complying with ASTM F 877; with plastic or corrosion-resistant-metal valve for each outlet.

2.6 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
- B. Dielectric Unions:
 - 1. Standard: ASSE 1079.
 - 2. Pressure Rating: 150 psig.
 - 3. End Connections: Solder-joint copper alloy and threaded ferrous.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Comply with requirements in Section 220000 "Plumbing General Provisions" for excavating, trenching, and backfilling.

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."
- C. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve inside the building at each domestic water-service entrance.
- D. Install shutoff valve immediately upstream of each dielectric fitting.
- E. Install domestic water piping level and plumb.
- F. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- G. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- H. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- I. Install piping to permit valve servicing.
- J. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.
- K. Install piping free of sags and bends.
- L. Install fittings for changes in direction and branch connections.
- M. Install sleeves for piping penetrations of walls, ceilings, and floors.
- N. Install sleeve seals for piping penetrations of concrete walls and slabs.
- O. Install escutcheons for piping penetrations of walls, ceilings, and floors.
- P. Domestic cold water lines penetrating concrete slabs shall be wrapped with "Protect-O-Sleeve" vinyl flexible tube as manufactured by Robert H. Harris Co., Jones Stephen or equivalent.

- Q. PEX-a piping shall be installed per ASTM E84 requirements for plenum applications. Install all PEX-a pipe support and provide all required hangers and supporting strapping as required by manufacturer to provide a code compliant installation.
- R. Install PEX-a piping in straight runs free of kinks, provide bend supports at all pipe drops. All PEX-a piping penetrations through wall plates shall be protected or shielded as required to prevent damage to piping.
- S. Install PEX-a piping from the manifold to each fixture as a home run, not taps, tees or branches shall be permitted between the manifold and the fixture.
- T. Install PEX-a Pipe Support, fixed anchor points and hangers in compliance with the Uponor Commercial Piping Pocket Guide (2017).
- U. PEX-a shall not be installed in areas within five feet of UV light unless protected.
- V. Install piping in compliance with manufacturer's Commercial Piping Pocket Guide (2017).
- W. Install PEX-a piping at each fixture with out of the wall support bracket to secure piping and prevent excess movement when water stops or shut valves are operated.
- X. Install all PEX Manifolds centered in access panels to permit servicing.

3.3 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Brazed Joints for Copper Tubing: Comply with CDA's "Copper Tube Handbook," "Brazed Joints" chapter.
- D. Soldered Joints for Copper Tubing: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."
- E. Joints for PEX Piping: Join according to ASTM F 1807 or ASTM F1960

3.4 TRANSITION FITTING INSTALLATION

- A. Install transition couplings at joints of dissimilar piping.
- B. Transition Fittings in Underground Domestic Water Piping:
 - 1. Fittings for NPS 1-1/2 and Smaller: Fitting-type coupling.
 - 2. Fittings for NPS 2 and Larger: Sleeve-type coupling.
- C. Transition Fittings in Aboveground Domestic Water Piping NPS 2 and Smaller: Plastic-to-metal transition unions.

3.5 HANGER AND SUPPORT INSTALLATION

- A. Provide pipe hangers and support products. Install as per the following:
 - 1. Vertical Piping: MSS Type 8 or 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
 - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Support vertical piping and tubing at base and at each floor.
- C. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch.
- D. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 3/4 and Smaller: 60 inches with 3/8-inch rod.
 - 2. NPS 1 and NPS 1-1/4: 72 inches with 3/8-inch rod.
 - 3. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 - 4. NPS 2-1/2: 108 inches with 1/2-inch rod.
- E. Install supports for vertical copper tubing every 10 feet.
- F. Support piping and tubing not listed in this article according to MSS SP-69 and manufacturer's written instructions.
- G. Install vinyl-coated hangers for PEX-a piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. Crosslinked Polyethylene PEX-a Pipe: Install hangers for PEX tubing in strict accordance with manufactures instructions.
 - a. Horizontal PEX-a Piping Hangers: Install CTS hangers suitable for PEX-a piping in compliance with the Uponor Commercial Piping Pocket Guide (2017) and local codes, with the following maximum spacing:
 - b. For IPC Jurisdictions: 3 inch and below: Maximum span, 32 inches.
 - c. For UPC Jurisdictions: 1 inch and below: Maximum span, 32 inches.
 - d. For UPC Jurisdictions: 1-1/4 inch and above: Maximum span, 48 inches.
 - e. Note: The above maximum hanger spacing requirements may be extended with the use of a continuous support channel such as Uponor PEX-a Pipe Support.

2. Horizontal PEX-a Piping with PEX-a Pipe Channel: Install hangers for PEX-a piping with horizontal support channel in accordance with local jurisdiction and manufacturer's recommendations, with the following maximum spacing:
 - a. 3/4 inch and below: Maximum span, 6 feet.
 - b. 1 inch and above: Maximum span, 8 feet.
- H. Install hangers for vertical PEX piping every 48 inches.
 1. Vertical PEX-a Piping: Support PEX-a piping with maximum spacing of 5 feet.
- I. PEX-a Riser Supports: Install CTS riser clamps at the base of each floor and at the top of every other floor for domestic hot-water systems. Install mid-story guides between each floor. Install CTS riser clamps at the base of each floor and at the top of every fourth floor for domestic cold-water systems. Install mid-story guides.

3.6 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
 1. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
 2. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.
 3. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

3.7 IDENTIFICATION

- A. Identify system components.

3.8 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 1. Piping Inspections:
 - a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.

- b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - 1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing in and before setting fixtures.
 - 2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.
 - c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
 - d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
2. Piping Tests:
- a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
 - b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
 - c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - d. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
 - e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
 - f. Prepare reports for tests and for corrective action required.
- B. Domestic water piping will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.9 ADJUSTING

- A. Perform the following adjustments before operation:
- 1. Close drain valves, hydrants, and hose bibs.
 - 2. Open shutoff valves to fully open position.
 - 3. Open throttling valves to proper setting.
 - 4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
 - a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide hot-water flow in each branch.
 - b. Adjust calibrated balancing valves to flows indicated.

5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
8. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.10 CLEANING

A. Clean and disinfect potable domestic water piping as follows:

1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Fill and isolate system according to either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of available chlorine. Isolate with valves and allow to stand for 24 hours (minimum time shall be 6 hours). A chlorine residual of at least 5 ppm should remain before the lines are put in use.
3. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
 - a. Repeat procedures if biological examination shows contamination.
 - b. Submit water samples in sterile bottles to authorities having jurisdiction.

B. Prepare and submit reports of purging and disinfecting activities. Include copies of water-sample approvals from authorities having jurisdiction.

C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

3.11 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
- C. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.

- D. Underground piping up to 5'-0" from building, domestic cold water, building-service piping, NPS 4 and smaller, shall be the following:
 - 1. PVC, Schedule 40; socket fittings; and solvent-cemented joints.
- E. Aboveground domestic water piping, NPS 4 and smaller, shall be the following:
 - 1. Hard copper tube, ASTM B 88, Type L; copper, solder-joint fittings; and soldered joints.
- F. Under-building-slab, domestic water piping, 3" and smaller, shall be the following:
 - 1. PEX-a tube, 3" and smaller; fittings for PEX-a tube with cold expansion ASTM F1960 connection.
- G. Aboveground domestic water piping, 2" and smaller, shall be the following:
 - 1. PEX-a tube, 2" and smaller; fittings for PEX-a tube with cold expansion ASTM F1960 connection.
- H. Aboveground domestic water piping, 2-1/2" to 4", shall be the following:
 - 1. PEX-a tube, 3" and smaller; fittings for PEX-a tube with cold expansion ASTM F1960 connection.

3.12 VALVE SCHEDULE

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 - 1. Shutoff Duty: Use ball valves for piping NPS 3 and smaller. Use butterfly or ball valves with flanged ends for piping NPS 4 and larger.
 - 2. Throttling Duty: Use ball or globe valves for piping NPS 2 and smaller. Use butterfly or ball valves with flanged ends for piping NPS 2-1/2 and larger.
 - 3. Drain Duty: Hose-end drain valves.
- B. Use check valves to maintain correct direction of domestic water flow to and from equipment.

END OF SECTION 22 11 16

SECTION 22 11 19 – DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Vacuum breakers.
 - 2. Water-hammer arresters.
 - 3. Escutcheons
 - 4. Trap-seal primer valves.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES

- A. Potable-water piping and components shall comply with NSF 61 Annex G.

2.2 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig unless otherwise indicated.

2.3 VACUUM BREAKERS

- A. Pipe-Applied, Atmospheric-Type Vacuum Breakers:
 - 1. Standard: ASSE 1001.
 - 2. Size: NPS 1/4 to NPS 3, as required to match connected piping.
 - 3. Body: Bronze.
 - 4. Inlet and Outlet Connections: Threaded.
 - 5. Finish: Rough bronze.
- B. Hose-Connection Vacuum Breakers:
 - 1. Standard: ASSE 1011.
 - 2. Body: Bronze, non-removable, with manual drain.
 - 3. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.
 - 4. Finish: Chrome or nickel plated.

2.4 WATER-HAMMER ARRESTERS

- A. Water-Hammer Arresters:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. AMTROL, Inc.
 - b. Precision Plumbing Products.
 - c. Sioux Chief Manufacturing Company, Inc.
 - 2. Standard: ASSE 1010 or PDI-WH 201.
 - 3. Type: Copper tube with piston.
 - 4. Size: ASSE 1010, Sizes AA and A through F, or PDI-WH 201, Sizes A through F.
 - 5. Plumbing fixtures with quick closing valves (i.e.: Dishwashers, Ice Maker, Tub/Shower Valve, Washing Machines, etc.) install "Shock Trol", "Precision Plumbing Products", Sioux Chief "Hydra-Rester", or equal water Hammer arrester properly sized for each unit.

2.5 ESCUTCHEONS

- A. Provide escutcheons for all exposed lines passing through floors, walls, and ceilings. They shall be chrome plated brass and shall be of such flange size as to cover necessary penetrating openings.

2.6 TRAP-SEAL PRIMER DEVICE

- A. Supply-Type, Trap-Seal Primer Device:
 - 1. Standard: ASSE 1018.
 - 2. Pressure Rating: 125 psig minimum.
 - 3. Body: Bronze.
 - 4. Inlet and Outlet Connections: NPS 1/2 threaded, union, or solder joint.
 - 5. Gravity Drain Outlet Connection: NPS 1/2 threaded or solder joint.
 - 6. Finish: Chrome plated, or rough bronze for units used with pipe or tube that is not chrome finished.

- B. Drainage-Type, Trap-Seal Primer Device:
 - 1. Standard: ASSE 1044, lavatory P-trap with NPS 3/8 minimum, trap makeup connection.
 - 2. Size: NPS 1-1/4 minimum.
 - 3. Material: Chrome-plated, cast brass.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install water-hammer arresters in water piping according to PDI-WH 201.
- B. Install supply-type, trap-seal primer valves with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust valve for proper flow.
- C. Install drainage-type, trap-seal primer valves as lavatory trap with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting.

END OF SECTION 22 11 19

SECTION 22 13 16 – SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. PVC pipe and fittings.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: Include plans, elevations, sections, and details.

1.4 INFORMATIONAL SUBMITTALS

- A. Seismic Qualification Certificates: For waste and vent piping, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Detailed description of piping anchorage devices on which the certification is based and their installation requirements.
- B. Field quality-control reports.

1.5 FIELD CONDITIONS

- A. Interruption of Existing Sanitary Waste Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
 - 1. Notify Architect no fewer than two days in advance of proposed interruption of sanitary waste service.
 - 2. Do not proceed with interruption of sanitary waste service without Architect's written permission.

1.6 WARRANTY

- A. Listed manufacturers to provide labeling and warranty of their respective products.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
 - 1. Soil, Waste, and Vent Piping: 10-foot head of water.
- B. Seismic Performance: Soil, waste, and vent piping and support and installation shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

2.2 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.3 PVC PIPE AND FITTINGS

- A. Comply with NSF 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent piping and "NSF-sewer" for plastic sewer piping.
- B. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.
- C. Cellular-Core PVC Pipe: ASTM F 891, Schedule 40 **will not be accepted**.
- D. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns.
- E. PVC Pressure Fittings: ASTM D 2466, Socket Type
- F. Primer: ASTM F 656.
 - 1. Primer shall have a VOC content of 550g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24)
 - 2. Adhesive primer shall comply with the testing and product requirements of the California Department of Health Services "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers"
- G. Solvent Cement: ASTM D 2564.
 - 1. PVC solvent cement shall have a VOC content of 510 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24)

2. Solvent cement shall comply with the testing and product requirements of the California Department of Health Services "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers"

PART 3 - EXECUTION

3.1 EARTH MOVING

- A. Comply with requirements for excavating, trenching, and backfilling specified in Section 312000 "Earth Moving."

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems.
 1. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations.
 2. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends.
 1. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical.
 2. Use long-turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe.
 - a. Straight tees, elbows, and crosses may be used on vent lines.
 3. Do not change direction of flow more than 90 degrees.
 4. Use proper size of standard increasers and reducers if pipes of different sizes are connected.

- a. Reducing size of waste piping in direction of flow is prohibited.
- K. Lay buried building waste piping beginning at low point of each system.
 - 1. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream.
 - 2. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
 - 3. Maintain swab in piping and pull past each joint as completed.
- L. Install soil and waste and vent piping at the following minimum slopes unless otherwise indicated:
 - 1. Building Sanitary Waste: 2 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
 - 2. Horizontal Sanitary Waste Piping: 2 percent downward in direction of flow.
 - 3. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
- M. Install aboveground PVC piping according to ASTM D 2665.
- N. Install underground PVC piping according to ASTM D 2321.
- O. Install engineered soil and waste and vent piping systems as follows:
 - 1. Combination Waste and Vent: Comply with standards of authorities having jurisdiction.
 - 2. Reduced-Size Venting: Comply with standards of authorities having jurisdiction.
- P. Plumbing Specialties:
 - 1. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary waste gravity-flow piping.
 - a. Comply with requirements for cleanouts specified in Section 221319 "Sanitary Waste Piping Specialties."
 - 2. Install drains in sanitary waste gravity-flow piping.
 - a. Comply with requirements for drains specified in Section 221319 "Sanitary Waste Piping Specialties."
- Q. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- R. Install sleeves for piping penetrations of walls, ceilings, and floors.
- S. Install sleeve seals for piping penetrations of concrete walls and slabs.
- T. Install escutcheons for piping penetrations of walls, ceilings, and floors.

3.3 JOINT CONSTRUCTION

- A. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 - 2. PVC Piping: Join according to ASTM D 2855 and ASTM D 2665 appendixes.

3.4 INSTALLATION OF HANGERS AND SUPPORTS

- A. Install hangers for PVC piping, with maximum horizontal spacing and minimum rod diameters, to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- B. Support horizontal piping and tubing within 12 inches of each fitting, valve, and coupling.
- C. Support vertical runs of PVC piping to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.5 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect waste and vent piping to the following:
 - 1. Plumbing Fixtures: Connect waste piping in sizes indicated, but not smaller than required by plumbing code.
 - 2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
 - 3. Plumbing Specialties: Connect waste and vent piping in sizes indicated, but not smaller than required by plumbing code.
 - 4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
 - 5. Comply with requirements for backwater valves cleanouts and drains specified in Section 221319 "Sanitary Waste Piping Specialties."
 - 6. Equipment: Connect waste piping as indicated.
 - a. Provide shutoff valve if indicated and union for each connection.
 - b. Use flanges instead of unions for connections NPS 2-1/2 and larger.
- D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- E. Make connections according to the following unless otherwise indicated:
 - 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.

2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.6 IDENTIFICATION

- A. Identify exposed sanitary waste and vent piping.
- B. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.7 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary waste and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired.
 - a. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 2. Leave uncovered and unconcealed new, altered, extended, or replaced waste and vent piping until it has been tested and approved.
 - a. Expose work that was covered or concealed before it was tested.
 3. Roughing-in Plumbing Test Procedure: Test waste and vent piping except outside leaders on completion of roughing-in.
 - a. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water.
 - b. From 15 minutes before inspection starts to completion of inspection, water level must not drop.
 - c. Inspect joints for leaks.
 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight.

- a. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg.
 - b. Use U-tube or manometer inserted in trap of water closet to measure this pressure.
 - c. Air pressure must remain constant without introducing additional air throughout period of inspection.
 - d. Inspect plumbing fixture connections for gas and water leaks.
5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
6. Prepare reports for tests and required corrective action.

3.8 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect sanitary waste and vent piping during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.
- D. Exposed PVC Piping: Protect plumbing vents exposed to sunlight with two coats of water-based latex paint.
- E. Repair damage to adjacent materials caused by waste and vent piping installation.

3.11 PREVENTIVE MAINTENANCE

- A. All piping coming from parking deck drains shall be flushed with clean water for not less than 10 minutes in each drain after winter season, and every 120 days. If chemicals are used to clean garage walls, this chemical shall be washed off the exterior of the pipe.
- B. All piping from dedicated soda station floor sinks shall be flushed by dumping a basin of 5 gallons of warm clean water every 3rd day into the floor sink.
- C. All piping connected to "low flow" fixtures shall be flushed with clean water by filling, and releasing a utility wash basin sink from the furthest point possible not less than once every 7 days.

3.12 PIPING SCHEDULE

- A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.
- B. Aboveground, soil and waste piping NPS 4 and smaller shall be the following:
 1. Solid Wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
- C. Aboveground, vent piping NPS 4 and smaller shall be the following:
 1. Solid Wall PVC pipe, PVC socket fittings, and solvent-cemented joints.

D. Underground, soil, waste, and vent piping NPS 4 and smaller shall be the following:

1. Solid Wall PVC pipe, PVC socket fittings, and solvent-cemented joints.

END OF SECTION 22 13 16

SECTION 22 13 19 – SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Cleanouts.
 - 2. Floor drains.
 - 3. Roof flashing assemblies.
 - 4. Through-penetration firestop assemblies.
 - 5. Miscellaneous sanitary drainage piping specialties.
 - 6. Flashing materials.

1.3 DEFINITIONS

- A. PVC: Polyvinyl chloride plastic.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For drainage piping specialties to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 FLOOR DRAINS - GENERAL

- A. All floor drains shall be constructed of cast iron and shall be complete with clamping devices as required. The following numbers are taken from the Josam Catalog: Equivalent drains as manufactured by J.R. Smith, Zurn or Wade will be acceptable. NO OTHER MANUFACTURERS WILL BE ACCEPTED WITHOUT PRIOR APPROVAL. All floor drains shall be provided with 2# lead flashing extending a minimum of 24" all around drain except in certain areas where the General Contractor is providing a flashing membrane, in which case that membrane shall be flashed into the drain.

- B. All floor drains shall be installed with deep seal p-traps.

2.2 CLEANOUTS:

- A. Cleanouts other than type listed below as manufactured by J.R. Smith, Josam, Zurn and Wade, will not be acceptable.
- B. Cleanouts shall be provided where shown on plans, at each change of direction of the building drain greater than 45 degrees and at or near the foot of each vertical waste or soil stack. Location of all cleanouts shall be the same size as the piping. Every cleanout shall be installed so that the cleanout opens in the direction of the flow of the drainage line or at right angle thereto.
- C. Floor cleanouts shall be an adjustable type with anchor flange for clamp device, clamping collar and nickel bronze cover. Contractor shall install 2# lead flashing a minimum of 18" all around cleanout and flash into flange and anchor with clamping collar.
- D. Top of cleanout shall be level with top of finished floor so there is a continuous surface.
- E. Floor cleanouts shall be Zurn 1400, Wade W-6000, or J.R. Smith 4031 (NB) with adjustable scoriated secured nickel bronze top.
- F. Wall cleanouts shall be nickel bronze access frame and cover, Josam 58770, Wade W-8560-E with W-8303-1, J. R. Smith 4735 access cover.
- G. Outside cleanouts shall be as detailed on the Plans.

2.3 ROOF FLASHING ASSEMBLIES

- A. Roof Flashing Assemblies:
 - 1. Description: Manufactured assembly made of 4.0-lb/sq. ft., 0.0625-inch- thick, lead flashing collar and skirt extending at least 8 inches from pipe, with galvanized-steel boot reinforcement and counterflashing fitting.
 - a. Open-Top Vent Cap: Without cap.

2.4 THROUGH-PENETRATION FIRESTOP ASSEMBLIES

- A. Through-Penetration Firestop Assemblies:
 - 1. Standard: UL 1479 assembly of sleeve and stack fitting with firestopping plug.
 - 2. Size: Same as connected soil, waste, or vent stack.
 - 3. Sleeve: Molded PVC plastic, of length to match slab thickness and with integral nailing flange on one end for installation in cast-in-place concrete slabs.
 - 4. Stack Fitting: ASTM A 48/A 48M, gray-iron, hubless-pattern, wye branch with neoprene O-ring at base and gray-iron plug in thermal-release harness. Include PVC protective cap for plug.
 - 5. Special Coating: Corrosion resistant on interior of fittings.

2.5 FLASHING MATERIALS

- A. Lead Sheet: ASTM B 749, Type L51121, copper bearing, with the following minimum weights and thicknesses, unless otherwise indicated:
 - 1. General Use: 4.0-lb/sq. ft., 0.0625-inch thickness.
 - 2. Vent Pipe Flashing: 3.0-lb/sq. ft., 0.0469-inch thickness.
 - 3. Burning: 6-lb/sq. ft., 0.0938-inch thickness.
- B. Zinc-Coated Steel Sheet: ASTM A 653/A 653M, with 0.20 percent copper content and 0.04-inch minimum thickness, unless otherwise indicated. Include G90 hot-dip galvanized, mill-phosphatized finish for painting if indicated.
- C. Elastic Membrane Sheet: ASTM D 4068, flexible, chlorinated polyethylene, 40-mil minimum thickness.
- D. Fasteners: Metal compatible with material and substrate being fastened.
- E. Metal Accessories: Sheet metal strips, clamps, anchoring devices, and similar accessory units required for installation; matching or compatible with material being installed.
- F. Solder: ASTM B 32, lead-free alloy.
- G. Bituminous Coating: SSPC-Paint 12, solvent-type, bituminous mastic.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
 - 1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate at each change in direction of piping greater than 45 degrees.
- B. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- C. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- D. Install roof flashing assemblies on sanitary stack vents and vent stacks that extend through roof.
- E. Install flashing fittings on sanitary stack vents and vent stacks that extend through roof.
- F. Install deep-seal traps on floor drains and other waste outlets, if indicated.
- G. Install floor-drain, trap-seal primer fittings on inlet to floor drains that require trap-seal primer connection.
 - 1. Exception: Fitting may be omitted if trap has trap-seal primer connection.
 - 2. Size: Same as floor drain inlet.

3.2 FLASHING INSTALLATION

- A. Fabricate flashing from single piece unless large pans, sumps, or other drainage shapes are required. Join flashing according to the following if required:
 - 1. Lead Sheets: Burn joints of lead sheets 6.0-lb/sq. ft., 0.0938-inch thickness or thicker. Solder joints of lead sheets 4.0-lb/sq. ft., 0.0625-inch thickness or thinner.
 - 2. Copper Sheets: Solder joints of copper sheets.
- B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
 - 1. Pipe Flashing: Sleeve type, matching pipe size, with minimum length of 10 inches, and skirt or flange extending at least 8 inches around pipe.
 - 2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches around sleeve.
 - 3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches around specialty.
- C. Set flashing on floors and roofs in solid coating of bituminous cement.
- D. Secure flashing into sleeve and specialty clamping ring or device.
- E. Install flashing for piping passing through roofs with counterflashing or commercially made flashing fittings, according to Section 076200 "Sheet Metal Flashing and Trim."
- F. Extend flashing up vent pipe passing through roofs and turn down into pipe, or secure flashing into cast-iron sleeve having calking recess.
- G. Fabricate and install flashing and pans, sumps, and other drainage shapes.

3.3 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 22 13 19

SECTION 22 33 00 – ELECTRIC DOMESTIC WATER HEATERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Commercial, electric, storage, domestic-water heaters.
 - 2. Domestic-water heater accessories.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type and size of domestic-water heater indicated.
- B. Shop Drawings:
 - 1. Wiring Diagrams: For power, signal, and control wiring.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For electric, domestic-water heaters to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1.
- C. ASME Compliance: Where ASME-code construction is indicated, fabricate and label commercial, domestic-water heater storage tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
- D. NSF Compliance: Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61 Annex G, "Drinking Water System Components - Health Effects."

1.6 COORDINATION

- A. Coordinate sizes and locations of framed stands / bases with actual equipment provided.

PART 2 - PRODUCTS

2.1 DOMESTIC-WATER HEATER ACCESSORIES

- A. Drain Pans: Corrosion-resistant metal with raised edge. Comply with ANSI/CSA LC 3. Include dimensions not less than base of domestic-water heater, and include drain outlet not less than NPS 3/4 with ASME B1.20.1 pipe threads or with ASME B1.20.7 garden-hose threads.
- B. Piping-Type Heat Traps: Field-fabricated piping arrangement according to ASHRAE/IESNA 90.1.
- C. Heat-Trap Fittings: ASHRAE 90.2.
- D. Pressure-Reducing Valves: ASSE 1003 for water. Set at 50-psig- maximum outlet pressure unless otherwise indicated.
- E. Combination Temperature-and-Pressure Relief Valves: ASME rated and stamped. Include relieving capacity at least as great as heat input, and include pressure setting less than domestic-water heater working-pressure rating. Select relief valves with sensing element that extends into storage tank.
- F. Pressure Relief Valves: ASME rated and stamped. Include pressure setting less than domestic-water heater working-pressure rating.
- G. Vacuum Relief Valves: ANSI Z21.22/CSA 4.4.
- H. Shock Absorbers: ASSE 1010 or PDI-WH 201, Size A water hammer arrester.
- I. Expansion Tank: Wessels 5TX (Zurn Wilkins XT-8, Watts PLT-5-M1) thermal expansion tank, Non-ASME bladder type pre-charged steel thermal expansion tank with a replaceable FDA approved butyl diaphragm, stainless steel water connection, 2.1 gallon (min.) tank volume.

PART 3 - EXECUTION

3.1 CONNECTIONS

- A. Where installing piping adjacent to electric, domestic-water heaters, allow space for service and maintenance of water heaters. Arrange piping for easy removal of domestic-water heaters.

3.2 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
 - 2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper operation.

4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

- B. Prepare test and inspection reports.

3.3 WATER HEATER BOILER INSPECTION

- A. Contractor shall install water heaters to conform to Louisiana Boiler Inspection Law. Contractor shall contact the State Fire Marshal Boiler Inspection Division (800-256-5452) to get a final inspection on all water heaters 50 gallon capacity or larger and / or 100,000 BTU/HR heat input or greater.

END OF SECTION 22 33 00

SECTION 22 42 00 – PLUMBING FIXTURES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Floor drains.
 - 2. Water closets.
 - 3. Flush valves.
 - 4. Toilet seats.
 - 5. Urinals.
 - 6. Lavatories.
 - 7. Sinks.
 - 8. Hose bibs.
 - 9. Electric Water Cooler.
 - 10. Refrigerator water connection box.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each of the plumbing fixtures.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For flush valves to include in operation and maintenance manuals.

PART 2 - PRODUCTS

- 2.1 REFER TO PLUMBING FIXTURE SCHEDULE IN DRAWINGS FOR ADDITIONAL INFORMATION.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before plumbing fixture installation.
- B. Examine walls and floors for suitable conditions where plumbing fixtures will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Refer to Architectural Drawings for mounting height and exact location of all plumbing fixtures. Handicapped fixtures shall be installed to meet the latest A.D.A. requirements.

3.3 QUALITY

- A. Plumbing Contractor shall furnish and install all plumbing fixtures shown on accompanying Drawings. Refer to both Plumbing and Architectural, and provide all fixtures shown on either. Fixtures shall be complete with all necessary brass and accessories required for a complete installation, including traps, escutcheons, angle supplies, basin cocks, etc. All fixtures shall be new and must be delivered to the building properly crated in perfect condition.
- B. All brass must be of the best quality. Lightweight goods will not be accepted.
- C. All brass pipe shall be seamless brass tubing and nipples shall be extra heavy.
- D. All fittings and trim shall be chromium plated heavy brass unless otherwise specified.
- E. "P" traps on lavatories and sinks shall be cast brass with cleanouts.
- F. All exposed piping shall be chromium plated.
- G. Provide cut-off valves at each fixture in both hot and cold water piping.
- H. For the purpose of establishing type and class of fixtures required, the following plate numbers have been taken from the Manufacturer's Catalog as indicated: Other fixture manufacturer's and model numbers, with prior approval, will be acceptable, however fixtures and accessories shall meet standards and features indicated below.

- I. Contractor shall install silicon caulk around the base of a plumbing fixture or around the perimeter of a plumbing fixture where it attaches to a wall. The color of the caulk shall match the color of the plumbing fixture or shall be a color selected by the architect. Verify final color prior to installation. Caulked joint shall be properly smoothed out and shall completely seal the joint between the plumbing fixture and the surface the fixture is attached to. Unacceptable applications shall be completely removed and re-applied in accordance with directions from the architect.
- J. Water-Closet Installation:
 - 1. Install level and plumb according to roughing-in drawings.
 - 2. Install floor-mounted water closets on bowl-to-drain connecting fitting attachments to piping or building substrate.
 - 3. Install accessible, wall-mounted water closets at mounting height for handicapped/elderly, according to ICC/ANSI A117.1.
- K. Support Installation:
 - 1. Install supports, affixed to building substrate, for floor-mounted, back-outlet water closets.
 - 2. Use carrier supports with waste-fitting assembly and seal.
 - 3. Install floor-mounted, back-outlet water closets attached to building floor substrate, onto waste-fitting seals; and attach to support.
 - 4. Install wall-mounted, back-outlet water-closet supports with waste-fitting assembly and waste-fitting seals; and affix to building substrate.
- L. Flushometer-Valve Installation:
 - 1. Install flushometer-valve, water-supply fitting on each supply to each water closet.
 - 2. Attach supply piping to supports or substrate within pipe spaces behind fixtures.
 - 3. Install lever-handle flushometer valves for accessible water closets with handle mounted on open side of water closet.
 - 4. Install actuators in locations that are easy for people with disabilities to reach.
 - 5. Install fresh batteries in battery-powered, electronic-sensor mechanisms.
- M. Install toilet seats on water closets.
- N. Wall Flange and Escutcheon Installation:
 - 1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations and within cabinets and millwork.
 - 2. Install deep-pattern escutcheons if required to conceal protruding fittings.
 - 3. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."
- O. Joint Sealing:
 - 1. Seal joints between water closets and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.
 - 2. Match sealant color to water-closet color.
 - 3. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.4 CONNECTIONS

- A. Connect water closets with water supplies and soil, waste, and vent piping. Use size fittings required to match water closets.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."

- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."
- D. Where installing piping adjacent to water closets, allow space for service and maintenance.

3.5 ADJUSTING

- A. Operate and adjust water closets and controls. Replace damaged and malfunctioning water closets, fittings, and controls.
- B. Adjust water pressure at flushometer valves to produce proper flow.

3.6 CLEANING AND PROTECTION

- A. Clean plumbing fixtures and fittings with manufacturers' recommended cleaning methods and materials.
- B. Install protective covering for installed plumbing fixtures and fittings.
- C. Do not allow use of plumbing fixtures for temporary facilities unless approved in writing by Owner.

END OF SECTION 22 42 00

SECTION 23 00 00 – MECHANICAL GENERAL PROVISIONS

PART 1 - GENERAL

1.1 SUMMARY

- A. The General Conditions of the Architectural Specifications, along with the supplementary conditions, special conditions, information to bidders, and any other pertinent information and documents shall apply the same as if repeated herein.



1.2 SCOPE OF WORK

- A. Furnish all labor and material necessary to provide and install the complete mechanical portion of this Contract, including HVAC systems as called for herein and on accompanying drawings. Parts of the mechanical division may be bid separately or in combination, at the Contractor's option; however, it shall be the responsibility of the General Contractor to assure himself that all items covered in the this Division have been included if he chooses to accept separate bids.
- B. This Contractor shall refer to the Architectural and Structural drawings and install equipment, piping, etc. to meet building and space requirements. No equipment shall be bid on or submitted for approval if it will not fit in the space provided.
- C. It is the intention of these Specifications that all mechanical systems shall be furnished complete with all necessary valves, controls, insulation, piping, devices, equipment, etc. necessary to provide a satisfactory installation in working order.
- D. Contractor shall visit the site and acquaint himself thoroughly with all existing facilities and conditions that would affect his portion of the work. Failure to do so shall not relieve the Contractor from the responsibility of installing his work to meet the conditions.
- E. This Contractor shall protect the entire system and all parts thereof from injury throughout the project and up to acceptance of the work. Failure to do so shall be sufficient cause for the Architect to reject any piece of equipment.

1.3 DEMOLITION

- A. The contractor shall visit the site prior to bid to determine the extent of work required to complete the project.
- B. Contractor shall coordinate demolition with owner. The Owner shall have "First Right of Refusal" regarding salvage of all equipment and materials to be removed. Locate equipment as directed by owner. All equipment and materials not salvaged by the owner shall be removed from the site and discarded at the contractor's expense.
- C. Contractor shall coordinate all work with general contractor and phase work as required by project.
- D. All equipment piping, etc. required to be removed to accommodate the modifications shall be removed.

- E. Contractor shall maintain services to existing facilities which shall remain during and after construction is complete.
- F. Contractor shall coordinate any shutdown of services with the owner. It is intended that the building will remain occupied during construction. Contractor shall schedule shut down of services with the owner in order to prevent disruption of building occupancy.
- G. Contractor shall be responsible for draining down of existing systems to complete demolition. All work shall be scheduled with the owner. Contractor shall also be responsible for refilling system and removing all air in order to return the systems to proper operating conditions.
- H. All shut down of services shall be done at night or during a time period approved by the owner. The systems shall be required to be back up and running each morning unless otherwise approved by the owner.

1.4 GROUNDS AND CHASES

- A. This Contractor shall see that all required chases, grounds, holes and accessories necessary for the installation of his work are properly built in as the work progresses; otherwise, he shall bear the cost of providing them.

1.5 CUTTING AND PATCHING

- A. Initial cutting and patching shall be the responsibility of the General Contractor, with the Mechanical Contractor being responsible for laying out and marking any and all holes required for the reception of his work. No structural beams or joists shall be cut or thimble without first receiving the approval of the Architect. After initial surfacing has been done, any further cutting, patching and painting shall be done at this Contractor's expense.

1.6 FILL AND CHARGES FOR EQUIPMENT

- A. Fill and charge with materials or chemicals all those devices or equipment as required to comply with the manufacturer's guarantee or as required for proper operation of the equipment.

1.7 MACHINERY GUARDS

- A. This Contractor shall provide v-belt guards for each v-belt drive or other hazardous drive. The guard shall enclose the drive entirely and shall have a hole for taking a tachometer reading.
- B. Provide protective guard for belts, pulleys, gears, couplings, projecting set screws, keys and other rotating parts which are located such that a person might come in close proximity. Construct protective guard around angle iron frame, securely bolted to apparatus; comply with safety requirements. Install guard to completely enclose drives and pulleys and not interfere with lubrication of equipment. Provide 2 inch minimum diameter opening in fan belt guards housing for tachometer.

1.8 REPAIRING ROADWAYS AND WALKS

- A. Where this Contractor cuts or breaks roadways or walks, in order to lay piping, he shall repair or replace these sections to meet the Architect's approval.

1.9 WELDING

- A. Weld piping and above grade steel tanks in accordance with qualified procedures using performance qualified welders and welding operators. Qualified procedures and welders in accordance with ASME Section IX. Welding procedures qualified by others and welders and welding operators qualified by another employer may be accepted as permitted by ANSI B31.1. Notify the A/E 24 hours in advance of tests, and perform the tests at the work site if practicable. Furnish A/E with a copy of qualified procedures and a list of names and identification symbols of qualified welders and welding operators. Apply welders or welding operators assigned symbols near each weld they make as permanent record.

1.10 NOISE AND VIBRATION

- A. Provide the plumbing system and its associated components, items, piping, and equipment free of objectionable vibration or noise. Statically and dynamically balance rotating equipment and mount or fasten so that no vibration is transmitted to or through the building structure by equipment, piping, ducts or other parts of work, rectify such conditions at no additional compensation.

1.11 CLEANING AND ADJUSTING

- A. Upon completion of his work, the Contractor shall clean and adjust all equipment, controls, valves, etc.; clean all piping, ductwork, etc.; and leave the entire installation in good working order.

1.12 OPERATING AND MAINTENANCE INSTRUCTIONS

- A. Provide the Owner with three (3) copies of printed instructions indicating various pieces of equipment by name and model number, complete with parts lists, maintenance and repair instructions and test and balance report.
- B. COPIES OF SHOP DRAWINGS WILL NOT BE ACCEPTABLE AS OPERATION AND MAINTENANCE INSTRUCTIONS BUT MUST BE INCLUDED IN SUBMITTAL PACKAGE.
- C. This information shall be bound in plastic hardbound notebooks with the job name permanently embossed on the cover. Rigid board dividers with labeled tabs shall be provided for different pieces of equipment. Submit manuals to the Architect for approval.
- D. In addition to the operation and maintenance brochure, the Contractor shall provide a separate brochure which shall include registered warranty certificates on all equipment, especially any pieces of equipment which carry warranties exceeding one (1) year.
- E. The operation and maintenance brochure shall be furnished with a detailed list of all equipment furnished to the project, including the serial number and all pertinent nameplate data such as voltage, amperage draw, recommended fuse size, rpm, etc. The Contractor shall include this data on each piece of equipment furnished under this contract.

1.13 GUARANTEE

- A. The Contractor shall guarantee all materials, equipment and workmanship for a period of one (1) year from the date of final acceptance of the project. This guarantee shall include furnishing of all labor and material necessary to make any repairs, adjustments or replacement of any equipment, parts, etc. necessary to restore the project to first class condition. This guarantee shall exclude only the changing or cleaning of filters. Warranties exceeding one (1) year are hereinafter specified with individual pieces of equipment.

1.14 LOCAL CONDITIONS

- A. The location and elevation of all utility services is based on available surveys and utility maps and are reasonably accurate; however, these shall serve as a general guide only, and the Contractor shall visit the site and verify the location and elevation of all services to his satisfaction in order to determine the amount of work required for the execution of the Contract.
- B. The Contractor shall contact the various utility companies, determine the extent of their requirements and he shall include in his bid all lawful fees and payments required by these companies for complete connection and services to the building, including meters, connection charges, street patching, extensions from meters to main, etc.
- C. In case major changes are required, this fact, together with the reasons therefor, shall be submitted to the Architect, in writing, not less than seven (7) days before the date of bidding. Failure to comply with this requirement will make the Contractor liable for any changes, additions and expenses necessary for the successful completion of the project.

1.15 PERMITS, INSPECTIONS AND TESTS

- A. All permits, fees, etc. for the installation, inspections, plan review, service connections locations, and/or construction of the work which are required by any authority and/or agencies having jurisdiction, shall be obtained and paid for by the Contractor. This shall be verified during the bidding process.
- B. The Contractor shall make all tests required by the Architect, Engineer or other governing authorities at no additional cost to the Owner.
- C. The Contractor shall notify the Architect and local governing authorities before any tests are made, and the tests are not to be drawn off a line covered or insulated until examined and approved by the authorities. In event defects are found, these shall be corrected and the work shall be retested.
- D. Prior to requesting final inspection by the Architect, the Contractor shall have a complete coordination and adjustment meeting of all of his sub-contractors directly responsible for the operation of any portion of the system. At the time of this meeting, each and every sequence of operation shall be checked to assure proper operation. Notify the Architect in writing ten (10) days prior to this meeting, instructing him of the time, date and whom you are requesting to be present.
- E. This project shall not be accepted until the above provisions are met to the satisfaction of the Architect.

1.16 CODES AND STANDARDS

- A. The entire mechanical work shall comply with the rules and regulations of the City, Parish, County and State in which this project is being constructed, including the State Fire Marshal and the State Board of Health. All modifications required by these authorities shall be made without additional charge to the Owners. The Mechanical Contractor shall report these changes to the Architect and secure his approval before work is started.
- B. In addition to the codes heretofore mentioned, all mechanical work and equipment shall conform to the applicable portions of the following specifications, codes and/or regulations:
 - 1. American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)
 - 2. National Electrical Code (NEC)
 - 3. National Fire Protection Association (NFPA)
 - 4. American Society of Mechanical Engineers (ASME)
 - 5. American Gas Association (AGA)
 - 6. International Building Code (IBC)
 - 7. International Mechanical Code (IMC)
 - 8. International Plumbing Code (IPC)
 - 9. International Fuel Gas Code (IFGC)
 - 10. Underwriters Laboratories (UL)
 - 11. Life Safety Code (NFPA 101)
 - 12. State Sanitary Code
 - 13. Louisiana State Uniform Construction Code Council (LSUCCC)
- C. All materials, equipment and accessories installed under this Contract shall conform to all rules, codes, etc. as recommended by National Associations governing the manufacturer, rating and testing of such materials, equipment and accessories. All materials shall be new and of the best quality and first class in every respect. Whenever directed by the Architect, the Contractor shall submit a sample for approval before proceeding.
- D. Where laws or local regulations provide that certain accessories such as gauges, thermometers, relief valves and parts be installed on equipment, it shall be understood that such equipment be furnished complete with the necessary accessories, whether or not called for in these Specifications.
- E. All unfired pressure vessels shall be built in accordance with the A.S.M.E. Code and so stamped. Furnish shop certificates for each vessel.

1.17 REVIEW OF MATERIALS

- A. Whenever manufacturers or trade names are mentioned in these Plans or Specifications, the words "or approved equivalent" shall be assumed to follow whether or not so stated. Manufacturers or trade names are used to establish a standard of quality only, and should not be construed to infer a preference. Equivalent products which meet the Architect's approval will be accepted; however, these products must be submitted to the Architect a minimum of seven (7) days prior to the Bid Date.
- B. Submission shall include the manufacturer's name, model number, rating table and construction features.
- C. Upon receipt and checking of this submittal, the Architect will issue an addendum listing items which are approved as equivalent to those specified. THE CONTRACTOR SHALL BASE HIS BID SOLELY ON

THOSE ITEMS SPECIFIED OR INCLUDED IN THE "PRIOR APPROVAL ADDENDUM", AS NO OTHER ITEM WILL BE ACCEPTABLE.

- D. Prior approval of a particular piece of equipment does not mean automatic final acceptance and will not relieve the Contractor of the responsibility of assuring himself that this equipment is in complete accord with the Plans and Specifications and that it will fit into the space provided. Shop drawings must be submitted on all items of equipment for approval as hereinafter specified.
- E. Before proceeding with work and/or within thirty (30) days after the award of the General Contract for this work, the Mechanical Contractor shall furnish to the Architect complete shop and working drawings of such apparatus, equipment, controls, insulation, etc. to be provided in this project. These drawings shall give dimensions, weights, mounting data, performance curves and other pertinent information.
- F. The Architect's approval of shop drawings shall not relieve the Contractor from the responsibility of incorrectly figured dimensions or any other errors which may be contained in these drawings. Any omission from the shop drawings or specifications, even though approved by the Architect, shall not relieve the Contractor from furnishing and erecting same.
- G. Submit shop drawings to the Architect for approval. Faxed copies shall not be acceptable. We prefer electronic submissions sent via E-Mail.
- H. Required shop drawing submittals shall include but are not limited to the following:
 - 1. DX Split System Air Conditioning Equipment.
 - 2. VRF Air Conditioning Equipment.
 - 3. Grilles, registers, diffusers and louvers.
 - 4. Ductwork and duct sealer.
 - 5. Duct insulation and accessories.
 - 6. Controls/Building Automation System.
 - 7. Exhaust fans.
 - 8. Relief and intake hoods.
 - 9. Fire dampers
 - 10. Smoke dampers.
 - 11. Manual Dampers, Motorized Dampers and Control Dampers.
 - 12. Actuators.
 - 13. Test and Balancing Agency (including forms).

1.18 COORDINATION DRAWINGS

- A. Submit three (3) black line prints of all mechanical room layouts showing locations of all equipment, piping, etc. to insure all will fit in space provided. Submit drawings at 1/4" scale. Layouts shall include equipment submitted on project to scale on plans.
- B. Submit coordination drawings with the respective equipment shop drawings.

1.19 MINOR DEVIATIONS

- A. Plans and detail sketches are submitted to limit, explain and define conditions, specified requirements, pipe sizes and manner of erecting work. Structural or other conditions may require certain modifications from the manner of installation shown, and such deviations are permissible and shall be made as required. However, specified sizes and requirements necessary for satisfactory operation shall remain unchanged. It may be necessary to shift ducts or pipes, or to change the shape of ducts, and these changes shall be

made as required. All such changes shall be referred to the Architect and Engineer for approval before proceeding. Extra charges shall not be allowed for these changes. The contractor shall obtain a full set of plans and specifications for the coordination of his work prior to bidding this project. Items which are unclear to the bidding contractor shall be brought to the Architect and Engineers attention prior to bidding the project. An interpretation shall be clarified by the Architect and/or the Engineer prior to bidding.

- B. The Contractor shall realize that the drawings could delve into every step, sequence or operation necessary for the completion of the project, without drawing on the Contractor's experience or ingenuity. However, only typical details are shown on the Plans. In cases where the Contractor is not certain about the method of installation of his work, he shall ask for details. Lack of details will not be an excuse for improper installation.
- C. In general, the drawings are diagrammatic and the Contractor shall install his work in a manner so that interferences between the various trades are avoided. In cases where interferences do occur, the Architect is to state which item was first installed.

1.20 AS-BUILT RECORD DRAWINGS

- A. The Contractor shall obtain at his cost, two sets of blackline prints of the original bid documents by the Architect. One set shall be kept on the site with all information as referenced below, and shall update same as the work progresses. The other set will be utilized to record all field changes to a permanent record copy for the Owner.
- B. If the Contractor elects to vary from the Contract Documents and secures prior approval from the Architect for any phase of the work, he shall record in a neat and readable manner, ALL such variances on the blackline print in red. The original blackline prints shall be returned to the Architect for documentation.
- C. All deviations from sizes, locations, and from all other features of the installations shown in the Contract Documents shall be recorded.
- D. In addition, it shall be possible using these drawings to correctly and easily locate, identify and establish sizes of all piping, directions and the like, as well as other features of the work which will be concealed underground and/or in the finished building.
- E. Locations of underground work shall be established by dimensions to columns, lines or walls, locating all turns, etc., and by properly referenced centerline or invert elevations and rates of fall.
- F. For work concealed in the building, sufficient information shall be given so it can be located with reasonable accuracy and ease. In some cases this may be by dimension. In others, it may be sufficient to illustrate the work on the drawings in relation to the spaces in the building near which it was actually installed. The Architect's/Engineer's decision in this matter will be final.
- G. The following requirements apply to all "As-Built" drawings:
 - 1. They shall be maintained at the Contractor's expense.
 - 2. All such drawings shall be done carefully and neatly, and in a form approved by the Architect/Engineer.
 - 3. Additional drawings shall be provided as necessary for clarifications.
 - 4. These drawings shall be kept up-to-date during the entire course of the work and shall be available upon request for examination by the Architect/Engineer; and when necessary, to establish clearances for other parts of the work.
 - 5. "As-built" drawings shall be returned to the Architect upon completion of the work and are subject to approval of the Architect/Engineer.

PART 2 - PRODUCTS

2.1 HVAC SYSTEM PRODUCTS

- A. Refer to individual Division 23 sections for mechanical products, controls, fans, pipe, tube and fitting materials and joining methods.

PART 3 - EXECUTION

3.1 MANUFACTURER'S DIRECTION

- A. The contractor shall install and operate all equipment and material in accordance with the manufacturer's installation and operating instructions. The manufacturer's instructions of installation and operation shall become part of the Contract Documents and shall supplement the Drawings and Specifications.

3.2 EQUIPMENT LABELS

- A. Provide equipment labels for HVAC Equipment. Labels shall have permanent laminated construction secured to equipment.
- B. Provide laminated plate for each VRF unit. For Ducted units above ceiling and refrigerant controllers (BC/BS)- Attach plate to ceiling grid to indicate location above ceiling. Plate shall be white with black letters. For ceiling recessed units – Attached plate within the filter compartment. Tag shall not interfere with the filter installation. Coordinate color selection with owner.

3.3 ACCESS DOORS:

- A. Provide access doors in walls, floors and ceilings to permit access to equipment and piping requiring service or adjustment.
 - 1. Valves.
 - 2. Manual balancing dampers and automatic control dampers.
 - 3. Air terminal units and VRF indoor units.
 - 4. Duct mounted filters and coils.
 - 5. Drainage cleanouts.
 - 6. Kitchen Hood exhaust ductwork in accordance with NFPA requirements.
 - 7. Equipment shutoff protection devices such as disconnects, motor rated switches, etc.
 - 8. Other mechanical equipment indicated in schedules or specifications which are requiring maintenance, adjustment or operation.
- B. Provide hinged access doors and frames as follows:
 - 1. Drywall Construction:
 - a. Provide with concealed spring hinges and flush screwdriver operated cam locks in sufficient number of the size of the panel.
 - b. Provide prime paintable surface (not galvanized).
 - c. Product: Milcor "Style M" (Karp DSC-214M, or prior approved equal).
 - 2. Visible Masonry and Ceramic Tile:

- a. Milcor "Style M" (Karp DSC-214M, or prior approved equal).
 3. Cement Plaster:
 - a. Milcor "Style K" (Karp DSC-214 PL, or prior approved equal).
 4. Acoustical Plaster:
 - a. Reinforced panel as required to prevent sagging. Provide continuous steel piano type hinge for the length of the panel, and sufficient number for the size of the panel. Provide factory prime paint surface (not galvanized).
 - b. Product: Milcor "Style AP" (Karp 214 PL, or approved equal).
 5. Acoustical Tile:
 - a. Milcor "Style AT" (Larsen L-CPA, or prior approved equal).
 6. Monolithic Acoustic Ceiling System:
 - a. See 09 58 13 Monolithic Acoustical Ceiling System.
- C. Provide continuous concealed hinges and cam locks.
- D. Provide UL listed 1-1/2 hour label "B" access doors with automatic self-closing latching mechanism where required.
- E. Provide removable ceiling access tile section immediately adjacent to each mechanical or electrical device located in the ceiling plenum above removable tile ceiling.
- F. Coordinate approval of type, color and location of access doors & frames with Architect.

3.4 CLEANING AND SERVICE

- A. Upon Completion of this work, the contractor shall clean and adjust equipment, controls, valves, etc.;
- B. Inspect, clean and service air filters and strainers immediately prior to final acceptance of project.
- C. Provide complete and working charge of proper refrigerant, free of contaminants, into each refrigerant system. After each system has been in operation long enough to ensure completely balanced condition, check the charge and modify it for proper operation as required.
- D. Place mechanical systems in complete working order. Clean equipment and piping materials thoroughly returning to "as new" condition prior to request for substantial completion.
- E. Remove excess materials and debris from mechanical rooms and drain pans. Broom clean areas. Thoroughly clean ductwork inside and outside before air devices (diffusers, grilles, etc.) are installed.

3.5 TEMPORARY HEATING AND AIR CONDITIONING DURING CONSTRUCTION PHASE

- A. Permanent building air conditioning equipment or systems are not designed to control building temperature and humidity levels during construction of the building. The building's HVAC system is not designed nor is it well suited for the proper drying of building/construction materials, and should not be used for such purposes.
- B. At all times, during construction phases, provide temporary ventilation both for comfort and protection of workers, for proper drying of wet work, and for proper curing of installed materials. Follow material manufacturer's published instructions with regard to installation of building materials.

- C. Provide temporary heat both for the comfort and protection of workers and as necessary to ensure suitable working conditions for construction operations of construction trades, and also as necessary for storage of products and materials. Refer to material manufacturer's literature for environmental operational temperature and humidity requirements.
- D. Provide temporary heat by use of self-contained, vented portable heating units, employing tanked gas or other approved heat source.
- E. Use only heating apparatus and fuels labeled or listed by a "National Recognized Testing Laboratory" recognized by OSHA. Keep equipment and surroundings in clean, safe conditions.
- F. Use flame resistant tarpaulins other material for temporary enclosures of space.
- G. Provide temporary humidity control by the use of small incremental de-humidifiers, packaged desiccant type de-humidifiers, and/or packaged DX type air conditioners.
- H. Do not permit space temperatures to reach or fall to a level which will cause damage to work. Coordinate the temperature and humidity requirements with the manufacturer of the finishes being provided.
- I. Replace interior or exterior surfaces damaged by the use of temporary heaters with new materials or refinish at no additional expense to the owner.
- J. As soon as practical after permanent heating, ventilation, and air conditioning systems are in place and operable, the contractor at his option, may provide heat from the permanent building heating system, until such time that the building is complete. It is recommended that the building's permanent heating and air conditioning systems not be utilized to maintain temperature and humidity conditions within the building during the construction phase. Small space heaters and portable de-humidifiers are suggested as sources of temperature and humidity control. It is the intent that the permanent HVAC systems should not be used to condition or control humidity during construction.
- K. The use of permanent HVAC systems will require that the systems be complete and fully controllable by the Building Automation System (BAS) including the ability to remotely alarm proper maintenance personnel in the event of any and all system failure(s) or inability to maintain setpoint temperatures and humidity levels. Should the contractor elect to utilize the building's permanent HVAC system, the contractor shall bring the HVAC systems and ductwork back to an original unused condition or state by thoroughly cleaning and/or repairing both equipment and ductwork including repair and refinishing scrapes, tears, scratches and dents, cleaning ductwork, cleaning AHU coils, etc.
- L. All dust, dirt, fungal growth, and debris in duct work shall be cleaned.
- M. All disposable or wearable parts such as belts, filters, etc., shall be replaced without option or cause.
- N. Contractor's Use of Permanent HVAC Systems:
 - 1. Heating System:
 - a. Should the contractor (at his option and at his own risk), utilize the building's permanent heating systems provided under this contract to provide space heating prior to project completion date subject to the restraints stated herein.
 - b. The fuel for such space heating and for required tests of heating equipment shall be provided by contractor.
 - c. The start up of equipment for use by the contractor shall not commence any warranty period.

- d. The heating system shall be operated only by qualified personnel, and shall be operated with all auxiliaries, safeties, and in accordance with manufacturer's instructions and good operating practice.
 - e. If at any time the Owner's Representative determines that the equipment is being improperly operated or maintained, contractor will be directed to disconnect its use.
 - f. Heating systems shall be operated and controlled to prevent temperature in any room or space in any building from exceeding 90 deg. F.
 - g. Temperature controls shall be functional to the extent that the operating temperatures of equipment, ductwork piping, etc., shall not either fall or be elevated above or below normal operating limits. The contractor shall demonstrate to the owner or his representative the ability of the system to be controlled, including limit alarms installed and the ability to monitor the systems off-site.
 - h. Systems shall not be operated unattended such as on holidays, weekends, nights, etc, nor shall personnel unfamiliar with the operation of the HVAC Systems be employed to "monitor or attend to" the systems such as security personnel, or janitorial staff. The heating system, when in operation, shall be continuously monitored by the mechanical contractor's approved personnel.
 - i. Systems when activated, may be placed into operation without diffusers and registers in place, but filters capable of filtering gypsum dust or other associated construction dust and debris shall be provided both in air handling equipment and at return air grille locations. Filter all return air entering duct work, to prevent return air ductwork from accumulating dust or otherwise becoming dirty.
 - j. Prior to final acceptance of the work, the contractor shall place heating systems and related equipment in a condition equal to new in that contractor shall clean all ductwork, coils, equipment, etc.
 - k. All disposable or wearable parts such as belts, filters, etc., shall be replaced without option or cause.
2. Preliminary Heating Test, Adjusting and Balancing Report:
- a. Provide a TAB report at the time the heating system(s) start-up which shall indicate the following conditions:
 - 1) Air pressure drop across the unit filters
 - 2) Air pressure drop across the unit's cooling coil(s)
 - 3) Air pressure drop across the unit's heating coil(s)
 - 4) Total static pressure produced by the unit
 - 5) Discharge air static pressure
 - 6) Fan RPM
 - 7) Suction air pressure
 - 8) Provide a unit pressure graph
 - 9) Discharge air temperature (each air moving device)
 - 10) Return air temperature (each air moving device)
 - 11) Entering water temperatures (hot & chilled)
 - 12) Leaving water temperatures (hot & chilled)
 - 13) Water flow quantity (gpm) through the coil(s)(hot & chilled)
3. Air Conditioning System:
- a. Should the contractor (at his option and at his own risk), utilize the building's permanent air conditioning systems provided under this contract to provide space cooling and de-humidification prior to the project completion date. As such, any damages, loss of performance, wear, and other detrimental effects caused by the operational performance characteristics of the A/C system such as condensation, sweating of grilles, registers, diffusers, ducts, equipment, walls, floors, ceilings, and other conditions which may cause damage to building components or which cause mold, mildew, etc., shall be the total responsibility of the contractor.
 - b. The fuel, electricity or other energy required for space cooling and for any subsequent operation or testing shall be provided by the Contractor.

- c. The cooling system(s) shall be operated only by fully qualified personnel and shall be operated with all safety auxiliaries, and in accordance with manufacturer's instructions and good operating practice.
 - d. Start-up of equipment for use by the Contractor shall not commence any warranty period.
 - e. If at any time the Owner's Representative determines that the equipment is being improperly operated or maintained, the contractor will be directed to discontinue and disconnect its use and the contractor will be required to provide portable units to maintain space temperatures.
 - f. Temporary cooling and/or de-humidification systems shall be operated and controlled to prevent temperature and humidity in any room or space in any portion of the building from falling below 75 deg. F or above 65% relative humidity.
 - g. Temperature controls shall be functional to the extent that the operating temperatures of equipment, ductwork, piping, etc., shall not fall below the normal stated "design" operating limits. The contractor shall demonstrate to the owner or his representative the ability of the system to be controlled, including limit alarms installed and the ability to monitor the systems off-site.
 - h. Insulation systems for all piping, ductwork, etc., shall be completely installed prior to use of the permanent systems.
 - i. Systems shall not be operated unattended such as on holidays, weekends, nights, etc., nor shall personnel unfamiliar with the operation of the HVAC Systems be employed to "monitor or attend to" the systems such as security personnel, or janitorial staff. The air conditioning system when in operation, shall be continuously monitored by the mechanical contractor's approved personnel.
 - j. Systems when activated, may be placed into operation without diffusers and registers in place, but filters capable of filtering gypsum dust or other associated construction dust and debris shall be provided both in air handling equipment and at return air grille locations. Filter all return air entering duct work, to prevent return air duct work from accumulating dust or otherwise becoming dirty.
 - k. Contractor shall, prior to final acceptance of the work, place cooling systems and related equipment in a condition equal to new in that contractor shall clean all ductwork, coils, equipment, etc.
 - l. All disposable or wearable parts such as belts, filters, etc., shall be replaced without option or cause.
4. Preliminary Air Conditioning Test, Adjusting and Balancing Report:
- a. Provide a TAB report at the time the heating system(s) start-up which shall indicate the following conditions:
 - 1) Air pressure drop across the unit filters
 - 2) Air pressure drop across the unit's cooling coil(s)
 - 3) Air pressure drop across the unit's heating coil(s)
 - 4) Total static pressure produced by the unit
 - 5) Discharge air static pressure
 - 6) Fan RPM
 - 7) Suction air pressure
 - 8) Provide a unit pressure graph
 - 9) Discharge air temperature (each air moving device)
 - 10) Return air temperature (each air moving device)
 - 11) Entering water temperatures (hot & chilled)
 - 12) Leaving water temperatures (hot & chilled)
 - 13) Water flow quantity (gpm) through the coil(s)(hot & chilled)

END OF SECTION 23 00 00

SECTION 23 05 13 – COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on ac power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.3 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - 1. Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 GENERAL MOTOR REQUIREMENTS

- A. Comply with NEMA MG 1 unless otherwise indicated.

2.2 MOTOR CHARACTERISTICS

- A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.
- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.3 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.
- B. Efficiency: Energy efficient, as defined in NEMA MG 1.
- C. Service Factor: 1.15.

- D. Multispeed Motors: Variable torque.
 - 1. For motors with 2:1 speed ratio, consequent pole, single winding.
 - 2. For motors with other than 2:1 speed ratio, separate winding for each speed.
- E. Rotor: Random-wound, squirrel cage.
- F. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.
- G. Temperature Rise: Match insulation rating.
- H. Insulation: Class F.
- I. Code Letter Designation:
 - 1. Motors 15 HP and Larger: NEMA starting Code F or Code G.
 - 2. Motors Smaller than 15 HP: Manufacturer's standard starting characteristic.
- J. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

2.4 POLYPHASE MOTORS WITH ADDITIONAL REQUIREMENTS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
- B. Motors Used with Variable Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.
 - 1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width modulated inverters.
 - 2. Energy- and Premium-Efficient Motors: Class B temperature rise; Class F insulation.
 - 3. Inverter-Duty Motors: Class F temperature rise; Class H insulation.
 - 4. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.

2.5 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
 - 1. Permanent-split capacitor.
 - 2. Split phase.
 - 3. Capacitor start, inductor run.
 - 4. Capacitor start, capacitor run.
- B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
- C. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
- D. Motors 1/20 HP and Smaller: Shaded-pole type.

- E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. All materials and equipment shall be installed in accordance with Manufacturer's recommended installation methods for obtaining conformance with the Contract Documents.
- B. Alignment of all motors, factory coupled or mounted, and all motors field coupled and mounted, shall be rechecked after all connections have been made and after 48 hours of operation in designed service.
- C. Verify the voltage characteristics of each motor prior to ordering.
- D. Verify the correct wire connections and rotation of equipment by "bumping" motor after wiring.
- E. Confirm voltage imbalance on 3-phase motors is less than 2%.

3.2 APPLICATION: Except as specifically indicated, motors shall be selected as follows:

- A. Phase:
 - 1. Less than 1.0 HP: Single-Phase.
 - 2. 1 HP and Larger: Three-phase.
- B. Single Phase Starting:
 - 1. 1/8 HP and Less: Split phase or permanent split capacitor.
 - 2. Greater than 1/8 HP: Capacitor start.
- C. Enclosure:
 - 1. Totally enclosed fan-cooled (TEFC) for all motors located outside above roof, in wet areas, in mechanical rooms, or elsewhere as indicated.
 - 2. Open drip-proof (ODP) for motors located elsewhere, in a clean, dry environment.

END OF SECTION 23 05 13

SECTION 23 05 29 – HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Metal pipe hangers and supports.
 - 2. Trapeze pipe hangers.
 - 3. Metal framing systems.
 - 4. Thermal-hanger shield inserts.
 - 5. Fastener systems.
 - 6. Pipe stands.
 - 7. Equipment supports.

1.3 DEFINITIONS

- A. MSS: Manufacturers Standardization Society of the Valve and Fittings Industry Inc.

1.4 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design trapeze pipe hangers and equipment supports, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Structural Performance: Hangers and supports for HVAC piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 - 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
 - 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.6 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.7 QUALITY ASSURANCE

- A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
 - 3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
 - 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

2.2 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 METAL FRAMING SYSTEMS

- A. MFMA Manufacturer Metal Framing Systems:
 - 1.
 - 2. Manufacturers:
 - a. Cooper B-Line, Inc.; a division of Cooper Industries.
 - b. Flex-Strut Inc.
 - c. Thomas & Betts Corporation, A Member of the ABB Group.
 - d. Unistrut; an Atkore International company.
 - e. Wesanco, Inc.
 - f. Or prior approved equal
 - 3. Standard: MFMA-4.
 - 4. Channels: Continuous slotted steel channel with inturned lips.
 - 5. Channel Nuts: Formed or stamped steel nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
 - 6. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
 - 7. Metallic Coating: Electroplated zinc.

2.4 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened Portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel anchors, for use in hardened Portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.5 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.
- B. Roof Sleepers for VRF outdoor condensing units: Pate Model ES-2 or prior approved equal, equipment rail supports, 18 ga. Galvanized steel, unitized construction with integral base plate, continuous welded corner seams, pressure treated wood nailer, counterflashing with screws. Height of support shall be a minimum of 16 inches. Coordinate layout of supports with the equipment manufacturer's representative and equipment point loading requirements. Coordinate flashing and exterior insulation with the roofing installer and Architect.

2.6 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled metal framing systems.

- D. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- E. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 - 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- F. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- I. Install lateral bracing with pipe hangers and supports to prevent swaying.
- J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- K. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- M. Insulated Piping:
 - 1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
 - 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
 - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
 - d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
 - e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.

5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
6. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.3 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 2. Obtain fusion without undercut or overlap.
 3. Remove welding flux immediately.
 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.6 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use carbon-steel pipe hangers and supports metal trapeze pipe hangers and metal framing systems and attachments for general service applications.
- E. Use thermal-hanger shield inserts for insulated piping and tubing.
- F. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F, pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
 - 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
 - 4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
 - 5. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 - 6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
 - 7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
 - 11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
 - 12. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
 - 13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
 - 14. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
 - 15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
 - 16. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
 - 17. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.

18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction might occur.
 19. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
 20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
 21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.
- G. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- H. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- I. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.

15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- J. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- K. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- L. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- M. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.

END OF SECTION 23 05 29

SECTION 23 05 53 – IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Equipment Labels.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Plastic Labels for Equipment:
 - 1. Manufacturer shall be one of the following:
 - a. Brady Corporation.
 - b. Brimar Industries, Inc.
 - c. Carlton Industries, LP.
 - d. Champion America.
 - e. Craftmark Pipe Markers.
 - f. Emedco.
 - g. Kolbi Pipe Marker Co.
 - h. LEM Products Inc.
 - i. Marking Services, Inc.
 - j. Seton Identification Products.
 - 2. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
 - 3. Letter Color: White.
 - 4. Background Color: Black.
 - 5. Maximum Temperature: Able to withstand temperatures up to 160 deg F.

6. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 7. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
 8. Fasteners: Stainless-steel rivets.
 9. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Label Content: Include equipment's Drawing designation or unique equipment number, drawing numbers where equipment is indicated (plans, details, and schedules).
- C. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number, and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulated.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

3.3 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

END OF SECTION 23 05 53

SECTION 23 05 93 – TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SCOPE OF WORK

- A. The Contractor shall obtain the services of an independent Test and Balance (TAB) Company which specializes in the testing and balancing of heating, ventilating and air conditioning (HVAC) systems to test, adjust and balance all HVAC systems in the building(s).
- B. The work included in this section consists of furnishing labor, instruments, and tools required in testing, adjusting and balancing the HVAC systems as described in these specifications or shown on accompanying drawings. Services shall include checking equipment performance, taking the specified measurements, and recording and reporting the results. The testing, adjusting and balancing agency shall act as a reporting agency; that is, list and report each piece of equipment as to identification number, manufacturer, model number, serial number, proper location, specified performance, and report actual performance of all equipment as found during testing. The report is intended to be used during the life of the building as a ready reference indicating original conditions, equipment components, etc.
- C. Representatives of the Test and Balance Company shall visit the job site during installation of the HVAC equipment, piping and ductwork as required.
- D. Upon completion of the HVAC system installation, the Test and Balance Company shall perform all required testing and balancing with the full cooperation of the Contractor and his Sub-contractors. The Contractor shall make changes and/or adjustments to the HVAC system components that are required by the Test and Balance Company to accomplish proper balancing. The TAB agency shall not supply or install any materials or balancing devices such as pulleys, drives, belts, etc. All of this work is by the Contractor and shall be performed at no additional cost to the Owner.
- E. The test and balance report complete with a summary page listing all deficiencies shall be submitted to the Architect for review. If the Architect agrees with the report, he shall sign it and return it to the Contractor. The test and balance report must be complete and must be accepted by the Architect prior to acceptance of the project. Any outstanding test and balance items shall be placed on the punch list and a monetary value shall be assigned to them.
- F. After all deficiencies have been corrected the Architect shall sign the testing and balancing report, and the Test and Balance Company shall supply four (4) copies of the final and complete report to the Contractor for inclusion in the Operation and Maintenance Manuals.
- G. The Test and Balance Company shall obtain a copy of all HVAC related shop drawings from the contractor. The contractor shall provide a set of approved shop drawings to the TAB contractor within 30 days from receiving approved shop drawings.

H. The items requiring testing, adjusting, and balancing include (but are not restricted to) the following:

1. Air Systems:
 - a. Supply Fan AHU
 - b. VRF Indoor Units
 - c. Exhaust Fans
 - d. Zone Branch and main ducts
 - e. Diffusers, Registers, Grilles and Dampers
 - f. Coils (Air Temperatures)
2. Duct leakage tests.

1.3 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. BAS: Building automation systems.
- C. NEBB: National Environmental Balancing Bureau.
- D. TAB: Testing, adjusting, and balancing.
- E. TABB: Testing, Adjusting, and Balancing Bureau.
- F. TAB Specialist: An independent entity meeting qualifications to perform TAB work.
- G. TDH: Total dynamic head.

1.4 INFORMATIONAL SUBMITTALS

- A. Certified TAB reports.
- B. Sample report forms.

1.5 QUALITY ASSURANCE

- A. TAB Specialists Qualifications: Certified by AABC NEBB or TABB.
- B. Instrumentation Type, Quantity, Accuracy, and Calibration: Comply with requirements in ASHRAE 111, Section 4, "Instrumentation."
- C. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 7.2.2 - "Air Balancing."
- D. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6.7.2.3 - "System Balancing."

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems designs that may preclude proper TAB of systems and equipment.
- B. Examine installed systems for balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are applicable for intended purpose and are accessible.
- C. Examine the approved submittals for HVAC systems and equipment.
- D. Examine design data including HVAC system descriptions, statements of design assumptions for environmental conditions and systems output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine ceiling plenums and underfloor air plenums used for supply, return, or relief air to verify that they are properly separated from adjacent areas. Verify that penetrations in plenum walls are sealed and fire-stopped if required.
- F. Examine equipment performance data including fan and pump curves.
 - 1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 - 2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems - Duct Design." Compare results with the design data and installed conditions.
- G. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- H. Examine test reports specified in individual system and equipment Sections.
- I. Examine HVAC equipment and verify that bearings are greased, belts are aligned and tight, filters are clean, and equipment with functioning controls is ready for operation.
- J. Examine operating safety interlocks and controls on HVAC equipment.
- K. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes the following:

1. Equipment and systems to be tested.
 2. Strategies and step-by-step procedures for balancing the systems.
 3. Instrumentation to be used.
 4. Sample forms with specific identification for all equipment.
- B. Perform system-readiness checks of HVAC systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:
1. Airside:
 - a. Verify that leakage and pressure tests on air distribution systems have been satisfactorily completed.
 - b. Duct systems are complete with terminals installed.
 - c. Volume, smoke, and fire dampers are open and functional.
 - d. Clean filters are installed.
 - e. Fans are operating, free of vibration, and rotating in correct direction.
 - f. Variable-frequency controllers' startup is complete and safeties are verified.
 - g. Automatic temperature-control systems are operational.
 - h. Ceilings are installed.
 - i. Windows and doors are installed.
 - j. Suitable access to balancing devices and equipment is provided.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in AABC's "National Standards for Total System Balance" NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems" and in this Section.
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary for TAB procedures.
 1. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts.
 2. After testing and balancing, install test ports and duct access doors.
 3. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish.
- C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Cross-check the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts.
- C. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.
- D. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.

- E. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- F. Verify that motor starters are equipped with properly sized thermal protection.
- G. Check dampers for proper position to achieve desired airflow path.
- H. Check for airflow blockages.
- I. Check condensate drains for proper connections and functioning.
- J. Check for proper sealing of air-handling-unit components.
- K. Verify that air duct system is sealed as specified.

3.5 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 - 1. Measure total airflow.
 - a. Set outside-air, return-air, and relief-air dampers for proper position that simulates minimum outdoor-air conditions.
 - b. Where duct conditions allow, measure airflow by Pitot-tube traverse. If necessary, perform multiple Pitot-tube traverses to obtain total airflow.
 - c. Where duct conditions are not suitable for Pitot-tube traverse measurements, a coil traverse may be acceptable.
 - d. If a reliable Pitot-tube traverse or coil traverse is not possible, measure airflow at terminals and calculate the total airflow.
 - 2. Measure fan static pressures as follows:
 - a. Measure static pressure directly at the fan outlet or through the flexible connection.
 - b. Measure static pressure directly at the fan inlet or through the flexible connection.
 - c. Measure static pressure across each component that makes up the air-handling system.
 - d. Report artificial loading of filters at the time static pressures are measured.
 - 3. Review Record Documents to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
 - 4. Obtain approval from Construction Manager for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in HVAC Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.
 - 5. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload occurs. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows.
 - 1. Measure airflow of submain and branch ducts.
 - 2. Adjust submain and branch duct volume dampers for specified airflow.
 - 3. Re-measure each submain and branch duct after all have been adjusted.
- C. Adjust air inlets and outlets for each space to indicated airflows.
 - 1. Set airflow patterns of adjustable outlets for proper distribution without drafts.
 - 2. Measure inlets and outlets airflow.

3. Adjust each inlet and outlet for specified airflow.
 4. Re-measure each inlet and outlet after they have been adjusted.
- D. Verify final system conditions.
1. Re-measure and confirm that minimum outdoor, return, and relief airflows are within design. Readjust to design if necessary.
 2. Re-measure and confirm that total airflow is within design.
 3. Re-measure all final fan operating data, rpms, volts, amps, and static profile.
 4. Mark all final settings.
 5. Test system in economizer mode. Verify proper operation and adjust if necessary.
 6. Measure and record all operating data.
 7. Record final fan-performance data.

3.6 PROCEDURES FOR MOTORS

- A. Motors 1/2 HP and Larger: Test at final balanced conditions and record the following data:
1. Manufacturer's name, model number, and serial number.
 2. Motor horsepower rating.
 3. Motor rpm.
 4. Phase and hertz.
 5. Nameplate and measured voltage, each phase.
 6. Nameplate and measured amperage, each phase.
 7. Starter size and thermal-protection-element rating.
 8. Service factor and frame size.

3.7 PROCEDURES FOR CONDENSING UNITS

- A. Verify proper rotation of fans.
- B. Measure entering- and leaving-air temperatures.
- C. Record fan and motor operating data.

3.8 DUCT LEAKAGE TESTS

- A. Witness the duct pressure testing performed by Installer.
- B. Verify that proper test methods are used and that leakage rates are within specified tolerances.
- C. Report deficiencies observed.
- D. Ductwork that initially fails these tests shall be replaced, modified, resealed, etc. as required to meet the leakage requirement and then re-test to ensure compliance.

3.9 TOLERANCES

- A. Set HVAC system's airflow rates and water flow rates within the following tolerances:
1. Supply, Return, and Equipment with Fans: Plus or minus 10 percent.
 2. Exhaust Fans: Plus 10 percent.

3. Outside Airflow: Plus 10 percent.
4. Air Outlets and Inlets: Plus or minus 10 percent.

B. Maintaining pressure relationships as designed shall have priority over the tolerances specified above.

3.10 FINAL REPORT

- A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
 2. Include a list of instruments used for procedures, along with proof of calibration.
 3. Certify validity and accuracy of field data.
- B. Final Report Contents: In addition to certified field-report data, include the following:
1. Fan curves.
 2. Manufacturers' test data.
 3. Field test reports prepared by system and equipment installers.
 4. Other information relative to equipment performance; do not include Shop Drawings and Product Data.
- C. General Report Data: In addition to form titles and entries, include the following data:
1. Title page.
 2. Name and address of the TAB specialist.
 3. Project name.
 4. Project location.
 5. Architect's name and address.
 6. Engineer's name and address.
 7. Contractor's name and address.
 8. Report date.
 9. Signature of TAB supervisor who certifies the report.
 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
 11. Summary of contents including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
 12. Nomenclature sheets for each item of equipment.
 13. Notes to explain why certain final data in the body of reports vary from indicated values.
 14. Test conditions for fans performance forms including the following:
 - a. Settings for outdoor-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Fan drive settings including settings and percentage of maximum pitch diameter.
 - e. Settings for supply-air, static-pressure controller.
 - f. Other system operating conditions that affect performance.
- D. Air-Handling-Unit Test Reports: For air-handling units with coils, include the following:
1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.

- e. Manufacturer's serial number.
 - f. Unit arrangement and class.
 - g. Discharge arrangement.
 - h. Sheave make, size in inches, and bore.
 - i. Center-to-center dimensions of sheave and amount of adjustments in inches.
 - j. Number, make, and size of belts.
 - k. Number, type, and size of filters.
 - 2. Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave and amount of adjustments in inches.
 - 3. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg.
 - e. Filter static-pressure differential in inches wg.
 - f. Preheat-coil static-pressure differential in inches wg.
 - g. Cooling-coil static-pressure differential in inches wg.
 - h. Heating-coil static-pressure differential in inches wg.
 - i. Outdoor airflow in cfm.
 - j. Return airflow in cfm.
 - k. Outdoor-air damper position.
 - l. Return-air damper position.
 - m. Vortex damper position.
- E. Fan Test Reports: For supply, return, and exhaust fans, include the following:
 - 1. Fan Data:
 - a. System identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and size.
 - e. Manufacturer's serial number.
 - f. Arrangement and class.
 - g. Sheave make, size in inches, and bore.
 - h. Center-to-center dimensions of sheave and amount of adjustments in inches.
 - 2. Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave, and amount of adjustments in inches.
 - g. Number, make, and size of belts.
 - 3. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg.
 - e. Suction static pressure in inches wg.

- F. Round, Flat-Oval, and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:
 - 1. Report Data:
 - a. System and air-handling-unit number.
 - b. Location and zone.
 - c. Traverse air temperature in deg F.
 - d. Duct static pressure in inches wg.
 - e. Duct size in inches.
 - f. Duct area in sq. ft.
 - g. Indicated airflow rate in cfm.
 - h. Indicated velocity in fpm.
 - i. Actual airflow rate in cfm.
 - j. Actual average velocity in fpm.
 - k. Barometric pressure in psig.
- G. Instrument Calibration Reports:
 - 1. Report Data:
 - a. Instrument type and make.
 - b. Serial number.
 - c. Application.
 - d. Dates of use.
 - e. Dates of calibration.

3.11 VERIFICATION OF TAB REPORT

- A. The TAB specialist's test and balance engineer shall conduct the inspection in the presence of Architect.
- B. Architect may randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day.
- C. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
- D. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.
- E. If TAB work fails, proceed as follows:
 - 1. TAB specialists shall recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection.
 - 2. If the second final inspection also fails, Owner may contract the services of another TAB specialist to complete TAB work according to the Contract Documents and deduct the cost of the services from the original TAB specialist's final payment.
 - 3. If the second verification also fails, the design professional may contact AABC Headquarters regarding the AABC National Performance Guaranty.
- F. Prepare test and inspection reports.

3.12 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION 23 05 93

SECTION 23 07 13 – DUCT INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following duct services:

1. Indoor, concealed supply air.
2. Indoor, concealed return air.
3. Indoor, concealed exhaust air.
4. Indoor, concealed outdoor air.
5. Indoor, return air plenum boxes.
6. Indoor, tops of ceiling diffusers and grilles.
7. Indoor, exposed supply air.
8. Indoor, exposed return air.
9. Indoor, exposed exhaust air.
10. Indoor, exposed outdoor air.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance, thickness, and jackets (both factory- and field-applied if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 2. Detail insulation application at elbows, fittings, dampers, specialties and flanges for each type of insulation.
 3. Detail application of field-applied jackets.
 4. Detail application at linkages of control devices.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields as specified.
- B. Coordinate clearance requirements with duct Installer for duct insulation application. Before preparing ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

1.8 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Duct Insulation Schedule, General," "Indoor Duct and Plenum Insulation Schedule," articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.

- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Fiber-Glass Blanket Insulation: Fiber-Glass bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type III with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Manufacturer shall be one of the following:
 - a. Certainteed Corporation.
 - b. Johns Manville; a Berkshire Hathaway company.
 - c. Knauf Insulation.
 - d. Manson Insulation Inc.
 - e. Owens Corning.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Fiber-Glass Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 - 1. Manufacturer shall be one of the following:
 - a. Childers Brand.
 - b. Eagle Bridges – Marathon Industries.
 - c. Foster Brand.
 - d. Mon-Eco Industries, Inc.

2.3 SEALANTS

- A. FSK and Metal Jacket Flashing Sealants:
 - 1. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 2. Fire- and water-resistant, flexible, elastomeric sealant.
 - 3. Service Temperature Range: Minus 40 to plus 250 deg F.
 - 4. Color: Aluminum.
 - 5. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 6. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.4 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.

2.5 TAPES

- A. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
 - 1. Width: 3 inches.
 - 2. Thickness: 6.5 mils.
 - 3. Adhesion: 90 ounces force/inch in width.
 - 4. Elongation: 2 percent.
 - 5. Tensile Strength: 40 lbf/inch in width.
 - 6. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

2.6 SECUREMENTS

- A. Bands:
 - 1. Aluminum: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 3/4 inch wide with wing seal or closed seal.
- B. Insulation Pins and Hangers:
 - 1. Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.135-inch- diameter shank, length to suit depth of insulation indicated.
 - 2. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.135-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
 - 3. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - b. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inch- diameter shank, length to suit depth of insulation indicated.
 - c. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
 - d. Baseplate: Perforated, nylon sheet, 0.030 inch thick by 1-1/2 inches in diameter.
 - e. Spindle: Nylon, 0.106-inch- diameter shank, length to suit depth of insulation indicated, up to 2-1/2 inches.
 - f. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
- C. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.

1. Verify that systems to be insulated have been tested and are free of defects.
2. Verify that surfaces to be insulated are clean and dry.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.
- B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during application and finishing.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
1. Install insulation continuously through hangers and around anchor attachments.
 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
1. Draw jacket tight and smooth.
 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.

3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.
- L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 4. Seal jacket to wall flashing with flashing sealant.
- C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- D. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.
- E. Insulation Installation at Floor Penetrations:

1. Duct: For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.
2. Seal penetrations through fire-rated assemblies.

3.5 INSTALLATION OF FIBER-GLASS INSULATION

A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.

1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Impale insulation over pins and attach speed washers.
 - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch-wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

3.6 FIELD-APPLIED JACKET INSTALLATION

- A. Where FSK jackets are indicated, install as follows:
 - 1. Draw jacket material smooth and tight.
 - 2. Install lap or joint strips with same material as jacket.
 - 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 - 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
 - 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

3.7 FINISHES

- A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified.
 - 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- C. Do not field paint aluminum or stainless-steel jackets.

3.8 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - 1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each duct system defined in the "Duct Insulation Schedule, General" Article.
- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.9 DUCT INSULATION SCHEDULE, GENERAL

- A. Plenums and Ducts Requiring Insulation:
 - 1. Indoor, concealed supply air.
 - 2. Indoor, concealed return air.
 - 3. Indoor, concealed exhaust air.

4. Indoor, concealed outdoor air.
5. Indoor, return air plenum boxes.
6. Indoor, tops of ceiling diffusers and grilles.
7. Indoor, exposed supply air.
8. Indoor, exposed return air.
9. Indoor, exposed exhaust air.
10. Indoor, exposed outdoor air.

B. Items Not Insulated:

1. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.
2. Factory-insulated flexible ducts.
3. Factory-insulated plenums and casings.
4. Flexible connectors.
5. Vibration-control devices.
6. Factory-insulated access panels and doors.

3.10 DUCT AND PLENUM INSULATION SCHEDULE

A. Concealed, round and flat-oval, supply-air duct insulation shall be the following:

1. Mineral-Fiber Blanket: 2.125 inches thick and 0.75-lb/cu. ft. nominal density.
2. Minimum installed R-value shall be R-6.0.

B. Concealed, round and flat-oval, return-air duct insulation shall be the following:

1. Mineral-Fiber Blanket: 2.125 inches thick and 0.75-lb/cu. ft. nominal density.
2. Minimum installed R-value shall be R-6.0.

C. Concealed, round and flat-oval, outdoor-air duct insulation shall be the following:

1. Mineral-Fiber Blanket: 2.125 inches thick and 0.75-lb/cu. ft. nominal density.
2. Minimum installed R-value shall be R-6.0.

D. Concealed, round and flat-oval, exhaust-air duct insulation shall be the following:

1. Mineral-Fiber Blanket: 2.125 inches thick and 0.75-lb/cu. ft. nominal density.
2. Minimum installed R-value shall be R-6.0.

E. Concealed, rectangular, supply-air duct insulation shall be the following:

1. Mineral-Fiber Blanket: 2.125 inches thick and 0.75-lb/cu. ft. nominal density.
2. Minimum installed R-value shall be R-6.0.

F. Concealed, rectangular, return-air duct insulation shall be the following:

1. Mineral-Fiber Blanket: 2.125 inches thick and 0.75-lb/cu. ft. nominal density.
2. Minimum installed R-value shall be R-6.0.

G. Concealed, rectangular, outdoor-air duct insulation shall be the following:

1. Mineral-Fiber Blanket: 2.125 inches thick and 0.75-lb/cu. ft. nominal density.
2. Minimum installed R-value shall be R-6.0.

H. Concealed, rectangular, exhaust-air duct shall be the following:

1. Mineral-Fiber Blanket: 2.125 inches thick and 0.75-lb/cu. ft. nominal density.
2. Minimum installed R-value shall be R-6.0.

I. Concealed, supply-air plenum insulation shall be the following:

1. Mineral-Fiber Blanket: 2.125 inches thick and 0.75-lb/cu. ft. nominal density.
 2. Minimum installed R-value shall be R-6.0.
- J. Return air plenum boxes installation shall be the following:
1. Mineral-Fiber Blanket: 2.125 inches thick and 0.75-lb/cu. ft. nominal density.
 2. Minimum installed R-value shall be R-6.0.
- K. Tops of supply air diffusers and grilles insulation shall be the following:
1. Mineral-Fiber Blanket: 2.125 inches thick and 0.75-lb/cu. ft. nominal density.
 2. Minimum installed R-value shall be R-6.0.
- L. Exposed, rectangular, supply-air duct insulation shall be the following:
1. Mineral-Fiber Blanket: 2.125 inches thick and 0.75-lb/cu. ft. nominal density.
 2. Minimum installed R-value shall be R-6.0.
- M. Exposed, rectangular, return-air duct insulation shall be the following:
1. Mineral-Fiber Blanket: 2.125 inches thick and 0.75-lb/cu. ft. nominal density.
 2. Minimum installed R-value shall be R-6.0.
- N. Exposed, supply-air plenum insulation shall be the following:
1. Mineral-Fiber Blanket: 2.125 inches thick and 0.75-lb/cu. ft. nominal density.
 2. Minimum installed R-value shall be R-6.0.
- O. Exposed, return-air plenum insulation shall be the following:
1. Mineral-Fiber Blanket: 2.125 inches thick and 0.75-lb/cu. ft. nominal density.
 2. Minimum installed R-value shall be R-6.0.

END OF SECTION 23 07 13

SECTION 23 07 19 – HVAC PIPING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following HVAC piping systems:
 - 1. Condensate drain piping, indoors and outdoors.
 - 2. Refrigerant suction and hot-gas piping, indoors and outdoors.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied if any).

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified.
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

1.8 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," and "Outdoor, Aboveground Piping Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials.
 - 1. Manufacturer shall be one of the following:
 - a. Armacell AP.
 - b. Aeroflex USA.
 - c. K-Flex USA.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 - 1. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.3 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
 - 1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Barrier Mastic: Solvent based; suitable for outdoor use on below-ambient services.
 - 1. Manufacturers shall be one of the following:
 - a. Childers Brand.
 - b. Eagle Bridges – Marathon Industries.
 - c. Foster Brand.
 - 2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 30-mil dry film thickness.
 - 3. Service Temperature Range: Minus 50 to plus 220 deg F.
 - 4. Solids Content: ASTM D 1644, 33 percent by volume and 46 percent by weight.
 - 5. Color: White.

2.4 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. Metal Jacket:
 - 1. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
 - a. Finish and thickness are indicated in field-applied jacket schedules.
 - b. Moisture Barrier for Outdoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.
 - c. Factory-Fabricated Fitting Covers:
 - 1) Same material, finish, and thickness as jacket.
 - 2) Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - 3) Tee covers.
 - 4) Flange and union covers.
 - 5) End caps.
 - 6) Beveled collars.
 - 7) Valve covers.
 - 8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
 - 3. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- L. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

- M. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 - 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
 - 1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
 - 1. Pipe: Install insulation continuously through floor penetrations.
 - 2. Seal penetrations through fire-rated assemblies.

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
 - 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 - 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with

- insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
 1. Install pipe insulation to outer diameter of pipe flange.
 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
 1. Install mitered sections of pipe insulation.
 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:
 1. Install preformed valve covers manufactured of same material as pipe insulation when available.
 2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 3. Install insulation to flanges as specified for flange insulation application.
 4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 FIELD-APPLIED JACKET INSTALLATION

- A. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.8 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 - 1. Drainage piping located in crawl spaces.
 - 2. Underground piping.
 - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.9 INDOOR PIPING INSULATION SCHEDULE

- A. Condensate and Equipment Drain Water below 60 Deg F:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Flexible Elastomeric: 3/4 inch thick.
- B. Refrigerant Suction and Hot-Gas Piping:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Flexible Elastomeric: 3/4 inch thick.

3.10 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

- A. Refrigerant Suction and Hot-Gas Piping:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Flexible Elastomeric: 1 inches thick.

3.11 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Refrigerant Piping, Concealed:
 - 1. None.
- D. Refrigerant Piping, Exposed:
 - 1. Aluminum, Smooth: 0.016 inch thick.

3.12 OUTDOOR, FIELD-APPLIED MASTIC SCHEDULE

- A. Install two layers of mastic **over** insulation material.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Condensate and refrigerant Piping, Concealed:
 - 1. None.
- D. Condensate and Refrigerant Piping, Exposed:
 - 1. Vapor-Barrier Mastic: Solvent based.

END OF SECTION 23 07 19

SECTION 23 21 14 – HVAC CONDENSATE PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes pipe and fitting materials and joining methods for the following:
 - 1. Condensate-drain piping.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of the following:
 - 1. Plastic pipe and fittings with solvent cement.
- B. Delegated-Design Submittal:
 - 1. Design calculations and detailed fabrication and assembly of pipe anchors and alignment guides, hangers and supports for multiple pipes, expansion joints and loops, and attachments of the same to the building structure.
 - 2. Locations of pipe anchors and alignment guides and expansion joints and loops.
 - 3. Locations of and details for penetrations, including sleeves and sleeve seals for exterior walls, floors, basement, and foundation walls.
 - 4. Locations of and details for penetration and firestopping for fire- and smoke-rated wall and floor and ceiling assemblies.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. ASME Compliance: Comply with ASME B31.9, "Building Services Piping," for materials, products, and installation.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Hydronic piping components and installation shall be capable of withstanding the following minimum working pressure and temperature unless otherwise indicated:
 - 1. Condensate-Drain Piping: 140 deg F.

2.2 PLASTIC PIPE AND FITTINGS

- A. PVC Plastic Pipe: ASTM D 1785, with wall thickness as indicated in "Piping Applications" Article.
 - 1. PVC Plastic Pipe Fittings: Socket-type pipe fittings, ASTM D 2466 for Schedule 40 pipe; ASTM D 2467 for Schedule 80 pipe.

2.3 JOINING MATERIALS

- A. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer unless otherwise indicated.
- B. Solvent Cements for Joining Plastic Piping:
 - 1. PVC Piping: ASTM D 2564. Include primer according to ASTM F 656.
 - a. PVC solvent cement shall have a VOC content of 510 g/L or less.
 - b. Adhesive primer shall have a VOC content of 550 g/L or less.
 - c. Solvent cement and adhesive primer shall comply with the testing and product requirements of the California Department of Public Health's (formerly, the California Health Services') "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
- C. Gasket Material: Thickness, material, and type suitable for fluid to be handled and working temperatures and pressures.

2.4 TRANSITION FITTINGS

- A. Plastic-to-Metal Transition Fittings:
 - 1. One-piece fitting with one threaded brass or copper insert and one solvent-cement-joint end of material and wall thickness to match plastic pipe material.
- B. Plastic-to-Metal Transition Unions:
 - 1. Brass or copper end, solvent-cement-joint end of material and wall thickness to match plastic pipe material, rubber gasket, and threaded union.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Schedule 40 PVC plastic pipe and fittings and solvent-welded joints.
- B. Condensate-Drain Piping: Schedule 40 PVC plastic pipe and fittings and solvent-welded joints.

3.2 PIPING INSTALLATIONS

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Select system components with pressure rating equal to or greater than system operating pressure.
- K. Install groups of pipes parallel to each other, spaced to permit applying insulation and servicing of valves.
- L. Reduce pipe sizes using eccentric reducer fitting installed with level side up.
- M. Comply with requirements specified for identifying piping.

3.3 HANGERS AND SUPPORTS

- A. Comply with requirements specified for hanger, support, and anchor devices. Comply with the following requirements for maximum spacing of supports.
- B. Install the following pipe attachments:
 - 1. Adjustable steel clevis hangers for individual horizontal piping less than 20 feet long.
 - 2. Adjustable roller hangers and spring hangers for individual horizontal piping 20 feet or longer.
 - 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
 - 4. Spring hangers to support vertical runs.
 - 5. On plastic pipe, install pads or cushions on bearing surfaces to prevent hanger from scratching pipe.
- C. Plastic Piping Hanger Spacing: Space hangers shall be according to pipe manufacturer's written instructions for service conditions. Avoid point loading. Space and install hangers with the fewest practical rigid anchor points.

- D. Support vertical runs at roof, at each floor, and at 10-foot intervals between floors.

3.4 PIPE JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Plastic Piping Solvent-Cemented Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 - 2. PVC Pressure Piping: Join ASTM D 1785 schedule number, PVC pipe and PVC socket fittings according to ASTM D 2672. Join other-than-schedule number PVC pipe and socket fittings according to ASTM D 2855.
 - 3. PVC Nonpressure Piping: Join according to ASTM D 2855.

END OF SECTION 23 21 14

SECTION 23 23 00 – REFRIGERANT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Refrigerant pipes and fittings.
 - 2. Refrigerant piping valves and specialties.
 - 3. Refrigerants.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of valve, refrigerant pipe and refrigerant piping specialty.
- B. Shop Drawings:
 - 1. Show layout of refrigerant piping and specialties, including pipe, tube, and fitting sizes; flow capacities; pipe lengths, branch controller locations, valve arrangements and locations; slopes of horizontal runs; oil traps; double risers; wall and floor penetrations; and equipment connection details.
 - 2. Show piping size and piping layout, including oil traps, double risers, specialties, and pipe and tube sizes to accommodate, as a minimum, equipment provided, elevation difference between compressor and evaporator, and length of piping to ensure proper operation and compliance with warranties of connected equipment.
 - 3. Show interface and spatial relationships between piping and equipment.
 - 4. Calculate refrigerant volume based on actual pipe layout for each VRF system.
 - 5. Shop Drawing Scale: 1/8 inch equals 1 foot.

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.
- B. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Comply with ASHRAE 15, "Safety Code for Refrigeration Systems."
- B. Comply with ASME B31.5, "Refrigeration Piping and Heat Transfer Components."

1.6 PRODUCT STORAGE AND HANDLING

- A. Store piping with end caps in place to ensure that piping interior and exterior are clean when installed.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Line Test Pressure for Refrigerant R-410A:
 - 1. Suction Lines for Air-Conditioning Applications: 300 psig.
 - 2. Suction Lines for Heat-Pump Applications: 535 psig.
 - 3. Hot-Gas and Liquid Lines: 535 psig.

2.2 COPPER TUBE AND FITTINGS

- A. Copper Tube: ASTM B 88, Type K or ASTM B 280, Type ACR.
- B. Contractor may use pre-insulated refrigerant line sets provided and/or approved by the VRF equipment manufacturer.

2.3 REFRIGERANTS

- A. ASHRAE 34, R-410A: Pentafluoroethane/Difluoromethane.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS FOR REFRIGERANT R-410A

- A. Hot-Gas and Liquid Lines, and Suction Lines for Heat-Pump Applications: Copper, Type ACR Type L, annealed- or drawn-temper tubing and copper fittings with brazed joints.
- B. Safety-Relief-Valve Discharge Piping: Copper, Type L, annealed- or drawn-temper tubing and wrought-copper fittings with soldered joints.

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems; indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Shop Drawings.
- B. Install refrigerant piping according to ASHRAE 15.
- C. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping adjacent to machines to allow service and maintenance.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Select system components with pressure rating equal to or greater than system operating pressure.
- J. Install piping as short and direct as possible, with a minimum number of joints, elbows, and fittings.
- K. Arrange piping to allow inspection and service of refrigeration equipment. Install valves and specialties in accessible locations to allow for service and inspection. Install access doors or panels as specified if valves or equipment requiring maintenance is concealed behind finished surfaces.
- L. When brazing or soldering, remove solenoid-valve coils and sight glasses; also remove valve stems, seats, and packing, and accessible internal parts of refrigerant specialties. Do not apply heat near expansion-valve bulb.
- M. Install piping with adequate clearance between pipe and adjacent walls and hangers or between pipes for insulation installation.

3.3 PIPE JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Fill pipe and fittings with an inert gas (nitrogen or carbon dioxide), during brazing or welding, to prevent scale formation.
- D. Soldered Joints: Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook."
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," Chapter "Pipe and Tube."
 - 1. Use Type BCuP (copper-phosphorus) alloy for joining copper socket fittings with copper pipe.
 - 2. Use Type BAg (cadmium-free silver) alloy for joining copper with bronze or steel.

3.4 HANGERS AND SUPPORTS

- A. Comply with requirements for pipe hangers and supports specified.
- B. Install the following pipe attachments:
 - 1. Adjustable steel clevis hangers for individual horizontal runs less than 20 feet long.
 - 2. Roller hangers and spring hangers for individual horizontal runs 20 feet or longer.
 - 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
 - 4. Spring hangers to support vertical runs.

- C. Install hangers for copper tubing with the following maximum spacing and minimum rod diameters:
1. NPS 1/2: Maximum span, 60 inches; minimum rod, 1/4 inch.
 2. NPS 5/8: Maximum span, 60 inches; minimum rod, 1/4 inch.
 3. NPS 1: Maximum span, 72 inches; minimum rod, 1/4 inch.
 4. NPS 1-1/4: Maximum span, 96 inches; minimum rod, 3/8 inch.
 5. NPS 1-1/2: Maximum span, 96 inches; minimum rod, 3/8 inch.
 6. NPS 2: Maximum span, 96 inches; minimum rod, 3/8 inch.
 7. NPS 2-1/2: Maximum span, 108 inches; minimum rod, 3/8 inch.
 8. NPS 3: Maximum span, 10 feet; minimum rod, 3/8 inch.
 9. NPS 4: Maximum span, 12 feet; minimum rod, 1/2 inch.

3.5 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
1. Comply with ASME B31.5, Chapter VI.
 2. Test refrigerant piping, specialties, and receivers. Isolate compressor, condenser, evaporator, and safety devices from test pressure if they are not rated above the test pressure.
 3. Test high- and low-pressure side piping of each system separately at not less than the pressures indicated in "Performance Requirements" Article.
 - a. Fill system with nitrogen to the required test pressure.
 - b. System shall maintain test pressure at the manifold gage throughout duration of test.
 - c. Test joints and fittings with electronic leak detector or by brushing a small amount of soap and glycerin solution over joints.
 - d. Remake leaking joints using new materials, and retest until satisfactory results are achieved.
 4. For VRF Systems: Test all refrigerant systems with pressure and vacuum per manufacturers recommendations. Refrigerant lines shall be tested under 600 (Minimum) psi Nitrogen pressure (or as recommended by manufacture for refrigerant type being used in each system) for 24 hours using soap suds at joints to test for leaks. Contractor shall perform a vacuum test (triple pull down test) at 1500 Microns with nitrogen break, then 1000 microns with nitrogen break, then 500 microns – disconnect vacuum pump and hold vacuum for one (1) hour (Maximum of 100-point rise within the one-hour time period). If any test fails, the contractor shall repair leak(s) and completely retest the piping systems(s) (Pressure and vacuum tests). Once all tests are passed, evacuate the system, and properly charge with Refrigerant.
- B. Prepare test and inspection reports.

3.6 SYSTEM CHARGING

- A. Charge system using the following procedures:
1. Install core in filter dryers after leak test but before evacuation.
 2. Evacuate entire refrigerant system with a vacuum pump to 500 micrometers. If vacuum holds for 12 hours, system is ready for charging.
 3. Break vacuum with refrigerant gas, allowing pressure to build up to 2 psig.
 4. Charge system with a new filter-dryer core in charging line.

END OF SECTION 23 23 00

SECTION 23 31 13 – METAL DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Single-wall rectangular ducts and fittings.
 - 2. Single-wall round ducts and fittings.
 - 3. Sheet metal materials.
 - 4. Sealants and gaskets.
 - 5. Hangers and supports.

1.3 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated in "Duct Schedule" Article.
- B. Structural Performance: Duct hangers and supports shall withstand the effects of gravity loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"
- C. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of the following products:
 - 1. Adhesives.
 - 2. Sealants and gaskets.

PART 2 - PRODUCTS

2.1 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.

- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.2 SINGLE-WALL ROUND DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.
 - 2. Fabricate flat-oval ducts larger than 72 inches in width (major dimension) with butt-welded longitudinal seams.
- D. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.

1. Duct Galvanized Coating Designation: G90.
2. Finishes for Surfaces Exposed to View: Mill phosphatized.

C. Galvanized sheet metal for rectangular and round ductwork shall have a minimum gauge of 26.

2.4 DUCT LINER

A. Fibrous-Glass Duct Liner: Comply with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."

1. Manufacturers shall be as follows:
 - a. Certaineed
 - b. Owens Corning
 - c. Johns Manville
 - d. Knauf
2. Maximum Thermal Conductivity:
 - a. Type I, Flexible: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
3. Antimicrobial Erosion-Resistant Coating: Apply to the surface of the liner that will form the interior surface of the duct to act as a moisture repellent and erosion-resistant coating. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
4. Water-Based Liner Adhesive: Comply with NFPA 90A or NFPA 90B and with ASTM C 916.
 - a. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. Insulation Pins and Washers:

1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch-diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick galvanized steel; with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.

C. Shop Application of Duct Liner: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 7-11, "Flexible Duct Liner Installation."

1. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
2. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
3. Butt transverse joints without gaps, and coat joint with adhesive.
4. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure butted-edge overlapping.
5. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and dimensions of standard liner make longitudinal joints necessary.
6. Apply adhesive coating on longitudinal seams in ducts with air velocity of 2500 fpm.

7. Secure liner with mechanical fasteners 4 inches from corners and at intervals not exceeding 12 inches transversely; at 3 inches from transverse joints and at intervals not exceeding 18 inches longitudinally.
8. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:
 - a. Fan discharges.
 - b. Intervals of lined duct preceding unlined duct.
 - c. Upstream edges of transverse joints in ducts where air velocities are higher than 2500 fpm or where indicated.
9. Secure insulation between perforated sheet metal inner duct of same thickness as specified for outer shell. Use mechanical fasteners that maintain inner duct at uniform distance from outer shell without compressing insulation.
 - a. Sheet Metal Inner Duct Perforations: 3/32-inch diameter, with an overall open area of 23 percent.
10. Terminate inner ducts with buildouts attached to fire-damper sleeves, dampers, turning vane assemblies, or other devices. Fabricated buildouts (metal hat sections) or other buildout means are optional; when used, secure buildouts to duct walls with bolts, screws, rivets, or welds.

2.5 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- B. Two-Part Tape Sealing System:
 1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
 2. Tape Width: 4 inches.
 3. Sealant: Modified styrene acrylic.
 4. Water resistant.
 5. Mold and mildew resistant.
 6. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 7. Service: Indoor and outdoor.
 8. Service Temperature: Minus 40 to plus 200 deg F.
 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.
 10. For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 11. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- C. Water-Based Joint and Seam Sealant:
 1. Application Method: Brush on.
 2. Solids Content: Minimum 65 percent.
 3. Shore A Hardness: Minimum 20.
 4. Water resistant.
 5. Mold and mildew resistant.

6. VOC: Maximum 75 g/L (less water).
7. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
8. Service: Indoor or outdoor.
9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

D. Solvent-Based Joint and Seam Sealant:

1. Application Method: Brush on.
2. Base: Synthetic rubber resin.
3. Solvent: Toluene and heptane.
4. Solids Content: Minimum 60 percent.
5. Shore A Hardness: Minimum 60.
6. Water resistant.
7. Mold and mildew resistant.
8. Service: Indoor or outdoor.
9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

E. Flanged Joint Sealant: Comply with ASTM C 920.

1. General: Single-component, acid-curing, silicone, elastomeric.
2. Type: S.
3. Grade: NS.
4. Class: 25.
5. Use: O.

F. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.

G. Round Duct Joint O-Ring Seals:

1. Seal shall provide maximum 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for 10-inch wg static-pressure class, positive or negative.
2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.6 HANGERS AND SUPPORTS

A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.

B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.

C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."

D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.

E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.

F. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.

- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- H. Trapeze and Riser Supports:
 - 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
 - 2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.
 - 3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.
- B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install round ducts in maximum practical lengths.
- D. Install ducts with fewest possible joints.
- E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- H. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- I. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- J. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.
- K. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements as specified for fire and smoke dampers.
- L. Protect duct interiors from moisture, construction debris and dust, and other foreign materials.

3.2 INSTALLATION OF EXPOSED DUCTWORK

- A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.

- B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.
- C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.
- D. Maintain consistency, symmetry, and uniformity in the arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.
- E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.3 DUCT SEALING

- A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article."
- B. If ducts are not listed in the "Duct Schedule" Article then seal unlisted ducts to the following seal classes according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible":
 - 1. Ducts:
 - a. Pressure Class: Positive 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 6.
 - d. SMACNA Leakage Class for Round and Flat Oval: 3.

3.4 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Where practical, install concrete inserts before placing concrete.
 - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 - 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 - 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.5 CONNECTIONS

- A. Make connections to equipment with flexible connectors.
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.6 PAINTING

- A. Paint interior of metal ducts that are visible through registers and grilles and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer.

3.7 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Leakage Tests:
 - 1. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual." Submit a test report for each test.
 - 2. Test the following systems:
 - a. Ducts with a Pressure Class Higher Than **3-Inch wg**:
 - 1) Test representative duct sections totaling no less than **25 percent** of total installed duct area for each designated pressure class.
 - b. Exhaust Ducts with a Pressure Class of **2-Inch wg or Higher**:
 - 1) Test representative duct sections totaling no less than **50 percent** of total installed duct area for each designated pressure class.
 - c. Outdoor Air Ducts with a Pressure Class of **2-Inch wg or Higher**:
 - 1) Test representative duct sections totaling no less than **50 percent** of total installed duct area for each designated pressure class.
 - 3. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
 - 4. Test for leaks before applying external insulation.
 - 5. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure.
 - 6. Give seven days' advance notice for testing.
- C. Duct System Cleanliness Tests:
 - 1. Visually inspect duct system to ensure that no visible contaminants are present.
 - 2. Test sections of metal duct system, chosen randomly by Owner, for cleanliness according to "Vacuum Test" in NADCA ACR, "Assessment, Cleaning and Restoration of HVAC Systems."
 - a. Acceptable Cleanliness Level: Net weight of debris collected on the filter media shall not exceed 0.75 mg/100 sq. cm.

- D. Duct system will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

3.8 START UP

- A. Air Balance: Comply with requirements as specified.

3.9 DUCT SCHEDULE

- A. Supply Ducts:
 - 1. Ducts Connected to Constant-Volume Units, VRF Outside Air Units and RTUs:
 - a. Pressure Class: Positive 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 6.
 - d. SMACNA Leakage Class for Round and Flat Oval: 3.
- B. Return Ducts:
 - 1. Ducts Connected to Constant-Volume Units, VRF Outside Air Units and RTUs:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 6.
 - d. SMACNA Leakage Class for Round and Flat Oval: 3.
- C. Exhaust Ducts:
 - 1. Ducts Connected to Fans Exhausting (ASHRAE 62.1, Class 1 and 2) Air:
 - a. Pressure Class: Negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A if negative pressure, and A if positive pressure.
 - c. SMACNA Leakage Class for Rectangular: 12.
 - d. SMACNA Leakage Class for Round and Flat Oval: 6.
- D. Outdoor-Air (Not Filtered, Heated, or Cooled) Ducts:
 - 1. Ducts Connected to Constant-Volume Units, VRF Outside Air Units:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 6.
 - d. SMACNA Leakage Class for Round and Flat Oval: 3.
- E. Duct Liner (Thickness):
 - 1. Supply Diffuser Plenums: Fibrous glass, Type I, [1 inch] thick.
 - 2. Return Plenums: Fibrous glass, Type I, [1 inch] thick.
 - 3. Transfer Ducts: Fibrous glass, Type I, [1 inch] thick.

END OF SECTION 23 31 13

SECTION 23 33 00 – AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Manual volume dampers.
 - 2. Motorized dampers.
 - 3. Spin Collars.
 - 4. High Efficiency Taps.
 - 5. Fire dampers.
 - 6. Turning vanes.
 - 7. Duct-mounted access doors.
 - 8. Duct Access Panel Assemblies.
 - 9. Flexible connectors.
 - 10. Flexible ducts.
 - 11. Duct accessory hardware.

1.3 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MATERIALS

- A. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G90.
 - 2. Exposed-Surface Finish: Mill phosphatized.

- B. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- C. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.3 MANUAL VOLUME DAMPERS

- A. Low-Leakage, Steel, Manual Volume Dampers:
 - 1. Manufacturers:
 - a. Greenheck.
 - b. Dace Mfg.
 - c. Nailor Industries Inc.
 - d. Pottorff.
 - e. Ruskin Company.
 - f. Or Prior Approved Equal
 - 2. Comply with AMCA 500-D testing for damper rating.
 - 3. Low-leakage rating, with linkage outside airstream, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
 - 4. Suitable for horizontal or vertical applications.
 - 5. Frames:
 - a. Hat Channel shaped.
 - b. 0.031-inch- thick, galvanized sheet steel.
 - c. Mitered and welded corners.
 - d. Flanges for attaching to walls and flangeless frames for installing in ducts.
 - 6. Blades:
 - a. Multiple blade.
 - b. Opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized, roll-formed steel, 0.031 inch thick.
 - 7. Blade Axles: Galvanized steel.
 - 8. Bearings:
 - a. Molded synthetic.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
 - 9. Blade Seals: Neoprene.
 - 10. Jamb Seals: Stainless Steel.
 - 11. Tie Bars and Brackets: Galvanized steel.
 - 12. Accessories:
 - a. Include locking device to hold single-blade dampers in a fixed position without vibration.
- B. Jackshaft:
 - 1. Size: 0.5-inch diameter.
 - 2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
 - 3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.
- C. Damper Hardware:
 - 1. Zinc-plated, die-cast core with dial and handle made of 3/32-inch- thick zinc-plated steel, and a 3/4-inch hexagon locking nut.
 - 2. Include center hole to suit damper operating-rod size.

3. Include elevated platform for insulated duct mounting.

2.4 MOTORIZED DAMPERS

- A. Low-leakage rating, with linkage outside airstream, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
- B. Manufacturers:
 1. Greenheck.
 2. Flex-Tek Group.
 3. Nailor Industries Inc.
 4. Pottorff.
 5. Ruskin Company.
 6. Or Prior Approved Equal
- C. For Round Duct Type, Mechanical Contractor shall furnish and install motorized dampers at outdoor intakes as indicated on mechanical and architectural drawings. Damper shall be parallel blade motorized type equivalent to Ruskin CDRS25, Greenheck Model VCDR-53, Arrow Series 250SRD or prior approved equal. Motorized dampers shall be operated by 120/1/60 electric actuator as indicated on plans. Provide Interlock with respective air handling unit. Interlock with respective air handling unit shall be low voltage. Damper shall be complete with outboard support bearing, blade and jamb seals. Dampers shall be low - leakage type.
- D. For Rectangular Duct Type, Mechanical Contractor shall furnish and install motorized dampers at outdoor intakes as indicated on mechanical and architectural drawings. Damper shall be parallel blade motorized type equivalent to Ruskin CD36/PB, Arrow Series 1770, Greenheck Model VCD-23 or prior approved equal. Motorized dampers shall be operated by 120/1/60 electric actuator as indicated on plans. Provide Interlock with respective air handling unit. Interlock with respective air handling unit shall be low voltage. Damper shall be complete with outboard support bearing, blade and jamb seals. Dampers shall be low - leakage type.
- E. Frames:
 1. Hat shaped.
 2. 0.064-inch- thick, galvanized sheet steel.
 3. Mitered and welded corners.
- F. Blades:
 1. Multiple blade with maximum blade width of 6 inches.
 2. Opposed-blade design.
 3. Galvanized-steel.
 4. 0.064 inch thick single skin.
 5. Blade Edging: Closed-cell neoprene.
 6. Blade Edging: Inflatable seal blade edging, or replaceable rubber seals.
- G. Blade Axles: 1/2-inch- diameter; galvanized steel; blade-linkage hardware of zinc-plated steel and brass; ends sealed against blade bearings.
 1. Operating Temperature Range: From minus 40 to plus 200 deg F.
- H. Bearings:
 1. Molded synthetic.
 2. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
 3. Thrust bearings at each end of every blade.

2.5 SPIN COLLARS

- A. All round take-offs to round branch duct shall be made with factory fabricated spin-type collar fittings with balancing damper and constructed of minimum 26 ga galvanized steel. The damper shall have a raised 2" handle with a high quality locking quadrant. A 3/8" continuous rod with "U" bolts connects the damper to the rod. Nylon end bearing are required where the rod penetrates the spin collar barrel. These spin-collars shall be as manufactured by Flexmaster Model FLD-B03, Dace #26ga MSD-C03 or prior approved equal.

2.6 HIGH EFFICIENCY TAPS

- A. All round connections to rectangular main ducts located upstream of VAV terminals shall be made with factory fabricated 45 degree low loss entry "shoe" tap fittings constructed of minimum 24 ga galvanized steel. These low loss fittings shall be as manufactured by Flexmaster Model STO, Dace #24ga STO or prior approved equal.

2.7 FIRE DAMPERS

- A. The contractor shall furnish and install UL555 rated 1-1/2 hour fire dampers at the locations indicated on the drawings in new ducts and sound attenuators. The contractor shall provide dampers with sleeves and angle frames necessary to comply with the manufacturer's UL installation requirements. Dampers for vertical or horizontal air flow shall be provided as required.
- B. Manufacturers:
 - 1. Greenheck.
 - 2. Flex-Tek Group.
 - 3. Nailor Industries Inc.
 - 4. Pottorff.
 - 5. Ruskin Company.
 - 6. Or Prior Approved Equal
- C. Fire damper shall be 100% free area and installed in wall and floor openings utilizing steel sleeves, angles, other materials and practice required to provide an installation equivalent to that utilized by the manufacturer when dampers are tested by UL555. Installation shall be in accordance with the damper manufacturer's instructions.
- D. Fire damper for rectangular ductwork and transfer openings shall be Ruskin type DIBD-B, Greenheck Model DFD-150-B (Basis of Design), or prior approved equal.
- E. Fire dampers for round ductwork shall be Ruskin Model DIBD-CR, Greenheck DFD-150-CR (Basis of Design), or prior approved equal.
- F. All fire dampers shall be installed per N.F.P.A. and U.L. requirements. Install U.L. approved sealant around the perimeter of the angle iron support at the sleeve and the wall in accordance with U. L. recommendations.
- G. All fire dampers shall meet the latest Class 1 leakage requirements.

2.8 TURNING VANES

- A. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
 - 1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
- B. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- C. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 4-3, "Vanes and Vane Runners," and 4-4, "Vane Support in Elbows."
- D. Vane Construction: Single wall for ducts up to 48 inches wide and double wall for larger dimensions.

2.9 DUCT-MOUNTED ACCESS DOORS

- A. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 7-2, "Duct Access Doors and Panels," and 7-3, "Access Doors - Round Duct."
 - 1. Door:
 - a. Double wall, rectangular.
 - b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
 - c. Vision panel.
 - d. Hinges and Latches: 1-by-1-inch butt or piano hinge and cam latches.
 - e. Fabricate doors airtight and suitable for duct pressure class.
 - 2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
 - 3. Number of Hinges and Locks:
 - a. Access Doors Less Than 12 Inches Square: No hinges and two sash locks.
 - b. Access Doors up to 18 Inches Square: Continuous and two sash locks.
 - c. Access Doors up to 24 by 48 Inches: Continuous and two compression latches with outside and inside handles.
 - d. Access Doors Larger Than 24 by 48 Inches: Four hinges and two compression latches with outside and inside handles.

2.10 DUCT ACCESS PANEL ASSEMBLIES

- A. Labeled according to UL 1978 by an NRTL.
- B. Panel and Frame: Minimum thickness 0.0528-inch carbon steel.
- C. Fasteners: Carbon steel. Panel fasteners shall not penetrate duct wall.
- D. Gasket: Comply with NFPA 96; grease-tight, high-temperature ceramic fiber, rated for minimum 2000 deg F.
- E. Minimum Pressure Rating: 10-inch wg, positive or negative.

2.11 FLEXIBLE CONNECTORS

- A. Materials: Flame-retardant or noncombustible fabrics.
- B. Coatings and Adhesives: Comply with UL 181, Class 1.
- C. Metal-Edged Connectors: Factory fabricated with a fabric strip 3-1/2 inches wide attached to two strips of 2-3/4-inch- wide, 0.028-inch- thick, galvanized sheet steel or 0.032-inch- thick aluminum sheets. Provide metal compatible with connected ducts.
- D. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
 - 1. Minimum Weight: 26 oz./sq. yd.
 - 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 - 3. Service Temperature: Minus 40 to plus 200 deg F.
- E. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
 - 1. Minimum Weight: 24 oz./sq. yd..
 - 2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
 - 3. Service Temperature: Minus 50 to plus 250 deg F.
- F. Thrust Limits: Combination coil spring and elastomeric insert with spring and insert in compression, and with a load stop. Include rod and angle-iron brackets for attaching to fan discharge and duct.
 - 1. Frame: Steel, fabricated for connection to threaded rods and to allow for a maximum of 30 degrees of angular rod misalignment without binding or reducing isolation efficiency.
 - 2. Outdoor Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 - 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 - 6. Elastomeric Element: Molded, oil-resistant rubber or neoprene.
 - 7. Coil Spring: Factory set and field adjustable for a maximum of 1/4-inch movement at start and stop.

2.12 FLEXIBLE DUCTS

- A. Manufacturers:
 - 1. Thermaflex Model M-KE
 - 2. Flexmaster 1M
 - 3. Or Prior Approved Equal
- B. Insulated, Flexible Duct: UL 181, Class 1, 2-ply vinyl film supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.
 - 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 10 to plus 160 deg F.
 - 4. Insulation R-value: Comply with ASHRAE/IESNA 90.1. (R6)
- C. Flexible Duct Connectors:

1. Clamps: Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action in sizes 3 through 18 inches, to suit duct size.
2. Non-Clamp Connectors: Liquid adhesive plus tape.

2.13 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Install backdraft dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.
- D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
 1. Install steel volume dampers in steel ducts.
 2. Install aluminum volume dampers in aluminum ducts.
- E. Set dampers to fully open position before testing, adjusting, and balancing.
- F. Install test holes at fan inlets and outlets and elsewhere as indicated.
- G. Install fire dampers according to UL listing.
- H. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
 1. Upstream from duct filters.
 2. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
 3. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be pressure relief access doors and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
 4. At each change in direction and at maximum 50-foot spacing.
 5. Control devices requiring inspection.
 6. Elsewhere as indicated.

- I. Install access doors with swing against duct static pressure.
- J. Access Door Sizes:
 - 1. One-Hand or Inspection Access: 8 by 5 inches.
 - 2. Two-Hand Access: 12 by 6 inches.
 - 3. Head and Hand Access: 18 by 10 inches.
 - 4. Head and Shoulders Access: 21 by 14 inches.
 - 5. Body Access: 25 by 14 inches.
 - 6. Body plus Ladder Access: 25 by 17 inches.
- K. Label access doors according to Section 230553 "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- L. Install flexible connectors to connect ducts to equipment.
- M. For fans developing static pressures of 5-inch wg and more, cover flexible connectors with loaded vinyl sheet held in place with metal straps.
- N. Connect diffusers or light troffer boots to ducts directly or with maximum 60-inch lengths of flexible duct clamped or strapped in place.
- O. Connect flexible ducts to metal ducts with draw bands.
- P. Install duct test holes where required for testing and balancing purposes.
- Q. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch movement during start and stop of fans.

3.2 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Operate dampers to verify full range of movement.
 - 2. Inspect locations of access doors and verify that purpose of access door can be performed.
 - 3. Operate fire, smoke, and combination fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
 - 4. Inspect turning vanes for proper and secure installation.
 - 5. Operate remote damper operators to verify full range of movement of operator and damper.

END OF SECTION 23 33 00

SECTION 23 34 23 – HVAC POWER VENTILATORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Centrifugal ceiling fans.
 - 2. Inline exhaust fans.

1.3 PERFORMANCE REQUIREMENTS

- A. Operating Limits: Classify according to AMCA 99.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and furnished specialties and accessories. Also include the following:
 - 1. Certified fan performance curves with system operating conditions indicated.
 - 2. Certified fan sound-power ratings.
 - 3. Motor ratings and electrical characteristics, plus motor and electrical accessories.
 - 4. Material thickness and finishes, including color charts.
 - 5. Dampers, including housings, linkages, and operators.
 - 6. Fan speed controllers.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For power ventilators to include in emergency, operation, and maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. AMCA Compliance: Fans shall have AMCA-Certified performance ratings and shall bear the AMCA-Certified Ratings Seal.
- C. UL Standards: Power ventilators shall comply with UL 705. Power ventilators for use for restaurant kitchen exhaust shall also comply with UL 762.

1.7 COORDINATION

- A. Coordinate size and location of structural-steel support members.
- B. Coordinate sizes and locations of roof curbs, equipment supports, and roof penetrations with actual equipment provided.

PART 2 - PRODUCTS

2.1 CEILING MOUNTED FANS

- A. Manufacturers:
 - 1. Cook.
 - 2. Greenheck.
 - 3. ACME
 - 4. Pen-Barry
 - 5. Twin City
 - 6. Or Prior Approved Equal
- B. All exhaust fans shall be equipped with bird screen, automatic back-draft dampers, solid state speed controller (direct drive) and integral disconnect switch unless noted otherwise. Fan motors shall be of the 40 deg C ambient temperature rise type and shall be suitable for continuous duty operation.
- C. Direct drive fans shall be complete with solid state speed control switch mounted on unit for balancing. Interlock with remote on/off switch.
- D. Housing: Steel, lined with acoustical insulation.
- E. Fan Wheel: Centrifugal wheels directly mounted on motor shaft. Fan shrouds, motor, and fan wheel shall be removable for service.
- F. Grille: White ceiling mounted metal grille. The grille shall be removable to provide service access to fan, motor, etc.
- G. Electrical Requirements: Junction box for electrical connection on housing and receptacle for motor plug-in.

2.2 INLINE EXHAUST FANS

- A. Manufacturers:
 - 1. Cook.
 - 2. Greenheck.
 - 3. ACME
 - 4. Pen-Barry
 - 5. Twin City
 - 6. Or Prior Approved Equal

- B. All exhaust fans shall be equipped with bird screen, automatic back-draft dampers, solid state speed controller (direct drive) and integral disconnect switch unless noted otherwise. Fan motors shall be of the 40 deg C ambient temperature rise type and shall be suitable for continuous duty operation.
- C. Direct drive fans shall be complete with solid state speed control switch mounted on unit for balancing. Interlock with remote on/off switch.
- D. Housing: Steel.
- E. Fan Wheel: Centrifugal wheels directly mounted on motor shaft. Fan shrouds, motor, and fan wheel shall be removable for service.
- F. Electrical Requirements: Junction box for electrical connection on housing and receptacle for motor plug-in.

2.3 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
- B. Enclosure Type: Totally enclosed, fan cooled.

2.4 SOURCE QUALITY CONTROL

- A. Certify sound-power level ratings according to AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Factory test fans according to AMCA 300, "Reverberant Room Method for Sound Testing of Fans." Label fans with the AMCA-Certified Ratings Seal.
- B. Certify fan performance ratings, including flow rate, pressure, power, air density, speed of rotation, and efficiency by factory tests according to AMCA 210, "Laboratory Methods of Testing Fans for Aerodynamic Performance Rating." Label fans with the AMCA-Certified Ratings Seal.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install power ventilators level and plumb.
- B. Install units with clearances for service and maintenance.
- C. Label units according to requirements specified.

3.2 CONNECTIONS

- A. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors.
- B. Install ducts adjacent to power ventilators to allow service and maintenance.
- C. Ground equipment.

3.3 ADJUSTING

- A. Adjust damper linkages for proper damper operation.
- B. Adjust belt tension.
- C. Replace fan and motor pulleys as required to achieve design airflow.
- D. Lubricate bearings.

END OF SECTION 23 34 23

SECTION 23 37 13 – DIFFUSERS, REGISTERS, GRILLES, AND LOUVERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Rectangular and square ceiling diffusers.
 - 2. Louvered face diffuser.
 - 3. Fixed face registers and grilles.
 - 4. Louvers.
- B. Related Sections:
 - 1. Section 233300 "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers, registers, and grilles.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated, include the following:
 - 1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
 - 2. Diffuser, Register, and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

PART 2 - PRODUCTS

2.1 CEILING DIFFUSERS

- A. Rectangular and Square Ceiling Diffusers:
 - 1. Manufacturers:
 - a. Titus.
 - b. Price Industries.
 - c. Nailor Industries.
 - d. Metalaire, Inc.
 - e. Or Prior Approved Equals
 - 2. Devices shall be specifically designed for variable-air-volume flows.
 - 3. Material: Aluminum.
 - 4. Finish: Baked enamel, white.
 - 5. Face Size: 24 by 24 inches.
 - 6. Face Style: Plaque Face.

7. Mounting: T-bar.
8. Pattern: Fixed.

B. Louver Face Diffuser:

1. Material: Aluminum.
2. Finish: Baked enamel, white.
3. Face Size: See schedule on Drawings..
4. Mounting: Surface with beveled frame.
5. Pattern: Four-way core style.
6. Dampers: Radial opposed blade.
7. Accessories:
 - a. Square to round neck adaptor.

2.2 REGISTERS AND GRILLES

A. Fixed Face Register:

1. Manufacturers:
 - a. Titus.
 - b. Price Industries.
 - c. Nailor Industries.
 - d. Metalaire, Inc.
 - e. Or Prior Approved Equals
2. Material: Aluminum.
3. Finish: Baked enamel, white.
4. Core Construction: Integral.
5. Frame: 1 inch wide.
6. Mounting: Refer to model number on schedule on drawings.

2.3 LOUVERS

- A. Provide louvers as scheduled in Drawings.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas where diffusers, registers, and grilles are to be installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install diffusers, registers, and grilles level and plumb.

- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

- A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 23 37 13

SECTION 23 70 10 – VARIABLE REFRIGERANT FLOW EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes complete VRF HVAC system(s) including, but not limited to, delegated design and the following components to make a complete operating system(s) according to requirements indicated:
 - 1. Indoor, concealed, ceiling-mounted units for ducting.
 - 2. Indoor, exposed, wall-mounted units.
 - 3. Indoor, recessed, ceiling-mounted units.
 - 4. Indoor, dedicated 100% outside air ventilation units.
 - 5. Outdoor, air-source, heat recovery units.
 - 6. Outdoor, air-source 100% outside air - heat recovery units.
 - 7. Heat recovery control units.
 - 8. System controls.
 - 9. System refrigerant and oil.
 - 10. System condensate drain piping.
 - 11. System refrigerant piping.
 - 12. Metal hangers and supports.
 - 13. Metal framing systems.
 - 14. Fastener systems.
 - 15. Pipe stands.
 - 16. Miscellaneous support materials.
 - 17. Piping and tubing insulation.
 - 18. System control cable and raceways.

1.3 DEFINITIONS

- A. Air-Conditioning System Operation: System capable of operation with all zones in cooling only.
- B. Heat-Pump System Operation: System capable of operation with all zones in either heating or cooling, but not with simultaneous heating and cooling zones that transfer heat between zones.
- C. Heat Recovery System Operation: System capable of operation with simultaneous heating and cooling zones that transfer heat between zones.
- D. HRCU: Heat Recovery Control Unit. HRCUs are used in heat recovery VRF HVAC systems to manage and control refrigerant between indoor units to provide simultaneous heating and cooling zones. "Heat Recovery Control Unit" is the term used by ASHRAE for what different manufacturers term as branch circuit controller, branch selector box, changeover box, flow selector unit, mode change unit, and other such terms.

- E. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control, signaling power-limited circuits.
- F. Plenum: A space forming part of the air distribution system to which one or more air ducts are connected. An air duct is a passageway, other than a plenum, for transporting air to or from heating, ventilating, or air-conditioning equipment.
- G. Three-Pipe System Design: One high pressure refrigerant vapor line, one low pressure refrigerant vapor line, and one refrigerant liquid line connect a single outdoor unit or multiple manifold outdoor units in a single system to associated system HRCUs. One liquid line and refrigerant vapor line connect HRCUs to associated indoor units.
- H. Two-Pipe System Design: One refrigerant vapor line and one refrigerant liquid line connect a single outdoor unit or multiple manifold outdoor units in a single system to associated system HRCUs. One refrigerant liquid line and refrigerant vapor line connect HRCUs to associated indoor units. HRCUs used in two pipe systems act as an intermediate heat exchanger and include diverting valves and gas/liquid separators to move high and low pressure refrigerant between indoor units.
- I. VRF: Variable refrigerant flow.

1.4 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for indoor and outdoor units and for HRCUs.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
 - 3. Include operating performance at design conditions and at extreme maximum and minimum outdoor ambient conditions.
 - 4. Include description of system controllers, dimensions, features, control interfaces and connections, power requirements, and connections.
 - 5. Include system operating sequence of operation in narrative form for each unique indoor- and outdoor-unit and HRCU control.
 - 6. Include description of control software features.
 - 7. Include total refrigerant required and a comprehensive breakdown of refrigerant required by each system installed.
 - 8. Include refrigerant type and data sheets showing compliance with requirements indicated.
 - 9. For system design software.
 - 10. Indicate location and type of service access.
- B. Shop Drawings: For VRF HVAC systems.
 - 1. Include plans, elevations, sections, and mounting details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.

3. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
4. Include diagrams and details of refrigerant piping and tubing showing installation requirements for manufacturer-furnished divided flow fittings.
5. Include diagrams for power, signal, and control wiring.

C. Delegated-Design Submittals:

1. Include design calculations with corresponding diagram of refrigerant piping and tubing sizing for each system installed.
2. Include design calculations with corresponding floor plans indicating that refrigerant concentration limits are within allowable limits of ASHRAE 15 and governing codes.
3. Include calculations showing that system travel distance for refrigerant piping and controls cabling are within horizontal and vertical travel distances set by manufacturer. Provide a comparison table for each system installed.

1.6 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Plans, elevations, sections, and details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Suspended ceiling components.
2. Structural floors, roofs and associated members to which equipment, piping, ductwork, cables, and conduit will be attached.
3. Size and location of initial access modules for acoustical tile.
4. Wall-mounted controllers located in finished space showing relationship to light switches, fire-alarm devices, and other installed devices.
5. Size and location of access doors and panels installed behind walls and inaccessible ceilings for products installed behind walls and requiring access.
6. Items penetrating finished ceiling including the following:
 - a. Luminaires.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Service access panels.

B. Qualification Data:

1. For Installer: Certificate from VRF HVAC system manufacturer certifying that Installer has successfully completed prerequisite training administered by manufacturer for proper installation of systems, including but not limited to, equipment, piping, controls, and accessories indicated and furnished for installation.
 - a. Retain copies of Installer certificates on-site and make available on request.
2. For VRF HVAC system manufacturer.
3. For VRF HVAC system provider.

C. Product Certificates: For each type of product.

- D. Product Test Reports: Where tests are required, for each product, for tests performed by a qualified testing agency.
- E. Source quality-control reports.
- F. Field quality-control reports.
- G. Sample Warranties: For manufacturer's warranties.

1.7 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For VRF HVAC systems to include in emergency, operation, and maintenance manuals.
- B. Training videos conducted during owner training of equipment.
- C. Software and Firmware Operational Documentation:
 - 1. Software operating and upgrade manuals.
 - 2. Program Software Backup: On CD or DVD, USB media, or approved cloud storage platform, complete with data files.
 - 3. Device address list.
 - 4. Printout of software application and graphic screens.

1.8 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Filters:
 - a. Provide two sets for each unit type and unique size of washable filters. One set will be installed in the unit at the end of the project and the other spare set will be used to facilitate washing and drying of filters.
 - 2. Controllers for Indoor Units: two for each unique controller type installed.

1.9 QUALITY ASSURANCE

- A. Manufacturer Qualifications:
 - 1. Nationally recognized manufacturer of VRF HVAC systems and products.
 - 2. Shipped VRF HVAC systems with similar requirements to those indicated for a continuous period of 10 years within time of bid.
 - 3. VRF HVAC systems and products that have been successfully tested and in use on at least five completed projects.
 - 4. Having complete published catalog literature, installation, and operation and maintenance manuals for all products intended for use.
 - 5. VRF temperature control system shall be open protocol. The system shall not require a manufacture representative to allow changes to system.
 - 6. Having full-time in-house employees for the following:

- a. Product research and development.
- b. Product and application engineering.
- c. Product manufacturing, testing, and quality control.
- d. Technical support for system installation training, startup, commissioning, and troubleshooting of installations.
- e. Owner training.

B. Factory-Authorized Service Representative Qualifications:

1. Authorized representative of, and trained by, VRF HVAC system manufacturer.
2. Demonstrated past experience with products being installed for period within five consecutive years before time of bid.
3. Demonstrated past experience on five projects of similar complexity, scope, and value.
 - a. Each person assigned to Project shall have demonstrated past experience.
4. Staffing resources of competent and experienced full-time employees that are assigned to execute work according to schedule.
5. Service and maintenance staff assigned to support Project during warranty period.
6. Product parts inventory to support ongoing system operation for a period of not less than five years after Substantial Completion.
7. VRF HVAC system manufacturer's backing to take over execution of Work if necessary to comply with requirements indicated. Include Project-specific written letter, signed by manufacturer's corporate officer, if requested.

C. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by VRF HVAC system manufacturer.

1. Each employee shall be certified by manufacturer for proper installation of systems, including, but not limited to, equipment, piping, controls, and accessories indicated and furnished for installation.
2. Installer certification shall be valid and current for duration of Project.
3. Retain copies of Installer certificates on-site and make available on request.
4. Each person assigned to Project shall have demonstrated past experience.
 - a. Demonstrated past experience with products being installed for period within five consecutive years before time of bid.
 - b. Demonstrated past experience on five projects of similar complexity, scope, and value.
5. Installers shall have staffing resources of competent, trained, and experienced full-time employees that are assigned to execute work according to schedule.

D. Mockups: Build mockups to set quality standards for materials and execution.

1. Build mockups to show a finished installation for each of the following applications:
 - a. For each different indoor unit type with exposed surfaces viewable by occupants.
2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

- E. ISO Compliance: System equipment and components furnished by VRF HVAC system manufacturer shall be manufactured in an ISO 9001 and ISO 14001 facility.

1.10 DELIVERY, STORAGE, AND HANDLING

- A. Deliver and store products in a clean and dry place.
- B. Comply with manufacturer's written rigging and installation instructions for unloading and moving to final installed location.
- C. Handle products carefully to prevent damage, breaking, denting, and scoring. Do not install damaged products.
- D. Protect products from weather, dirt, dust, water, construction debris, and physical damage.
 - 1. Retain factory-applied coverings on equipment to protect finishes during construction and remove just prior to operating unit.
 - 2. Cover unit openings before installation to prevent dirt and dust from entering inside of units. If required to remove coverings during unit installation, reapply coverings over openings after unit installation and remove just prior to operating unit.
- E. Replace installed products damaged during construction.

1.11 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to repair or replace equipment and components that fail(s) in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures.
 - b. Faulty operation.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal weathering and use.
 - 2. Warranty Period:
 - a. For Compressor: (10) Ten year(s) from date of Substantial Completion.
 - b. For Parts, Including Controls: (10) Ten year(s) from date of Substantial Completion.
 - c. For Labor: (1) One year from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufactures: Subject to compliance with requirements, provide products by one of the following:
 - 1. **Mitsubishi Electric City Multi (Basis of Design).**

2. Trane
3. Or Prior Approved Equal

- B. Source Limitations: Obtain products from single source from single manufacturer including, but not limited to, the following:
1. Indoor and outdoor units, including accessories.
 2. Controls and software.
 3. HRCUs.
 4. Refrigerant isolation valves.
 5. Specialty refrigerant pipe fittings.

2.2 SYSTEM DESCRIPTION

- A. Direct-expansion (DX) VRF HVAC system(s) with variable capacity in response to varying cooling and heating loads. System shall consist of multiple indoor units, HRCUs, outdoor unit(s), piping, controls, and electrical power to make complete operating system(s) complying with requirements indicated.
1. Two-pipe or hybrid-two/three-pipe system design.
 2. System(s) operation, air-conditioning, heat pump, or heat recovery as indicated on Drawings.
 3. Each system with one refrigerant circuit shared by all indoor units connected to system.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. AHRI Compliance: System and equipment performance certified according to AHRI 1230 and products listed in AHRI directory.
- D. ASHRAE Compliance:
1. ASHRAE 15: For safety code for mechanical refrigeration.
 2. ASHRAE 62.1: For indoor air quality.
 3. ASHRAE 135: For control network protocol with remote communication.
 4. ASHRAE/IES 90.1 Compliance: For system and component energy efficiency.
- E. UL Compliance: Comply with UL 1995.

2.3 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional specialist to design complete and operational VRF HVAC system(s) complying with requirements indicated.
1. Provide system refrigerant calculations.
 - a. Refrigerant concentration limits shall be within allowable limits of ASHRAE 15 and governing codes.
 - b. Indicate compliance with manufacturer's maximum vertical and horizontal travel distances. Prepare a comparison table for each system showing calculated distances compared to manufacturer's maximum allowed distances.

2. Include a mechanical ventilation system and gas detection system as required to comply with ASHRAE 15 and governing codes.
 3. System Refrigerant Piping and Tubing:
 - a. Arrangement: Arrange piping to interconnect indoor units, HRCUs, and outdoor unit(s) in compliance with manufacturer requirements and requirements indicated.
 - b. Routing: Conceal piping above ceilings and behind walls to maximum extent possible.
 - c. Sizing: Size piping system, using a software program acceptable to manufacturer, to provide performance requirements indicated. Consider requirements to accommodate future change requirements.
 4. System Controls:
 - a. Network arrangement.
 - b. Network interface with other building systems.
 - c. Product selection.
 - d. Sizing.
- B. Service Access:
1. Provide and document service access requirements.
 2. Locate equipment, system isolation valves, and other system components that require service and inspection in easily accessible locations. Avoid locations that are difficult to access if possible.
 3. Where serviceable components are installed behind walls and above inaccessible ceilings, provide finished assembly with access doors or panels to gain access. Properly size the openings to allow for service, removal, and replacement.
 4. If less than full and unrestricted access is provided, locate components within an 18-inch reach of the finished assembly.
 5. Where ladder access is required to service elevated components, provide an installation that provides for sufficient access within ladder manufacturer's written instructions for use.
 6. Comply with OSHA regulations.
- C. System Design and Installation Requirements:
1. Design and install systems indicated according to manufacturer's recommendations and written instructions.
 2. Where manufacturer's requirements differ from requirements indicated, contact Architect for direction. The most stringent requirements should apply unless otherwise directed in writing by Architect.
- D. System Adaptability to Future Changes: Arrange and size system refrigerant piping to accommodate future changes to system without having to resize and replace existing refrigerant piping.
1. Future changes to system(s) indicated on Drawings.
 2. Each branch circuit shall accommodate addition of two indoor unit(s) with unit capacity equal to largest indoor unit connected to the branch circuit.
 3. Each branch circuit shall accommodate deletion of one indoor unit(s) with unit capacity equal to average indoor unit connected to the branch circuit.
- E. Isolation of Equipment: Provide isolation valves to isolate each HRCU, indoor unit and outdoor unit for service, removal, and replacement without interrupting system operation.

- F. System Capacity Ratio: The sum of connected capacity of all indoor units shall be within the following range of outdoor-unit rated capacity:
 - 1. Not less than 50 percent.
 - 2. Not more than 130 percent.
 - 3. Range acceptable to manufacturer.
- G. System Turndown: Stable operation down to 20 percent of outdoor-unit capacity.
- H. System Auto Refrigerant Charge: Each system shall have an automatic refrigerant charge function to ensure the proper amount of refrigerant is installed in system.
- I. Outdoor Conditions:
 - 1. Suitable for outdoor ambient conditions encountered.
 - a. Design equipment and supports to withstand wind loads of governing code.
 - b. Design equipment and supports to withstand snow and ice loads of governing code.
 - c. Provide corrosion-resistant coating for components and supports where located in coastal or industrial climates that are known to be harmful to materials and finishes.
- J. Sound Performance: Sound levels generated by operating HVAC equipment shall be within requirements indicated.
 - 1. Indoor: See Drawings.
 - 2. Outdoor: Within ordinance of governing authorities.
- K. Thermal Movements: Allow for controlled thermal movements from ambient, surface, and system temperature changes.
- L. Capacities and Characteristics: As indicated on Drawings.

2.4 INDOOR, CONCEALED, CEILING-MOUNTED UNITS FOR DUCTING

- A. Description: Factory-assembled and -tested complete unit with components, piping, wiring, and controls required for mating to ductwork, piping, power, and controls field connections.
- B. Cabinet:
 - 1. Material: Galvanized steel.
 - 2. Insulation: Manufacturer's standard internal insulation, complying with ASHRAE 62.1, to provide thermal resistance and prevent condensation.
 - 3. Duct Connections: Extended collar or flange, or designated exterior cabinet surface, designed for attaching field-installed ductwork.
 - 4. Mounting: Manufacturer-designed provisions for field installation.
 - 5. Internal Access: Removable panels or hinged doors of adequate size for field access to internal components for inspection, cleaning, service, and replacement.
- C. DX Coil Assembly:
 - 1. Coil Casing: Aluminum, galvanized, or stainless steel.

2. Coil Fins: Aluminum, mechanically bonded to tubes, with arrangement required by performance.
3. Coil Tubes: Copper, of diameter and thickness required by performance.
4. Expansion Valve: Electronic modulating type with linear or proportional characteristics.
5. Unit Internal Tubing: Copper tubing with brazed joints.
6. Unit Internal Tubing Insulation: Manufacturer's standard insulation, of thickness to prevent condensation.
7. Field Piping Connections: Manufacturer's standard.
8. Factory Charge: Dehydrated air or nitrogen.
9. Testing: Factory pressure tested and verified to be without leaks.

D. Drain Assembly:

1. Pan: Non-ferrous material, with bottom sloped to low point drain connection.
2. Condensate Removal: Unit-mounted pump or other integral lifting mechanism, capable of lifting drain water to an elevation above top of cabinet.
3. Field Piping Connection: Non-ferrous material.

E. Fan and Motor Assembly:

1. Fan(s):
 - a. Direct-drive arrangement.
 - b. Single or multiple fans connected to a common motor shaft and driven by a single motor.
 - c. Fabricated from non-ferrous components or ferrous components with corrosion-resistant finish.
 - d. Wheels statically and dynamically balanced.
2. Motor: Brushless dc or electronically commutated with permanently lubricated bearings.
3. Motor Protection: Integral protection against thermal, overload, and voltage fluctuations.
4. Speed Settings and Control: Two (low, high), three (low, medium, high), or more than three speed settings or variable speed with a speed range of least 50 percent.
5. Vibration Control: Integral isolation to dampen vibration transmission.

F. Filter Assembly:

1. Access: Bottom, side, or rear to accommodate field installation without removing ductwork and to accommodate filter replacement without need for tools.
2. Efficiency: ASHRAE 52.2, MERV 8.
3. Media:
 - a. Washable: Manufacturer's standard filter with antimicrobial treatment.

G. Unit Accessories:

1. Outdoor Air Ventilation Kit: Connection, motorized damper, and control sized to allow sequence of operation indicated on Drawings.
2. Remote Room Temperature Sensor Kit: Wall-mounted, hardwired room temperature sensor kit for use in rooms that do not have room temperature measurement.

H. Unit Controls:

1. Enclosure: Metal, suitable for indoor locations.
2. Factory-Installed Controller: Configurable digital control.
3. Factory-Installed Sensors:

- a. Unit inlet air temperature.
 - b. Coil entering refrigerant temperature.
 - c. Coil leaving refrigerant temperature.
 - 4. Field-Customizable I/O Capability:
 - a. Analog Inputs: Four for use in customizable control strategies.
 - b. Digital Inputs: Four for use in customizable control strategies.
 - c. Digital Outputs: Four for use in customizable control strategies.
 - 5. Features and Functions:
 - a. Self-diagnostics.
 - b. Time delay.
 - c. Auto-restart.
 - d. External static pressure control.
 - e. Auto operation mode.
 - f. Manual operation mode.
 - g. Filter service notification.
 - h. Power consumption display.
 - i. Drain assembly high water level safety shutdown and notification.
 - j. Run test switch.
 - 6. Communication: Network communication with other indoor and outdoor units.
 - 7. Cable and Wiring: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.
 - 8. Field Connection: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.
- I. Unit Electrical:
- 1. Enclosure: Metal, suitable for indoor locations.
 - 2. Field Connection: Single point connection to power unit and integral controls.
 - 3. Disconnecting Means: Factory-mounted circuit breaker or switch.
 - 4. Control Transformer: Manufacturer's standard. Coordinate requirements with field power supply.
 - 5. Wiring: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.

2.5 INDOOR, EXPOSED, WALL-MOUNTED UNITS

- A. Description: Factory-assembled and -tested complete unit with components, piping, wiring, and controls required for mating to piping, power, and controls field connections.
- B. Cabinet:
- 1. Material: Painted steel, or coated steel frame covered by a plastic cabinet, with an architectural acceptable finish suitable for tenant occupancy on exposed surfaces.
 - 2. Insulation: Manufacturer's standard internal insulation, complying with ASHRAE 62.1, to provide thermal resistance and prevent condensation.
 - 3. Mounting: Manufacturer-designed provisions for field installation.

4. Internal Access: Removable panels of adequate size for field access to internal components for inspection, cleaning, service, and replacement.
- C. DX Coil Assembly:
1. Coil Casing: Aluminum, galvanized, or stainless steel.
 2. Coil Fins: Aluminum, mechanically bonded to tubes, with arrangement required by performance.
 3. Coil Tubes: Copper, of diameter and thickness required by performance.
 4. Expansion Valve: Electronic modulating type with linear or proportional characteristics.
 5. Unit Internal Tubing: Copper tubing with brazed joints.
 6. Unit Internal Tubing Insulation: Manufacturer's standard insulation, of thickness to prevent condensation.
 7. Field Piping Connections: Manufacturer's standard.
 8. Factory Charge: Dehydrated air or nitrogen.
 9. Testing: Factory pressure tested and verified to be without leaks.
- D. Drain Assembly:
1. Pan: Non-ferrous material, with bottom sloped to low point drain connection.
 2. Condensate Removal: Gravity.
 - a. If a floor drain is not available at unit, provide unit with field-installed condensate pump accessory.
 3. Field Piping Connection: Non-ferrous material.
- E. Fan and Motor Assembly:
1. Fan(s):
 - a. Direct-drive arrangement.
 - b. Single or multiple fans connected to a common motor shaft and driven by a single motor.
 - c. Fabricated from non-ferrous components or ferrous components with corrosion protection finish.
 - d. Wheels statically and dynamically balanced.
 2. Motor: Brushless dc or electronically commutated with permanently lubricated bearings.
 3. Motor Protection: Integral protection against thermal, overload, and voltage fluctuations.
 4. Speed Settings and Control: Two (low, high), three (low, medium, high), or more than three speed settings or variable speed with a speed range of least 50 percent.
 5. Vibration Control: Integral isolation to dampen vibration transmission.
- F. Filter Assembly:
1. Access: Front, to accommodate filter replacement without the need for tools.
 2. Efficiency: ASHRAE 52.2, MERV 8.
 3. Washable Media: Manufacturer's standard filter with antimicrobial treatment.
- G. Grille Assembly: Manufacturer's standard discharge grille with field-adjustable air pattern mounted in top or front face of unit cabinet.
- H. Unit Accessories:

1. Remote Room Temperature Sensor Kit: Wall-mounted, hardwired room temperature sensor kit for use in rooms that do not have room temperature measurement.
2. Condensate Pump: Integral reservoir and control with electrical power connection through unit power.

I. Unit Controls:

1. Enclosure: Manufacturer's standard, and suitable for indoor locations.
2. Factory-Installed Controller: Configurable digital control.
3. Factory-Installed Sensors: Unit inlet air temperature.
4. Field-Customizable I/O Capability:
 - a. Analog Inputs: Four for use in customizable control strategies.
 - b. Digital Inputs: Four for use in customizable control strategies.
 - c. Digital Outputs: Four for use in customizable control strategies.
5. Features and Functions: Self-diagnostics, time delay, auto-restart, external static pressure control, auto operation mode, manual operation mode, filter service notification, power consumption display, drain assembly high water level safety shutdown and notification, run test switch.
6. Communication: Network communication with other indoor units and outdoor unit(s).
7. Cable and Wiring: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.
8. Field Connection: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.

J. Unit Electrical:

1. Enclosure: Manufacturer's standard, and suitable for indoor locations.
2. Field Connection: Single point connection to power entire unit and integral controls.
3. Disconnecting Means: Factory-mounted circuit breaker or switch, complying with NFPA 70.
4. Control Transformer: Manufacturer's standard. Coordinate requirements with field power supply.
5. Wiring: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.

2.6 INDOOR, RECESSED, CEILING-MOUNTED UNITS

- A. Description: Factory-assembled and -tested complete unit with components, piping, wiring, and controls required for mating to ductwork, piping, power, and controls field connections.

B. Cabinet:

1. Material: Painted steel, or coated steel frame covered by a plastic cabinet, with an architectural acceptable finish suitable for tenant occupancy on exposed surfaces.
2. Insulation: Manufacturer's standard internal insulation, complying with ASHRAE 62.1, to provide thermal resistance and prevent condensation.
3. Mounting: Manufacturer-designed provisions for field installation.
4. Internal Access: Removable panels of adequate size for field access to internal components for inspection, cleaning, service, and replacement.

C. DX Coil Assembly:

1. Coil Casing: Aluminum, galvanized, or stainless steel.
2. Coil Fins: Aluminum, mechanically bonded to tubes, with arrangement required by performance.
3. Coil Tubes: Copper, of diameter and thickness required by performance.
4. Expansion Valve: Electronic modulating type with linear or proportional characteristics.
5. Internal Tubing: Copper tubing with brazed joints.
6. Internal Tubing Insulation: Manufacturer's standard insulation, of thickness to prevent condensation.
7. Field Piping Connections: Manufacturer's standard.
8. Factory Charge: Dehydrated air or nitrogen.
9. Testing: Factory pressure tested and verified to be without leaks.

D. Drain Assembly:

1. Pan: Non-ferrous material, with bottom sloped to low point drain connection.
2. Condensate Removal: Unit-mounted pump or other integral lifting mechanism, capable of lifting drain water to an elevation above top of cabinet.
3. Field Piping Connection: Non-ferrous material.

E. Fan and Motor Assembly:

1. Fan(s):
 - a. Direct-drive arrangement.
 - b. Single or multiple fans connected to a common motor shaft and driven by a single motor.
 - c. Fabricated from non-ferrous components or ferrous components with corrosion protection finish.
 - d. Wheels statically and dynamically balanced.
2. Motor: Brushless dc or electronically commutated with permanently lubricated bearings.
3. Motor Protection: Integral protection against thermal, overload, and voltage fluctuations.
4. Speed Settings and Control: Two (low, high), three (low, medium, high), or more than three speed settings or variable speed with a speed range of least 50 percent.
5. Vibration Control: Integral isolation to dampen vibration transmission.

F. Filter Assembly:

1. Access: Bottom, to accommodate filter replacement without the need for tools.
2. Efficiency: ASHRAE 52.2, MERV 8.
3. Media:
 - a. Washable: Manufacturer's standard filter with antimicrobial treatment.

G. Discharge-Air Grille Assembly: Mounted in bottom of unit cabinet.

1. Discharge Pattern: One-, two-, three-, or four-way throw as indicated on Drawings.
 - a. Discharge Pattern Adjustment: Field-adjustable limits for up and down range of motion.
 - b. Discharge Pattern Closure: Ability to close individual discharges of units with multiple patterns.
2. Motorized Vanes: Modulating up and down flow pattern for uniform room air distribution.
3. Additional Branch Supply Duct Connection: Sheet metal knockout for optional connection to one additional supply branch duct.

- H. Return-Air Grille Assembly: Manufacturer's standard grille mounted in bottom of unit cabinet.
- I. Outdoor Air Ventilation Connection: Sheet metal knockout for optional connection to outdoor air ventilation duct.
- J. Unit Accessories:
 - 1. Outdoor Air Ventilation Kit: Connection, motorized damper, and control to satisfy unit control sequence of operation indicated on Drawings.
 - 2. Remote Room Temperature Sensor Kit: Wall-mounted, hardwired room temperature sensor kit for use in rooms that do not have room temperature measurement.
- K. Unit Controls:
 - 1. Enclosure: Manufacturer's standard, and suitable for indoor locations.
 - 2. Factory-Installed Controller: Configurable digital control.
 - 3. Factory-Installed Sensors: Unit inlet air temperature.
 - 4. Field-Customizable I/O Capability:
 - a. Analog Inputs: Four for use in customizable control strategies.
 - b. Digital Inputs: Four for use in customizable control strategies.
 - c. Digital Outputs: Four for use in customizable control strategies.
 - 5. Features and Functions: Self-diagnostics, time delay, auto-restart, external static pressure control, auto operation mode, manual operation mode, filter service notification, power consumption display, drain assembly high water level safety shutdown and notification, run test switch.
 - 6. Communication: Network communication with other indoor units and outdoor unit(s).
 - 7. Cable and Wiring: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.
 - 8. Field Connection: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.
- L. Unit Electrical:
 - 1. Enclosure: Manufacturer's standard, and suitable for indoor locations.
 - 2. Field Connection: Single point connection to power entire unit and integral controls.
 - 3. Disconnecting Means: Factory-mounted circuit breaker or switch, complying with NFPA 70.
 - 4. Control Transformer: Manufacturer's standard. Coordinate requirements with field power supply.
 - 5. Wiring: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.

2.7 INDOOR, DEDICATED 100% OUTSIDE AIR VENTILATION UNITS

- A. Description: Factory-assembled and -tested complete unit with components, piping, wiring, and controls required for mating to ductwork, piping, power, and controls field connections.
 - 1. Specially designed for up to 100 percent outdoor air entering unit.
- B. Cabinet:

1. Material: Galvanized steel.
2. Insulation: Manufacturer's standard internal insulation, complying with ASHRAE 62.1, to provide thermal resistance and prevent condensation.
3. Duct Connections: Extended collar or flange, or designated exterior cabinet surface, designed for attaching field-installed ductwork.
4. Mounting: Manufacturer-designed provisions for field installation.
5. Internal Access: Removable panels or hinged doors of adequate size for field access to internal components for inspection, cleaning, service, and replacement.

C. DX Coil Assembly:

1. Coil Casing: Aluminum, galvanized, or stainless steel.
2. Coil Fins: Aluminum, mechanically bonded to tubes, with arrangement required by performance.
3. Coil Tubes: Copper, of diameter and thickness required by performance.
4. Expansion Valve: Electronic modulating type with linear or proportional characteristics.
5. Unit Internal Tubing: Copper tubing with brazed joints.
6. Unit Internal Tubing Insulation: Manufacturer's standard insulation, of thickness to prevent condensation.
7. Field Piping Connections: Manufacturer's standard.
8. Factory Charge: Dehydrated air or nitrogen.
9. Testing: Factory pressure tested and verified to be without leaks.

D. DX Coil Assembly for Reheat Applications: Provide units with a reheat coil where indicated on Drawings.

1. Coil Casing: Aluminum, galvanized, or stainless steel.
2. Coil Fins: Aluminum, mechanically bonded to tubes, with arrangement required by performance.
3. Coil Tubes: Copper, of diameter and thickness required by performance.
4. Expansion Valve: Electronic modulating type with linear or proportional characteristics.
5. Unit Internal Tubing: Copper tubing with brazed joints.
6. Unit Internal Tubing Insulation: Manufacturer's standard insulation.
7. Field Piping Connections: Manufacturer's standard.
8. Factory Charge: Dehydrated air or nitrogen.
9. Testing: Factory pressure tested and verified to be without leaks.

E. Drain Assembly:

1. Pan: Non-ferrous material, with bottom sloped to low point drain connection.
2. Condensate Removal: Unit-mounted pump or other integral lifting mechanism, capable of lifting drain water to an elevation above top of cabinet.
3. Field Piping Connection: Non-ferrous material.

F. Fan and Motor Assembly:

1. Fan(s):
 - a. Direct-drive arrangement.
 - b. Single or multiple fans connected to a common motor shaft and driven by a single motor.
 - c. Fabricated from non-ferrous components or ferrous components with corrosion protection finish.
 - d. Wheels statically and dynamically balanced.
2. Motor: Brushless dc or electronically commutated with permanently lubricated bearings.

3. Motor Protection: Integral protection against thermal, overload, and voltage fluctuations.
4. Speed Settings and Control: Two (low, high), three (low, medium, high), or more than three speed settings or variable speed with a speed range of least 50 percent.
5. Vibration Control: Integral isolation to dampen vibration transmission.

G. Filter Box Assembly:

1. Access: Bottom, side, or rear to accommodate field installation without removing ductwork and to accommodate filter replacement without need for tools.
2. Efficiency: ASHRAE 52.2, MERV 13.
3. Replaceable Media: Extended surface, panel, or cartridge with antimicrobial treatment fiber media.
4. Filter box shall be field installed. Mount filter box with service clearances to allow for filter access and replacement.

H. Unit Accessories:

1. Motorized Inlet Damper Kit: Low-leakage damper with spring return electric actuator to fail closed on loss of power. Damper controlled by unit to open when unit is operating and close when unit off.

I. Unit Controls:

1. Enclosure: Metal, similar to enclosure, and suitable for indoor locations.
2. Factory-Installed Controller: Configurable digital control.
3. Factory-Installed Sensors: Coil entering refrigerant temperature, Coil leaving refrigerant temperature, Unit entering-air temperature, Unit leaving-air temperature, Unit entering-air relative humidity, Unit leaving-air relative humidity.
4. Field-Customizable I/O Capability:
 - a. Analog Inputs: Four for use in customizable control strategies.
 - b. Digital Inputs: Four for use in customizable control strategies.
 - c. Digital Outputs: Four for use in customizable control strategies.
5. Features and Functions: Self-diagnostics, time delay, auto-restart, external static pressure control, auto operation mode, manual operation mode, filter service notification, power consumption display, drain assembly high water level safety shutdown and notification, run test switch.
6. Communication: Network communication with other indoor units and outdoor unit(s).
7. Cable and Wiring: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.
8. Field Connection: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.

J. Unit Electrical:

1. Enclosure: Metal, similar to enclosure, and suitable for indoor locations.
2. Field Connection: Single point connection to power entire unit and integral controls.
3. Disconnecting Means: Factory-mounted circuit breaker or switch, complying with NFPA 70.
4. Control Transformer: Manufacturer's standard. Coordinate requirements with field power supply.
5. Wiring: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.

2.8 OUTDOOR, AIR-SOURCE HEAT RECOVERY (SIMULTANEOUS HEAT & COOL) UNITS

- A. Description: Factory-assembled and -tested complete unit with components, piping, wiring, and controls required for mating to piping, power, and controls field connections.
1. Specially designed for use in systems with simultaneous heating and cooling.
 2. Systems shall consist of one unit, or multiple unit modules that are designed by variable refrigerant system manufacturer for field interconnection to make a single refrigeration circuit that connects multiple indoor units.
 3. All units installed shall be from the same product development generation.
- B. Cabinet:
1. Galvanized steel and coated with a corrosion-resistant finish.
 - a. Coating with documented salt spray test performance of 960 hours according ASTM B 117 surface scratch test (SST) procedure.
 2. Mounting: Manufacturer-designed provisions for field installation.
 3. Internal Access: Removable panels or hinged doors of adequate size for field access to internal components for inspection, cleaning, service, and replacement.
- C. Compressor and Motor Assembly:
1. One or more positive-displacement, direct-drive and hermetically sealed scroll compressor(s) with inverter drive and turndown to 15 percent of rated capacity.
 2. Protection: Integral protection against the following:
 - a. High refrigerant pressure.
 - b. Low oil level.
 - c. High oil temperature.
 - d. Thermal and overload.
 - e. Voltage fluctuations.
 - f. Phase failure and phase reversal.
 - g. Short cycling.
 3. Speed Control: Variable to automatically maintain refrigerant suction and condensing pressures while varying refrigerant flow to satisfy system cooling and heating loads.
 4. Vibration Control: Integral isolation to dampen vibration transmission.
 5. Oil management system to ensure safe and proper lubrication over entire operating range.
 6. Crankcase heaters with integral control to maintain safe operating temperature.
 7. Fusible plug.
- D. Condenser Coil Assembly:
1. Plate Fin Coils:
 - a. Casing: Aluminum, galvanized, or stainless steel.
 - b. Fins: Aluminum or copper, mechanically bonded to tubes, with arrangement required by performance.
 - c. Tubes: Copper, of diameter and thickness required by performance.

2. Aluminum Microchannel Coils:
 - a. Series of flat tubes containing a series of multiple, parallel-flow microchannels layered between refrigerant header manifolds.
 - b. Single- or multiple-pass arrangement.
 - c. Construct fins, tubes, and header manifolds of aluminum alloy.
 3. Corrosion Protection: Coating with documented salt spray test performance of 900 hours according ASTM B 117 surface scratch test (SST) procedure.
 4. Hail Protection: Provide condenser coils with louvers, baffles, or hoods to protect against hail damage.
- E. Condenser Fan and Motor Assembly:
1. Fan(s): Propeller type.
 - a. Direct-drive arrangement.
 - b. Fabricated from non-ferrous components or ferrous components with corrosion protection finish to match performance indicated for condenser coil.
 - c. Statically and dynamically balanced.
 2. Fan Guards: Removable safety guards complying with OSHA regulations. If using metal materials, coat with corrosion-resistant coating to match performance indicated for condenser coil.
 3. Motor(s): Brushless dc or electronically commutated with permanently lubricated bearings and rated for outdoor duty.
 4. Motor Protection: Integral protection against thermal, overload, and voltage fluctuations.
 5. Speed Settings and Control: Variable speed with a speed range of least 75 percent.
 6. Vibration Control: Integral isolation to dampen vibration transmission.
- F. Drain Pan: If required by manufacturer's design, provide unit with non-ferrous drain pan with bottom sloped to a low point drain connection.
- G. Unit Controls:
1. Enclosure: Manufacturer's standard, and suitable for unprotected outdoor locations.
 2. Factory-Installed Controller: Configurable digital control.
 3. Factory-Installed Sensors:
 - a. Refrigerant suction temperature.
 - b. Refrigerant discharge temperature.
 - c. Outdoor air temperature.
 - d. Refrigerant high pressure.
 - e. Refrigerant low pressure.
 - f. Oil level.
 4. Features and Functions: Self-diagnostics, time delay, auto-restart, fuse protection, auto operation mode, manual operation mode, night setback control, power consumption display, run test switch equalize run time between multiple same components.
 5. Communication: Network communication with indoor units and other outdoor unit(s).
 6. Cable and Wiring: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.

7. Field Connection: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.

H. Unit Electrical:

1. Enclosure: Metal, similar to enclosure, and suitable for unprotected outdoor locations.
2. Field Connection: Single point connection to power entire unit and integral controls.
3. Disconnecting Means: Factory-mounted circuit breaker or switch, complying with NFPA 70.
4. Control Transformer: Manufacturer's standard. Coordinate requirements with field power supply.
5. Wiring: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.

I. Unit Piping:

1. Unit Tubing: Copper tubing with brazed joints.
2. Unit Tubing Insulation: Manufacturer's standard insulation, of thickness to prevent condensation.
3. Field Piping Connections: Manufacturer's standard.
4. Factory Charge: Dehydrated air or nitrogen.
5. Testing: Factory pressure tested and verified to be without leaks.

2.9 OUTDOOR, AIR-SOURCE (100% OUTSIDE AIR) HEAT RECOVERY UNITS

- A. Description: Factory-assembled and -tested complete unit with components, piping, wiring, and controls required for mating to piping, power, and controls field connections.

1. Specially designed for use in systems with simultaneous heating and cooling connected to a dedicated 100% outside air indoor unit.
2. Systems shall consist of one unit, or multiple unit modules that are designed by variable refrigerant system manufacturer for field interconnection to make a single refrigeration circuit that connects multiple indoor units.
3. All units installed shall be from the same product development generation.

B. Cabinet:

1. Galvanized steel and coated with a corrosion-resistant finish.
 - a. Coating with documented salt spray test performance of 960 hours according ASTM B 117 surface scratch test (SST) procedure.
2. Mounting: Manufacturer-designed provisions for field installation.
3. Internal Access: Removable panels or hinged doors of adequate size for field access to internal components for inspection, cleaning, service, and replacement.

C. Compressor and Motor Assembly:

1. One or more positive-displacement, direct-drive and hermetically sealed scroll compressor(s) with inverter drive and turndown to 15 percent of rated capacity.
2. Protection: Integral protection against the following:
 - a. High refrigerant pressure.
 - b. Low oil level.
 - c. High oil temperature.

- d. Thermal and overload.
 - e. Voltage fluctuations.
 - f. Phase failure and phase reversal.
 - g. Short cycling.
 - 3. Speed Control: Variable to automatically maintain refrigerant suction and condensing pressures while varying refrigerant flow to satisfy system cooling and heating loads.
 - 4. Vibration Control: Integral isolation to dampen vibration transmission.
 - 5. Oil management system to ensure safe and proper lubrication over entire operating range.
 - 6. Crankcase heaters with integral control to maintain safe operating temperature.
 - 7. Fusible plug.
- D. Condenser Coil Assembly:
- 1. Plate Fin Coils:
 - a. Casing: Aluminum, galvanized, or stainless steel.
 - b. Fins: Aluminum or copper, mechanically bonded to tubes, with arrangement required by performance.
 - c. Tubes: Copper, of diameter and thickness required by performance.
 - 2. Aluminum Microchannel Coils:
 - a. Series of flat tubes containing a series of multiple, parallel-flow microchannels layered between refrigerant header manifolds.
 - b. Single- or multiple-pass arrangement.
 - c. Construct fins, tubes, and header manifolds of aluminum alloy.
 - 3. Corrosion Protection: Coating with documented salt spray test performance of 900 hours according ASTM B 117 surface scratch test (SST) procedure.
 - 4. Hail Protection: Provide condenser coils with louvers, baffles, or hoods to protect against hail damage.
- E. Condenser Fan and Motor Assembly:
- 1. Fan(s): Propeller type.
 - a. Direct-drive arrangement.
 - b. Fabricated from non-ferrous components or ferrous components with corrosion protection finish to match performance indicated for condenser coil.
 - c. Statically and dynamically balanced.
 - 2. Fan Guards: Removable safety guards complying with OSHA regulations. If using metal materials, coat with corrosion-resistant coating to match performance indicated for condenser coil.
 - 3. Motor(s): Brushless dc or electronically commutated with permanently lubricated bearings and rated for outdoor duty.
 - 4. Motor Protection: Integral protection against thermal, overload, and voltage fluctuations.
 - 5. Speed Settings and Control: Variable speed with a speed range of least 75 percent.
 - 6. Vibration Control: Integral isolation to dampen vibration transmission.
- F. Drain Pan: If required by manufacturer's design, provide unit with non-ferrous drain pan with bottom sloped to a low point drain connection.

G. Unit Controls:

1. Enclosure: Manufacturer's standard, and suitable for unprotected outdoor locations.
2. Factory-Installed Controller: Configurable digital control.
3. Factory-Installed Sensors:
 - a. Refrigerant suction temperature.
 - b. Refrigerant discharge temperature.
 - c. Outdoor air temperature.
 - d. Refrigerant high pressure.
 - e. Refrigerant low pressure.
 - f. Oil level.
4. Features and Functions: Self-diagnostics, time delay, auto-restart, fuse protection, auto operation mode, manual operation mode, night setback control, power consumption display, run test switch equalize run time between multiple same components.
5. Communication: Network communication with indoor units and other outdoor unit(s).
6. Cable and Wiring: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.
7. Field Connection: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.

H. Unit Electrical:

1. Enclosure: Metal, similar to enclosure, and suitable for unprotected outdoor locations.
2. Field Connection: Single point connection to power entire unit and integral controls.
3. Disconnecting Means: Factory-mounted circuit breaker or switch, complying with NFPA 70.
4. Control Transformer: Manufacturer's standard. Coordinate requirements with field power supply.
5. Wiring: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.

I. Unit Piping:

1. Unit Tubing: Copper tubing with brazed joints.
2. Unit Tubing Insulation: Manufacturer's standard insulation, of thickness to prevent condensation.
3. Field Piping Connections: Manufacturer's standard.
4. Factory Charge: Dehydrated air or nitrogen.
5. Testing: Factory pressure tested and verified to be without leaks.

2.10 HEAT RECOVERY CONTROL UNITS (HRCUs)

A. Description: Factory-assembled and -tested complete unit with components, piping, wiring, and controls required for mating to piping, power, and controls field connections.

1. Specially designed for use in systems with simultaneous heating and cooling.
2. Systems shall consist of one unit, or multiple unit that are designed by variable refrigerant system manufacturer for field interconnection to make a single refrigeration circuit that connects multiple indoor units.

B. Cabinet:

1. Galvanized-steel construction.
 2. Insulation: Manufacturer's standard internal insulation to provide thermal resistance and prevent condensation.
 3. Mounting: Manufacturer-designed provisions for field installation.
 4. Internal Access: Removable panels or hinged doors of adequate size for field access to internal components for inspection, cleaning, service, and replacement.
- C. Drain Pan: If required by manufacturer's design, provide unit with non-ferrous drain pan with bottom sloped to a low point drain connection.
- D. Refrigeration Assemblies and Specialties:
1. Specially designed by manufacturer for type of VRF HVAC system being installed, either two or three pipe.
 2. Each refrigerant branch circuit shall have refrigerant control valve(s) to control refrigerant flow.
 3. Spares: Each heat recovery control unit shall include at least two branch circuit port(s) for future use.
 4. Each system piping connection upstream of heat recovery unit shall be fitted with an isolation valve to allow for service to any heat recovery control unit in the system without interrupting operation of the system.
 5. Each branch circuit connection shall be fitted with an isolation valve and capped service port to allow for service to any individual branch circuit without interrupting operation of the system.
 - a. If not available as an integral part of the heat recovery control unit, isolation valves shall be field installed adjacent to the unit pipe connection.
- E. Unit Controls:
1. Enclosure: Manufacturer's standard, and suitable for indoor locations.
 2. Factory-Installed Controller: Configurable digital control.
 3. Communication: Network communication with indoor units and outdoor unit(s).
 4. Cable and Wiring: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.
 5. Field Connection: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.
- F. Unit Electrical:
1. Enclosure: Metal, similar to enclosure, and suitable for indoor locations.
 2. Field Connection: Single point connection to power entire unit and integral controls.
 3. Disconnecting Means: Factory-mounted circuit breaker or switch, complying with NFPA 70.
 4. Control Transformer: Manufacturer's standard. Coordinate requirements with field power supply.
 5. Wiring: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.
- G. Unit Piping:
1. Unit Tubing: Copper tubing with brazed joints.
 2. Unit Tubing Insulation: Manufacturer's standard insulation, of thickness to prevent condensation.
 3. Field Piping Connections: Manufacturer's standard.
 4. Factory Charge: Dehydrated air or nitrogen.
 5. Testing: Factory pressure tested and verified to be without leaks.

2.11 SYSTEM CONTROLS

A. General Requirements:

1. Network: Indoor units, HRCUs, and outdoor units shall include integral controls and connect through a TIA-485A or manufacturer-selected control network.
2. Network Communication Protocol: open control communication between interconnected units.
3. Integration with Building Automation System: ASHRAE 135, BACnet IP and certified by BACnet Testing Lab (BTL), including the following:
 - a. Ethernet connection via RJ-45 connectors and port with transmission at 100 Mbps or higher.
 - b. Integration devices shall be connected to local uninterruptible power supply unit(s) to provide at least 5 minutes of battery backup operation after a power loss.
 - c. Integration shall include monitoring, scheduling, change of value notifications.
4. Operator Interface:
 - a. Operators shall interface with system and unit controls through the following:
 - 1) Operator interfaces integral to controllers.
 - 2) Owner-furnished PC connected to central controller(s).
 - 3) Web interface through web browser software.
 - 4) Integration with Building Automation System.
 - b. Users shall be capable of interface with controllers for indoor units control to extent privileges are enabled. Control features available to users shall include the following:
 - 1) On/off control.
 - 2) Temperature set-point adjustment.

B. VRF HVAC System Operator Software for PC:

1. Software offered by VRF HVAC system manufacturer shall provide system operators with ability to monitor and control VRF HVAC system(s) from a single dedicated Owner-furnished PC.
2. Software shall provide operator with a graphic user interface to allow monitoring and control of multiple central controllers from a single device location through point-and-click mouse exchange.
3. Plan views shall show building plans with location of indoor units and identification superimposed on plans.
4. Controls operation mode of indoor units as individual units, by selected groups of indoor units, or as collection of all indoor units. Operation modes available through central controller shall match those operation modes of controllers for indoor units.
5. Schedules operation of indoor units as individual units, by selected groups of indoor units, or as collection of all indoor units. Schedules daily, weekly, and annual events.
6. Changes operating set points of indoor units as individual units, by selected groups of indoor units, or as collection of all indoor units.
7. Optimized start feature to start indoor units before scheduled time to reach temperature set-point at scheduled time based on operating history.
8. Night setback feature to operate indoor units at energy-conserving heating and cooling temperature set-points during unoccupied periods.
9. Supports Multiple Languages: English.

10. Supports Imperial and Metric Temperature Units: Fahrenheit and Celsius. Units shall be set in Fahrenheit.
11. Displays service notifications and error codes.
12. Monitors and displays up to 3000 item error history and 10000 item operation history for regular reporting and further archiving.
13. Monitors and displays cumulative operating time of indoor units.
14. Able to disable and enable operation of individual controllers for indoor units.
15. Information displayed on individual controllers shall also be available for display.
16. Information displayed for outdoor units, including refrigerant high and low pressures.

C. Central Controllers:

1. Centralized control for all indoor and outdoor units from a single central controller location.
 - a. Include multiple interconnected controllers as required.
2. Controls operation mode of indoor units as individual units, by selected groups of indoor units, or as collection of all indoor units. Operation modes available through central controller shall match those operation modes of controllers for indoor units.
3. Schedule operation of indoor units as individual units, by selected groups of indoor units, or as collection of all indoor units.
 - a. Sets schedule for daily, weekly, and annual events.
 - b. Schedule options available through central controller shall at least include the schedule options of controllers for indoor units.
4. Changes operating set points of indoor units as individual units, by selected groups of indoor units, or as collection of all indoor units.
5. Optimized start feature to start indoor units before scheduled time to reach temperature set-point at scheduled time based on operating history.
6. Night setback feature to operate indoor units at energy-conserving heating and cooling temperature set-points during unoccupied periods.
7. Service diagnostics tool.
8. Able to disable and enable operation of individual controllers for indoor units.
9. Information displayed on individual controllers shall also be available for display through central controller.
10. Information displayed for outdoor units, including refrigerant high and low pressures.
11. Multiple RJ-45 ports for direct connection to a local PC and an Ethernet network switch.
12. Operator interface through a backlit, high-resolution color display touch panel and web accessible through standard web browser software.

D. Wired Controllers for Indoor Units:

1. Single controller capable of controlling multiple indoor units as group.
2. Auto Timeout Touch Screen LCD: Timeout duration shall be adjustable.
3. Multiple Language: English.
4. Temperature Units: Fahrenheit and Celsius. Unit shall be set in Fahrenheit.
5. On/Off: Turns indoor unit on or off.
6. Hold: Hold operation settings until hold is released.
7. Operation Mode: Cool, Heat, Auto, Dehumidification, Fan Only, and Setback.
8. Temperature Display: 1-degree increments.
9. Temperature Set-Point: Separate set points for Cooling, Heating, and Setback. Adjustable in 1-degree increments.
10. Relative Humidity Display: 1 percent increments.

11. Relative Humidity Set-Point: Adjustable in 1 percent increments.
12. Fan Speed Setting: Select between available options furnished with the unit.
13. Airflow Direction Setting: If applicable to unit, select between available options furnished with the unit.
14. Seven-day programmable operating schedule with up to five events per day. Operations shall include On/Off, Operation Mode, and Temperature Set-Point.
15. Auto Off Timer: Operates unit for an adjustable time duration and then turns unit off.
16. Occupancy detection.
17. Service Notification Display: "Filter".
18. Service Run Tests: Limit use by service personnel to troubleshoot operation.
19. Error Code Notification Display: Used by service personnel to troubleshoot abnormal operation and equipment failure.
20. User and Service Passwords: Capable of preventing adjustments by unauthorized users.
21. Setting stored in nonvolatile memory to ensure that settings are not lost if power is lost. Battery backup for date and time only.
22. Low-voltage power required for controller shall be powered through non-polar connections to indoor unit.

2.12 SYSTEM REFRIGERANT AND OIL

A. Refrigerant:

1. As required by VRF HVAC system manufacturer for system to comply with performance requirements indicated.
2. ASHRAE 34, Class A1 refrigerant classification.
3. R-410a.

B. Oil:

1. As required by VRF HVAC system manufacturer and to comply with performance requirements indicated.

2.13 SYSTEM CONDENSATE DRAIN PIPING

A. If more than one material is listed, material selection is Contractor's option.

B. Copper Tubing:

1. Drawn-Temper Tubing: According to ASTM B 88, Type L or Type DWV according to ASTM B 306.
2. Wrought-Copper Fittings: ASME B16.22.
3. Wrought-Copper Unions: ASME B16.22.
4. Solder Filler Metals: ASTM B 32, lead-free alloys, and water-flushable flux according to ASTM B 813.

C. PVC plastic pipe according to ASTM D 1785, Schedule 40, with socket-type pipe fittings according to ASTM D 2466 and solvent cement according to ASTM D 2564, primer according to ASTM F 656.

2.14 SYSTEM REFRIGERANT PIPING

- A. Comply with requirements in Section 232300 "Refrigerant Piping" for system piping requirements.
- B. Refrigerant Piping:
 - 1. Copper Tube: ASTM B 280, Type ACR.
 - 2. Wrought-Copper Fittings: ASME B16.22.
 - 3. Brazing Filler Metals: AWS A5.8/A5.8M.
- C. Refrigerant Tubing Kits:
 - 1. Furnished by VRF HVAC system manufacturer.
 - 2. Factory-rolled and -bundled, soft-copper tubing with tubing termination fittings at each end.
 - 3. Standard one-piece length for connecting to indoor units.
 - 4. Pre-insulated with flexible elastomeric insulation of thickness to comply with governing energy code and sufficient to eliminate condensation.
 - 5. Factory Charge: Dehydrated air or nitrogen.
- D. Divided-Flow Specialty Fittings: Where required by VRF HVAC system manufacturer for proper system operation, VRF HVAC system manufacturer shall furnish specialty fittings with identification and instructions for proper installation by Installer.
- E. Refrigerant Isolation Ball Valves:
 - 1. Description: Uni-body full port design, rated for maximum system temperature and pressure, and factory tested under pressure to ensure tight shutoff. Designed for valve operation without removing seal cap.
 - 2. Seals: Compatible with system refrigerant and oil. Seal service life of at least 20 years.
 - 3. Valve Connections: Flare or sweat depending on size.

2.15 METAL HANGERS AND SUPPORTS

- A. Copper Tube Hangers:
 - 1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
 - 2. Hanger Rods: Continuous-thread rod, nuts, and washer made of galvanized or copper-coated steel.
- B. Plastic Pipe Hangers:
 - 1. Description: MSS SP-58, Types 1 through 58, galvanized-steel, factory-fabricated components.
 - 2. Hanger Rods: Continuous-thread rod, nuts, and washer made of galvanized steel.

2.16 METAL FRAMING SYSTEMS

- A. MFMA Manufacturer Metal Framing Systems:
 - 1. Description: Shop- or field-fabricated, pipe-support assembly for supporting multiple parallel pipes.
 - 2. Standard: MFMA-4.

3. Channels: Continuous slotted steel channel with inturnd lips.
4. Channel Nuts: Formed or stamped steel nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
5. Hanger Rods: Continuous-thread rod, nuts, and washer made of galvanized steel for use indoors and of stainless steel for use outdoors.
6. Metallic Coating for Use Indoors: Electroplated zinc, hot-dip galvanized, or mill galvanized.
7. Plastic Coating for Use Outdoors: PVC, polyurethane, epoxy, or polyester.

2.17 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded, zinc-coated steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 1. Indoor Applications: Zinc-coated or stainless steel.
 2. Outdoor Applications: Stainless steel.

2.18 PIPE STANDS

- A. General Requirements for Pipe Stands: Shop- or field-fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted piping.
- B. Compact Pipe Stand: One-piece plastic unit with integral-rod roller, pipe clamps, or V-shaped cradle to support pipe, for roof installation without membrane penetration.
- C. Low-Type, Single-Pipe Stand: One-piece stainless-steel base unit with plastic roller, for roof installation without membrane penetration.
- D. High-Type, Single-Pipe Stand:
 1. Description: Assembly of base, vertical and horizontal members, and pipe support, for roof installation without membrane penetration.
 2. Base: Stainless steel.
 3. Vertical Members: Two or more cadmium-plated-steel or stainless-steel, continuous-thread rods.
 4. Horizontal Member: Cadmium-plated-steel or stainless-steel rod with plastic or stainless-steel, roller-type pipe support.
- E. High-Type, Multiple-Pipe Stand:
 1. Description: Assembly of bases, vertical and horizontal members, and pipe supports, for roof installation without membrane penetration.
 2. Bases: One or more; plastic.
 3. Vertical Members: Two or more protective-coated-steel channels.
 4. Horizontal Member: Protective-coated-steel channel.
 5. Pipe Supports: Galvanized-steel, clevis-type pipe hangers.

- F. Curb-Mounted-Type Pipe Stands: Shop- or field-fabricated pipe supports made from structural-steel shapes, continuous-thread rods, and rollers, for mounting on permanent stationary roof curb.

2.19 MISCELLANEOUS SUPPORT MATERIALS

- A. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.
- B. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; galvanized.
- C. Threaded Rods: Continuously threaded. Zinc-plated steel or galvanized steel for indoor applications and stainless steel for outdoor applications. Mating nuts and washers of similar material as rods.

2.20 PIPING AND TUBING INSULATION

- A. Comply with requirements in Section 230719 "HVAC Piping Insulation" for system piping insulation requirements.

2.21 SYSTEM CONTROL CABLE

- A. Cable Rating: Listed and labeled for application according to NFPA 70.
 - 1. Flame Travel and Smoke Density in Plenums: As determined by testing identical products according to NFPA 262, by a qualified testing agency. Identify products for installation in plenums with appropriate markings of applicable testing agency.
 - a. Flame Travel Distance: 60 inches or less.
 - b. Peak Optical Smoke Density: 0.5 or less.
 - c. Average Optical Smoke Density: 0.15 or less.
 - 2. Flame Travel and Smoke Density for Riser Cables in Non-Plenum Building Spaces: As determined by testing identical products according to UL 1666.
 - 3. Flame Travel and Smoke Density for Cables in Non-Riser Applications and Non-Plenum Building Spaces: As determined by testing identical products according to UL 1685.
- B. Low-Voltage Control Cabling:
 - 1. Paired Cable: NFPA 70, Type CMG.
 - a. One pair, twisted, No. 16 AWG, stranded (19x29) or No. 18 AWG, stranded (19x30) tinned-copper conductors as required by VRF HVAC system manufacturer.
 - b. PVC insulation.
 - c. Braided or foil shielded.
 - d. PVC jacket.
 - e. Flame Resistance: Comply with UL 1685.
 - 2. Plenum-Rated, Paired Cable: NFPA 70, Type CMP.

- a. One pair, twisted, No. 16 AWG, stranded (19x29) or No. 18 AWG, stranded (19x30) tinned-copper conductors as required by VRF HVAC system manufacturer.
- b. PVC insulation.
- c. Braided or foil shielded.
- d. PVC jacket.
- e. NFPA 262 includes the standard flame-resistance test criteria in common use for cables and conductors.
- f. Flame Resistance: Comply with NFPA 262.

C. TIA-485A Network Cabling:

1. Standard Cable: NFPA 70, Type CMG.

- a. Paired, two pairs, twisted, No. 22 AWG, stranded (7x30) tinned-copper conductors.
- b. PVC insulation.
- c. Unshielded.
- d. PVC jacket.
- e. Flame Resistance: Comply with UL 1685.

2. Plenum-Rated Cable: NFPA 70, Type CMP.

- a. Paired, two pairs, No. 22 AWG, stranded (7x30) tinned-copper conductors.
- b. Fluorinated ethylene propylene insulation.
- c. Unshielded.
- d. Fluorinated ethylene propylene jacket.
- e. NFPA 262 includes the standard flame-resistance test criteria in common use for cables and conductors.
- f. Flame Resistance: NFPA 262.

D. Ethernet Network Cabling: TIA-568-C.2 Category 6a cable with RJ-45 connectors.

1. Description: Four-pair, balanced-twisted pair cable, certified to meet transmission characteristics of category cable indicated.
2. Conductors: 100-ohm, 23 AWG solid copper.
3. Shielding: Per manufacturer's recommendation.
4. Cable Rating: By application.
5. Jacket: White thermoplastic.

2.22 SOURCE QUALITY CONTROL

- A. Factory Tests: Test and inspect factory-assembled equipment.
- B. Equipment will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports for historical record. Submit reports only if requested.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine products before installation. Reject products that are wet, moisture damaged, or mold damaged.
- C. Examine roughing-in for piping and tubing to verify actual locations of connections before equipment installation.
- D. Examine roughing-in for ductwork to verify actual locations of connections before equipment installation.
- E. Examine roughing-in for wiring and conduit to verify actual locations of connections before equipment installation.
- F. Examine walls, floors, roofs, and outdoor pads for suitable conditions where equipment will be installed.
- G. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- H. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 EQUIPMENT INSTALLATION, GENERAL

- A. Clearance:
 - 1. Maintain manufacturer's recommended clearances for service and maintenance.
 - 2. Maintain clearances required by governing code.
- B. Loose Components: Install components, devices, and accessories furnished by manufacturer, with equipment, that are not factory mounted.
 - 1. Loose components shall be installed by system Installer under supervision of manufacturer's service representative.

3.3 INSTALLATION OF INDOOR UNITS

- A. Install units to be level and plumb while providing a neat and finished appearance.
- B. Unless otherwise required by VRF HVAC system manufacturer, support ceiling-mounted units from structure above using threaded rods; minimum rod size of 3/8 inch.
- C. Adjust supports of exposed and recessed units to draw units tight to adjoining surfaces.
- D. Protect finished surfaces of ceilings, floors, and walls that come in direct contact with units. Refinish or replaced damaged areas after units are installed.

- E. In rooms with ceilings, conceal piping and tubing, controls, and electrical power serving units above ceilings.
- F. In rooms without ceiling, arrange piping and tubing, controls, and electrical power serving units to provide a neat and finished appearance.
- G. Provide lateral bracing if needed to limit movement of suspended units to not more than 0.25 inch.
- H. For floor- and wall-mounted units that are exposed, conceal piping and tubing, controls, and electrical power serving units within walls.
- I. Install floor-mounted units on support structure indicated on Drawings.
- J. Install floor-mounted units on cast-in-place concrete equipment bases.
- K. Attachment: Install hardware for proper attachment to supported equipment.
- L. Grouting: Place grout under equipment supports and make bearing surface smooth.

3.4 INSTALLATION OF OUTDOOR UNITS

- A. Install units to be level and plumb while providing a neat and finished appearance.
- B. Install outdoor units on support structures indicated on Drawings.
- C. Pad-Mounted Installations: Install outdoor units on cast-in-place concrete equipment bases.
 - 1. Attachment: Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 2. Grouting: Place grout under equipment supports and make bearing surface smooth.
- D. Roof-Mounted Installations: Install outdoor units on equipment supports. Anchor units to supports with removable, stainless-steel fasteners.

3.5 GENERAL REQUIREMENTS FOR PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping and tubing systems. Install piping and tubing as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping and tubing in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping and tubing at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping and tubing above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping and tubing to permit valve servicing.

- F. Install piping and tubing at indicated slopes.
- G. Install piping and tubing free of sags.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping and tubing to allow application of insulation.
- J. Install groups of pipes and tubing parallel to each other, spaced to permit applying insulation with service access between insulated piping and tubing.
- K. Install sleeves for piping and tubing penetrations of walls, ceilings, and floors.
- L. Install escutcheons for piping and tubing penetrations of walls, ceilings, and floors.

3.6 INSTALLATION OF SYSTEM CONDENSATE DRAIN PIPING

A. General Requirements for Drain Piping and Tubing:

- 1. Install a union in piping at each threaded unit connection.
- 2. Install an adjustable stainless-steel hose clamp with adjustable gear operator on unit hose connections. Tighten clamp to provide a leak-free installation.
- 3. If required for unit installation, provide a trap assembly in drain piping to prevent air circulated through unit from passing through drain piping. Comply with more stringent of the following:
 - a. Details indicated on Drawings.
 - b. Manufacturer's requirements.
 - c. Governing codes.
 - d. In the absence of requirements, comply with requirements of ASHRAE handbooks.
- 4. Extend drain piping from units with drain connections to drain receptors as indicated on Drawings. If not indicated on Drawings, terminate drain connection at nearest accessible location that is not exposed to view by occupants.
- 5. Provide each 90-degree change in direction with a Y- or T-fitting. Install a threaded plug connection in the dormant side of fitting or future use as a service cleanout.

B. Gravity Drains:

- 1. Slope piping from unit connection toward drain termination at a constant slope of not less than two percent.

C. Pumped Drains:

- 1. If unit condensate pump or lift mechanism is not included with an integral check valve, install a full-size check valve in each branch pipe near unit connection to prevent backflow into unit.

3.7 INSTALLATION OF REFRIGERANT PIPING

A. Refrigerant Tubing Kits:

1. Unroll and straighten tubing to suit installation. Deviations in straightness of exposed tubing shall be unnoticeable to observer.
 2. Support tubing using hangers and supports indicated at intervals not to exceed 5 feet. Minimum rod size, 1/4 inch.
 3. Prepare tubing ends and make mating connections to provide a pressure tight and leak-free installation.
- B. Install refrigerant piping according to ASHRAE 15 and governing codes.
- C. Select system components with pressure rating equal to or greater than system operating pressure.
- D. Install piping as short and direct as possible, with a minimum number of joints and fittings.
- E. Arrange piping to allow inspection and service of equipment. Install valves and specialties in accessible locations to allow for service and inspection. Install access doors or panels as specified in Section 083113 "Access Doors and Frames" if valves or equipment requiring maintenance is concealed behind finished surfaces.
- F. Install refrigerant piping and tubing in protective conduit where installed belowground.
- G. Install refrigerant piping and tubing in rigid or flexible conduit in locations where exposed to mechanical damage.
- H. Unless otherwise required by VRF HVAC system manufacturer, slope refrigerant piping and tubing as follows:
1. Install horizontal hot-gas discharge piping and tubing with a uniform slope downward away from compressor.
 2. Install horizontal suction lines with a uniform slope downward to compressor.
 3. Install traps to entrain oil in vertical runs.
 4. Liquid lines may be installed level.
- I. When brazing, remove or protect components that could be damaged by heat.
- J. Before installation, clean piping, tubing, and fittings to cleanliness level required by VRF HVAC system manufacturer.
- K. Joint Construction:
1. Ream ends of tubes and remove burrs.
 2. Remove scale, slag, dirt, and debris from inside and outside of tube and fittings before assembly.
 3. Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter.
 - a. Use Type BCuP (copper-phosphorus) alloy for joining copper fittings with copper tubing.
 - b. Use Type BAg (cadmium-free silver) alloy for joining copper with bronze.

3.8 INSTALLATION OF METAL HANGERS AND SUPPORTS

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.

- B. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled metal framing systems.
- C. Comply with MFMA-103 for metal framing system selections and applications that are not specified.
- D. Fastener System Installation:
 - 1. Install powder-actuated fasteners, for use in lightweight concrete or concrete slabs less than 4 inches thick, in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 - 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
 - 3. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.
- E. Pipe Stand Installation:
 - 1. Pipe Stand Types except Curb-Mounted Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
 - 2. Curb-Mounted-Type Pipe Stands: Assemble components or fabricate pipe stand and mount on permanent, stationary roof curb. See Section 077200 "Roof Accessories" for curbs.
- F. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- G. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- H. Install lateral bracing with pipe hangers and supports to prevent swaying.
- I. Install building attachments within concrete slabs or attach to structural steel.
 - 1. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- J. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- K. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- L. Piping and Tubing Insulation:
 - 1. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - 2. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
- M. Horizontal-Piping Hangers and Supports: Install the following types:

1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 2. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 3. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
 4. Multiple horizontal pipes located indoors may use metal framing systems with split clamp attachment for each pipe in lieu of individual clevis hangers.
 5. Pipe stands for horizontal pipes located outdoors.
 6. Provide copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
 7. On plastic pipe, install pads or cushions on bearing surfaces to prevent hanger from scratching pipe.
- N. Horizontal Piping Hanger Spacing and Rod Size: Install hangers for drawn-temper copper piping with the following maximum horizontal spacing and minimum rod sizes:
1. Sizes through NPS 3/4: Maximum span, 5 feet; minimum rod size, 1/4 inch.
 2. NPS 1: Maximum span, 6 feet; minimum rod size, 1/4 inch.
 3. NPS 1-1/4: Maximum span, 7 feet; minimum rod size, 3/8 inch.
 4. NPS 1-1/2: Maximum span, 8 feet; minimum rod size, 3/8 inch.
 5. NPS 2: Maximum span, 8 feet; minimum rod size, 3/8 inch.
 6. NPS 2-1/2: Maximum span, 9 feet; minimum rod size, 3/8 inch.
 7. NPS 3 and Larger: Maximum span, 10 feet; minimum rod size, 3/8 inch.
- O. Plastic Pipe Hanger and Support Spacing:
1. Space hangers and supports according to pipe manufacturer's written instructions for service conditions.
 2. Maximum spacing, 5 feet; minimum rod size, 1/4 inch.
- P. Vertical-Piping Clamps: Install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8).
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): If longer ends are required for riser clamps.
- Q. Support vertical runs at roof, at each floor, and at midpoint intervals between floors, not to exceed 10 feet.
- R. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified.
- S. Use hangers, supports, and attachments with galvanized coatings unless otherwise indicated.
- T. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- U. Trim excess length of continuous-thread hanger and support rods to 1 inch.
- V. Hanger-Rod Attachments: Install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.

3. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
4. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.

W. Building Attachments: Install the following types:

1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
6. C-Clamps (MSS Type 23): For structural shapes.
7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.

3.9 INSTALLATION OF PIPING AND TUBING INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated. Installation to maintain a continuous vapor barrier.
- B. Insulation Installation on Pipe Fittings and Elbows:
 1. Install mitered sections of pipe insulation.
 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Valves and Pipe Specialties:
 1. Install preformed valve covers manufactured of same material as pipe insulation when available.
 2. When preformed valve covers are unavailable, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.

3. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications. Seal with manufacturer's recommended adhesive.
 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- E. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.10 INSTALLATION OF DUCT, ACCESSORIES, AND AIR OUTLETS

- A. Where installing ductwork adjacent to equipment, allow space for service and maintenance.
- B. Comply with requirements for metal ducts specified in Section 233113 "Metal Ducts."
- C. Comply with requirements for nonmetal ducts specified in Section 233116 "Nonmetal Ducts."
- D. Comply with requirements for air duct accessories specified in Section 233300 "Air Duct Accessories."
- E. Comply with requirements for flexible ducts specified in Section 233346 "Flexible Ducts."
- F. Comply with requirements for air diffusers specified in Section 233713.13 "Air Diffusers."
- G. Comply with requirements for registers and grilles specified in Section 233713.23 "Registers and Grilles."

3.11 ELECTRICAL INSTALLATION

- A. Comply with requirements indicated on Drawings and in applicable Division 26 Sections.
- B. To extent electrical power is required for system equipment, components, and controls, and is not indicated on Drawings and addressed in the Specifications, the design for such electrical power shall be delegated to VRF HVAC system provider.
 1. Delegated design of electrical power to equipment, components and controls, and associated installation shall be included at no additional cost to Owner.
- C. Connect field electrical power source to each separate electrical device requiring field electrical power. Coordinate termination point and connection type with Installer.
- D. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables" for wiring connections.
- E. Comply with requirements in Section 260526 "Grounding and Bonding for Electrical Systems" for grounding connections.

- F. Install nameplate or acrylic label with self-adhesive back for each electrical connection indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplate shall be laminated phenolic layers of black with engraved white letters. Letters at least 1/2 inch high.
 - 2. Locate nameplate or label where easily visible.
- G. Comply with requirements in Section 260533 "Raceways and Boxes for Electrical Systems" for raceway selection and installation requirements for boxes, conduits, and wireways as supplemented or revised in this Section.
 - 1. Outlet boxes shall be no smaller than 2 inches wide, 3 inches high, and 2-1/2 inches deep.
 - 2. Outlet boxes for cables shall be no smaller than 4 inches square by 1-1/2 inches deep with extension ring sized to bring edge of ring to within 1/8 inch of the finished wall surface.
 - 3. Flexible metal conduit shall not be used.
- H. Comply with TIA-569-D for pull-box sizing and length of conduit and number of bends between pull points.
- I. Install manufactured conduit sweeps and long-radius elbows if possible.
- J. Install metal conduits with grounding bushings and connect with grounding conductor to grounding system.

3.12 SOFTWARE

- A. Cybersecurity:
 - 1. Software:
 - a. Coordinate security requirements with IT department or entity responsible for IT security.
 - b. Ensure that latest stable software release is installed and properly operating.
 - c. Disable or change default passwords to password using a combination of uppercase and lower letters, numbers, and symbols at least eight characters in length. Record passwords and turn over to party responsible for system operation and administration.
 - 2. Hardware:
 - a. Coordinate location and access requirements with IT department or entity responsible for IT security.
 - b. Enable highest level of wireless encryption that is compatible with Owner's ICT network.
 - c. Disable dual network connections.

3.13 INSTALLATION OF SYSTEM CONTROL CABLE

- A. Comply with NECA 1.
- B. Installation Method:
 - 1. Install cables in raceways except as follows:

- a. Within equipment and associated control enclosures.
 - b. In accessible ceiling spaces where open cable installation method may be used.
 - c. In gypsum board partitions where cable may be enclosed within wall cavity.
 2. Conceal raceway and cables except in unfinished spaces.
- C. General Requirements for Cabling:
1. Comply with TIA-568-C Series of standards.
 2. Comply with BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems."
 3. Terminate all conductors; no cable shall contain unterminated elements. Make terminations only at indicated outlets, terminals, and cross-connect and patch panels.
 4. Cables may not be spliced and shall be continuous from terminal to terminal. Do not splice cable.
 5. Cables serving a common system may be grouped in a common raceway. Install control cable in separate raceway from power wiring. Do not group conductors from different systems or different voltages.
 6. Secure and support cables at intervals not exceeding 30 inches and not more than 6 inches from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
 7. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems." Install lacing bars and distribution spools.
 8. Do not install bruised, kinked, scored, deformed, or abraded cable. Remove and discard cable if damaged during installation and replace it with new cable.
 9. Cold-Weather Installation: Bring cable to room temperature before dereeling. Do not use heat lamps for heating.
 10. Pulling Cable: Comply with BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems." Monitor cable pull tensions.
 11. Support: Do not allow cables to lie on removable ceiling tiles or access panels.
 12. Secure: Fasten securely in place with hardware specifically designed and installed so as to not damage cables.
 13. Provide strain relief.
 14. Keep runs short. Allow extra length for connecting to terminals.
 15. Do not bend cables in a radius less than 10 times the cable OD.
 16. Use sleeves or grommets to protect cables from vibration at points where they pass around sharp corners and through penetrations.
 17. Ground wire shall be copper, and grounding methods shall comply with IEEE C2. Demonstrate ground resistance.
- D. Balanced Twisted-Pair Cable Installation:
1. Comply with TIA-568-C.2.
 2. Do not untwist balanced twisted-pair cables more than 1/2 inch at the point of termination to maintain cable geometry.
- E. Open-Cable Installation:
1. Suspend copper cable not in a wireway or pathway a minimum of 8 inches above ceilings by cable supports not more than 30 inches apart.
 2. Cable shall not be run through or on structural members or in contact with pipes, ducts, or other potentially damaging items. Do not run cables between structural members and corrugated panels.
- F. Separation from EMI Sources: Comply with BICSI TDMM and TIA-569-D recommendations for separating unshielded cable from potential EMI sources including electrical power wiring and equipment.

3.14 FIRESTOPPING

- A. Comply with requirements in Section 078413 "Penetration Firestopping."
- B. Comply with TIA-569-D, Annex A, "Firestopping."
- C. Comply with BICSI TDMM, "Firestopping" Chapter.

3.15 GROUNDING INSTALLATION

- A. For data communication wiring, comply with TIA-607-B and with BICSI TDMM, "Bonding and Grounding (Earthing)" Chapter.
- B. For low-voltage control cabling, comply with requirements in Section 260526 "Grounding and Bonding for Electrical Systems."

3.16 IDENTIFICATION

- A. Identify system equipment, piping, tubing, and valves. Comply with requirements for identification specified in Section 230553 "Identification for HVAC Piping and Equipment."
- B. Identify system electrical and controls components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."
 - 1. Identify each control cable on each end and at each terminal with a number-coded identification tag. Each cable shall have a unique tag.

3.17 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage VRF HVAC system manufacturer's service representative to advise and assist installers; witness testing; and observe and inspect components, assemblies, and equipment installations, including controls and connections.
 - 1. Field service shall be performed by a factory-trained and -authorized service representative of VRF HVAC system manufacturer whose primary job responsibilities are to provide direct technical support of its products.
 - a. Additional factory-authorized representatives may assist with completion of certain activities only if supervised by manufacturer's employee. A factory-authorized representative shall not provide assistance without manufacturer's employee supervision.
 - 2. Manufacturer shall provide on-site visits during the course of construction at installation milestones indicated. System Installer shall coordinate each visit in advance to give manufacturer sufficient notice to plan the visit.
 - a. First Visit: Kick-off meeting.
 - b. Second Visit: At approximately 25 percent completion of system(s).
 - c. Third Visit: At approximately 50 percent completion of system(s).

- d. Fourth Visit: At approximately 75 percent completion of system(s).
 - e. Fifth Visit: Final inspection before system startup.
3. Kick-off Meeting:
- a. Meeting shall include system Installer and other related trades with sole purpose of reviewing VRF HVAC system installation requirements and close coordination required to make a successful installation.
 - b. Meeting shall be held at Project site and scheduled at a mutually agreed to time that occurs before the start of any part of system installation.
 - c. Meeting shall cover the following as a minimum requirement:
 - 1) Review of latest issue of Contract Documents, Drawings, and Specifications, relevant to VRF HVAC systems.
 - 2) Manufacturer's installation requirements specific to systems being installed.
 - 3) Review of all relevant VRF HVAC system submittals, including delegated-design submittals.
 - 4) Required field activities related installation of VRF HVAC system.
 - 5) Project team communication protocol, contact information, and exchange of responsibilities for each party involved, including manufacturer, supplier, system Installer, and other related trades.
4. Site Visits: Activities for each site visit shall include the following:
- a. Meet with VRF HVAC system Installer to discuss field activities, issues, and suggested methods to result in a successful installation.
 - b. Offer technical support to Installer and related trades as related to VRF system(s) being installed.
 - c. Review progress of VRF HVAC system(s) installation for strict compliance with manufacturer's requirements.
 - d. Advise and if necessary assist Installer with updating related refrigerant calculations and system documentation.
 - e. Issue a report for each visit, documenting the visit.
 - 1) Report to include name and contact information of individual making the visit.
 - 2) Date(s) and time frames while on-site.
 - 3) Names and contact information of people meeting with while on-site.
 - 4) Clearly identify and list each separate issue that requires resolution. For each issue, provide a unique identification number, relevant importance, specific location or equipment identification, description of issue, recommended corrective action, and follow-up requirements needed. Include a digital photo for clarification if deemed to be beneficial.
5. Final Inspection before Startup:
- a. Before inspection, Installer to provide written request to manufacturer stating the system is fully installed according manufacturer's requirements and ready for final inspection.
 - b. All system equipment and operating components shall be inspected. If components are inaccessible for inspection, they shall be made accessible before the final inspection can be completed.
 - c. Manufacturer shall provide a comprehensive inspection of all equipment and each operating component that comprise the complete system(s). Inspection shall follow a detailed checklist specific to each equipment and operating component.
 - d. Inspection reports for indoor units shall include, but not be limited to, the following:

- 1) Unit designation on Drawings.
- 2) Manufacturer model number.
- 3) Serial number.
- 4) Network address, if applicable.
- 5) Each equipment setting.
- 6) Mounting, supports, and restraints properly installed.
- 7) Proper service clearance provided.
- 8) Wiring and power connections correct.
- 9) Line-voltage reading(s) within acceptable range.
- 10) Wiring and controls connections correct.
- 11) Low-voltage reading(s) within an acceptable range.
- 12) Controller type and model controlling unit.
- 13) Controller location.
- 14) Temperature settings and readings within an acceptable range.
- 15) Humidity settings and readings within an acceptable range.
- 16) Condensate removal acceptable.
- 17) Fan settings and readings within an acceptable range.
- 18) Unit airflow direction within an acceptable range.
- 19) If applicable, fan external static pressure setting.
- 20) Filter type and condition acceptable.
- 21) Noise level within an acceptable range.
- 22) Refrigerant piping properly connected and insulated.
- 23) Condensate drain piping properly connected and insulated.
- 24) If applicable, ductwork properly connected.
- 25) If applicable, external interlocks properly connected.
- 26) Remarks.

e. Inspection reports for outdoor units shall include, but not be limited to, the following:

- 1) Unit designation on Drawings.
- 2) Manufacturer model number.
- 3) Serial number.
- 4) Network address, if applicable.
- 5) Each equipment setting.
- 6) Mounting, supports, and restraints properly installed.
- 7) Proper service clearance provided.
- 8) Wiring and power connections correct.
- 9) Line-voltage reading(s) within acceptable range.
- 10) Wiring and controls connections correct.
- 11) Low-voltage reading(s) within an acceptable range.
- 12) Condensate removal acceptable.
- 13) Noise level within an acceptable range.
- 14) Refrigerant piping properly connected and insulated.
- 15) Condensate drain piping properly connected and insulated.
- 16) Remarks.

f. Inspection reports for indoor, dedicated outdoor air ventilation units shall include, but not be limited to, the following:

- 1) Unit designation on Drawings.
- 2) Manufacturer model number.
- 3) Serial number.
- 4) Network address, if applicable.

- 5) Each equipment setting.
- 6) Mounting, supports, and restraints properly installed.
- 7) Proper service clearance provided.
- 8) Wiring and power connections correct.
- 9) Line-voltage reading(s) within acceptable range.
- 10) Wiring and controls connections correct.
- 11) Low-voltage reading(s) within an acceptable range.
- 12) Controller type and model controlling unit.
- 13) Controller location.
- 14) Temperature settings and readings within an acceptable range.
- 15) Humidity settings and readings within an acceptable range.
- 16) Condensate removal acceptable.
- 17) Fan settings and readings within an acceptable range.
- 18) Fan external static pressure setting.
- 19) Filter type and condition acceptable.
- 20) Noise level within an acceptable range.
- 21) Refrigerant piping properly connected and insulated.
- 22) Condensate drain piping properly connected and insulated.
- 23) Automatic dampers properly installed and operating.
- 24) Ductwork properly connected.
- 25) If applicable, external interlocks properly connected.
- 26) Remarks.

g. Inspection reports for energy recovery ventilators shall include, but not be limited to, the following:

- 1) Unit designation on Drawings.
- 2) Manufacturer model number.
- 3) Serial number.
- 4) Network address, if applicable.
- 5) Each equipment setting.
- 6) Mounting, supports, and restraints properly installed.
- 7) Proper service clearance provided.
- 8) Wiring and power connections correct.
- 9) Line-voltage reading(s) within acceptable range.
- 10) Wiring and controls connections correct.
- 11) Low-voltage reading(s) within an acceptable range.
- 12) Controller type and model controlling unit.
- 13) Controller location.
- 14) Temperature settings and readings within an acceptable range.
- 15) Humidity readings.
- 16) Condensate removal acceptable.
- 17) Fan settings and readings within an acceptable range.
- 18) Fan external static pressure setting.
- 19) Filter type and condition acceptable.
- 20) Noise level within an acceptable range.
- 21) Automatic dampers properly installed and operating.
- 22) Ductwork properly connected.
- 23) If applicable, external interlocks properly connected.
- 24) Remarks.

h. Inspection reports for hydronic units shall include, but not be limited to, the following:

- 1) Unit designation on Drawings.

- 2) Manufacturer model number.
- 3) Serial number.
- 4) Network address, if applicable.
- 5) Each equipment setting.
- 6) Mounting, supports, and restraints properly installed.
- 7) Proper service clearance provided.
- 8) Wiring and power connections correct.
- 9) Line-voltage reading(s) within acceptable range.
- 10) Wiring and controls connections correct.
- 11) Low-voltage reading(s) within an acceptable range.
- 12) Controller type and model controlling unit.
- 13) Controller location.
- 14) Temperature settings and readings within an acceptable range.
- 15) Condensate removal acceptable.
- 16) Noise level within an acceptable range.
- 17) Refrigerant piping properly connected and insulated.
- 18) Hydronic piping properly connected and insulated.
- 19) Proof of water flow checked for proper operation.
- 20) Condensate drain piping properly connected and insulated.
- 21) If applicable, external interlocks properly connected.
- 22) Remarks.

- i. Installer shall provide manufacturer with the requested documentation and technical support during inspection.
- j. Installer shall correct observed deficiencies found by the inspection.
- k. Upon completing the on-site inspection, manufacturer shall provide a written report with complete documentation describing each inspection step, the result, and any corrective action required.
- l. If corrective action is required by Installer that cannot be completed during the same visit, provide additional visits, as required, until deficiencies are resolved and systems are deemed ready for startup.
- m. Final report shall indicate the system(s) inspected are installed according to manufacturer's requirements and are ready for startup.

B. Perform the following tests and inspections with the assistance of manufacturer's service representative:

1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

C. Refrigerant Tubing Positive Pressure Testing:

1. Comply with more stringent of VRF HVAC system manufacturer's requirements and requirements indicated.
2. After completion of tubing installation, pressurize tubing systems to a test pressure of not less than 1.5 times VRF HVAC system operating pressure, but not less than 600 psig, using dry nitrogen.
3. Successful testing shall maintain a test pressure for a continuous and uninterrupted period of 24 hours. Allowance for pressure changes attributed to changes in ambient temperature are acceptable.

4. Prepare test report to record the following information for each test:
 - a. Name of person starting test, company name, phone number, and e-mail address.
 - b. Name of manufacturer's service representative witnessing test, company name, phone number, and e-mail address.
 - c. Detailed description of extent of tubing tested.
 - d. Date and time at start of test.
 - e. Test pressure at start of test.
 - f. Outdoor temperature at start of test.
 - g. Name of person ending test, company name, phone number, and e-mail address.
 - h. Date and time at end of test.
 - i. Test pressure at end of test.
 - j. Outdoor temperature at end of test.
 - k. Remarks:
5. Submit test reports for Project record.

D. Refrigerant Tubing Evacuation Testing:

1. Comply with more stringent of VRF HVAC system manufacturer's requirements and requirements indicated.
2. After completion of tubing positive-pressure testing, evacuate tubing systems to a pressure of 500 microns.
3. Successful testing shall maintain a test pressure for a continuous and uninterrupted period of one hour(s) with no change.
4. Prepare test report to record the following information for each test:
 - a. Name of person starting test, company name, phone number, and e-mail address.
 - b. Name of manufacturer's service representative witnessing test, company name, phone number, and e-mail address.
 - c. Detailed description of extent of tubing tested.
 - d. Date and time at start of test.
 - e. Test pressure at start of test.
 - f. Outdoor temperature at start of test.
 - g. Name of person ending test, company name, phone number, and e-mail address.
 - h. Date and time at end of test.
 - i. Test pressure at end of test.
 - j. Outdoor temperature at end of test.
 - k. Remarks:
5. Submit test reports for Project record.
6. Upon successful completion of evacuation testing, system shall be charged with refrigerant.

E. System Refrigerant Charge:

1. Using information collected from the refrigerant tubing evacuation testing, system Installer shall consult variable refrigerant system manufacturer to determine the correct system refrigerant charge.
2. Installer shall charge system following VRF HVAC system manufacturer's written instructions.
3. System refrigerant charging shall be witnessed by system manufacturer's representative.
4. Total refrigerant charge shall be recorded and permanently displayed at the system's outdoor unit.

F. Products will be considered defective if they do not pass tests and inspections.

- G. Prepare test and inspection reports.

3.18 STARTUP SERVICE

- A. Engage a VRF HVAC system manufacturer's service representative to perform system(s) startup service.
 - 1. Service representative shall be a factory-trained and -authorized service representative of VRF HVAC system manufacturer.
 - 2. Complete startup service of each separate system.
 - 3. Complete system startup service according to manufacturer's written instructions.
- B. Startup checks shall include, but not be limited to, the following:
 - 1. Check control communications of equipment and each operating component in system(s).
 - 2. Check each indoor unit's response to demand for cooling and heating.
 - 3. Check each indoor unit's response to changes in airflow settings.
 - 4. Check each indoor unit, HRCU, and outdoor unit for proper condensate removal.
 - 5. Check sound levels of each indoor and outdoor unit.
- C. Installer shall accompany manufacturer's service representative during startup service and provide manufacturer's service representative with requested documentation and technical support during startup service.
 - 1. Installer shall correct deficiencies found during startup service for reverification.
- D. System Operation Report:
 - 1. After completion of startup service, manufacturer shall issue a report for each separate system.
 - 2. Report shall include complete documentation describing each startup check, the result, and any corrective action required.
 - 3. Manufacturer shall electronically record not less than two hours of continuous operation of each system and submit with report for historical reference.
 - a. All available system operating parameters shall be included in the information submitted.
- E. Witness:
 - 1. Invite Architect, Owner, and Commissioning Agent to witness startup service procedures.
 - 2. Provide written notice not less than 20 business days before start of startup service.

3.19 ADJUSTING

- A. Adjust equipment and components to function smoothly, and lubricate as recommended by manufacturer.
- B. Adjust initial temperature and humidity set points. Adjust initial airflow settings and discharge airflow patterns.
- C. Set field-adjustable switches and circuit-breaker trip ranges according to VRF HVAC system manufacturer's written instructions, and as indicated.

- D. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

3.20 PROTECTION

- A. Protect products from moisture and water damage. Remove and replace products that are wet, moisture damaged, or mold damaged.
- B. Protect equipment from physical damage. Replace equipment with physical damage that cannot be repaired to new condition. Observable surface imperfections shall be grounds for removal and replacement.
- C. Protect equipment from electrical damage. Replace equipment suffering electrical damage.
- D. Cover and seal openings of equipment to keep inside of equipment clean. Do not remove covers until finish work is complete.

3.21 DEMONSTRATION

- A. Engage a VRF HVAC system manufacturer's factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain entire system.
- B. Instructor:
 - 1. Instructor shall be factory trained and certified by VRF HVAC system manufacturer with current training on the system(s), equipment, and controls that are installed.
 - 2. Instructor's credentials shall be submitted for review by Architect, Commissioning Agent, and Owner before scheduling training.
 - 3. Instructor(s) primary job responsibility shall be Owner training.
 - 4. Instructor(s) shall have not less than three years of training experience with VRF HVAC system manufacturer and past training experience on at least three projects of comparable size and complexity.
- C. Schedule and Duration:
 - 1. Schedule training with Owner at least 20 business days before first training session.
 - 2. Training shall occur before Owner occupancy.
 - 3. Training shall be held at mutually agreed date and time during normal business hours.
 - 4. Each training day shall not exceed eight hours of training. Daily training schedule shall allow time for one-hour lunch period and 15-minute break after every two hours of training.
 - 5. Perform not less than 24 total hours of training.
- D. Location: Owner shall provide a suitable on-site location to host classroom training.
- E. Training Attendees: Assume three people.
- F. Training Attendance: For record purposes, document training attendees at the start of each new training session. Record attendee's name, signature, phone number, and e-mail address.

- G. Training Format: Individual training modules shall include classroom training followed by hands-on field demonstration and training.
- H. Training Materials: Provide training materials in electronic format to each attendee.
 - 1. Include instructional videos showing general operation and maintenance that are coordinated with operation and maintenance manuals.
 - 2. Video record each classroom training session and submit an electronic copy to Owner before requesting Owner acceptance of training.
- I. Acceptance: Obtain Owner written acceptance that training is complete and requirements indicated have been satisfied.

END OF SECTION 23 70 10

SECTION 23 70 30 – AIR PURIFICATION SYSTEM

PART 1 – GENERAL

1.01 DESCRIPTION OF WORK

- A. This section describes the design, performance and installation of an air purification system intended for use as part of another manufacturer's air handling unit or mounted on the duct as shown on the plans, details and equipment schedules.

1.02 REFERENCED CODES & STANDARDS

- A. The following codes and standards are referenced throughout. The edition to be used is that currently enforced by the authority having jurisdiction (AHJ) or in absence of such direction that referenced by the current enforceable IBC code or as indicated by the contract documents, except where specifically referenced by this section of the specifications.

1. ASHRAE Standards 62 & 52
2. National Electric Code NFPA 70
3. UL 867 including ozone chamber test

1.03 RELATED WORK

- A. Testing, Adjusting and Balancing
- B. Facility Access and Protection
- C. Ductwork
- D. Filters
- E. Electrical Wiring
- F. Control Wiring

1.04 QUALITY ASSURANCE

- A. The Air Purification System shall be a product of an established manufacturer in the USA and shall be manufactured and assembled in the USA.
- B. A qualified representative from the manufacturer shall be available to inspect the installation of the air purification system to ensure installation in accordance with manufacturer's recommendation.
- C. Technologies that do not address gas disassociation such as UV lights, powered particulate filters and/or polarized media filters shall not be considered. Uni-polar ion generators shall not be acceptable. "Plasma" particulate filters shall not be acceptable.
- D. Projects designed using ASHRAE Standard 62.1 IAQ Procedure shall require the manufacturer to provide Indoor Air Quality calculations using the formulas within ASHRAE Standard 62.1-2007 to validate acceptable indoor air quality at the quantity of outside air scheduled. The manufacturer shall provide independent test data on a previous installation in a similar application that proves compliance to ASHRAE 62.1 and the accuracy of the calculations.
- E. The Air Purification Technology shall have been tested by UL or Intertek/ETL to prove conformance to UL 867-2007 including the ozone chamber testing and peak ozone test for electronic devices. All manufacturers shall submit their independent UL 867 test data with ozone results to the engineer during the submittal process. All manufacturers shall submit a copy with their quotation. Contractors shall not accept any proposal without the proper ozone testing documentation.

- F. The maximum allowable ozone concentration per the UL 867-2007 chamber test shall be 0.001 PPM. The maximum peak ozone concentration per the UL 867-2007 peak test as measured 2 inches away from the electronic air cleaner's output shall be no more than 0.0012 PPM. Manufacturers with ozone output exceeding these ozone values shall not be acceptable.

1.05 SUBMITTALS

- A. Submit manufacturer's technical product data for ion generators including:
1. Schedule of plasma generators indicating model number and quantity of each type required for each unit/application.
 2. Submittal sheet for each type of plasma generator and accessories furnished; indicating construction, dimensions, electrical data, and mounting details.
 3. Indoor Air Quality calculations using the formulas within ASHRAE Standard 62.1-2007 to validate acceptable indoor air quality at the quantity of outside air scheduled (when projects are designed with reduced outside air).
 4. Product drawings detailing all physical, electrical and control requirements.
 5. Copy of UL 867 independent ozone test.
- B. Operating & Maintenance Data: Submit O&M data and recommended spare parts list.

1.06 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Delivery of products shall be in factory fabricated shipping cartons. Identify on outside of carton the type of product contained within. Avoid crushing or bending.
- B. Store in original cartons and protect from weather and construction work traffic.
- C. Store indoors and in accordance with the manufacturers' recommendation for storage.

1.07 WARRANTY

- A. Equipment shall be warranted by the manufacturer against defects in material and workmanship for a period of twelve months after shipment or eighteen months from owner acceptance, whichever occurs first. Labor to replace equipment under warranty shall be provided by the owner or installing contractor.

PART 2 – PRODUCTS

2.01 GENERAL

- A. The air purification system(s) shall be of the size, type, arrangement and capacity indicated and required by the unit furnished and shall be manufactured by Plasma Air International (www.plasma-air.com). Equal by GPS Air (www.gpsair.com), or Prior approved equal.
- B. All other suppliers of comparable products requesting prior approval shall:
1. Submit a request for prior approval at least 15 days prior to bid date. Request received after that time will not be considered.
 2. In addition, as part of the prior approval request, Bipolar Ionization manufacturers must submit their IAQ calculations that prove conformance to ASHRAE Standard 62.1-2007 with the reduction of outside air to the scheduled values. A letter on the manufacturer's letterhead requesting prior approval must accompany the request for prior approval stating their

calculations are ASHRAE compliant. A third party validation study performed on a previous installation of the same application shall also be included.

3. Submit independent test data from ETL or UL on the ozone chamber test.
4. Submit pathogen testing per section 2.2.
5. Submit at least two other end user references in the same application with contact phone number, email, equipment used and application for the equipment at that facility. Manufacturers not having the above references in similar applications using the same equipment models as proposed on the current project shall not be acceptable.

2.02 BI-POLAR IONIZATION DESIGN & PERFORMANCE CRITERIA

- A. Each piece of air handling equipment, so designated on the plans, details, equipment schedules and/or specifications shall contain a plasma ion generator with bipolar ionization output as described here within.
- B. The Bi-polar Ionization system shall be capable of:
 1. Effectively killing microorganisms downstream of the bipolar ionization equipment (mold, bacteria, virus, etc.).
 2. Controlling gas phase contaminants generated from human occupants, building structure, furnishings and outside air contaminants.
 3. Reducing space static charges.
 4. Reducing space particle counts.
 5. When mounted to the air entering side of a cooling coil, keep the cooling coil free from pathogen and mold growth.
 6. All manufacturers shall provide documentation by an independent NELEC accredited laboratory that proves the product has minimum kill rates for the following pathogens given the allotted time and in a space condition:
 1. MRSA: 99.5% in 60 minutes or less
 2. E. Coli: 89.0% in 60 minutes or less
 3. H1N1: 86.6% in 60 minutes or less
 4. Aspergillus: 74.8% in 60 minutes or lessManufacturers not providing the equivalent space kill rates shall not be acceptable.
All manufactures requesting prior approval shall provide to the engineer independent test data from a NELEC accredited independent lab confirming kill rates and time meeting the minimum requirements stated in section 2.2 B, points 6a, 6b and 6c.
- C. The bipolar ionization system shall operate in such a manner that equal amounts of positive and negative ions are produced. Single pole ion devices shall not be acceptable.
 1. Airflow rates may vary through the full operating range of a VAV system. The quantity of air exchange shall not be increased due to requirements of the air purification system.
 2. Velocity Profile: The air purification device shall not have a maximum velocity profile.
- D. Humidity: Plasma Generators shall not require preheat protection when the relative humidity of the entering air exceeds 85%. Relative humidity from 0 - 100%, condensing, shall not cause damage, deterioration or dangerous conditions to the air purification system.
- E. Ionization Equipment Requirements:
 1. Electrode Specifications (Bi-polar Ionization):

- a. Each plasma generator with bipolar ionization output shall include the required number of electrodes and power generators sized to the air handling equipment capacity.
- b. Electrodes shall be energized when the main unit disconnect is turned on and the fan is operating.
- c. Ionization output from each electrode shall be a minimum of 5 million ions/cc when tested at 2" from the ion generator.
- d. Manufacturer shall demonstrate that no voltage potential exists due to exposed electrical components in the duct system or plenum. Exposed needles protruding into the air stream will not be accepted.

2. Variable Refrigerant Flow (VRF) units

- a. Ion generators for VRF units shall be brush type needlepoint units similar to Plasma Air model PA600 designed to be mounted at the fan inlet.
- b. The unit shall be rated to treat up to 2,400 CFM or 6 tons nominal capacity. For airflows greater than 2,400 CFM, multiple units shall be utilized.
- c. The PA600 housing is made from ABS plastic, contains an LED ionization output indicating LED, and an in-line 1 Amp fuse.
- d. The unit shall contain two (2) mounting feet and shall be configured so the needles are oriented perpendicular to the flow of air into entering the fan wheel.

3. Certifications

- a. Bipolar ionization units shall be tested and listed by either UL or ETL according to UL Standard 867 – Electrostatic Air Cleaners.
- b. The operation of the electrodes or bipolar ionization units shall conform to UL 867 with respect to ozone generation.

F. Electrical Requirements:

1. Ion generators shall contain a built-in power supply and operate on 24V AC and shall connect to the fan and common terminals of the fan coil unit or air handling unit served. Ion generators requiring a loose 24V, 120V or 230V transformer or power supply shall not be accepted.
2. Wiring, conduit and junction boxes shall be furnished and installed by the electrical contractor within housing plenums and shall be UL and NEC NFPA 70 approved.

G. Control Requirements:

1. All plasma ion generators shall include internal short circuit protection, overload protection, and automatic fault reset. Manual fuse replacement shall not be accepted.
2. All plasma ion generators shall include an external BMS interface to indicate ion generator status and alarm.

PART 3 – EXECUTION

3.01 GENERAL

- A. The Contractor shall be responsible for maintaining all air systems until the owner accepts the building (Owner Acceptance).

3.02 ASSEMBLY & INSTALLATION: PLASMA GENERATOR WITH BI-POLAR IONIZATION

- A. All equipment shall be assembled and installed with a high level of workmanship to the satisfaction of the owner, architect and engineer.
- B. Any material damaged by handling, water or moisture shall be replaced by the mechanical contractor at no cost to the owner.
- C. All equipment shall be protected from damage on a daily basis throughout construction.

3.03 COMMISSIONING & TRAINING

- A. A manufacturer's authorized representative shall provide start-up supervision and training of owner's personnel in the proper operation and maintenance of all equipment.
- B. Provide to the owner a portable hand held ion counter with a calibrated range of 0 to 20,000 ions/cm³ and an accuracy of +/- 25% within the specified range. Ion counter shall have automatic zeroing capability on 10 minute intervals.

END OF SECTION 23 70 30

SECTION 23 81 27 – MINI-SPLIT-SYSTEM (1 TO 1) AIR-CONDITIONERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes mini split-system DX air-conditioning and heat-pump units consisting of separate evaporator-fan and compressor-condenser components.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and furnished specialties and accessories. Include performance data in terms of capacities, outlet velocities, static pressures, sound power characteristics, motor requirements, and electrical characteristics.
- B. Samples for Initial Selection: For units with factory-applied color finishes.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For split-system air-conditioning units to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1.

1.6 COORDINATION

- A. Coordinate sizes and locations of roof curbs, equipment supports, and roof penetrations with actual equipment provided.

1.7 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of split-system air-conditioning units that fail in materials or workmanship within specified warranty period.

1. Warranty Period:
 - a. For Compressor: Five year(s) from date of Substantial Completion.
 - b. For Parts: Five year(s) from date of Substantial Completion.
 - c. For Labor: One year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Mitsubishi (Basis of Design)
- B. Trane
- C. Or Prior Approved Equal

2.2 P-SERIES OUTDOOR UNIT

- A. General: The outdoor units shall be equipped with multiple circuit boards that interface to the M-NET controls system and shall perform all functions necessary for operation. The outdoor unit shall be completely factory assembled, piped and wired. Each unit shall be run tested at the factory.
- B.
 1. Outdoor unit shall have a sound rating no higher than 59 dB(A).
 2. Both refrigerant lines from the outdoor unit to indoor units shall be individually insulated.
 3. The outdoor unit shall have an accumulator with refrigerant level sensors and controls.
 4. The outdoor unit shall have a high pressure safety switch, low pressure safety switch and over-current protection and DC bus protection.
 5. The outdoor unit shall be capable of cooling operation down to 23°F outdoor ambient without additional low ambient controls.
 6. The outdoor unit shall have a high efficiency oil separator plus additional logic controls to ensure adequate oil volume in the compressor is maintained.
- C. Unit Cabinet:
 1. The casing shall be fabricated of galvanized steel, bonderized and finished with a powder coated baked enamel.
- D. Fan:
 1. The unit shall be furnished with two direct drive, variable speed motors.
 2. The fans will be forward curved type blades for quiet operation.
 3. The fan motor shall have inherent protection, have permanently lubricated bearings, and be completely variable speed.
 4. The fan motor shall be mounted for quiet operation.
 5. The fan shall be provided with a raised guard to prevent contact with moving parts.
 6. The outdoor unit shall have horizontal discharge airflow.
- E. Refrigerant
 1. R410A refrigerant shall be required for all S-Series outdoor unit systems.
- F. Coil:
 1. The outdoor coil shall be of nonferrous construction with lanced or corrugated fins on copper tubing.
 2. The coil fins will have a factory applied corrosion resistant blue-fin finish.

3. The coil shall be protected with an integral metal guard.
4. Refrigerant flow from the outdoor unit shall be controlled by means of an inverter driven compressor.

G. Compressor:

1. The compressor shall be a single high performance, inverter driven, modulating capacity scroll compressor.
2. The compressor shall be equipped with an internal thermal overload.
3. The compressor shall be mounted to avoid the transmission of vibration.

H. Electrical:

1. The outdoor unit electrical power shall be 208/230 volts, 1-phase, 60 hertz.
2. The unit shall be capable of satisfactory operation within voltage limitations of 187-228 volts (208V/60Hz) or 207-253 volts (230V/60Hz)
3. The outdoor unit shall be controlled by integral microprocessors.
4. The control circuit between the indoor units and the outdoor unit shall be 24VDC completed using a 2-conductor, twisted pair, non-polar shielded cable to provide total integration of the system.

2.3 CEILING CASSETTE INDOOR UNIT

A. General:

1. The unit shall be an indoor recessed ceiling cassette type unit.

B. Indoor Unit

1. The indoor unit shall be factory assembled, wired and run tested. Contained within the unit shall be all factory wiring, piping, electronic modulating linear expansion device, control circuit board and fan motor. The unit shall have a self-diagnostic function, 3-minute time delay mechanism, an auto restart function, and a test run switch. Indoor unit and refrigerant pipes shall be charged with dehydrated air before shipment from the factory.

C. Unit Cabinet:

1. All casings, regardless of model size, shall have the same white finish
2. Multi directional drain and refrigerant piping offering four (4) directions for refrigerant piping and two (2) directions for draining shall be standard.
3. There shall be a separate back plate which secures the unit firmly to the wall.

D. Fan:

1. The indoor fan shall be an assembly with one or two line-flow fan(s) direct driven by a single motor.
2. The indoor fan shall be statically and dynamically balanced to run on a motor with permanently lubricated bearings.
3. A manual adjustable guide vane shall be provided with the ability to change the airflow from side to side (left to right).
4. A motorized air sweep louver shall provide an automatic change in airflow by directing the air up and down to provide uniform air distribution.

E. Drain Assembly:

1. Pan: Non-ferrous material, with bottom sloped to low point drain connection.
2. Condensate Removal: Unit-mounted pump or other integral lifting mechanism, capable of lifting drain water to an elevation above top of cabinet.
3. Field Piping Connection: Non-ferrous material.

- F. Filter:
 - 1. Return air shall be filtered by means of an easily removable, washable filter.
- G. Coil:
 - 1. The indoor coil shall be of nonferrous construction with smooth plate fins on copper tubing.
 - 2. The tubing shall have inner grooves for high efficiency heat exchange.
 - 3. All tube joints shall be brazed with phos-copper or silver alloy.
 - 4. The coils shall be pressure tested at the factory.
 - 5. A condensate pan and drain shall be provided under the coil.
 - 6. Both refrigerant lines to the PKFY indoor units shall be insulated.
- H. Electrical:
 - 1. The unit electrical power shall be 208/230 volts, 1-phase, 60 hertz.
 - 2. The system shall be capable of satisfactory operation within voltage limits of 187-228 volts (208V/60Hz) or 207-253 volts (230V/60Hz)
- I. Controls:
 - 1. This unit shall use controls provided by Mitsubishi Electric Cooling & Heating to perform functions necessary to operate the system. Please refer to Part 4 of this guide specification for details on controllers and other control options.
 - 2. The unit shall be able to control external backup heat.
 - 3. The unit shall have a factory built in receiver for wireless remote control
 - 4. Indoor unit shall compensate for the higher temperature sensed by the return air sensor compared to the temperature at level of the occupant when in HEAT mode. Disabling of compensation shall be possible for individual units to accommodate instances when compensation is not required.
 - 5. Control board shall include contacts for control of external heat source. External heat may be energized as second stage with 1.8°F – 9.0°F adjustable deadband from set point.
 - 6. Indoor unit shall include no less than four (4) digital inputs capable of being used for customizable control strategies.
 - 7. Indoor unit shall include no less than three (3) digital outputs capable of being used for customizable control strategies.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install unit's level and plumb.
- B. Install evaporator-fan components using manufacturer's standard mounting devices securely fastened to building structure.
- C. Install and connect pre-charged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Sections. Drawings indicate general arrangement of piping, fittings, and specialties.

- B. Where piping is installed adjacent to unit, allow space for service and maintenance of unit.

3.3 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Remove and replace malfunctioning units and retest as specified above.
- E. Prepare test and inspection reports.

END OF SECTION 23 81 27

SECTION 23 90 20 – TEMPERATURE CONTROLS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Electric temperature control system by the air conditioning equipment manufacturer, to be installed by the mechanical contractor.
2. Thermostat Covers.
3. Float Switches.
4. Motorized Dampers.
5. Exhaust Fans.
6. Smoke Detectors.
7. Control Wiring.

1.3 ACTION SUBMITTALS

- A. Shop Drawings:

1. General Requirements.
2. Operating characteristics, electrical characteristics, and furnished accessories indicating process operating range, accuracy over range, calibration data specific to each unique application, electrical power requirements, and limitations of ambient operating environment, including temperature and humidity.

PART 2 - PRODUCTS

2.1 FLOAT SWITCH

- A. Provide float switch to emergency drain pan of each AHU. Switch shall be interlocked with AHU to de-energize the unit when the water level in the pan rises above a set level. Float switch shall meet UL 508 requirements.

2.2 MOTORIZED DAMPERS

- A. O.A. motorized dampers shall be interlocked with respective A/C unit, to open when the A/C unit's compressor is "on" and closed when the A/C unit's compressor is "off". Provide all necessary relays, switches, transformers, etc. as required.

- B. Motorized dampers shall be furnished and set in place by contractor installing the ductwork.
- C. Damper actuators shall be 120/1/60 electric actuators specifically selected for damper manufacturer's requirements. Controls contractor shall furnish and install actuators. Coordinate all work with contractor installing dampers.

2.3 EXHAUST FAN SEQUENCE OF OPERATION

- A. EXHAUST FAN #
 - 1. (Janitor) Provide "on-off" switch on wall as indicated on the Plans.
- B. EXHAUST FANS
 - 1. (Restrooms) Provide interlock wiring with lights. Fan shall be on when lights are "on" and off when lights are "off". Solid state speed control switch mounted in fan housing shall be used for balancing air flow.

2.4 SMOKE DETECTOR

- A. The Mechanical Contractor shall furnish and install a smoke detector in the supply duct and return duct of all air handlers delivering 2000 C.F.M. or above. Interlock the smoke detector to de-energize fan on actuation of detector.
- B. Smoke detectors shall have auxiliary contacts for interlock with the fire alarm system. Coordinate installation and selection of smoke detectors. Entire installation shall meet UL requirements for interlock with building fire alarm and security system.
- C. Provide remote audible and visual alarm unit with remote reset (one per AHU with smoke detector) in accordance with latest N.F.P.A. 90A requirements.
- D. Dual-chamber, ionization smoke detectors: The combination detector head, and twist-lock base shall be UL listed compatible with a UL listed fire alarm panel.
- E. The smoke detector shall have a flashing status indication LED or visual supervision. When the detector is actuated, the flashing LED shall latch on steady and at full brilliance. The detector may be reset by activating the control panel remote reset switch.
- F. The sensitivity of the detector shall be monitored without removal of the detector head. Metering set points shall be accessible on the exterior of the detector head. Field adjustment the sensitivity shall be possible when conditions require a change.
- G. It shall be possible to perform a functional test of the detector without the need of generating smoke. The test method must simulate effects of products of combustion in the chamber to ensure testing of all detector circuits.
- H. Voltage and RF transient suppression techniques shall be employed to minimize false alarm potential. A gated alarm output shall be used for additional detector stability.
- I. Auxiliary SPDT relays and/or remote LED alarm indicators shall be installed as required.

- J. Duct mounted smoke detectors shall shut down the associated air handling unit fan motor and fire/smoke damper. This contractor shall provide all equipment and labor as required to accomplish same.
- K. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.5 CONTROL WIRING

- A. All wiring required in the control systems, including electrical connections for the thermostats, firestats, smoke detectors, exhaust fans and all interlocking motor control wiring shall be furnished and installed by Mechanical Contractor.
- B. All wiring shall be in conduit and in accordance with the National Electrical Code (N.E.C.).
- C. All control wiring located outdoors shall be installed in rigid or intermediate metal conduit.
- D. All control wiring located indoors where an accessible ceiling is not available shall be installed in E.M.T. conduit.
- E. All control wiring located above accessible ceilings shall be N.E.C. approved cable. All control wiring located above accessible ceilings used as air plenums shall be N.E.C. approved "plenum cable".
- F. All conductors shall be copper. Conductors used for power circuits shall be #12 TW minimum. Conductors used for control circuits shall be #18 TW (single strand) minimum. Conductors used for sensor circuits shall be #18 TW (single strand) minimum. Control wiring for DX equipment thermostats shall be 10 conductor cables.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
 - 1. Verify compatibility with and suitability of substrates.
- B. Examine roughing-in for products to verify actual locations of connections before installation.
 - 1. Examine roughing-in for instruments installed in piping to verify actual locations of connections before installation.
 - 2. Examine roughing-in for instruments installed in duct systems to verify actual locations of connections before installation.
- C. Examine walls, floors, roofs, and ceilings for suitable conditions where product will be installed.
- D. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.

END OF SECTION 23 90 20

SECTION 25 00 00 – MECHANICAL SYSTEMS COMMISSIONING

PART 1 GENERAL

1.1 DESCRIPTION

- A. The independent commissioning agent shall be hired by the General Contractor.
- B. Commissioning requires the participation of Division 23 to ensure that all mechanical systems are operating in a manner consistent with the Contract Documents.



1.2 CxA QUALIFICATIONS

- A. The commissioning agent shall have a certification in good standing with AEE, NEBB or AABC.
- B. Commissioning agent shall have experience in the commissioning of a minimum of 5 project similar to this project is equipment and size.
- C. Commissioning agent shall not be owned by the contractor or the design team associated with the project.

1.3 RESPONSIBILITIES

- A. Mechanical, Controls and TAB Contractors. The commissioning responsibilities applicable to each of the mechanical, controls and TAB contractors of Division 23 are as follows (all references apply to commissioned equipment only):

Construction and Acceptance Phases

1. Attend a commissioning scoping meeting and other meetings necessary to facilitate the Cx process.
2. Contractors shall provide the CxA with normal cut sheets and shop drawing submittals of commissioned equipment.
3. Provide additional requested documentation, prior to normal O&M manual submittals, to the CxA for development of start-up and functional testing procedures.
 - a. Typically this will include detailed manufacturer installation and start-up, operating, troubleshooting and maintenance procedures, full details of any owner-contracted tests, fan and pump curves, full factory testing reports, if any, and full warranty information, including all responsibilities of the Owner to keep the warranty in force clearly identified. In addition, the installation, start-up and checkout materials that are actually shipped inside the equipment and the actual field checkout sheet forms to be used by the factory or field technicians shall be submitted to the Commissioning Agent.
 - b. The Commissioning Agent may request further documentation necessary for the commissioning process.
 - c. This data request may be made prior to normal submittals.
4. Provide a copy of the O&M manuals and submittals of commissioned equipment, through normal channels, to the CxA for review and approval.
5. Contractors shall assist (along with the design engineers) in clarifying the operation and control of commissioned equipment in areas where the specifications, control drawings or equipment documentation is not sufficient for writing detailed testing procedures.
6. Provide limited assistance to the CxA in preparing the specific functional performance test procedures. Subs shall review test procedures to ensure feasibility, safety and equipment protection and provide necessary written alarm limits to be used during the tests.

7. Develop a full start-up and initial checkout plan using manufacturer's start-up procedures and the prefunctional checklists from the CxA for all commissioned equipment. Submit to CxA for review and approval prior to startup.
8. During the startup and initial checkout process, execute the mechanical-related portions of the prefunctional checklists for all commissioned equipment.
9. Perform and clearly document all completed startup and system operational checkout procedures, providing a copy to the CxA.
10. Address current A/E punch list items before functional testing. Air and water TAB shall be completed with discrepancies and problems remedied before functional testing of the respective air related systems.
11. Provide skilled technicians to execute starting of equipment and to execute the functional performance tests. Ensure that they are available and present during the agreed upon schedules and for sufficient duration to complete the necessary tests, adjustments and problem-solving.
12. Correct deficiencies (differences between specified and observed performance) as interpreted by the CxA, CM and A/E and retest the equipment.
13. Prepare O&M manuals according to the Contract Documents, including clarifying and updating the original sequences of operation to as-built conditions.
14. During construction, maintain as-built red-line drawings for all drawings and final CAD as-builts for contractor-generated coordination drawings. Update after completion of commissioning (excluding deferred testing).
15. Provide training of the Owner's operating staff using expert qualified personnel, as specified.
16. Coordinate with equipment manufacturers to determine specific requirements to maintain the validity of the warranty.

Warranty Period

1. Execute seasonal or deferred functional performance testing, witnessed by the CxA, according to the specifications.
2. Correct deficiencies and make necessary adjustments to O&M manuals and as-built drawings for applicable issues identified in any seasonal testing.

B. Mechanical Contractor. The responsibilities of the HVAC mechanical contractor, during construction and acceptance phases in addition to those listed in (A) are:

1. Provide startup for all HVAC equipment, except for the building automation control system.
2. Assist and cooperate with the TAB contractor and CxA by:
 - a. Putting all HVAC equipment and systems into operation and continuing the operation during each working day of TAB and commissioning, as required.
 - b. Including cost of sheaves and belts that may be required by TAB.
 - c. Providing test holes in ducts and plenums where directed by TAB to allow air measurements and air balancing. Providing an approved plug.
 - d. Providing temperature and pressure taps according to the Construction Documents for TAB and commissioning testing.
3. Prepare a preliminary schedule for Division 23 pipe and duct system testing, flushing and cleaning, equipment start-up and TAB start and completion for use by the CxA. Update the schedule as appropriate.
4. Notify the PM or CxA depending on protocol, when pipe and duct system testing, flushing, cleaning, startup of each piece of equipment and TAB will occur. Be responsible to notify the PM or CxA, ahead of time, when commissioning activities not yet performed or not yet scheduled will delay construction. Be proactive in seeing that commissioning processes are executed and that the CxA has the scheduling information needed to efficiently execute the commissioning process.

C. Controls Contractor. The commissioning responsibilities of the controls contractor, during construction and acceptance phases in addition to those listed in (A) are:

1. Sequences of Operation Submittals. The Controls Contractor's submittals of control drawings shall include complete detailed sequences of operation for each piece of equipment, regardless of the completeness and clarity of the sequences in the specifications. They shall include:
 - a. An overview narrative of the system (1 or 2 paragraphs) generally describing its purpose, components and function.
 - b. All interactions and interlocks with other systems.
 - c. Detailed delineation of control between any packaged controls and the building automation system, listing what points the BAS monitors only and what BAS points are control points and are adjustable.
 - d. Written sequences of control for packaged controlled equipment. (Equipment manufacturers' stock sequences may be included, but will generally require additional narrative).
 - e. Start-up sequences.
 - f. Warm-up mode sequences.
 - g. Normal operating mode sequences.
 - h. Unoccupied mode sequences.
 - i. Shutdown sequences.
 - j. Capacity control sequences and equipment staging.
 - k. Temperature and pressure control: setbacks, setups, resets, etc.
 - l. Detailed sequences for all control strategies, e.g., economizer control, optimum start/stop, staging, optimization, demand limiting, etc.
 - m. Sequences for all alarms and emergency shut downs.
 - n. Initial and recommended values for all adjustable settings, setpoints and parameters that are typically set or adjusted by operating staff; and any other control settings or fixed values, delays, etc. that will be useful during testing and operating the equipment.
 - o. Schedules, if known.
 - p. To facilitate referencing in testing procedures, all sequences shall be written in small statements, each with a number for reference. For a given system, numbers will not repeat for different sequence sections, unless the sections are numbered.
2. Control Drawings Submittal
 - a. The control drawings shall have a key to all abbreviations.
 - b. The control drawings shall contain graphic schematic depictions of the systems and each component.
 - c. The schematics will include the system and component layout of any equipment that the control system monitors, enables or controls, even if the equipment is primarily controlled by packaged or integral controls.
 - d. Provide a full points list with at least the following included for each point:
 - 1) Controlled system
 - 2) Point abbreviation
 - 3) Point description
 - 4) Display unit
 - 5) Control point or setpoint (Yes / No)
 - 6) Monitoring point (Yes / No)
 - 7) Intermediate point (Yes / No)
 - 8) Calculated point (Yes / No)

Key:
Point Description: DB temp, airflow, etc.
Control or Setpoint: Point that controls equipment and can have its setpoint changed (OSA, SAT, etc.)
Intermediate Point: Point whose value is used to make a calculation which then controls equipment (space temperatures that are averaged to a virtual point to control reset).

Monitoring Point: Point that does not control or contribute to the control of equipment, but is used for operation, maintenance, or performance verification.

Calculated Point: "Virtual" point generated from calculations of other point values.

The Controls Contractor shall keep the CxA informed of all changes to this list during programming and setup.

3. An updated as-built version of the control drawings and sequences of operation shall be included in the final controls O&M manual submittal.
4. Assist and cooperate with the TAB contractor in the following manner:
 - a. Meet with the TAB contractor prior to beginning TAB and review the TAB plan to determine the capabilities of the control system toward completing TAB. Provide the TAB any needed unique instruments for setting terminal unit boxes and instruct TAB in their use (handheld control system interface for use around the building during TAB, etc.).
 - b. For a given area, have all required prefunctional checklists, calibrations, startup and selected functional tests of the system completed and approved by the CxA prior to TAB.
 - c. Provide a qualified technician to operate the controls to assist the TAB contractor in performing TAB, or provide sufficient training for TAB to operate the system without assistance.
5. Assist and cooperate with the CxA in the following manner:
 - a. Using a skilled technician who is familiar with this building, execute the functional testing of the controls system as specified for the controls contractor. Assist in the functional testing of all equipment specified. Provide two-way radios during the testing.
 - b. Execute all control system trend logs specified.

D. TAB Contractor. The duties of the TAB contractor, in addition to those listed in (A) are:

1. Six weeks prior to starting TAB, submit to the PM the qualifications of the site technician for the project, including the name of the contractors and facility managers of recent projects the technician on which was lead. The Owner will approve the site technician's qualifications for this project.
2. Submit the outline of the TAB plan and approach for each system and component to the CxA, PM and the controls contractor six weeks prior to starting the TAB. This plan will be developed after the TAB has some familiarity with the control system.
3. The submitted plan will include:
 - a. Certification that the TAB contractor has reviewed the construction documents and the systems with the design engineers and contractors to sufficiently understand the design intent for each system.
 - b. An explanation of the intended use of the building control system. The controls contractor will comment on feasibility of the plan.
 - c. All field checkout sheets and logs to be used that list each piece of equipment to be tested, adjusted and balanced with the data cells to be gathered for each.
 - d. Discussion of what notations and markings will be made on the duct and piping drawings during the process.
 - e. Final test report forms to be used.
 - f. Detailed step-by-step procedures for TAB work for each system and issue: terminal flow calibration (for each terminal type), diffuser proportioning, branch / submain proportioning, total flow calculations, rechecking, diversity issues, expected problems and solutions, etc. Criteria for using air flow straighteners or relocating flow stations and sensors will be discussed. Provide the analogous explanations for the water side.

- g. List of all air flow, water flow, sound level, system capacity and efficiency measurements to be performed and a description of specific test procedures, parameters, formulas to be used.
 - h. Details of how *total* flow will be determined (Air: sum of terminal flows via BAS calibrated readings or via hood readings of all terminals, supply (SA) and return air (RA) pitot traverse, SA or RA flow stations. Water: pump curves, circuit setter, flow station, ultrasonic, etc.).
 - i. The identification and types of measurement instruments to be used and their most recent calibration date.
 - j. Specific procedures that will ensure that both air and water side are operating at the lowest possible pressures and provide methods to verify this.
 - k. Confirmation that TAB understands the outside air ventilation criteria under all conditions.
 - l. Details of whether and how minimum outside air cfm will be verified and set, and for what level (total building, zone, etc.).
 - m. Details of how building static and exhaust fan / relief damper capacity will be checked.
 - n. Proposed selection points for sound measurements and sound measurement methods.
 - o. Details of methods for making any specified coil or other system plant capacity measurements.
 - p. Details of any TAB work to be done in phases (by floor, etc.), or of areas to be built out later.
 - q. Details regarding specified deferred or seasonal TAB work.
 - r. Details of any specified false loading of systems to complete TAB work.
 - s. Details of all exhaust fan balancing and capacity verifications, including any required room pressure differentials.
 - t. Details of any required interstitial cavity differential pressure measurements and calculations.
 - u. Plan for hand-written field technician logs of discrepancies, deficient or uncompleted work by others, contract interpretation requests and lists of completed tests (scope and frequency).
 - v. Plan for formal progress reports (scope and frequency).
 - w. Plan for formal deficiency reports (scope, frequency and distribution).
- 4. A running log of events and issues shall be kept by the TAB field technicians. Submit hand-written reports of discrepancies, deficient or uncompleted work by others, contract interpretation requests and lists of completed tests to the CxA and PM at least twice a week.
 - 5. Communicate in writing to the controls contractor all setpoint and parameter changes made or problems and discrepancies identified during TAB which affect the control system setup and operation.
 - 6. Provide a draft TAB report within two weeks of completion. A copy will be provided to the CxA. The report will contain a full explanation of the methodology, assumptions and the results in a clear format with designations of all uncommon abbreviations and column headings. The report should follow the latest and most rigorous reporting recommendations by AABC, NEBB or ASHRAE Standard 111.
 - 7. Provide the CxA with any requested data, gathered, but not shown on the draft reports.
 - 8. Provide a final TAB report for the CxA with details, as in the draft.
 - 9. Conduct functional performance tests and checks on the original TAB as specified for TAB.

1.3 RELATED WORK

- A. Refer to Division 23.

PART 2 - PRODUCTS

2.1 TEST EQUIPMENT

- A. Division 23 shall provide all test equipment necessary to fulfill the testing requirements of this Division. Commissioning agent does not supply any test equipment or perform any testing. All testing will be done by the mechanical contractor.

PART 3 - EXECUTION

3.1 SUBMITTALS

- A. Division 23 shall provide submittal documentation relative to commissioning as required in this Section Part 1.

3.2 STARTUP

- A. The HVAC mechanical and controls contractors shall follow the start-up and initial checkout procedures listed in the Responsibilities list in this section. Division 23 has start-up responsibility and is required to complete systems and sub-systems so they are fully functional, meeting the design objectives of the Contract Documents. The commissioning procedures and functional testing do not relieve or lessen this responsibility or shift that responsibility partially to the commissioning agent or Owner.
- B. Functional testing is intended to begin upon completion of a system. Functional testing may proceed prior to the completion of systems or sub-systems at the discretion of the CxA and PM. Beginning system testing before full completion does not relieve the Contractor from fully completing the system, including all prefunctional checklists as soon as possible.

3.3 TAB

- A. Refer to the TAB responsibilities in Part 1.2 above.

3.4 FUNCTIONAL PERFORMANCE TESTS

- A. All HVAC systems shall be commissioned.

3.5 OPERATION AND MAINTENANCE (O&M) MANUALS

- A. The following O&M manual requirements do not replace O&M manual documentation requirements elsewhere in these specifications.
- B. Division 23 shall compile and prepare documentation for all equipment and systems covered in Division 23 and deliver this documentation to the GC for inclusion in the O&M manuals, according to the specifications, prior to the training of owner personnel.
- C. The CxA shall receive a copy of the O&M manuals for review.
- D. Special Control System O&M Manual Requirements. In addition to documentation that may be specified elsewhere, the controls contractor shall compile and organize at minimum the following data on the control system in labeled 3-ring binders with indexed tabs.
 - 1. Three copies of the controls training manuals in a separate manual from the O&M manuals.
 - 2. Operation and Maintenance Manuals containing:

- a. Specific instructions on how to perform and apply all functions, features, modes, etc. mentioned in the controls training sections of this specification and other features of this system. These instructions shall be step-by-step. Indexes and clear tables of contents shall be included. The detailed technical manual for programming and customizing control loops and algorithms shall be included.
 - b. Full as-built set of control drawings (refer to Submittal section above for details).
 - c. Full as-built sequence of operations for each piece of equipment.
 - d. Full points list. In addition to the updated points list required in the original submittals (Part 1 of this section), a listing of all rooms shall be provided with the following information for each room:
 - 1) Floor
 - 2) Room number
 - 3) Room name
 - 4) Air handler unit ID
 - 5) Reference drawing number
 - e. Full print out of all schedules and set points after testing and acceptance of the system.
 - f. Full as-built print out of software program.
 - g. Electronic copy on disk of the entire program for this facility.
 - h. Marking of all system sensors and thermostats on the as-built floor plan and mechanical drawings with their control system designations.
 - i. Maintenance instructions, including sensor calibration requirements and methods by sensor type, etc.
 - j. Control equipment component submittals, parts lists, etc.
 - k. Warranty requirements.
 - l. Copies of all checkout tests and calibrations performed by the Contractor (not commissioning tests).
3. The manual shall be organized and subdivided with permanently labeled tabs for each of the following data in the given order:
 - a. Sequences of operation
 - b. Control drawings
 - c. Points lists
 - d. Controller / module data
 - e. Thermostats and timers
 - f. Sensors and DP switches
 - g. Valves and valve actuators
 - h. Dampers and damper actuators
 - i. Program setups (software program printouts)
 4. Field checkout sheets and trend logs should be provided to the CxA for inclusion in the Commissioning Record Book.
- E. Special TAB Documentation Requirements. The TAB will compile and submit the following with other documentation that may be specified elsewhere in the *Specifications*.
1. Final report containing an explanation of the methodology, assumptions, test conditions and the results in a clear format with designations of all uncommon abbreviations and column headings.
 2. The TAB shall mark on the drawings where all traverse and other critical measurements were taken and cross reference the location in the TAB report.
- F. Review and Approvals. Review of the commissioning related sections of the O&M manuals shall be made by the A/E and by the CxA. Refer to Section 019113, Part 3.8 for details.

3.6. TRAINING OF OWNER PERSONNEL

- A. The GC shall be responsible for training coordination and scheduling and ultimately to ensure that training is completed.
- B. The CxA shall be responsible for overseeing and approving the content and adequacy of the training of Owner personnel for commissioned equipment.
- C. Mechanical Contractor. The mechanical contractor shall have the following training responsibilities:
 - 1. Provide the CxA with a training plan two weeks before the planned training.
 - 2. Provide designated Owner personnel with comprehensive orientation and training in the understanding of the systems and the operation and maintenance of each piece of HVAC equipment including, but not limited to air conditioning units, air handling units, fans, fan coil units, controls and water treatment systems, etc.
 - 3. Training shall normally start with classroom sessions followed by hands-on training on each piece of equipment, which shall illustrate the various modes of operation, including startup, shutdown, fire/smoke alarm, power failure, etc.
 - 4. During any demonstration, should the system fail to perform in accordance with the requirements of the O&M manual or sequence of operations, the system will be repaired or adjusted as necessary and the demonstration repeated.
 - 5. The appropriate trade or manufacturer's representative shall provide the instructions on each major piece of equipment. This person may be the start-up technician for the piece of equipment, the installing contractor or manufacturer's representative. Practical building operating expertise as well as in-depth knowledge of all modes of operation of the specific piece of equipment are required. More than one party may be required to execute the training.
 - 6. The controls contractor shall attend sessions other than the controls training, as requested, to discuss the interaction of the controls system as it relates to the equipment being discussed.
 - 7. The training sessions shall follow the outline in the Table of Contents of the operation and maintenance manual and illustrate whenever possible the use of the O&M manuals for reference.
 - 8. Training shall include:
 - a. Use of the printed installation, operation and maintenance instruction material included in the O&M manuals.
 - b. A review of the written O&M instructions emphasizing safe and proper operating requirements, preventative maintenance, special tools needed and spare parts inventory suggestions. The training shall include start-up, operation in all modes possible, shut-down, seasonal changeover and any emergency procedures.
 - c. Discussion of relevant health and safety issues and concerns.
 - d. Discussion of warranties and guarantees.
 - e. Common troubleshooting problems and solutions.
 - f. Explanatory information included in the O&M manuals and the location of all plans and manuals in the facility.
 - g. Discussion of any peculiarities of equipment installation or operation.
 - h. Classroom sessions shall include the use of overhead projections, slides, video/audio-taped material as might be appropriate.
 - 9. Hands-on training shall include start-up, operation in all modes possible, including manual, shut-down and any emergency procedures and preventative maintenance for all pieces of equipment.
 - 10. The mechanical contractor shall fully explain and demonstrate the operation, function and overrides of any local packaged controls, not *controlled* by the central control system.
 - 11. Training shall occur after functional testing is complete, unless approved otherwise by the Project Manager.

12. Duration of training as necessary to properly train owner's staff.

D. Controls Contractor. The controls contractor shall have the following training responsibilities:

1. Provide the CxA with a training plan four weeks before the planned training.
2. The controls contractor shall provide designated Owner personnel training on the control system in this facility. The intent is to clearly and completely instruct the Owner on all the capabilities of the control system.
3. Training manuals. The standard operating manual for the system and any special training manuals will be provided for each trainee, with three extra copies left for the O&M manuals. In addition, copies of the system technical manual will be demonstrated during training and three copies submitted with the O&M manuals. Manuals shall include detailed description of the subject matter for each session. The manuals will cover all control sequences and have a definitions section that fully describes all relevant words used in the manuals *and* in all software displays. Manuals will be approved by the CxA. Copies of audiovisuals shall be delivered to the Owner.
4. The trainings will be tailored to the needs and skill-level of the trainees.
5. The trainers will be knowledgeable on the system and its use in buildings. For the on-site sessions, the most qualified trainer(s) will be used. The Owner shall approve the instructor prior to scheduling the training.
6. During any demonstration, should the system fail to perform in accordance with the requirements of the O&M manual or sequence of operations, the system will be repaired or adjusted as necessary and the demonstration repeated.
7. The controls contractor shall attend sessions other than the controls training, as requested, to discuss the interaction of the controls system as it relates to the equipment being discussed.

E. TAB The TAB contractor shall have the following training responsibilities:

1. TAB shall meet for 2 hours with facility staff after completion of TAB and instruct them on the following:
 - a) Go over the final TAB report, explaining the layout and meanings of each data type.
 - b) Discuss any outstanding deficient items in control, ducting or design that may affect the proper delivery of air or water.
 - c) Identify and discuss any duct runs, diffusers, coils and fans that are close to or are not meeting their design capacity.
 - d) Discuss any temporary settings and steps to finalize them for any areas that are not finished.
 - e) Other salient information that may be useful for facility operations, relative to TAB.

3.8. DEFERRED TESTING

A. Shall be scheduled on an as needed basis.

3.9 WRITTEN WORK PRODUCTS

- A. Written work products of Contractors will consist of the start-up and initial checkout plan and the filled out start-up, initial checkout and prefunctional checklists.
- B. Written work products for Commissioning Agent shall be commissioning summary report including completed checklist, issues log and summary of commissioning activities.

END OF SECTION 25 00 00

SECTION 26 05 00 – COMMON WORK RESULTS FOR ELECTRICAL

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
1. Supporting devices for electrical components.
 2. Concrete equipment bases.
 3. Touchup painting.

1.2 DEFINITIONS

- A. EMT: Electrical metallic tubing.
- B. FMC: Flexible metal conduit.
- C. IMC: Intermediate metal conduit.
- D. LFMC: Liquidtight flexible metal conduit.
- E. RNC: Rigid nonmetallic conduit.

1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70.

1.4 COORDINATION

- A. Coordinate chases, slots, inserts, sleeves, and openings with general construction work and arrange in building structure during progress of construction to facilitate the electrical installations that follow.
1. Set inserts and sleeves in poured-in-place concrete, masonry work, and other structural components as they are constructed.
- B. Sequence, coordinate, and integrate installing electrical materials and equipment for efficient flow of the Work. Coordinate installing large equipment requiring positioning before closing in the building.
- C. Coordinate electrical service connections with buildings and grounds.
- D. Where electrical identification devices are applied to field-finished surfaces, coordinate installation of identification devices with completion of finished surface.



- E. Where electrical identification markings and devices will be concealed by acoustical ceilings and similar finishes, coordinate installation of these items before ceiling installation.
- F. Coordinate connecting to all equipment with equipment provider. This includes mechanical, plumbing, owner provided and contractor provided equipment. Contractor to refer to equipment installation documents prior to any rough-in.
- G. Contractor to coordinate with door hardware provider, architect and owner prior to installation of any devices associated with doors to verify door operational requirement, placement of proximity readers, motion sensors, door switches, fire alarm control, magnetic locks, hold open devices, etc..
- H. Contractor to coordinate with architectural millwork shop drawings prior to rough-in for locations of under counter lighting to be installed in and around millwork. No receptacles shall be installed in an enclosed cabinet unless noted on the drawings. Outlets for refrigerators, microwaves, etc. shall be installed in the space identified on the millwork shop drawings.

PART 2 - PRODUCTS

2.1 SUPPORTING DEVICES

- A. Material: Cold-formed steel, with corrosion-resistant coating acceptable to authorities having jurisdiction.
- B. Metal Items for Use Outdoors or in Damp Locations: Hot-dip galvanized steel.
- C. Slotted-Steel Channel Supports: Flange edges turned toward web, and 9/16-inch- (14-mm-) diameter slotted holes at a maximum of 2 inches (50 mm) o.c., in webs.
- D. Raceway and Cable Supports: Manufactured clevis hangers, riser clamps, straps, threaded C-clamps with retainers, ceiling trapeze hangers, wall brackets, and spring-steel clamps or click-type hangers.
- E. Cable Supports for Vertical Conduit: Factory-fabricated assembly consisting of threaded body and insulating wedging plug for nonarmored electrical cables in riser conduits. Plugs have number and size of conductor gripping holes as required to suit individual risers. Body constructed of malleable-iron casting with hot-dip galvanized finish.
- F. Expansion Anchors: Carbon-steel wedge or sleeve type.
- G. Toggle Bolts: All-steel springhead type.
- H. Powder-Driven Threaded Studs: Heat-treated steel.

2.3 CONCRETE BASES

- A. Concrete: 3000-psi (20.7-MPa), 28-day compressive strength as specified

2.4 TOUCH-UP PAINT

- A. For Equipment: Equipment manufacturer's paint selected to match installed equipment finish.

- B. Galvanized Surfaces: Zinc-rich paint recommended by item manufacturer.

PART 3 - EXECUTION

3.1 ELECTRICAL EQUIPMENT INSTALLATION

- A. Headroom Maintenance: If mounting heights or other location criteria are not indicated, arrange and install components and equipment to provide the maximum possible headroom.
- B. Materials and Components: Install level, plumb, and parallel and perpendicular to other building systems and components, unless otherwise indicated.
- C. Equipment: Install to facilitate service, maintenance, and repair or replacement of components. Connect for ease of disconnecting, with minimum interference with other installations.
- D. Right of Way: Give to raceways and piping systems installed at a required slope.

3.2 ELECTRICAL SUPPORTING DEVICE APPLICATION

- A. Damp Locations and Outdoors: Hot-dip galvanized materials or nonmetallic, U-channel system components.
- B. Dry Locations: Steel materials.
- C. Support Clamps for PVC Raceways: Click-type clamp system.
- D. Selection of Supports: Comply with manufacturer's written instructions.
- E. Strength of Supports: Adequate to carry present and future loads, times a safety factor of at least four; minimum of 200-lb (90-kg) design load.

3.3 SUPPORT INSTALLATION

- A. Install support devices to securely and permanently fasten and support electrical components.
- B. Install individual and multiple raceway hangers and riser clamps to support raceways. Provide U-bolts, clamps, attachments, and other hardware necessary for hanger assemblies and for securing hanger rods and conduits.
- C. Support parallel runs of horizontal raceways together on trapeze- or bracket-type hangers.
- D. Size supports for multiple raceway installations so capacity can be increased by a 25 percent minimum in the future.
- E. Support individual horizontal raceways with separate, malleable-iron pipe hangers or clamps.
- F. Install 1/4-inch- (6-mm-) diameter or larger threaded steel hanger rods, unless otherwise indicated.
- G. Spring-steel fasteners specifically designed for supporting single conduits or tubing may be used instead of malleable-iron hangers for 1-1/2-inch (38-mm) and smaller raceways serving lighting and receptacle

branch circuits above suspended ceilings and for fastening raceways to slotted channel and angle supports.

- H. Arrange supports in vertical runs so the weight of raceways and enclosed conductors is carried entirely by raceway supports, with no weight load on raceway terminals.
- I. Simultaneously install vertical conductor supports with conductors.
- J. Separately support cast boxes that are threaded to raceways and used for fixture support. Support sheet-metal boxes directly from the building structure or by bar hangers. If bar hangers are used, attach bar to raceways on opposite sides of the box and support the raceway with an approved fastener not more than 24 inches (610 mm) from the box.
- K. Install metal channel racks for mounting cabinets, panelboards, disconnect switches, control enclosures, pull and junction boxes, transformers, and other devices unless components are mounted directly to structural elements of adequate strength.
- L. Install sleeves for cable and raceway penetrations of concrete slabs and walls unless core-drilled holes are used. Install sleeves for cable and raceway penetrations of masonry and fire-rated gypsum walls and of all other fire-rated floor and wall assemblies. Install sleeves during erection of concrete and masonry walls.
- M. Securely fasten electrical items and their supports to the building structure, unless otherwise indicated. Perform fastening according to the following unless other fastening methods are indicated:
 - 1. Wood: Fasten with wood screws.
 - 2. Masonry: Toggle bolts on hollow masonry units and expansion bolts on solid masonry units.
 - 3. New Concrete: Concrete inserts with machine screws and bolts.
 - 4. Existing Concrete: Expansion bolts.
 - 5. Instead of expansion bolts, threaded studs driven by a powder charge and provided with lock washers may be used in existing concrete.
 - 6. Steel: Welded threaded studs or spring-tension clamps on steel.
 - a. Field Welding: Comply with AWS D1.1.
 - 7. Welding to steel structure may be used only for threaded studs, not for conduits, pipe straps, or other items.
 - 8. Light Steel: Sheet-metal screws.
 - 9. Fasteners: Select so the load applied to each fastener does not exceed 25 percent of its proof-test load.

3.4 FIRESTOPPING AND FIRE RATED WALLS/CEILINGS/FLOORS

- A. Apply firestopping to cable and raceway penetrations of fire-rated floor and wall assemblies to achieve fire-resistance rating of the assembly. Firestopping materials and installation requirements are specified.
- B. Repair and refinish disturbed finish materials and other surfaces to match adjacent undisturbed surfaces. Install new fireproofing where existing firestopping has been disturbed. Repair and refinish materials and other surfaces by skilled mechanics of trades involved.

3.5 CONCRETE BASES

- A. Provide a concrete base for all floor mounted equipment. Construct concrete bases of dimensions indicated, but not less than 4 inches (100 mm) larger, in both directions, than supported unit. Follow

supported equipment manufacturer's anchorage recommendations and setting templates for anchor-bolt and tie locations, unless otherwise indicated. Use 3000-psi (20.7-MPa), 28-day compressive-strength concrete and reinforcement as specified in Section "Cast-in-Place Concrete."

3.6 CUTTING AND PATCHING

- A. Cut, channel, chase, and drill floors, walls, partitions, ceilings, and other surfaces required to permit electrical installations. Perform cutting by skilled mechanics of trades involved.
- B. Repair and refinish disturbed finish materials and other surfaces to match adjacent undisturbed surfaces. Install new fireproofing where existing firestopping has been disturbed. Repair and refinish materials and other surfaces by skilled mechanics of trades involved.

3.7 REFINISHING AND TOUCH-UP PAINTING

- A. Refinish and touch up paint.
 - 1. Clean damaged and disturbed areas and apply primer, intermediate, and finish coats to suit the degree of damage at each location.
 - 2. Follow paint manufacturer's written instructions for surface preparation and for timing and application of successive coats.
 - 3. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
 - 4. Repair damage to PVC or paint finishes with matching touchup coating recommended by manufacturer.

3.8 CLEANING AND PROTECTION

- A. On completion of installation, including outlets, fittings, and devices, inspect exposed finish. Remove burrs, dirt, paint spots, and construction debris.
- B. Protect equipment and installations and maintain conditions to ensure that coatings, finishes, and cabinets are without damage or deterioration at time of Substantial Completion.

END OF SECTION 26 05 00

SECTION 26 05 19 – LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes building wires and cables and associated connectors, splices, and terminations for wiring systems rated 600 V and less.

1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70- Latest edition or edition enforced by state and local code authority.

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Refer to Part 3 "Conductor and Insulation Applications" Article for insulation type, cable construction, and ratings.
- B. Conductor Material: Copper; stranded conductor or solid conductor for No. 10 AWG and smaller, stranded for No. 8 AWG and larger.
- C. Conductor Insulation Types: Type THHN-THWN.

2.2 CONNECTORS AND SPLICES

- A. Description: Factory-fabricated connectors and splices of size, ampacity rating, material, type, and class for application and service indicated.

PART 3 - EXECUTION

3.1 CONDUCTOR AND INSULATION APPLICATIONS

- A. Service Entrance: Type THHN-THWN, single conductors in raceway.

- B. Exposed Feeders: Type THHN-THWN, single conductors in raceway.
- C. Feeders Concealed in Ceilings, Walls, and Partitions: Type THHN-THWN, single conductors in raceway.
- D. Feeders Concealed in Concrete, below Slabs-on-Grade, and in Crawlspace: Type THHN-THWN, single conductors in raceway.
- E. Exposed Branch Circuits, including in Crawlspace: Type THHN-THWN, single conductors in raceway.
- F. Branch Circuits Concealed in Ceilings, Walls, and Partitions: Type THHN-THWN, single conductors in raceway or MC Cable.
- G. Branch Circuits Concealed in Concrete and below Slabs-on-Grade: Type THHN-THWN, single conductors in raceway.
- H. Fire Alarm Cabling: Plenum rated in plenum areas, exposed above accessible ceilings and in conduit when concealed in finished walls, inaccessible ceilings. Secured per NFPA 70-760.
- I. Low Voltage Cabling: Plenum rated in plenum areas, exposed above accessible ceilings and in conduit when concealed in finished walls, inaccessible ceilings. Secured per NFPA 70-760.
- J. Single Phase Circuits: Provide a dedicated neutral. Sharing of neutrals is not allowed.

3.2 INSTALLATION

- A. Conceal cables in conduit in finished walls, inaccessible ceilings, and floors.
- B. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- C. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.
- D. Support cables according to Section "Basic Electrical Materials and Methods."
- E. Identify and color-code conductors and cables according to Section "Electrical Identification."
- F. Use #10 AWG conductors for 20 amperage 120 circuits when the circuit conductors are longer than 75 feet. Use #10 AWG conductors for 20 amperage 277 circuits when the circuit conductors are longer than 200 feet.

3.3 CONNECTIONS

- A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values.
 - 1. Wiring at Outlets: Install conductor at each outlet, with at least 6 inches (150 mm) of slack.

END OF SECTION 26 05 19

SECTION 26 05 26 – GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes methods and materials for grounding systems and equipment.
 - 1. Underground grounding.

1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with UL 467 for grounding and bonding materials and equipment.

PART 2 - PRODUCTS

2.1 CONDUCTORS

- A. Insulated Conductors: Copper or tinned-copper wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.
- B. Bare Copper Conductors:
 - 1. Solid Conductors: ASTM B 3.
 - 2. Stranded Conductors: ASTM B 8.
 - 3. Tinned Conductors: ASTM B 33.
 - 4. Bonding Cable: 28 kcmil, 14 strands of No. 17 AWG conductor, 1/4 inch (6 mm) in diameter.
 - 5. Bonding Conductor: No. 4 or No. 6 AWG, stranded conductor.
 - 6. Bonding Jumper: Copper tape, braided conductors, terminated with copper ferrules; 1-5/8 inches (41 mm) wide and 1/16 inch (1.6 mm) thick.
 - 7. Tinned Bonding Jumper: Tinned-copper tape, braided conductors, terminated with copper ferrules; 1-5/8 inches (41 mm) wide and 1/16 inch (1.6 mm) thick.
- C. Bare Grounding Conductor and Conductor Protector for Wood Poles:
 - 1. No. 4 AWG minimum, soft-drawn copper.
 - 2. Conductor Protector: Half-round PVC or wood molding. If wood, use pressure-treated fir or cypress or cedar.

- D. Grounding Bus: Rectangular bars of annealed copper, 1/4 by 2 inches by 24" minimum in cross section, unless otherwise indicated; with insulators.

2.2 CONNECTORS

- A. Listed and labeled by a nationally recognized testing laboratory acceptable to authorities having jurisdiction for applications in which used, and for specific types, sizes, and combinations of conductors and other items connected.
- B. Bolted Connectors for Conductors and Pipes: Copper or copper alloy, bolted pressure-type, with at least two bolts.
 - 1. Pipe Connectors: Clamp type, sized for pipe.
- C. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

2.3 GROUNDING ELECTRODES

- A. Ground Rods: Copper-clad steel, sectional type; 3/4 inch by 10 feet (19 mm by 3 m) in diameter.

2.4 GROUND ACCESS WELLS

- A. Molded high density polyethylene well with 9" diameter twist-lock cover and locking bolt. Two knock-outs (mouse holes) for routing conductor to inside. Harger #GAW910 or equal.

PART 3 - EXECUTION

3.1 APPLICATIONS

- A. Conductors: Install solid conductor for No. 8 AWG and smaller, and stranded conductors for No. 6 AWG and larger, unless otherwise indicated.
- B. Underground Grounding Conductors: Install bare tinned-copper conductor, No. 2/0 AWG minimum.
 - 1. Bury at least 24 inches below grade.
 - 2. Duct-Bank Grounding Conductor: Bury 12 inches above duct bank when indicated as part of duct-bank installation.
- C. Isolated Grounding Conductors: Green-colored insulation with continuous yellow stripe. On feeders with isolated ground, identify grounding conductor where visible to normal inspection, with alternating bands of green and yellow tape, with at least three bands of green and two bands of yellow.
- D. Grounding Bus: Install in electrical and telephone equipment rooms, in rooms housing service equipment, and elsewhere as indicated.

1. Install bus on insulated spacers 1 inch, minimum, from wall 6 inches above finished floor, unless otherwise indicated.
2. Where indicated on both sides of doorways, route bus up to top of door frame, across top of doorway, down to specified height above floor, and connect to horizontal bus.

E. Conductor Terminations and Connections:

1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
2. Underground Connections: Welded connectors, except at test wells and as otherwise indicated.
3. Connections to Ground Rods at Test Wells: Bolted connectors.
4. Connections to Structural Steel: Welded connectors.

3.2 EQUIPMENT GROUNDING

- A. Install insulated equipment grounding conductors with all feeders and branch circuits.
- B. Install insulated equipment grounding conductors with the following items, in addition to those required by NFPA 70:
1. Feeders and branch circuits.
 2. Lighting circuits.
 3. Receptacle circuits.
 4. Single-phase motor and appliance branch circuits.
 5. Three-phase motor and appliance branch circuits.
 6. Flexible raceway runs.
 7. Armored and metal-clad cable runs.
 8. Busway Supply Circuits: Install insulated equipment grounding conductor from grounding bus in the switchgear, switchboard, or distribution panel to equipment grounding bar terminal on busway.
 9. Computer and Rack-Mounted Electronic Equipment Circuits: Install insulated equipment grounding conductor in branch-circuit runs from equipment-area power panels and power-distribution units.
- C. Air-Duct Equipment Circuits: Install insulated equipment grounding conductor to duct-mounted electrical devices operating at 120 V and more, including air cleaners, heaters, dampers, humidifiers, and other duct electrical equipment. Bond conductor to each unit and to air duct and connected metallic piping.
- D. Water Heater, Heat-Tracing, and Antifrost Heating Cables: Install a separate insulated equipment grounding conductor to each electric water heater and heat-tracing cable. Bond conductor to heater units, piping, connected equipment, and components.
- E. Signal and Communication Equipment: For telephone, alarm, voice and data, and other communication equipment, provide No. 4 AWG minimum insulated grounding conductor in raceway from grounding electrode system to each service location, terminal cabinet, wiring closet, and central equipment location.
1. Service and Central Equipment Locations and Wiring Closets: Terminate grounding conductor on a 1/4-by-2-by-12-inch grounding bus.
 2. Terminal Cabinets: Terminate grounding conductor on cabinet grounding terminal.
- F. Metal Poles Supporting Outdoor Lighting Fixtures: Install grounding electrode and a separate insulated equipment grounding conductor in addition to grounding conductor installed with branch-circuit conductors.

3.3 INSTALLATION

- A. Grounding Conductors: Route along shortest and straightest paths possible, unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.
- B. Ground Rods: Drive rods until tops are 2 inches (50 mm) below finished floor or final grade, unless otherwise indicated.
 - 1. Interconnect ground rods with grounding electrode conductor below grade and as otherwise indicated. Make connections without exposing steel or damaging coating, if any.
 - 2. For grounding electrode system, install at least three rods spaced at least one-rod length from each other and located at least the same distance from other grounding electrodes, and connect to the service grounding electrode conductor.
 - 3. Install ground access well with cover for each ground rod (mounted flush with finished grade).
- C. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance, except where routed through short lengths of conduit.
 - 1. Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate any adjacent parts.
 - 2. Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install so vibration is not transmitted to rigidly mounted equipment.
 - 3. Use exothermic-welded connectors for outdoor locations, but if a disconnect-type connection is required, use a bolted clamp.
- D. Grounding and Bonding for Piping:
 - 1. Metal Water Service Pipe: Install insulated copper grounding conductors, in conduit, from building's main service equipment, or grounding bus, to main metal water service entrances to building. Connect grounding conductors to main metal water service pipes, using a bolted clamp connector or by bolting a lug-type connector to a pipe flange, using one of the lug bolts of the flange. Where a dielectric main water fitting is installed, connect grounding conductor on street side of fitting. Bond metal grounding conductor conduit or sleeve to conductor at each end.
 - 2. Water Meter Piping: Use braided-type bonding jumpers to electrically bypass water meters. Connect to pipe with a bolted connector.
 - 3. Bond each aboveground portion of gas piping system downstream from equipment shutoff valve.
- E. Bonding Interior Metal Ducts: Bond metal air ducts to equipment grounding conductors of associated fans, blowers, electric heaters, and air cleaners. Install tinned bonding jumper to bond across flexible duct connections to achieve continuity.
- F. Ufer Ground (Concrete-Encased Grounding Electrode): Fabricate according to NFPA 70, using a minimum of 20 feet of bare copper conductor not smaller than No. 4 AWG.
 - 1. If concrete foundation is less than 20 feet long, coil excess conductor within base of foundation.
 - 2. Bond grounding conductor to reinforcing steel in at least four locations and to anchor bolts. Extend grounding conductor below grade and connect to building grounding grid or to grounding electrode external to concrete.

3.4 FIELD QUALITY CONTROL

A. Perform the following tests and inspections and prepare test reports:

1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
2. Test completed grounding system at each location where a maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal, and at individual ground rods. Make tests at ground rods before any conductors are connected.
 - a. Measure ground resistance not less than two full days after last trace of precipitation and without soil being moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
 - b. Perform tests by fall-of-potential method according to IEEE 81.
3. Prepare dimensioned drawings locating each test well, ground rod and ground rod assembly, and other grounding electrodes. Identify each by letter in alphabetical order, and key to the record of tests and observations. Include the number of rods driven and their depth at each location, and include observations of weather and other phenomena that may affect test results. Describe measures taken to improve test results.

B. Report measured ground resistances that exceed the following values:

1. Power and Lighting Equipment or System with Capacity 500 kVA and less: 10 ohms.
2. Power and Lighting Equipment or System with Capacity 500 to 1000 kVA: 5 ohms.
3. Power and Lighting Equipment or System with Capacity More Than 1000 kVA: 3 ohms.
4. Manhole Grounds: 10 ohms.

C. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.

END OF SECTION 26 05 26

SECTION 26 05 29 – HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Hangers and supports for electrical equipment and systems.
 - 2. Construction requirements for concrete bases.

1.3 DEFINITIONS

- A. EMT: Electrical metallic tubing.
- B. IMC: Intermediate metal conduit.
- C. RMC: Rigid metal conduit.

1.4 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design supports for multiple raceways, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Design supports for multiple raceways capable of supporting combined weight of supported systems and its contents.
- C. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
- D. Rated Strength: Adequate in tension, shear, and pullout force to resist maximum loads calculated or imposed for this Project, with a minimum structural safety factor of five times the applied force.

1.5 SUBMITTALS

- A. Product Data: For the following:
 - 1. Steel slotted support systems.
 - 2. Nonmetallic slotted support systems.
- B. Shop Drawings: Show fabrication and installation details and include calculations for the following:

1. Trapeze hangers. Include Product Data for components.
2. Steel slotted channel systems. Include Product Data for components.
3. Equipment supports.

C. Welding certificates.

1.6 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Comply with NFPA 70.

1.7 COORDINATION

- A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 03.
- B. Coordinate installation of roof curbs, equipment supports, and roof penetrations. These items are specified in Division 07 Section "Roof Accessories."

PART 2 - PRODUCTS

2.1 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

- A. Steel Slotted Support Systems: Comply with MFMA-4, factory-fabricated components for field assembly.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Allied Tube & Conduit.
 - b. Cooper B-Line, Inc.; a division of Cooper Industries.
 - c. ERICO International Corporation.
 - d. GS Metals Corp.
 - e. Thomas & Betts Corporation.
 - f. Unistrut; Tyco International, Ltd.
 - g. Wesanco, Inc.
 2. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
 3. Nonmetallic Coatings: Manufacturer's standard PVC, polyurethane, or polyester coating applied according to MFMA-4.
 4. Painted Coatings: Manufacturer's standard painted coating applied according to MFMA-4.
 5. Channel Dimensions: Selected for applicable load criteria.
- B. Raceway and Cable Supports: As described in NECA 1 and NECA 101.
- C. Conduit and Cable Support Devices: Steel and malleable-iron hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.
- D. Support for Conductors in Vertical Conduit: Factory-fabricated assembly consisting of threaded body and insulating wedging plug or plugs for non-armored electrical conductors or cables in riser conduits. Plugs shall have number, size, and shape of conductor gripping pieces as required to suit individual conductors or cables supported. Body shall be malleable iron.

- E. Structural Steel for Fabricated Supports and Restraints: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
- F. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:
 - 1. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened Portland cement concrete, steel, or wood, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.
 - a. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Hilti Inc.
 - 2) ITW Ramset/Red Head; a division of Illinois Tool Works, Inc.
 - 3) MKT Fastening, LLC.
 - 4) Simpson Strong-Tie Co., Inc.; Masterset Fastening Systems Unit.
 - 2. Mechanical-Expansion Anchors: Insert-wedge-type, stainless steel, for use in hardened Portland cement concrete with tension, shear, and pullout capacities appropriate for supported loads and building materials in which used.
 - a. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Cooper B-Line, Inc.; a division of Cooper Industries.
 - 2) Empire Tool and Manufacturing Co., Inc.
 - 3) Hilti Inc.
 - 4) ITW Ramset/Red Head; a division of Illinois Tool Works, Inc.
 - 5) MKT Fastening, LLC.
 - 3. Concrete Inserts: Steel or malleable-iron, slotted support system units similar to MSS Type 18; complying with MFMA-4 or MSS SP-58.
 - 4. Clamps for Attachment to Steel Structural Elements: MSS SP-58, type suitable for attached structural element.
 - 5. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM A 325.
 - 6. Toggle Bolts: All-steel springhead type.
 - 7. Hanger Rods: Threaded steel.

2.2 FABRICATED METAL EQUIPMENT SUPPORT ASSEMBLIES

- A. Description: Welded or bolted, structural-steel shapes, shop or field fabricated to fit dimensions of supported equipment.
- B. Materials: Comply with requirements in Division 05 Section "Metal Fabrications" for steel shapes and plates.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with NECA 1 and NECA 101 for application of hangers and supports for electrical equipment and systems except if requirements in this Section are stricter.
- B. Maximum Support Spacing and Minimum Hanger Rod Size for Raceway: Space supports for EMT, IMC, and RMC as required by scheduled in NECA 1, where its Table 1 lists maximum spacings less than stated in NFPA 70. Minimum rod size shall be 1/4 inch in diameter.
- C. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted or other support system, sized so capacity can be increased by at least 25 percent in future without exceeding specified design load limits.
 - 1. Secure raceways and cables to these supports with two-bolt conduit clamps / single-bolt conduit clamps using spring friction action for retention in support channel.
- D. Spring-steel clamps designed for supporting single conduits without bolts may be used for 1-1/2-inch and smaller raceways serving branch circuits and communication systems above suspended ceilings and for fastening raceways to trapeze supports.

3.2 SUPPORT INSTALLATION

- A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this Article.
- B. Raceway Support Methods: In addition to methods described in NECA 1, EMT IMC RMC EMT, IMC, and RMC may be supported by openings through structure members, as permitted in NFPA 70.
- C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.
- D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:
 - 1. To Wood: Fasten with lag screws or through bolts.
 - 2. To New Concrete: Bolt to concrete inserts.
 - 3. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor fasteners on solid masonry units.
 - 4. To Existing Concrete: Expansion anchor fasteners.
 - 5. Instead of expansion anchors, powder-actuated driven threaded studs provided with lock washers and nuts may be used in existing standard-weight concrete 4 inches thick or greater. Do not use for anchorage to lightweight-aggregate concrete or for slabs less than 4 inches thick.
 - 6. To Steel: Beam clamps (MSS Type 19, 21, 23, 25, or 27) complying with MSS SP-69 or Spring-tension clamps.
 - 7. To Light Steel: Sheet metal screws.
 - 8. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, panelboards, disconnect switches, control enclosures, pull and junction boxes, transformers, and other devices on slotted-channel racks attached to substrate.
- E. Drill holes for expansion anchors in concrete at locations and to depths that avoid reinforcing bars.

3.3 INSTALLATION OF FABRICATED METAL SUPPORTS

- A. Comply with installation requirements in Division 05 Section "Metal Fabrications" for site-fabricated metal supports.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor electrical materials and equipment.
- C. Field Welding: Comply with AWS D1.1/D1.1M.

3.4 CONCRETE BASES

- A. Construct concrete bases of dimensions indicated but not less than 4 inches larger in both directions than supported unit, and so anchors will be a minimum of 10 bolt diameters from edge of the base.
- B. Use 3000-psi, 28-day compressive-strength concrete. Concrete materials, reinforcement, and placement requirements are specified in Division 03 Section "Cast-in-Place Concrete."
- C. Anchor equipment to concrete base.
 - 1. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 2. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 3. Install anchor bolts according to anchor-bolt manufacturer's written instructions.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.
- B. Touchup: Comply with requirements in Division 09 painting Sections for cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION 26 05 29

SECTION 26 05 33 – RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes raceways, fittings, boxes, enclosures, and cabinets for electrical wiring.
- B. Related Sections include the following:
 - 1. Refer to architectural for firestopping materials and installation at penetrations through walls, ceilings, and other fire-rated elements.
 - 2. "Basic Electrical Materials and Methods" for supports, anchors, and identification products.
 - 3. "Wiring Devices" for devices installed in boxes and for floor-box service fittings.

1.3 DEFINITIONS

- A. EMT: Electrical metallic tubing.
- B. ENT: Electrical nonmetallic tubing.
- C. FMC: Flexible metal conduit.
- D. IMC: Intermediate metal conduit.
- E. LFMC: Liquidtight flexible metal conduit.
- F. LFNC: Liquidtight flexible nonmetallic conduit.
- G. RNC: Rigid nonmetallic conduit.

1.4 SUBMITTALS

- A. Product Data: For surface raceways, floor boxes, and cabinets.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

- B. Comply with NFPA 70-Latest edition or edition enforced by state and local code authority.

1.6 COORDINATION

- A. Coordinate layout and installation of raceways, boxes, enclosures, cabinets, and suspension system with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, fire-suppression system, and partition assemblies.

PART 2 - PRODUCTS

2.1 METAL WIREWAYS

- A. Material and Construction: Sheet metal sized and shaped as indicated, NEMA 1 or 3R.
- B. Fittings and Accessories: Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.
- C. Select features, unless otherwise indicated, as required to complete wiring system and to comply with NFPA 70.
- D. Wireway Covers: Hinged type.
- E. Finish: Manufacturer's standard enamel finish.

2.2 NONMETALLIC WIREWAYS

- A. Description: Fiberglass polyester, extruded and fabricated to size and shape indicated, with no holes or knockouts. Cover is gasketed with oil-resistant gasket material and fastened with captive screws treated for corrosion resistance. Connections are flanged, with stainless-steel screws and oil-resistant gaskets.
- B. Description: PVC plastic, extruded and fabricated to size and shape indicated, with snap-on cover and mechanically coupled connections with plastic fasteners.
- C. Fittings and Accessories: Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.
- D. Select features, unless otherwise indicated, as required to complete wiring system and to comply with NFPA 70.

2.3 SURFACE RACEWAYS

- A. Surface Metal Raceways: Galvanized steel with snap-on covers. Finish with manufacturer's standard prime coating and two coats of paint. Color by Architect.
- B. Types, sizes, and channels as indicated and required for each application, with fittings that match and mate with raceways.

2.4 BOXES, ENCLOSURES, AND CABINETS

- A. Floor Boxes: Cast metal, fully adjustable, rectangular with four separate wiring compartments for power outlets, phone and data outlets as indicated on the drawing. Wiremold RFB4E Series, T&B 665 Series of approved equal. Covers shall be UL Listed to U.S. and Canadian safety standards for tile, carpet, wood, bare concrete and terrazzo floors. Covers shall be selected by the architect and shall be of Nickel, Brass, Black, Gray or Bronze.
- B. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.
- C. Cast-Metal Pull and Junction Boxes: NEMA FB 1, cast aluminum with gasketed cover.
- D. Hinged-Cover Enclosures: NEMA 250, Type 1, with continuous hinge cover and flush latch.
 - 1. Metal Enclosures: Steel, finished inside and out with manufacturer's standard enamel.
 - 2. Nonmetallic Enclosures: Plastic, finished inside with radio-frequency-resistant paint.
- E. Cabinets: NEMA 250, Type 1, galvanized steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel. Hinged door in front cover with flush latch and concealed hinge. Key latch to match panelboards. Include metal barriers to separate wiring of different systems and voltage and include accessory feet where required for freestanding equipment.

2.5 FACTORY FINISHES

- A. Finish: For raceway, enclosure, or cabinet components, provide manufacturer's standard prime-coat finish ready for field painting.

2.6 METAL CONDUIT AND TUBING

- A. Rigid Steel Conduit: ANSI C80.1.
- B. Aluminum Rigid Conduit: ANSI C80.5.
- C. IMC: ANSI C80.6.
- D. Plastic-Coated Steel Conduit and Fittings: NEMA RN 1.
- E. Plastic Coated IMC and Fittings: NEMA RN 1.
- F. EMT and Fittings: ANSI C 80.3.
- G. EMT and Fittings: ANSI C80.3.
- H. FMC: Aluminum
- I. LFMC: Flexible steel conduit with PVC jacket.
- J. Fittings: NEMA FB 1; compatible with conduit and tubing materials.

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

A. Outdoors:

1. Exposed: Rigid steel or IMC.
2. Concealed: Rigid steel or IMC.
3. Underground, Single Run: RNC.
4. Underground, Grouped: RNC.
5. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.
6. Boxes and Enclosures: NEMA 250, Type 4.

B. Indoors:

1. Exposed: EMT in non finished areas. Surface metal raceway in existing finished inaccessible areas unless noted otherwise.
2. Concealed: EMT. MC Cable is allowed for concealed lighting and receptacle branch circuits.
3. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC; except use LFMC in damp or wet locations.
4. Damp or Wet Locations above Ground: Rigid steel conduit.
5. Boxes and Enclosures: NEMA 250, Type 1, except as follows:
 - a. Damp or Wet Locations: NEMA 250, Type 4, stainless steel.

C. Minimum Raceway Size: 3/4-inch trade size (DN 21) below grade and 1/2 inch trade size above grade.

D. Raceway Fittings: Compatible with raceways and suitable for use and location.

3.2 INSTALLATION

- A. Keep raceways at least 6 inches (150 mm) away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.
- B. Complete raceway installation before starting conductor installation.
- C. Support raceways as specified in "Basic Electrical Materials and Methods."
- D. Install temporary closures to prevent foreign matter from entering raceways.
- E. Protect stub-ups from damage where conduits rise through floor slabs. Arrange so curved portions of bends are not visible above the finished slab.
- F. Make bends and offsets so ID is not reduced. Keep legs of bends in the same plane and keep straight legs of offsets parallel, unless otherwise indicated.
- G. Conceal conduit and EMT within finished walls, ceilings, and floors, unless otherwise indicated.
 1. Install concealed raceways with a minimum of bends in the shortest practical distance, considering type of building construction and obstructions, unless otherwise indicated.

- H. Raceways Embedded in Slabs: Install in middle 1/3 of slab thickness where practical and leave at least 2 inches (50 mm) of concrete cover. Conduits larger than 1" shall not be installed in the slab.
 - 1. Secure raceways to reinforcing rods to prevent sagging or shifting during concrete placement.
 - 2. Space raceways laterally to prevent voids in concrete.
 - 3. Run conduit larger than 1-inch trade size (DN 27) parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support.
- I. Install exposed raceways parallel or at right angles to nearby surfaces or structural members and follow surface contours as much as possible.
 - 1. Run parallel or banked raceways together on common supports.
 - 2. Make parallel bends in parallel or banked runs. Use factory elbows only where elbows can be installed parallel; otherwise, provide field bends for parallel raceways.
- J. Join raceways with fittings designed and approved for that purpose and make joints tight.
 - 1. Use insulating bushings to protect conductors.
- K. Tighten set screws of threadless fittings with suitable tools.
- L. Terminations:
 - 1. Where raceways are terminated with locknuts and bushings, align raceways to enter squarely and install locknuts with dished part against box. Use two locknuts, one inside and one outside box.
 - 2. Where raceways are terminated with threaded hubs, screw raceways or fittings tightly into hub so end bears against wire protection shoulder. Where chase nipples are used, align raceways so coupling is square to box; tighten chase nipple so no threads are exposed.
- M. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb (90-kg) tensile strength. Leave at least 12 inches (300 mm) of slack at each end of pull wire.
- N. Stub-up Connections: Extend conduits through concrete floor for connection to freestanding equipment. Install with an adjustable top or coupling threaded inside for plugs set flush with finished floor. Extend conductors to equipment with rigid steel conduit; FMC may be used 6 inches (150 mm) above the floor. Install screwdriver-operated, threaded plugs flush with floor for future equipment connections.
- O. Flexible Connections: Use maximum of 72 inches (1830 mm) of flexible conduit for recessed and semirecessed lighting fixtures; for equipment subject to vibration, noise transmission, or movement; and for all motors. Use LFMC in damp or wet locations. Install separate ground conductor across flexible connections.
- P. Surface Raceways: Install a separate, green, ground conductor in raceways from junction box supplying raceways to receptacle or fixture ground terminals.
- Q. Set floor boxes level and flush with finished floor surface.
- R. Install hinged-cover enclosures and cabinets plumb. Support at each corner.

3.3 PROTECTION

- A. Provide final protection and maintain conditions that ensure coatings, finishes, and cabinets are without damage or deterioration at time of Substantial Completion.

1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
2. Repair damage to pvc or paint finishes with matching touchup coating recommended by manufacturer.

3.4 CLEANING

- A. After completing installation of exposed, factory-finished raceways and boxes, inspect exposed finishes and repair damaged finishes.

END OF SECTION 26 05 33

SECTION 26 05 53 – IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Identification for conductors and communication and control cable.
 - 2. Warning labels and signs.
 - 3. Instruction signs.
 - 4. Equipment identification labels.
 - 5. Miscellaneous identification products.

1.3 SUBMITTALS

- A. Product Data: For each electrical identification product indicated.
- B. Identification Schedule: An index of nomenclature of electrical equipment and system components used in identification signs and labels.
- C. Samples: For each type of label and sign to illustrate size, colors, lettering style, mounting provisions, and graphic features of identification products.

1.4 QUALITY ASSURANCE

- A. Comply with ANSI A13.1 and ANSI C2.
- B. Comply with NFPA 70.

1.5 COORDINATION

- A. Coordinate identification names, abbreviations, colors, and other features with requirements in the Contract Documents, Shop Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual, and with those required by codes and standards. Use consistent designations throughout Project.
- B. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- C. Coordinate installation of identifying devices with location of access panels and doors.
- D. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 CONDUCTOR AND COMMUNICATION- AND CONTROL-CABLE IDENTIFICATION MATERIALS

- A. Color-Coding Conductor Tape: Colored, self-adhesive vinyl tape not less than 3 mils thick by 1 to 2 inches wide.
- B. Marker Tapes: Vinyl or vinyl-cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.

2.2 WARNING LABELS AND SIGNS

- A. Comply with NFPA 70 and 29 CFR 1910.145.
- B. Self-Adhesive Warning Labels: Factory printed, multicolor, pressure-sensitive adhesive labels, configured for display on front cover, door, or other access to equipment, unless otherwise indicated.
- C. Baked-Enamel Warning Signs: Preprinted aluminum signs, punched or drilled for fasteners, with colors, legend, and size required for application. 1/4-inch grommets in corners for mounting. Nominal size, 7 by 10 inches.
- D. Warning label and sign shall include, but are not limited to, the following legends:
 - 1. Multiple Power Source Warning: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."
 - 2. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR 36 INCHES."

2.3 INSTRUCTION SIGNS

- A. Engraved, laminated acrylic or melamine plastic, minimum 1/16 inch thick for signs up to 20 sq. in. and 1/8 inch thick for larger sizes.
 - 1. Engraved legend with black letters on white face.
 - 2. Punched or drilled for mechanical fasteners.
 - 3. Framed with mitered acrylic molding and arranged for attachment at applicable equipment.

2.4 EQUIPMENT IDENTIFICATION LABELS

- A. Engraved, Laminated Acrylic or Melamine Label: Punched or drilled for screw mounting. White letters on a dark-gray background. Minimum letter height shall be 3/8 inch.

2.5 MISCELLANEOUS IDENTIFICATION PRODUCTS

- A. Cable Ties: Fungus-inert, self-extinguishing, 1-piece, self-locking, Type 6/6 nylon cable ties.
 - 1. Minimum Width: 3/16 inch.

2. Tensile Strength: 50 lb, minimum.
3. Temperature Range: Minus 40 to plus 185 deg F.
4. Color: Black, except where used for color-coding.

B. Paint: Paint materials and application requirements are specified in Division 09 painting Sections.

1. Exterior Concrete Unit Masonry:
 - a. Semigloss Acrylic-Enamel Finish: Two finish coat(s) over a block filler.
 - 1) Block Filler: Concrete unit masonry block filler.
 - 2) Finish Coats: Exterior semigloss acrylic enamel.
2. Exterior Ferrous Metal:
 - a. Semigloss Alkyd-Enamel Finish: Two finish coat(s) over a primer.
 - 1) Primer: Exterior ferrous-metal primer.
 - 2) Finish Coats: Exterior semigloss alkyd enamel.
3. Exterior Zinc-Coated Metal (except Raceways):
 - 1) Primer: Exterior zinc-coated metal primer.
 - 2) Finish Coats: Exterior semigloss alkyd enamel.
4. Interior Ferrous Metal:
 - a. Semigloss Acrylic-Enamel Finish: Two finish coat(s) over a primer.
 - 1) Primer: Interior ferrous-metal primer.
 - 2) Finish Coats: Interior semigloss acrylic enamel.
5. Interior Zinc-Coated Metal (except Raceways):
 - a. Semigloss Acrylic-Enamel Finish: Two finish coat(s) over a primer.
 - 1) Primer: Interior zinc-coated metal primer.
 - 2) Finish Coats: Interior semigloss acrylic enamel.

C. Fasteners for Labels and Signs: Self-tapping, stainless-steel screws or stainless-steel machine screws with nuts and flat and lock washers.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Branch-Circuit Conductor Identification: Where there are conductors for more than three branch circuits in same junction or pull box, use color-coding conductor tape. Identify each ungrounded conductor according to source and circuit number.
- B. Conductors to Be Extended in the Future: Attach write-on tags to conductors and list source and circuit number.
- C. Auxiliary Electrical Systems Conductor Identification: Identify field-installed alarm, control, signal, sound, intercommunications, voice, and data connections.
 1. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, and pull points. Identify by system and circuit designation.
 2. Use system of marker tape designations that is uniform and consistent with system used by manufacturer for factory-installed connections.

3. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and Operation and Maintenance Manual.
- D. Warning Labels for Indoor Cabinets, Boxes, and Enclosures for Power and Lighting: Comply with 29 CFR 1910.145 and apply self-adhesive warning labels. Identify system voltage with black letters on an orange background. Apply to exterior of door, cover, or other access.
1. Equipment with Multiple Power or Control Sources: Apply to door or cover of equipment including, but not limited to, the following:
 - a. Power transfer switches.
 - b. Controls with external control power connections.
 2. Equipment Requiring Workspace Clearance According to NFPA 70: Unless otherwise indicated, apply to door or cover of equipment but not on flush panelboards and similar equipment in finished spaces.
- E. Instruction Signs:
1. Operating Instructions: Install instruction signs to facilitate proper operation and maintenance of electrical systems and items to which they connect. Install instruction signs with approved legend where instructions are needed for system or equipment operation.
 2. Emergency Operating Instructions: Install instruction signs with white legend on a red background with minimum 3/8-inch- high letters for emergency instructions at equipment used for power transfer.
- F. Equipment Identification Labels: On each unit of equipment, install unique designation label that is consistent with wiring diagrams, schedules, and Operation and Maintenance Manual. Apply labels to disconnect switches and protection equipment, central or master units, control panels, control stations, terminal cabinets, and racks of each system. Systems include power, lighting, control, communication, signal, monitoring, and alarm systems unless equipment is provided with its own identification.
1. Labeling Instructions:
 - a. Indoor Equipment: Engraved, laminated acrylic or melamine label. Unless otherwise indicated, provide a single line of text with 1/2-inch- high letters on 1-1/2-inch- high label; where 2 lines of text are required, use labels 2 inches high.
 - b. Outdoor Equipment: Engraved, laminated acrylic or melamine label.
 - c. Elevated Components: Increase sizes of labels and letters to those appropriate for viewing from the floor.
 2. Equipment to Be Labeled:
 - a. Panelboards, electrical cabinets, and enclosures.
 - b. Access doors and panels for concealed electrical items.
 - c. Electrical switchgear and switchboards.
 - d. Transformers.
 - e. Emergency system boxes and enclosures.
 - f. Receptacles with panel and circuit numbers.
 - g. Disconnect switches.
 - h. Enclosed circuit breakers.
 - i. Power transfer equipment.
 - j. Contactors.

3.2 INSTALLATION

- A. Verify identity of each item before installing identification products.
- B. Location: Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment.
- C. Apply identification devices to surfaces that require finish after completing finish work.
- D. Self-Adhesive Identification Products: Clean surfaces before application, using materials and methods recommended by manufacturer of identification device.
- E. Attach nonadhesive signs and plastic labels with screws and auxiliary hardware appropriate to the location and substrate.
- F. Color-Coding for Phase and Voltage Level Identification, 600 V and Less: Use the colors listed below for ungrounded service feeder branch-circuit service, feeder, and branch-circuit conductors.
 - 1. Color shall be factory applied factory applied or, for sizes larger than No. 10 AWG if authorities having jurisdiction permit, field applied.
 - 2. Colors for 208/120-V Circuits:
 - a. Phase A: Black.
 - b. Phase B: Red.
 - c. Phase C: Blue.
 - 3. Colors for 480/277-V Circuits:
 - a. Phase A: Brown.
 - b. Phase B: Orange.
 - c. Phase C: Yellow.
 - 4. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for a minimum distance of 6 inches from terminal points and in boxes where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding. Locate bands to avoid obscuring factory cable markings.

END OF SECTION 26 05 53

SECTION 26 09 23 – LIGHTING CONTROL DEVICES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following lighting control devices:
 - 1. Time switches.
 - 2. Outdoor photoelectric switches.
 - 3. Daylight-harvesting controls.
 - 4. Indoor occupancy sensors.
 - 5. Lighting contactors.
 - 6. Emergency shunt relays.
- B. Related Sections include the following:
 - 1. Division 26 Section "Wiring Devices" for wall-box dimmers, wall-switch occupancy sensors, and manual light switches.

1.3 DEFINITIONS

- A. LED: Light-emitting diode.
- B. PIR: Passive infrared.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Show installation details for occupancy and light-level sensors.
 - 1. Interconnection diagrams showing field-installed wiring.
 - 2. Layout of all devices on floor plan. Work to be done in electronic form such as AutoCAD. Manufacture shall provide a design to accommodate proper coverage throughout.
- C. Field quality-control test reports.
- D. Operation and Maintenance Data: For each type of product to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Color of all wall mounted devices of this section shall match color of devices and plates of the wiring device section.

1.6 COORDINATION

- A. Coordinate layout and installation of ceiling-mounted devices with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, smoke detectors, fire-suppression system, and partition assemblies.

PART 2 - PRODUCTS

2.1 TIME SWITCHES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Grasslin Controls Corporation; a GE Industrial Systems Company.
 - 2. Intermatic, Inc.
 - 3. Leviton Mfg. Company Inc.
 - 4. Lightolier Controls; a Genlyte Company.
 - 5. Lithonia Lighting; Acuity Lighting Group, Inc.
 - 6. Paragon Electric Co.; Invensys Climate Controls.
 - 7. Square D; Schneider Electric.
 - 8. TORK.
 - 9. Touch-Plate, Inc.
 - 10. Watt Stopper (The).
- B. Electronic Time Switches: Electronic, solid-state programmable units with alphanumeric display; complying with UL 917.
 - 1. Contact Configuration: DPDT.
 - 2. Contact Rating: 30-A inductive or resistive, 240-V ac.
 - 3. Program: 8 on-off set points on a 24-hour schedule and an annual holiday schedule that overrides the weekly operation on holidays.
 - 4. Programs: 2 channels; each channel shall be individually programmable with 8 on-off set points on a 24-hour schedule.
 - 5. Circuitry: Allow connection of a photoelectric relay as substitute for on-off function of a program on selected channels.
 - 6. Astronomic Time: All channels.
 - 7. Battery Backup: For schedules and time clock.
- C. Electromechanical-Dial Time Switches: Type complying with UL 917.
 - 1. Contact Configuration: DPDT.

2. Contact Rating: 30-A inductive or resistive, 240-V ac.
3. Circuitry: Allow connection of a photoelectric relay as substitute for on-off function of a program.
4. Astronomic time dial.
5. Eight-Day Program: Uniquely programmable for each weekday and holidays.
6. Skip-a-day mode.
7. Wound-spring reserve carryover mechanism to keep time during power failures, minimum of 16 hours.

2.2 OUTDOOR PHOTOELECTRIC SWITCHES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Area Lighting Research, Inc.; Tyco Electronics.
 2. Grasslin Controls Corporation; a GE Industrial Systems Company.
 3. Intermatic, Inc.
 4. Lithonia Lighting; Acuity Lighting Group, Inc.
 5. GreenGate.
 6. Paragon Electric Co.; Invensys Climate Controls.
 7. Square D; Schneider Electric.
 8. TORK.
 9. Touch-Plate, Inc.
 10. Watt Stopper (The).
- B. Description: Solid state, with DPST dry contacts rated for 1800-VA tungsten or 1000-VA inductive, to operate connected relay, contactor coils, or microprocessor input; complying with UL 773A.
1. Light-Level Monitoring Range: 1.5 to 10 fc (16.14 to 108 lx), with an adjustment for turn-on and turn-off levels within that range, and a directional lens in front of photocell to prevent fixed light sources from causing turn-off.
 2. Time Delay: 15-second minimum, to prevent false operation.
 3. Surge Protection: Metal-oxide varistor, complying with IEEE C62.41.1, IEEE C62.41.2, and IEEE 62.45 for Category A1 locations.
 4. Mounting: Twist lock complying with IEEE C136.10, with base-and-stem mounting or stem-and-swivel mounting accessories as required to direct sensor to the north sky exposure.
- C. Description: Solid state, with DPST dry contacts rated for 1800 VA to operate connected load, relay, or contactor coils; complying with UL 773.
1. Light-Level Monitoring Range: 1.5 to 10 fc (16.14 to 108 lx), with an adjustment for turn-on and turn-off levels within that range.
 2. Time Delay: 30-second minimum, to prevent false operation.
 3. Lightning Arrester: Air-gap type.
 4. Mounting: Twist lock complying with IEEE C136.10, with base.

2.3 DAYLIGHT-HARVESTING DIMMING CONTROLS

- A. Available Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Hubbell Lighting.

2. Leviton Mfg. Company Inc.
3. Lithonia Lighting; Acuity Lighting Group, Inc.
4. GreenGate.
5. Sensor Switch, Inc.
6. Watt Stopper (The).

B. Description: Sensing daylight and electrical lighting levels, the system adjusts the indoor electrical lighting levels. As daylight increases, the lights are dimmed.

1. Lighting control set point is based on two lighting conditions:
 - a. When no daylight is present (target level).
 - b. When significant daylight is present.
2. System programming is done with two hand-held, remote-control tools.
 - a. Initial setup tool.
 - b. Tool for occupants to adjust the target levels by increasing the set point up to 25 percent, or by minimizing the electric lighting level.

C. Ceiling-Mounted Dimming Controls: Solid-state, light-level sensor unit, with power pack, to detect changes in indoor lighting levels that are perceived by the eye.

D. Electrical Components, Devices, and Accessories:

1. Listed and labeled in accordance with NFPA 70, by a qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Sensor Output: zero to 10 V dc to operate luminaires. Sensor is powered by switch/controller.
3. Light-Level Sensor Set-Point Adjustment Range: 20 to 60 fc (120 to 640 lx).

E. Relay Unit:

1. Analog System: Dry contacts rated for 20 A LED load at 120 and 277 V ac, for 13 A tungsten at 120 V(ac), and for 1 hp at 120 V ac. Sensor has 24 V dc, 150 mA, Class 2 power source.
 - a. Plenum rated.
2. Digital System: Digital controller capable of accepting three or four 8PSJ inputs with two outputs rated for 20 A incandescent or LED load at 120 and 277 V ac , for 16 A LED at 120 and 277 V ac, and for 1 hp at 120 Vac. Sensor has 24 V(dc) Class 2 power source.
 - a. With integral current monitoring.
 - b. Compatible with digital addressable lighting interface.
 - c. Plenum rated.

2.4 INDOOR OCCUPANCY AND VACANCY SENSORS

A. Available Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Hubbell Lighting.
2. Leviton Mfg. Company Inc.
3. Lithonia Lighting; Acuity Lighting Group, Inc.
4. GreenGate.
5. Sensor Switch, Inc.
6. Watt Stopper (The).

B. General Requirements for Sensors:

1. Wall- or Ceiling-mounted, solid-state indoor occupancy and vacancy sensors.
2. Separate relay unit.
3. Listed and labeled in accordance with NFPA 70, by a qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
4. Operation:
 - a. Occupancy Sensor: Unless otherwise indicated, turn lights on when coverage area is occupied, and turn them off when unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
 - b. Vacancy Sensor: Unless otherwise indicated, lights are manually turned on and sensor turns lights off when the room is unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
 - c. Combination Sensor: Unless otherwise indicated, sensor must be programmed to turn lights on when coverage area is occupied and turn them off when unoccupied, or to turn off lights that have been manually turned on; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
5. Sensor Output: Contacts rated to operate the connected relay, complying with UL 773A. Sensor shall be powered from the relay unit.
6. Relay Unit: Dry contacts rated for 20-A ballast or LED load at 120- and 277-V ac, for 13-A tungsten at 120-V ac, and for 1 hp at 120-V ac. Power supply to sensor shall be 24-V dc, 150-mA, Class 2 power source as defined by NFPA 70.
7. Mounting:
 - a. Sensor: Suitable for mounting in any position on a standard outlet box.
 - b. Relay: Externally mounted through a 1/2-inch (13-mm) knockout in a standard electrical enclosure.
 - c. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
8. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.
9. Bypass Switch: Override the "on" function in case of sensor failure.
10. Automatic Light-Level Sensor: Adjustable from 2 to 200 fc (21.5 to 2152 lx); turn lights off when selected lighting level is present.
11. Wall mounted devices color shall match color selected for switches and receptacles. Refer to other sections in specifications.
12. Meet Nema WD 7-2011 requirements.

C. PIR Type: Ceiling-mounting; detect occupancy by sensing a combination of heat and movement in area of coverage.

1. Detector Sensitivity: Detect occurrences of 6-inch- (150-mm-) minimum movement of any portion of a human body that presents a target of not less than 36 sq. in. (232 sq. cm).
2. Detection Coverage (Room): Detect occupancy anywhere in a circular area of 1000 sq. ft. (93 sq. m) when mounted on a 96-inch- (2440-mm-) high ceiling.
3. Detection Coverage (Corridor): Detect occupancy within 90 feet (27.4 m) when mounted on a 10-foot- (3-m-) high ceiling.

D. Ultrasonic Type: Ceiling mounting; detect occupancy by sensing a change in pattern of reflected ultrasonic energy in area of coverage.

1. Detector Sensitivity: Detect a person of average size and weight moving not less than 12 inches (305 mm) in either a horizontal or a vertical manner at an approximate speed of 12 inches/s (305 mm/s).
 2. Detection Coverage (Small Room): Detect occupancy anywhere within a circular area of 600 sq. ft. (56 sq. m) when mounted on a 96-inch- (2440-mm-) high ceiling.
 3. Detection Coverage (Standard Room): Detect occupancy anywhere within a circular area of 1000 sq. ft. (93 sq. m) when mounted on a 96-inch- (2440-mm-) high ceiling.
 4. Detection Coverage (Large Room): Detect occupancy anywhere within a circular area of 2000 sq. ft. (186 sq. m) when mounted on a 96-inch- (2440-mm-) high ceiling.
 5. Detection Coverage (Corridor): Detect occupancy anywhere within 90 feet (27.4 m) when mounted on a 10-foot- (3-m-) high ceiling in a corridor not wider than 14 feet (4.3 m).
- E. Dual-Technology Type: Ceiling-mounting; detect occupancy by using a combination of PIR and ultrasonic detection methods in area of coverage. The particular technology or combination of technologies that controls on-off functions shall be selectable in the field by operating controls on unit.
1. Sensitivity Adjustment: Separate for each sensing technology.
 2. Detector Sensitivity: Detect occurrences of 6-inch- (150-mm-) minimum movement of any portion of a human body that presents a target of not less than 36 sq. in. (232 sq. cm), and detect a person of average size and weight moving not less than 12 inches (305 mm) in either a horizontal or a vertical manner at an approximate speed of 12 inches/s (305 mm/s).
 3. Detection Coverage (Standard Room): Detect occupancy anywhere within a circular area of 1000 sq. ft. (93 sq. m) when mounted on a 96-inch- (2440-mm-) high ceiling.
- F. System and Design Requirements:
1. Products supplied shall be from a single manufacturer that has been continuously involved in manufacturing of occupancy sensors for a minimum of five (5) years. Mixing of manufacturers shall not be allowed.
 2. All components shall be U.L. listed, offer a five (5) year warranty and meet all state and local applicable code requirements.
 3. Products shall be manufactured by an ISO 9002 certified manufacturing facility and shall have a defect rate of less than 1/3 of 1%.
 4. The objective of this section is to ensure the proper installation of the occupancy sensor based lighting control system so that lighting is turned off automatically after reasonable time delay when a room or area is vacated by the last person to occupy said room or area.
 5. The occupancy sensor based lighting control shall accommodate all conditions of space utilization and all irregular work hours and habits
 6. Where specified, sensor shall have an internal additional isolated relay with Normally Open, Normally Closed and Common outputs for use with HVAC control, Data Logging and other control options. Sensors utilizing separate components or specially modified units to achieve this function are not acceptable.
 7. Meet Nema WD 7-2011 requirements.

2.5 LIGHTING CONTACTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Allen-Bradley/Rockwell Automation.
 2. ASCO Power Technologies, LP; a division of Emerson Electric Co.
 3. Eaton Electrical Inc.; Cutler-Hammer Products.
 4. GE Industrial Systems; Total Lighting Control.

5. Grasslin Controls Corporation; a GE Industrial Systems Company.
6. Hubbell Lighting.
7. Lithonia Lighting; Acuity Lighting Group, Inc.
8. MicroLite Lighting Control Systems.
9. Square D; Schneider Electric.
10. TORK.
11. Touch-Plate, Inc.
12. Watt Stopper (The).
13. Siemens

- B. Description: Electrically operated and mechanically held, combination type with nonfused disconnect, complying with NEMA ICS 2 and UL 508.

1. Current Rating for Switching: Listing or rating consistent with type of load served, including tungsten filament, inductive, and high-inrush ballast (ballast with 15 percent or less total harmonic distortion of normal load current).
2. Fault Current Withstand Rating: Equal to or exceeding the available fault current at the point of installation.
3. Enclosure: Comply with NEMA 250.
4. Provide with control and pilot devices as indicated on Drawings, matching the NEMA type specified for the enclosure.

2.6 CONDUCTORS AND CABLES

- A. Power Wiring to Supply Side of Remote-Control Power Sources: Not smaller than No. 12 AWG. Comply with requirements in Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."
- B. Classes 2 and 3 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than No. 18 AWG. Comply with requirements in Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."
- C. Class 1 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than No. 18 AWG. Comply with requirements in Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

PART 3 - EXECUTION

3.1 SENSOR INSTALLATION

- A. It shall be the contractor's responsibility to locate and aim sensors in the correct location required for complete and proper volumetric coverage within the range of coverage(s) of controlled areas per the manufacturer's recommendations. Rooms shall have ninety (90) to one hundred (100) percent coverage to completely cover the controlled area to accommodate all occupancy habits of single or multiple occupants at any location within the room(s). The drawings indicate only the rooms which are to be provided with sensors. The contractor shall provide sensors as required to properly and completely cover the respective room.
- B. It is the contractor's responsibility to arrange a pre-installation meeting with manufacturer's factory authorized representative, at owner's facility, to verify placement of sensors and installation criteria.

- C. It is the contractor's responsibility to arrange a pre-installation meeting with manufacturer's factory authorized representative, at owner's facility, to verify placement of sensors and installation criteria.
- D. Contractor's work to include all labor, materials, tools, appliances, control hardware, sensor, wire, junction boxes and equipment necessary for and incidental to the delivery, installation and furnishing of a completely operational occupancy sensor lighting control system, as described herein. Drawings may indicate the room in which occupancy sensor control is required. The contractor and manufacture shall provide a device to provide proper coverage of the area.

3.2 CONTACTOR INSTALLATION

- A. Mount electrically held lighting contactors with elastomeric isolator pads, to eliminate structure-borne vibration, unless contactors are installed in an enclosure with factory-installed vibration isolators.

3.3 WIRING INSTALLATION

- A. Wiring Method: Comply with Division 26 Section "Low-Voltage Electrical Power Conductors and Cables." Minimum conduit size shall be **1/2 inch (13 mm)**.
- B. Wiring within Enclosures: Comply with NECA 1. Separate power-limited and nonpower-limited conductors according to conductor manufacturer's written instructions.
- C. Size conductors according to lighting control device manufacturer's written instructions, unless otherwise indicated.
- D. Splices, Taps, and Terminations: Make connections only on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures.

3.4 IDENTIFICATION

- A. Identify components and power and control wiring according to Division 26 Section "Identification for Electrical Systems."
 - 1. Identify controlled circuits in lighting contactors.
 - 2. Identify circuits or luminaries controlled by photoelectric and occupancy sensors at each sensor.
- B. Label time switches and contactors with a unique designation.

3.5 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
 - 1. After installing time switches and sensors, and after electrical circuitry has been energized, adjust and test for compliance with requirements.
 - 2. Operational Test: Verify operation of each lighting control device, and adjust time delays.
- B. Lighting control devices that fail tests and inspections are defective work.

- C. Upon completion of the installation, the system shall be completely commissioned by the manufacturer's factory authorized technician who will verify all adjustments and sensor placement to ensure a trouble-free occupancy-based lighting control system.

3.6 ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting sensors to suit occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

3.7 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain lighting control devices. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 26 09 23

SECTION 26 24 16 – PANELBOARDS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Distribution panelboards.
 - 2. Lighting and appliance branch-circuit panelboards.

1.3 DEFINITIONS

- A. ATS: Acceptance testing specification.
- B. GFCI: Ground-fault circuit interrupter.
- C. GFEP: Ground-fault equipment protection.
- D. HID: High-intensity discharge.
- E. MCCB: Molded-case circuit breaker.
- F. VPR: Voltage protection rating.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of panelboard.
 - 1. Include materials, switching and overcurrent protective devices, accessories, and components indicated.
 - 2. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, ratings, and finishes.
- B. Shop Drawings: For each panelboard and related equipment.
 - 1. Include dimensioned plans, elevations, sections, and details.
 - 2. Show tabulations of installed devices with nameplates, conductor termination sizes, equipment features, and ratings.
 - 3. Detail enclosure types including mounting and anchorage, environmental protection, knockouts, corner treatments, covers and doors, gaskets, hinges, and locks.
 - 4. Detail bus configuration, current, and voltage ratings.

5. Short-circuit current rating of panelboards and overcurrent protective devices.
6. Include evidence of NRTL listing for series rating of installed devices.
7. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
8. Include wiring diagrams for power, signal, and control wiring.
9. Key interlock scheme drawing and sequence of operations.
10. Include time-current coordination curves for each type and rating of overcurrent protective device included in panelboards. Submit on translucent log-log graft paper; include selectable ranges for each type of overcurrent protective device. Include an Internet link for electronic access to downloadable PDF of the coordination curves.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For testing agency.
- B. Panelboard Schedules: For installation in panelboards. Submit final versions after load balancing.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For panelboards and components to include in emergency, operation, and maintenance manuals. In addition to items specified in Section 01 78 23 "Operation and Maintenance Data," include the following:
 1. Manufacturer's written instructions for testing and adjusting overcurrent protective devices.
 2. Time-current curves, including selectable ranges for each type of overcurrent protective device that allows adjustments.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Keys: Two spares for each type of panelboard cabinet lock.
 2. Fuses for Fused Switches: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.
 3. Fuses for Fused Power-Circuit Devices: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.

1.8 QUALITY ASSURANCE

- A. Manufacturer Qualifications: ISO 9001 or 9002 certified.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Remove loose packing and flammable materials from inside panelboards; install temporary electric heating (250 W per panelboard) to prevent condensation.
- B. Handle and prepare panelboards for installation according to NECA 407.

1.10 FIELD CONDITIONS

A. Environmental Limitations:

1. Do not deliver or install panelboards until spaces are enclosed and weathertight, wet work in spaces is complete and dry, work above panelboards is complete, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.
2. Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - a. Ambient Temperature: Not exceeding 23 deg F to plus 104 deg F.
 - b. Altitude: Not exceeding 6600 feet.

B. Service Conditions: NEMA PB 1, usual service conditions, as follows:

1. Ambient temperatures within limits specified.
2. Altitude not exceeding 6600 feet.

C. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:

1. Notify Architect no fewer than two days in advance of proposed interruption of electric service.
2. Do not proceed with interruption of electric service without Architect's written permission.
3. Comply with NFPA 70E.

1.11 WARRANTY

A. Manufacturer's Warranty: Manufacturer agrees to repair or replace panelboards that fail in materials or workmanship within specified warranty period.

1. Panelboard Warranty Period: 18 months from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PANELBOARDS AND LOAD CENTERS COMMON REQUIREMENTS

- A. Fabricate and test panelboards according to IEEE 344 to withstand seismic forces defined in Section 26 05 48.16 "Seismic Controls for Electrical Systems."
- B. Product Selection for Restricted Space: Drawings indicate maximum dimensions for panelboards including clearances between panelboards and adjacent surfaces and other items. Comply with indicated maximum dimensions.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

- D. Comply with NEMA PB 1.
- E. Comply with NFPA 70.
- F. Enclosures: Flush and Surface-mounted, dead-front cabinets.
 - 1. Rated for environmental conditions at installed location.
 - a. Indoor Dry and Clean Locations: NEMA 250, Type 1.
 - b. Outdoor Locations: NEMA 250, Type 3R.
 - c. Kitchen and Wash-Down Areas: NEMA 250, Type 4X, stainless steel.
 - d. Other Wet or Damp Indoor Locations: NEMA 250, Type 4.
 - e. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: NEMA 250, Type 5.
 - 2. Height: 84 inches maximum.
 - 3. Front: Secured to box with concealed trim clamps. For surface-mounted fronts, match box dimensions; for flush-mounted fronts, overlap box. Trims shall cover all live parts and shall have no exposed hardware.
 - 4. Hinged Front Cover: Entire front trim hinged to box and with standard door within hinged trim cover. Trims shall cover all live parts and shall have no exposed hardware.
 - 5. Gutter Extension and Barrier: Same gage and finish as panelboard enclosure; integral with enclosure body. Arrange to isolate individual panel sections.
 - 6. Finishes:
 - a. Panels and Trim: Steel and galvanized steel, factory finished immediately after cleaning and pretreating with manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat.
 - b. Back Boxes: Galvanized steel.
- G. Incoming Mains:
 - 1. Location: Convertible between top and bottom.
 - 2. Main Breaker: Main lug interiors up to 400 amperes shall be field convertible to main breaker.
- H. Phase, Neutral, and Ground Buses:
 - 1. Material: Hard-drawn copper, 98 percent conductivity.
 - a. Plating shall run entire length of bus.
 - b. Bus shall be fully rated the entire length.
 - 2. Interiors shall be factory assembled into a unit. Replacing switching and protective devices shall not disturb adjacent units or require removing the main bus connectors.
 - 3. Equipment Ground Bus: Adequate for feeder and branch-circuit equipment grounding conductors; bonded to box.
 - 4. Isolated Ground Bus: Adequate for branch-circuit isolated ground conductors; insulated from box.
 - 5. Full-Sized Neutral: Equipped with full-capacity bonding strap for service entrance applications. Mount electrically isolated from enclosure. Do not mount neutral bus in gutter.
 - 6. Split Bus: Vertical buses divided into individual vertical sections.

- I. Conductor Connectors: Suitable for use with conductor material and sizes.
 - 1. Material: Hard-drawn copper, 98 percent conductivity.
 - 2. Terminations shall allow use of 75 deg C rated conductors without derating.
 - 3. Size: Lugs suitable for indicated conductor sizes, with additional gutter space, if required, for larger conductors.
 - 4. Main and Neutral Lugs: Mechanical type, with a lug on the neutral bar for each pole in the panelboard.
 - 5. Ground Lugs and Bus-Configured Terminators: Mechanical type, with a lug on the bar for each pole in the panelboard.
 - 6. Feed-Through Lugs: Mechanical type, suitable for use with conductor material. Locate at opposite end of bus from incoming lugs or main device.
 - 7. Subfeed (Double) Lugs: Mechanical type suitable for use with conductor material. Locate at same end of bus as incoming lugs or main device.
 - 8. Gutter-Tap Lugs: Mechanical type suitable for use with conductor material and with matching insulating covers. Locate at same end of bus as incoming lugs or main device.
- J. NRTL Label: Panelboards or load centers shall be labeled by an NRTL acceptable to authority having jurisdiction for use as service equipment with one or more main service disconnecting and overcurrent protective devices. Panelboards or load centers shall have meter enclosures, wiring, connections, and other provisions for utility metering. Coordinate with utility company for exact requirements.
- K. Future Devices: Panelboards or load centers shall have mounting brackets, bus connections, filler plates, and necessary appurtenances required for future installation of devices.
 - 1. Percentage of Future Space Capacity: 20 percent.
- L. Panelboard Short-Circuit Current Rating: Fully rated to interrupt symmetrical short-circuit current available at terminals. Assembly listed by an NRTL for 100 percent interrupting capacity.
 - 1. Panelboards and overcurrent protective devices rated 240 V or less shall have short-circuit ratings as shown on Drawings, but not less than 10,000 A rms symmetrical.
 - 2. Panelboards and overcurrent protective devices rated above 240 V and less than 600 V shall have short-circuit ratings as shown on Drawings, but not less than 14,000 A rms symmetrical.

2.2 POWER PANELBOARDS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Eaton.
 - 2. General Electric Company; GE Energy Management - Electrical Distribution.
 - 3. Siemens Industry, Inc., Energy Management Division.
 - 4. Square D; by Schneider Electric.
- B. Panelboards: NEMA PB 1, distribution type.
- C. Doors: Secured with vault-type latch with tumbler lock; keyed alike.
 - 1. For doors more than 36 inches high, provide two latches, keyed alike.

- D. Mains: As per schedule
- E. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes 125 A and Smaller: Bolt-on circuit breakers.
- F. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes Larger Than 125 A: Bolt-on electronic circuit breakers.

2.3 LIGHTING AND APPLIANCE BRANCH-CIRCUIT PANELBOARDS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Eaton.
 - 2. General Electric Company; GE Energy Management - Electrical Distribution.
 - 3. Siemens Industry, Inc., Energy Management Division.
 - 4. Square D; by Schneider Electric.
- B. Panelboards: NEMA PB 1, lighting and appliance branch-circuit type.
- C. Mains: As indicated on the schedules.
- D. Branch Overcurrent Protective Devices: Bolt-on circuit breakers, replaceable without disturbing adjacent units.
- E. Doors: Door-in-door construction with concealed hinges; secured with multipoint latch with tumbler lock; keyed alike. Outer door shall permit full access to the panel interior. Inner door shall permit access to breaker operating handles and labeling, but current carrying terminals and bus shall remain concealed.
- F. Column-Type Panelboards: Single row of overcurrent devices with narrow gutter extension and overhead junction box equipped with ground and neutral terminal buses.
 - 1. Doors: Concealed hinges secured with multipoint latch with tumbler lock; keyed alike.

2.4 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Eaton.
 - 2. General Electric Company; GE Energy Management - Electrical Distribution.
 - 3. Siemens Industry, Inc., Energy Management Division.
 - 4. Square D; by Schneider Electric.
- B. MCCB: Comply with UL 489, with interrupting capacity to meet available fault currents.
 - 1. Thermal-Magnetic Circuit Breakers:
 - a. Inverse time-current element for low-level overloads.
 - b. Instantaneous magnetic trip element for short circuits.
 - c. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.

2. Adjustable Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
 3. Electronic Trip Circuit Breakers:
 - a. RMS sensing.
 - b. Field-replaceable rating plug or electronic trip.
 - c. Digital display of settings, trip targets, and indicated metering displays.
 - d. Multi-button keypad to access programmable functions and monitored data.
 - e. Ten-event, trip-history log. Each trip event shall be recorded with type, phase, and magnitude of fault that caused the trip.
 - f. Integral test jack for connection to portable test set or laptop computer.
 - g. Field-Adjustable Settings:
 - 1) Instantaneous trip.
 - 2) Long- and short-time pickup levels.
 - 3) Long and short time adjustments.
 - 4) Ground-fault pickup level, time delay, and I squared T response.
 4. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller; let-through ratings less than NEMA FU 1, RK-5.
 5. GFCI Circuit Breakers: Single- and double-pole configurations with Class A ground-fault protection (6-mA trip).
 6. GFEP Circuit Breakers: Class B ground-fault protection (30-mA trip).
 7. Arc-Fault Circuit Interrupter Circuit Breakers: Comply with UL 1699; 120/240-V, single-pole configuration.
 8. Subfeed Circuit Breakers: Vertically mounted.
 9. MCCB Features and Accessories:
 - a. Standard frame sizes, trip ratings, and number of poles.
 - b. Breaker handle indicates tripped status.
 - c. UL listed for reverse connection without restrictive line or load ratings.
 - d. Lugs: Mechanical style, suitable for number, size, trip ratings, and conductor materials.
 - e. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and HID lighting circuits.
 - f. Ground-Fault Protection: Integrally mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
 - g. Communication Capability: Circuit-breaker-mounted communication module with functions and features compatible with power monitoring and control system specified in Section 26 09 13 "Electrical Power Monitoring and Control."
 - h. Shunt Trip: 120-V trip coil energized from separate circuit, set to trip at 55 percent of rated voltage.
 - i. Auxiliary Contacts: Two, SPDT switches with "a" and "b" contacts; "a" contacts mimic circuit-breaker contacts and "b" contacts operate in reverse of circuit-breaker contacts.
 - j. Alarm Switch: Single-pole, normally open contact that actuates only when circuit breaker trips.
 - k. Key Interlock Kit: Externally mounted to prohibit circuit-breaker operation; key shall be removable only when circuit breaker is in off position.
 - l. Zone-Selective Interlocking: Integral with electronic trip unit; for interlocking ground-fault protection function with other upstream or downstream devices.
 - m. Handle Padlocking Device: Fixed attachment, for locking circuit-breaker handle in on or off position.
- C. Fused Switch: NEMA KS 1, Type HD; clips to accommodate specified fuses; lockable handle.

1. Fuses and Spare-Fuse Cabinet: Comply with requirements specified in Section 26 28 13 "Fuses."
2. Fused Switch Features and Accessories:
 - a. Standard ampere ratings and number of poles.
 - b. Mechanical cover interlock with a manual interlock override, to prevent the opening of the cover when the switch is in the on position. The interlock shall prevent the switch from being turned on with the cover open. The operating handle shall have lock-off means with provisions for three padlocks.

2.5 IDENTIFICATION

- A. Panelboard Label: Manufacturer's name and trademark, voltage, amperage, number of phases, and number of poles shall be located on the interior of the panelboard door.
- B. Breaker Labels: Faceplate shall list current rating, UL and IEC certification standards, and AIC rating.
- C. Circuit Directory: Directory card inside panelboard door, mounted in metal frame with transparent protective cover.
 1. Circuit directory shall identify specific purpose with detail sufficient to distinguish it from all other circuits.
- D. Circuit Directory: Computer-generated circuit directory mounted inside panelboard door with transparent plastic protective cover.
 1. Circuit directory shall identify specific purpose with detail sufficient to distinguish it from all other circuits.

2.6 ACCESSORY COMPONENTS AND FEATURES

- A. Accessory Set: Include tools and miscellaneous items required for overcurrent protective device test, inspection, maintenance, and operation.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify actual conditions with field measurements prior to ordering panelboards to verify that equipment fits in allocated space in, and comply with, minimum required clearances specified in NFPA 70.
- B. Receive, inspect, handle, and store panelboards according to NECA 407.
- C. Examine panelboards before installation. Reject panelboards that are damaged, rusted, or have been subjected to water saturation.
- D. Examine elements and surfaces to receive panelboards for compliance with installation tolerances and other conditions affecting performance of the Work.

- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Coordinate layout and installation of panelboards and components with other construction that penetrates walls or is supported by them, including electrical and other types of equipment, raceways, piping, encumbrances to workspace clearance requirements, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.
- B. Comply with NECA 1.
- C. Install panelboards and accessories according to NECA 407.
- D. Equipment Mounting:
 - 1. Install panelboards on cast-in-place concrete equipment base(s). Comply with requirements for equipment bases and foundations specified in Section 03 30 00 "Cast-in-Place Concrete."
 - 2. Attach panelboard to the vertical finished or structural surface behind the panelboard.
 - 3. Comply with requirements for seismic control devices specified in Section 26 05 48.16 "Seismic Controls for Electrical Systems."
- E. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from panelboards.
- F. Comply with mounting and anchoring requirements specified in Section 26 05 48.16 "Seismic Controls for Electrical Systems."
- G. Mount panelboard cabinet plumb and rigid without distortion of box.
- H. Mount recessed panelboards with fronts uniformly flush with wall finish and mating with back box.
- I. Install overcurrent protective devices and controllers not already factory installed.
 - 1. Set field-adjustable, circuit-breaker trip ranges.
 - 2. Tighten bolted connections and circuit breaker connections using calibrated torque wrench or torque screwdriver per manufacturer's written instructions.
- J. Make grounding connections and bond neutral for services and separately derived systems to ground. Make connections to grounding electrodes, separate grounds for isolated ground bars, and connections to separate ground bars.
- K. Install filler plates in unused spaces.
- L. Stub four 1-inch empty conduits from panelboard into accessible ceiling space or space designated to be ceiling space in the future. Stub four 1-inch empty conduits into raised floor space or below slab not on grade.
- M. Arrange conductors in gutters into groups and bundle and wrap with wire ties after completing load balancing.
- N. Mount spare fuse cabinet in accessible location.

3.3 IDENTIFICATION

- A. Identify field-installed conductors, interconnecting wiring, and components; install warning signs complying with requirements in Section 26 05 53 "Identification for Electrical Systems."
- B. Create a directory to indicate installed circuit loads after balancing panelboard loads; incorporate Owner's final room designations. Obtain approval before installing. Handwritten directories are not acceptable. Install directory inside panelboard door.
- C. Panelboard Nameplates: Label each panelboard with a nameplate complying with requirements for identification specified in Section 26 05 53 "Identification for Electrical Systems."
- D. Device Nameplates: Label each branch circuit device in power panelboards with a nameplate complying with requirements for identification specified in Section 26 05 53 "Identification for Electrical Systems."
- E. Install warning signs complying with requirements in Section 26 05 53 "Identification for Electrical Systems" identifying source of remote circuit.

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.
- B. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- C. Acceptance Testing Preparation:
 - 1. Test insulation resistance for each panelboard bus, component, connecting supply, feeder, and control circuit.
 - 2. Test continuity of each circuit.
- D. Tests and Inspections:
 - 1. Perform each visual and mechanical inspection and electrical test for low-voltage air circuit breakers stated in NETA ATS, Paragraph 7.6 Circuit Breakers. Certify compliance with test parameters.
 - 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
 - 3. Perform the following infrared scan tests and inspections and prepare reports:
 - a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each panelboard. Remove front panels so joints and connections are accessible to portable scanner.
 - b. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each panelboard 11 months after date of Substantial Completion.
 - c. Instruments and Equipment:

- 1) Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.

- E. Panelboards will be considered defective if they do not pass tests and inspections.
- F. Prepare test and inspection reports, including a certified report that identifies panelboards included and that describes scanning results, with comparisons of the two scans. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.5 ADJUSTING

- A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.
- B. Set field-adjustable circuit-breaker trip ranges as specified in Section 26 05 73.16 "Coordination Studies."
- C. Load Balancing: After Substantial Completion, but not more than 60 days after Final Acceptance, measure load balancing and make circuit changes. Prior to making circuit changes to achieve load balancing, inform Architect of effect on phase color coding.
 1. Measure loads during period of normal facility operations.
 2. Perform circuit changes to achieve load balancing outside normal facility operation schedule or at times directed by the Architect. Avoid disrupting services such as fax machines and on-line data processing, computing, transmitting, and receiving equipment.
 3. After changing circuits to achieve load balancing, recheck loads during normal facility operations. Record load readings before and after changing circuits to achieve load balancing.
 4. Tolerance: Maximum difference between phase loads, within a panelboard, shall not exceed 20 percent.

3.6 PROTECTION

- A. Temporary Heating: Prior to energizing panelboards, apply temporary heat to maintain temperature according to manufacturer's written instructions.

END OF SECTION 26 24 16

SECTION 26 27 26 – WIRING DEVICES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Single and duplex receptacles, ground-fault circuit interrupters and isolated-ground receptacles.
 - 2. Single- and double-pole snap switches.
 - 3. Device wall plates.
 - 4. Pin and sleeve connectors and receptacles.
 - 5. Floor service outlets, poke-through assemblies, service poles, and multioutlet assemblies.

1.3 DEFINITIONS

- A. EMI: Electromagnetic interference.
- B. GFCI: Ground-fault circuit interrupter.
- C. PVC: Polyvinyl chloride.
- D. RFI: Radio-frequency interference.
- E. TVSS: Transient voltage surge suppressor.
- F. UTP: Unshielded twisted pair.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
 - 1. Receptacles, switches, plates, floor outlets, poke through assemblies, service poles and multioutlet assemblies.

1.5 QUALITY ASSURANCE

- A. Source Limitations: Obtain each type of wiring device through one source from a single manufacturer.

- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with NFPA 70 latest edition or edition enforced by state or local code authority.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- 1. Outlets - Duplex:
 - a. Hubbell Incorporated- HBL 5362.
 - b. Leviton Mfg. Company Inc.-5362.
 - c. Pass & Seymour-CRB5362.
 - d. Pass & Seymour -PT5362A (Plug Tail Device).
- 2. Switches-Single Pole:
 - a. Hubbell Incorporated - HBL 1221.
 - b. Pass & Seymour - PS20AC1.
 - c. Leviton Mfg. Company, Inc.- 1221-1
- 3. Switches-Three Pole:
 - a. Hubbell Incorporated - HBL1223
 - b. Leviton Mfg. Company, Inc.-1223-2.
 - c. Pass & Seymour-PS20AC3.
- 4. Dimmer Switches 0-10V:
 - a. Acuity nLight NPODMA
 - b. Cooper Greengate WBSD-010DEC
 - c. Or approved equal
- 5. Dimmer Switches with Tunable White Control:
 - a. Acuity nLight NPODMA
 - b. Cooper Wavelinx CLS Wired
 - c. Or approved equal
- 6. Wall Switch Sensors with Dimming:
 - a. nLight nWSXA-PDT-LV-DX
 - b. Leviton ODD24-IDW
 - c. Or approved equal
- 7. GFCI Receptacles: Weather Resistant and Tamper Resistant:
 - a. Hubbell Incorporated - GFTWRST20
 - b. Leviton Mfg. Company Inc.-GFWT2
 - c. Pass & Seymour- 2097TRWR
- 8. Receptacles: Tamper Resistant:
 - a. Hubbell Incorporated - BR20TR.
 - b. Leviton Mfg. Company Inc.-TBR20
 - c. Pass & Seymour- TR5362.

9. USB Charger, Tamper Resistant Duplex Receptacles:
 - a. Hubbell Incorporated – USB20AC
 - b. Leviton – T5833
 - c. Pass & Seymour – TR20USB

2.2 RECEPTACLES

- A. Straight-Blade-Type Receptacles: Comply with UL 498, 20 amp.
- B. Straight-Blade and Locking Receptacles: Heavy-Duty grade 20 amp.
- C. GFCI Receptacles: Straight blade, feed-through type, Heavy-Duty grade, with integral NEMA WD 6, Configuration 5-20R duplex receptacle; complying with UL 498 and UL 943. Design units for installation in a 2-3/4-inch- (70-mm-) deep outlet box without an adapter.

2.3 CORD AND PLUG SETS

- A. Description: Match voltage and current ratings and number of conductors to requirements of equipment being connected.
 1. Cord: Rubber-insulated, stranded-copper conductors, with Type SOW-A jacket; with green-insulated grounding conductor and equipment-rating ampacity plus a minimum of 30 percent.
 2. Plug: Nylon body and integral cable-clamping jaws. Match cord and receptacle type for connection.

2.4 SWITCHES

- A. Single- and Double-Pole Switches: Comply with UL 20, 20 amp.
- B. Snap Switches: Heavy-Duty grade, quiet type 20 amp, 120/277 volt.
- C. Line Voltage Dimmer: 120V, 2000 watt, slide to-off. Dimmer must be compatible with ballast or driver.

2.5 WALL PLATES

- A. Single and combination types to match corresponding wiring devices.
 1. Plate-Securing Screws: Metal with head color to match plate finish.
 2. Material for Finished Spaces: **As selected by Architect.**
 3. Material for Unfinished Spaces: Galvanized steel.
 4. Material for Wet Locations: Heavy duty die-cast metal, gasketed with powdercoat finish and lockable tab. Listed and labeled “extra duty”, “in-use”, for use in "wet locations”.

2.6 FINISHES

- A. Color:
 1. Wiring Devices Connected to Normal Power System: As selected by Architect, unless otherwise indicated or required by NFPA 70.2.

2. Wiring Devices Connected to Emergency Power System: Red.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install devices and assemblies level, plumb, and square with building lines.
- B. Arrangement of Devices: Unless otherwise indicated, mount flush, with long dimension vertical, and with grounding terminal of receptacles on top. Group adjacent switches under single, multigang wall plates.
- C. Remove wall plates and protect devices and assemblies during painting.
- D. Adjust locations of floor service outlets and service poles to suit arrangement of partitions and furnishings.
- E. Install weather resistant receptacles in damp and wet locations per N.E.C. requirements.
- F. Install tamper resistant receptacles in homes, apartments, hotel rooms and daycares per N.E.C. requirements.

3.2 CONNECTIONS

- A. Ground equipment according to Division 16 Section "Grounding and Bonding."
- B. Connect wiring according to Division 16 Section "Conductors and Cables."
- C. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values.

3.3 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
 - 1. After installing wiring devices and after electrical circuitry has been energized, test for proper polarity, ground continuity, and compliance with requirements.
 - 2. Test GFCI operation with both local and remote fault simulations according to manufacturer's written instructions.
- B. Remove malfunctioning units, replace with new units, and retest as specified above.

END OF SECTION 26 27 26

SECTION 26 28 13 – FUSES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Cartridge fuses rated 600 V and less for use in switches.

1.3 SUBMITTALS

- A. Product Data: Include the following for each fuse type indicated:
 - 1. Dimensions and manufacturer's technical data on features, performance, electrical characteristics, and ratings.
 - 2. Fuse size for elevator feeders and elevator disconnect switches.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain fuses from a single manufacturer.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with NFPA 70.

1.5 PROJECT CONDITIONS

- A. Where ambient temperature to which fuses are directly exposed is less than 40 deg F (5 deg C) or more than 100 deg F (38 deg C), apply manufacturer's ambient temperature adjustment factors to fuse ratings.

1.6 COORDINATION

- A. Coordinate fuse ratings with utilization equipment nameplate limitations of maximum fuse size. Extra materials may not be allowed for publicly funded projects.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Ferraz Shawmut, Inc.
2. Little Fuse.
3. Bussmann

2.2 CARTRIDGE FUSES

- A. Characteristics: NEMA FU 1, nonrenewable cartridge fuse; class and current rating indicated; voltage rating consistent with circuit voltage.
- B. End Caps: End caps shall be capable of being tested if fuse is blown.
- C. Indicating Feature: Fuse shall have an indicating feature which clearly indicates when fuse is blown.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine utilization equipment nameplates and installation instructions. Install fuses of sizes and with characteristics appropriate for each piece of equipment.
- B. Evaluate ambient temperatures to determine if fuse rating adjustment factors must be applied to fuse ratings.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 FUSE APPLICATIONS

- A. Motor Branch Circuits: Class RK1, time delay.

3.3 INSTALLATION

- A. Install fuses in fusible devices. Arrange fuses so rating information is readable without removing fuse.

3.4 IDENTIFICATION

- A. Install labels indicating fuse replacement information on inside door of each fused switch.

END OF SECTION 26 28 13

SECTION 26 28 16 – ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes individually mounted enclosed switches and circuit breakers used for the following:
 - 1. Feeder and branch-circuit protection.
 - 2. Motor and equipment disconnecting means.

1.3 DEFINITIONS

- A. GFCI: Ground-fault circuit interrupter.
- B. RMS: Root mean square.
- C. SPDT: Single pole, double throw.

1.4 SUBMITTALS

- A. Product Data: For each type of switch, circuit breaker, accessory, and component indicated. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, ratings, and finishes.
- B. Shop Drawings: For each switch and circuit breaker.
 - 1. Dimensioned plans, elevations, sections, and details, including required clearances and service space around equipment. Show tabulations of installed devices, equipment features, and ratings. Include the following:
 - a. Enclosure types and details for types other than NEMA 250, Type 1.
 - b. Current and voltage ratings.
 - c. Short-circuit current rating.
 - d. UL listing for series rating of installed devices.
 - e. Features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
 - 2. Wiring Diagrams: Power, signal, and control wiring. Differentiate between manufacturer-installed and field-installed wiring.
 - 3. Qualification Data: Submit data for testing agencies indicating that they comply with qualifications specified in "Quality Assurance" Article.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70- Latest edition or edition enforced by state and local code authority.
- C. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed switches and circuit breakers, including clearances between enclosures, and adjacent surfaces and other items. Comply with indicated maximum dimensions.

1.6 COORDINATION

- A. Coordinate layout and installation of switches, circuit breakers, and components with other construction, including conduit, piping, equipment, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Fusible Switches:
 - a. Eaton Corp.; Cutler-Hammer Products, K-Series.
 - b. General Electric Co.; Electrical Distribution & Control Division, TH.
 - c. Siemens Energy & Automation, Inc., VBII.
 - d. Square D Co, 3110.

2.2 ENCLOSED SWITCHES

- A. Enclosed, Nonfusible Switch: NEMA KS 1, Type HD, with lockable handle.
- B. Enclosed, Fusible Switch, 800 A and Smaller: NEMA KS 1, Type HD, with clips to accommodate specified fuses, lockable handle with two padlocks, and interlocked with cover in closed position.

2.3 ENCLOSURES

- A. NEMA AB 1 and NEMA KS 1 to meet environmental conditions of installed location.
 - 1. Outdoor Locations: NEMA 250, Type 3R.
 - 2. Other Wet or Damp Indoor Locations: NEMA 250, Type 4.

2.4 FACTORY FINISHES

- A. Manufacturer's standard prime-coat finish ready for field painting.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine elements and surfaces to receive enclosed switches and circuit breakers for compliance with installation tolerances and other conditions affecting performance.
 - 1. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 IDENTIFICATION

- A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs as specified in "Basic Electrical Materials and Methods."
- B. Enclosure Nameplates: Label each enclosure with engraved metal or laminated-plastic nameplate mounted with corrosion-resistant screws.
- C. If the disconnect or enclosed circuit breaker is used as a Main Service Disconnect then the maximum available fault current shall be listed on the device to meet the requirements of NFPA 70:110.24. The labeling shall be engraved plastic. The maximum available fault current shall be obtained from the electrical utility for the secondary side of the utility transformer.

3.3 CONNECTIONS

- A. Install equipment grounding connections for switches and circuit breakers with ground continuity to main electrical ground bus.
- B. Install power wiring. Install wiring between switches and circuit breakers, and control and indication devices.
- C. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values.
- D. Maintain all necessary clearances per NFPA-70.

3.4 FIELD QUALITY CONTROL

- A. Prepare for acceptance tests as follows:
 - 1. Test insulation resistance for each enclosed switch, circuit breaker, component, and control circuit.
 - 2. Test continuity of each line- and load-side circuit.

3.5 ADJUSTING

- A. Set field-adjustable switches and circuit-breaker trip ranges.

3.6 CLEANING

- A. On completion of installation, inspect interior and exterior of enclosures. Remove paint splatters and other spots. Vacuum dirt and debris; do not use compressed air to assist in cleaning. Repair exposed surfaces to match original finish.

END OF SECTION 26 28 16

SECTION 26 43 13 – SURGE PROTECTION DEVICE FOR SERVICE ENTRANCE AND BRANCH PANELS

PART 1 - GENERAL

1.1 DESCRIPTION/SCOPE

- A. The Surge Protection Device (SPD) covered under this section includes all service entrance type surge protection devices suitable for use as Type 1 or Type 2 devices per UL1449 4th Edition, applied to the line or load side of the utility feed inside the facility.
- B. A SPD located at Service Entrance and Distribution and Branch Panels, Switchgear, Motor Control Centers, and Switchboard assemblies as indicated on the drawings.
- C. Contractor shall provide all labor, materials, equipment and incidentals as shown, specified and required to finish and install surge protection devices.

1.2 QUALITY ASSURANCE

- A. Reference Standard: Comply with the latest edition of the applicable provisions and recommendations of the following, except as otherwise stated in this document:
 - 1. UL 1449 4th Edition.
 - 2. UL 1283.
 - 3. ANSI/IEEE C62.41, Recommended Practice for Surge Voltages in Low-Voltage AC Power Circuits.
 - 4. ANSI/IEEE C62.45, Guide for Surge Testing for equipment connected to Low-Voltage AC Power Circuits.
 - 5. UL96A
 - 6. IEEE 1100 Emerald Book.
 - 7. National Fire Protection Association (NFPA 70: National Electrical Code).

1.3 SUBMITTALS/QUALITY ASSURANCE – SUBMIT THE FOLLOWING:

- A. Package must include shop drawings complete with all technical information, unit dimensions, detailed installation instructions, maintenance manual, recommended replacement parts list and wiring configuration.
- B. Copies of Manufacturer's catalog data, technical information and specifications on equipment proposed for use.
- C. Copies of documentation stating that the Surge Protection Device is listed by UL to UL1449 4th Edition, category code VZCA.
- D. Copies of actual let through voltage data in the form of oscillograph results for both ANSI/IEEE C62.41 Category C3 (combination wave) and B3 (Ring wave) tested in accordance with ANSI/IEEE C6245.
- E. Copies of Noise Rejection testing as outlined in NEMA LS1-1992 (R2000) Section 3.11. Noise rejection is to be measured between 50 kHz and 100 MHz verifying the devices noise attenuation. Must show multiple attenuation levels over a range of frequencies.

- F. Copies of test reports from a recognized independent testing laboratory, capable of producing 200kA surge current waveforms, verifying the suppressor components can survive published surge current rating on a per mode basis using the ANSI/IEEE C62.41 impulse waveform C3 (8 x 20 microsecond, 20kV/10kA). Test data on an individual module is not acceptable.
- G. Copy of warranty statement clearly establishing the terms and conditions to the building/facility owner/operator.

PART 2 - PRODUCTS

2.1 APPROVED MANUFACTURER FOR **TYPE C SPD's for Service Entrance Application:**

- A. Current Technology – Transguard3 or TG3 Series **150kA** per mode surge rating, ASCO 560 series or prior approved equal prior to bid.
- B. Approved equivalent. Submission package must be received by engineer 2 weeks prior to bid date shall fully comply with all performance characteristics included in this specification.

2.2 MANUFACTURED UNITS/ ELECTRICAL REQUIREMENTS

- A. Refer to drawing for operating voltage, configuration and surge current capacity per mode for each location, or you may list locations and information here.
- B. Declared Maximum Continuous Operating Voltage (MCOV) shall be greater than 115 percent of the nominal system operating voltage and in compliance with test and evaluation procedures outlined in the nominal discharge surge current test of UL1449 4th Edition, section 37.7.3. MCOV values claimed based on the component's value or on the 30-minute 115% operational voltage test, section 38 in UL1449 will not be accepted.
- C. Unit shall have no more than 10% deterioration or degradation of the UL1449 4th Edition Voltage Protection Rating (VPR) when exposed to a minimum of 5,000 repeated category C3 (20kV/10kA) surges. The SPD manufacturer must provide a test report validating the repetitive surge test was performed.
- D. Protection Modes UL1449 4th Edition VPR(6kV, 3kA) for grounded WYE/delta and High Leg Delta circuits with voltages of (480Y/277), (208Y/120), (600Y/347). 3-Phase, 4 wire circuits, (120/240) split phase shall be as follows and comply with test procedures outlined in UL1449 4th Edition section 37.6:

System Voltage	Mode	MCOV	B3 Ringwave 6kV, 500A	C3 Comb. Wave 20kV, 10kA	UL 1449 Third Edition VPR Rating
120/240, 120/208	L-N	150	490	980	700
	L-G	150	570	980	700
	N-G	150	640	1170	700
	L-L	300	500	1600	1200
277/480	L-N	320	450	1420	1200
	L-G	320	540	1540	1200
	N-G	320	570	1600	1000
	L-L	552	530	2600	2000

- E. Electrical Noise Filter- each unit shall include a high performance EMI/RFI noise rejection filter with a maximum attenuation of 54dB per MIL-STD-220B.
 - 1. SPD shall include an EMI/RFI noise rejection filter for all L-N modes as well as a removable filter in the N-G mode.
- F. Integral Disconnect Switch (IF REQUIRED)
 - 1. The device shall have an optional NEMA compliant safety interlocked integral disconnect switch with an externally mounted metal manual operator.
 - 2. The switch shall disconnect all ungrounded circuit conductors from the distribution system to enable testing and maintenance without interruption to the facility's distribution system.
 - 3. The switch shall be rated for 600Vac.
 - 4. The SPD device shall be tested to UL1449 4th Edition listed with the integral disconnect switch and the UL1449 VPR ratings shall be provided.
 - 5. The integral disconnect switch shall be capable of withstanding, without failure, the published maximum surge current magnitude without failure or damage to the switch.
 - 6. The line side of the integral disconnect shall be blocked off so that when the SPD is opened there is no direct access to the voltage present on the line side of the disconnect.
- G. The UL1449 Voltage Protective Rating (VPR) shall be permanently affixed to the SPD unit.
- H. The UL1449 Nominal Discharge Surge Current Rating shall be 20Ka
- I. The SCCR rating of the SPD shall be 200kAIC without the need for upstream over current protection.
- J. The SPD shall be listed as Type1 SPD, suitable for use in Type1 or Type2 applications.
- K. The SPD shall have the following monitoring options.
 - 1. Time Date stamp, duration and magnitude for the following power quality events (sags, swells, surges, dropouts, outages, THD, frequency, Volts RMS per phase)
 - 2. SPD monitoring shall track surge protection and display it as a percentage
 - 3. SPD shall provide a surge counter with three categories to be defined as
Low Level surge (100A-500A) Medium Level surge (500A-3,000A) High Level surge (>3,000A)
 - 4. Remote communications via ModBus or Ethernet

2.3 APPROVED MANUFACTURER FOR **TYPE B SPD's for Branch Panel Application:**

- A. Current Technology – Transguard3 or TG3 Series 50 kA per mode surge rating, ASCO 560 series, or prior approved equal prior to bid.
- B. Approved equivalent. Submission package must be received by engineer 2 weeks prior to bid date shall fully comply with all performance characteristics included in this specification.

2.4 MANUFACTURED UNITS/ ELECTRICAL REQUIREMENTS

- A. Refer to drawing for operating voltage, configuration and surge current capacity per mode for each location, or you may list locations and information here.

- B. Declared Maximum Continuous Operating Voltage (MCOV) shall be greater than 115 percent of the nominal system operating voltage and in compliance with test and evaluation procedures outlined in the nominal discharge surge current test of UL1449 4th Edition, section 37.7.3. MCOV values claimed based on the component's value or on the 30-minute 115% operational voltage test, section 38 in UL1449 will not be accepted.
- C. Unit shall have no more than 10% deterioration or degradation of the UL1449 4th Edition Voltage Protection Rating (VPR) when exposed to a minimum of 5,000 repeated category C3 (20kV/10kA) surges. The SPD manufacturer must provide a test report validating the repetitive surge test was performed.
- D. Protection Modes UL1449 4th Edition VPR(6kV, 3kA) for grounded WYE/delta and High Leg Delta circuits with voltages of (480Y/277), (208Y/120), (600Y/347). 3-Phase, 4 wire circuits, (120/240) split phase shall be as follows and comply with test procedures outlined in UL1449 4th Edition section 37.6:

System Voltage	Mode	MCOV	B3 Ringwave 6kV, 500A	C3 Comb. Wave 20kV, 10kA	UL 1449 Third Edition VPR Rating
120/240, 120/208	L-N	150	490	980	700
	L-G	150	570	980	700
	N-G	150	640	1170	700
	L-L	300	500	1600	1200
277/480	L-N	320	450	1420	1200
	L-G	320	540	1540	1200
	N-G	320	570	1600	1000
	L-L	552	530	2600	2000

- E. Electrical Noise Filter- each unit shall include a high performance EMI/RFI noise rejection filter with a maximum attenuation of 54dB per MIL-STD-220B.
- SPD shall include an EMI/RFI noise rejection filter for all L-N modes as well as a removable filter in the N-G mode.
- F. Integral Disconnect Switch (IF REQUIRED)
- The device shall have an optional NEMA compliant safety interlocked integral disconnect switch with an externally mounted metal manual operator.
 - The switch shall disconnect all ungrounded circuit conductors from the distribution system to enable testing and maintenance without interruption to the facility's distribution system.
 - The switch shall be rated for 600Vac.
 - The SPD device shall be tested to UL1449 4th Edition listed with the integral disconnect switch and the UL1449 VPR ratings shall be provided.
 - The integral disconnect switch shall be capable of withstanding, without failure, the published maximum surge current magnitude without failure or damage to the switch.
 - The line side of the integral disconnect shall be blocked off so that when the SPD is opened there is no direct access to the voltage present on the line side of the disconnect.
- G. The UL1449 Voltage Protective Rating (VPR) shall be permanently affixed to the SPD unit.
- H. The UL1449 Nominal Discharge Surge Current Rating shall be 20kA
- I. The SCCR rating of the SPD shall be 200kAIC without the need for upstream over current protection.
- J. The SPD shall be listed as Type1 SPD, suitable for use in Type1 or Type2 applications.

K. The SPD shall have the following monitoring options available.

1. Time Date stamp, duration and magnitude for the following power quality events (sags, swells, surges, dropouts, outages, THD, frequency, Volts RMS per phase)
2. SPD monitoring shall track surge protection and display it as a percentage
3. SPD shall provide a surge counter with three categories to be defined as
Low Level surge (100A-500A) Medium Level surge (500A-3,000A) High Level surge (>3,000A)
4. Remote communications via ModBus or Ethernet

PART 3 - EXECUTION/INSTALLATION

3.1 STARTUP - The SPD manufacturer's technician shall perform a system checkout and start-up in the field to assure proper installation, operation and to initiate the warranty of the system. The technician will be required to do the following:

- A. Verify voltage clamping levels utilizing a diagnostic test kit, comparing factory readings to installed readings.
- B. Verify N-G connection.
- C. Record information to a product signature card for each product installed.

3.2 Unit may be installed on either the line or load side of the main service disconnect. If installed on the line side unit shall be installed with an integral disconnect. If installed on the load side the unit shall be installed on the largest breaker size available. If installed lead length exceeds 5' installer shall use a low impedance (HPI) cable to reduce the lead lengths effect on the installed performance of the SPD.

PART 4 - PRODUCT WARRANTY

4.1 Warranty on defective material and workmanship shall be for 15 years.

4.2 Copy of Warranty to be sent with submittal.

END OF SECTION 26 43 13

SECTION 26 51 00 – INTERIOR LIGHTING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 REFERENCES

- A. ANSI/NFPA 70, National Electrical Code
- B. IEEE C62.41, Guide on the Surge Environment in Low-Voltage (1000 V and Less) AC Power Circuits
- C. FCC 47 CFR Part 15, Federal Code Of Regulation (CFR) testing standard for electronic equipment
- D. IESNA LM-79, Electrical and Photometric Measurements of Solid-State Lighting Products
- E. IESNA LM-80, Approved Method for Measuring Lumen Maintenance of LED Light Sources
- F. UL1598, Standard for Safety of Luminaires
- G. NEMA SSL 3-2010, High-Power White LED Binning for General Illumination

1.3 SUMMARY

- A. This Section includes interior lighting fixtures, lighting fixtures mounted on exterior building surfaces, lamps, ballasts, emergency lighting units, and accessories.

1.4 SUBMITTALS

- A. Product Data: For each type of lighting fixture indicated, arranged in order of fixture designation. Include data on features, accessories, and the following:
 - 1. Dimensions of fixtures.
 - 2. Certified results of independent laboratory tests for fixtures and lamps for electrical ratings and photometric data.
 - 3. Certified results of laboratory tests for fixtures and lamps for photometric performance.
 - 4. Emergency lighting unit battery and charger.
 - 5. Fluorescent and high-intensity-discharge ballasts.
 - 6. Types of lamps.
- B. Shop Drawings: Show details of nonstandard or custom fixtures. Indicate dimensions, weights, method of field assembly, components, features, and accessories.
 - 1. Wiring Diagrams: Detail wiring for fixtures and differentiate between manufacturer-installed and field-installed wiring.

- C. Submit product data on luminaires. Product data to include, but not limited to materials, finishes, approvals, photometric performance, and dimensional information.
- D. Maintenance Data: For lighting fixtures to include in maintenance manuals specified in the front end documents.

1.5 DRAWINGS

- A. The drawings, which constitute a part of these specifications, indicate the general location of the luminaires. Data presented on these drawings is as accurate as preliminary surveys and planning can determine until final equipment selection is made. Accuracy is not guaranteed and field verification of all dimensions, routing, etc., is required.
- B. Photometric layout shall meet or exceed the criteria of the fixtures indicated on drawings.

1.6 QUALITY ASSURANCE

- A. Fixtures, Emergency Lighting Units, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction.
- B. Comply with NFPA 70- Latest edition or edition enforced by state and local code authority.
- C. NFPA 101 Compliance: Comply with visibility and luminance requirements for exit signs.
- D. LED Luminaires
 - 1. Manufactures of LED luminaires shall demonstrate a suitable testing program incorporating high heat, high humidity and thermal shock test regimens to ensure system reliability and to substantiate lifetime claims.
 - 2. The use of IESNA LM-80 data to predict luminaire lifetime is not acceptable.
 - 3. At time of manufacture, electrical and light technical properties shall be recorded for each luminaire. At a minimum, this should include lumen output, CCT, and CRI. Each luminaire shall utilize a unique serial numbering scheme. Technical properties must be made available for a minimum of 5 years after the date of manufacture.
 - 4. Luminaires shall be provided with a 5 year warranty covering, LEDs, drivers, paint and mechanical component.

1.7 COORDINATION

- A. Fixtures, Mounting Hardware, and Trim: Coordinate layout and installation of lighting fixtures with ceiling system and other construction.

1.8 WARRANTY

- A. General Warranty: The contractor shall warranty all work for one year after acceptance of project.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the products indicated in the Fixture schedule on the drawings. Manufacture shall submit for prior approval where required at least (10) days prior to bid.
- B. Subject to compliance with these specifications, luminaires shall be as manufactured by manufacture indicated on the drawings or prior approved equivalent.

2.2 FIXTURES AND FIXTURE COMPONENTS, GENERAL

- A. Metal Parts: Free from burrs, sharp corners, and edges.
- B. Sheet Metal Components: Steel, unless otherwise indicated. Form and support to prevent warping and sagging.
- C. Doors, Frames, and Other Internal Access: Smooth operating, free from light leakage under operating conditions, and arranged to permit relamping without use of tools. Arrange doors, frames, lenses, diffusers, and other pieces to prevent accidental falling during relamping and when secured in operating position.

2.3 FLUORESCENT LAMP BALLASTS

- A. General Requirements: Unless otherwise indicated, features include the following:
 - 1. Designed for type and quantity of lamps indicated at full light output.
 - 2. Total Harmonic Distortion Rating: Less than 10 percent.
 - 3. Sound Rating: A.
- B. Electronic Ballasts for Linear Lamps: Unless otherwise indicated, features include the following, besides those in "General Requirements" Paragraph above:
 - 1. Encapsulation: Without voids in potting compound.
 - 2. Parallel Lamp Circuits: Multiple lamp ballasts connected to maintain full light output on surviving lamps if one or more lamps fail. Multiple lamp ballasts shall comply with ANSI C 82.11 and shall be connected to maintain full light output on surviving lamps if one or more lamps fail.
 - 3. Operating Frequency: Ballast shall be high frequency electronic type and operate lamps at a frequency between 42 kHz and 52 kHz to avoid interference with infrared devices and eliminate visible flicker.
 - 4. Ballast shall provide Independent Lamp Operation (ILO) for Programmed Start ballasts allowing remaining lamp(s) to maintain full light output when one or more lamps fail. Ballast shall contain auto restart circuitry in order to restart lamps without resetting power.
 - 5. Ballast shall operate from 60 Hz input source of 120V through 277V or 347V as applicable with sustained variations of +/- 10% (voltage and frequency).
 - 6. Ballast starting voltage shall be equal to or greater than 550v.
- C. Ballasts for Compact Lamps in Recessed Fixtures: Unless otherwise indicated, additional features include the following:

1. Type: Electronic or electromagnetic, fully encapsulated in potting compound.
2. Power Factor: 90 percent, minimum.
3. Operating Frequency: 20 kHz or higher. 42 kHz or higher.
4. Flicker: Less than 5 percent.
5. Lamp Current Crest Factor: Less than 1.7.

2.4 EXIT SIGNS

A. Internally Lighted Signs: As follows:

1. Lamps for AC Operation: Light-emitting diodes, 70,000 hours minimum rated lamp life.

2.5 LAMPS

- A. Fluorescent Color Temperature and Minimum Color-Rendering Index: Refer to drawings.
- B. 4 foot lamps shall be 28 watt, 68,000 rated life 12 hour on with instant start ballast and 90,000 12 hour on with programmable start. Initial lumens 2650, minimum CRI of 82 and a 96% lumen maintenance. Approved lamp is Philips Energy Advantage.
- C. All fluorescent lamps shall be low mercury.

2.6 LED LUMINAIRES

- A. General: Except as otherwise indicated, provide LED luminaires, of types and sizes indicated on fixture schedules.
- B. Material and specifications for each luminaire are as follows:
 1. Each luminaire shall consist of an assembly that utilizes LEDs as the light source. In addition, a complete luminaire shall consist of a housing, LED array, and electronic driver (power supply)
 2. Each luminaire shall be rated for a minimum operational life of 50,000 hours and to LM-70 lumen depreciation standards. This life rating must be conducted 40C ambient temperature.
 3. The rated operating temperature range shall be -30°C to +40°C.
 4. Each luminaire is capable of operating above 100°F [37°C], but not expected to comply with photometric requirements at elevated temperatures.
 5. Photometry must be compliant with IESNA LM-79 and shall be conducted at 25°C ambient temperature.
 6. The individual LEDs shall be constructed such that a catastrophic loss or the failure of one LED will not result in the loss of the entire luminaire.
 7. Luminare shall be constructed such that LED modules may be replaced or repaired without replacement of whole luminaire.
 8. Each luminaire shall be listed with Underwriters Laboratory, Inc. under UL1598 for luminaires, or an equivalent standard from a nationally recognized testing laboratory.
- C. Technical Requirements
 1. Electrical
 - a. Power Consumption: Maximum power consumption allowed for the luminaire shall be determined by application. The luminaire shall not consume power in the off state.
 - b. Operation Voltage: The luminaire shall operate from a 60 HZ $\pm$ 3 HZ AC line over a voltage ranging from 108 VAC to 305 VAC. The fluctuations of line voltage shall have no visible effect on the luminous output.

- c. Power Factor: The luminaire shall have a power factor of 0.90 or greater.
 - d. THD: Total harmonic distortion (current and voltage) induced into an AC power line by a luminaire shall not exceed 20 percent.
 - e. Each Luminaire shall have UL Listed Class II power supplies. Class I power supplies will not be acceptable.
 - f. Operational Performance: The LED circuitry shall prevent visible flicker to the unaided eye over the voltage range specified above.
 - g. RF Interference: LED Drivers must meet Class A emission limits referred in Federal Communications Commission (FCC) Title 47, Subpart B, Section 15 regulations concerning the emission of electronic noise.
 - h. Drivers shall have a Class A sound rating
2. Thermal Management
- a. The thermal management (of the heat generated by the LEDs) shall be of sufficient capacity to assure proper operation of the luminaire over the expected useful life.
 - b. The LED manufacturer's maximum thermal pad temperature for the expected life shall not be exceeded.
 - c. Thermal management shall be passive by design. The use of fans or other mechanical devices shall not be allowed.
 - d. The luminaire shall have a minimum heat sink surface such that LED manufacturer's maximum junction temperature is not exceeded at maximum rated ambient temperature.
 - e. The heat sink material shall be aluminum

2.7 FIXTURE SUPPORT COMPONENTS

- A. Comply with "Basic Electrical Materials and Methods," for channel- and angle-iron supports and nonmetallic channel and angle supports.
- B. Rod Hangers: 3/16-inch- (5-mm-) minimum diameter, cadmium-plated, threaded steel rod.
- C. Hook Hangers: Integrated assembly matched to fixture and line voltage and equipped with threaded attachment, cord, and locking-type plug.
- D. Aircraft Cable Support: Use cable, anchorages, and intermediate supports recommended by fixture manufacturer.

2.8 FINISHES

- A. Fixtures: Manufacturer's standard, unless otherwise indicated.
 - 1. Paint Finish: Applied over corrosion-resistant treatment or primer, free of defects.
 - 2. Metallic Finish: Corrosion resistant.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Fixtures: Set level, plumb, and square with ceiling and walls, and secure according to manufacturer's written instructions and approved submittal materials. Install lamps in each fixture.

B. Support for Fixtures in or on Grid-Type Suspended Ceilings: Use grid for support.

1. Install a minimum of four ceiling support system rods or wires for each fixture. Locate not more than 6 inches (150 mm) from fixture corners.
2. Fixtures of Sizes Less Than Ceiling Grid: Arrange as indicated on reflected ceiling plans or center in acoustical panel, and support fixtures independently with at least two 3/4-inch (20-mm) metal channels spanning and secured to ceiling tees.

C. Suspended Fixture Support: As follows:

1. Pendants and Rods: Where longer than 48 inches (1200 mm), brace to limit swinging.
2. Stem-Mounted, Single-Unit Fixtures: Suspend with twin-stem hangers.

3.2 CONNECTIONS

A. Ground equipment.

1. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values.

3.3 FIELD QUALITY CONTROL

A. Inspect each installed fixture for damage. Replace damaged fixtures and components.

B. Provide instruments to make and record test results.

C. Tests: As follows:

1. Verify normal operation of each fixture after installation.
2. Emergency Lighting: Interrupt electrical supply to demonstrate proper operation.
3. Verify normal transfer to emergency source and retransfer to normal.
4. Report results in writing.

D. Malfunctioning Fixtures and Components: Replace or repair, then retest. Repeat procedure until units operate properly.

E. Corrosive Fixtures: Replace during warranty period.

3.4 CLEANING AND ADJUSTING

A. Clean fixtures internally and externally after installation. Use methods and materials recommended by manufacturer.

END OF SECTION 26 51 00

SECTION 26 56 00 – EXTERIOR LIGHTING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes exterior lighting units with luminaires, lamps, ballasts, poles/support structures, and accessories.

1.3 DEFINITIONS

- A. Lighting Unit: A luminaire or an assembly of luminaires complete with a common support, including pole, post, or other structure, and mounting and support accessories.
- B. Luminaire (Light Fixture): A complete lighting device consisting of lamp(s) and ballast(s), when applicable, together with parts designed to distribute light, to position and protect lamps, and to connect lamps to power supply.

1.4 SUBMITTALS

- A. Product Data: For each type of lighting unit indicated, arranged in order of lighting unit designation. Include data on features, accessories, finishes, and the following:
 - 1. Materials and dimensions of luminaires and poles.
 - 2. Certified results of independent laboratory tests for fixtures and lamps for electrical ratings and photometric data.
 - 3. Certified results of laboratory tests for fixtures and lamps for photometric performance.
 - 4. High-intensity-discharge luminaire ballasts.
 - 5. LED and Driver information.
- B. Shop Drawings: Anchor-bolt templates keyed to specific poles and certified by manufacturer.
- C. Maintenance Data: For lighting units to include in maintenance manuals specified in specifications.

1.5 QUALITY ASSURANCE

- A. Luminaires and Accessories: Listed and labeled as defined in NFPA 70, Article 100, for their indicated use, location, and installation conditions by a testing agency acceptable to authorities having jurisdiction
- B. Comply with NFPA 70- Latest edition or edition enforced by state and local code authority.

1.6 DELIVERY, STORAGE, AND HANDLING OF POLES

- A. Store poles on decay-resistant treated skids at least 12 inches (300 mm) above grade and vegetation. Support poles to prevent distortion and arrange to provide free air circulation.
- B. Retain factory-applied pole wrappings on metal poles until just before pole installation. For poles with nonmetallic finishes, handle with web fabric straps.

1.7 WARRANTY

- A. General Warranty: The contractor shall warranty all work for one year after acceptance of the project for HID and fluorescent and (5) year after acceptance of the project for LED.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the products indicated in the Fixture schedule on the drawings. Products indicated in the fixture schedule shall meet the requirements of this specification. Manufacture shall submit for prior approval where required at least (10) days prior to bid.

2.2 HID / FLUORESCENT LUMINAIRES

- A. Metal Parts: Free from burrs, sharp corners, and edges.
- B. Housings: Rigidly formed, weather- and light-tight enclosures that will not warp, sag, or deform in use. Provide filter/breather for enclosed luminaires.
- C. Doors, Frames, and Other Internal Access: Smooth operating, free from light leakage under operating conditions, and arranged to permit relamping without use of tools. Arrange doors, frames, lenses, diffusers, and other pieces to prevent accidental falling during relamping and when secured in operating position. Provide for door removal for cleaning or replacing lens. Arrange to disconnect ballast when door opens.
- D. High-Intensity-Discharge Ballasts: Comply with ANSI C82.4. Constant wattage autotransformer or regulating high-power-factor type, unless otherwise indicated.
 - 1. Ballast Fuses: One in each ungrounded supply conductor. Voltage and current ratings as recommended by ballast manufacturer.
 - 2. Single-Lamp Ballasts: Minimum starting temperature of minus 40 deg C.
 - 3. Open-circuit operation will not reduce average life.
 - 4. High-Pressure Sodium Ballasts: Equip with a solid-state igniter/starter having an average life in pulsing mode of 10,000 hours at an igniter/starter case temperature of 90 deg C.
 - 5. Noise: Uniformly quiet operation, with a noise rating of B or better.

2.3 LUMINAIRE SUPPORT COMPONENTS

- A. Wind-Load Strength of Total Support Assembly: Adequate to carry support assembly plus luminaires at indicated heights above grade without failure, permanent deflection, or whipping in steady winds of 110 mph (160 km/h) with a gust factor of 1.3. Support assembly includes pole or other support structures, brackets, arms, appurtenances, base, and anchorage and foundation.
- B. Finish: Match finish of pole/support structure for arm, bracket, and Tenon mount materials.
- C. Mountings, Fasteners, and Appurtenances: Corrosion-resistant items compatible with support components.
 - 1. Materials: Will not cause galvanic action at contact points.
 - 2. Mountings: Correctly position luminaire to provide indicated light distribution.
 - 3. Anchor Bolts, Nuts, and Washers: Hot-dip galvanized after fabrication unless stainless-steel items are indicated.
 - 4. Anchor-Bolt Template: Plywood or steel.
- D. Pole/Support Structure Bases: Anchor type with hold-down or anchor bolts, leveling nuts, and bolt covers.
- E. Pole-Top Tenons: Fabricated to support luminaire or luminaires and brackets indicated, and securely fastened to pole top.
- F. Concrete for Pole Foundations: Comply with "Cast-in-Place Concrete."
 - 1. Design Strength: 3000-psig (20.7-MPa), 28-day compressive strength.

2.4 LED LUMINAIRES

- A. General: Except as otherwise indicated, provide LED luminaires, of types and sizes indicated on fixture schedules. The luminaires need to meet the requirements below.
- B. Material and specifications for each luminaire are as follows:
 - 1. Each luminaire shall consist of an assembly that utilizes LEDs as the light source. In addition, a complete luminaire shall consist of a housing, LED array, and electronic driver (power supply).
 - 2. Each luminaire shall be rated for a minimum operational life of 50,000 hours at an average operating time of 11.5 hours per night. This life rating must be conducted 40°C ambient temperature.
 - 3. The rated operating temperature range shall be -30°C to +40°C.
 - 4. Each luminaire is capable of operating above 100°F [37°C], but not expected to comply with photometric requirements at elevated temperatures.
 - 5. Photometry must be compliant with IESNA LM-79 and shall be conducted at 25°C ambient temperature.
 - 6. The individual LEDs shall be constructed such that a catastrophic loss or the failure of one LED will not result in the loss of the entire luminaire.

7. Luminaire shall be constructed such that LED modules may be replaced or repaired without replacement of whole luminaire.
8. Each luminaire shall be listed with Underwriters Laboratory, Inc. under UL1598 for luminaires, or an equivalent standard from a nationally recognized testing laboratory.

C. Technical Requirements

1. Electrical

- a. Power Consumption: Maximum power consumption allowed for the luminaire shall be determined by application. The luminaire shall not consume power in the off state.
- b. Operation Voltage: The luminaire shall operate from a 60 HZ ± 3 HZ AC line over a voltage ranging from 108 VAC to 305 VAC. The fluctuations of line voltage shall have no visible effect on the luminous output.
- c. Power Factor: The luminaire shall have a power factor of 0.90 or greater.
- d. THD: Total harmonic distortion (current and voltage) induced into an AC power line by a luminaire shall not exceed 20 percent.
- e. Surge Suppression: The luminaire on-board circuitry shall include fused surge protection devices (SPD) to withstand high repetition noise transients as a result of utility line switching, nearby lightning strikes, and other interference. The SPD shall protect the luminaire from damage and failure for common mode transient peak voltages up to 10 kV (minimum) and transient peak currents up to 5 kA (minimum). SPD shall conform to UL 1449 depending of the components used in the design. SPD performance shall be tested per the procedures in ANSI/IEEE C62.41-1992 (or current edition) for category C (standard). The SPD shall fail in such a way as the Luminaire will no longer operate. The SPD shall be field replaceable.
- f. Each Luminaire shall have integral UL Listed Class II power supplies. Class I power supplies will not be acceptable.
- g. Operational Performance: The LED circuitry shall prevent visible flicker to the unaided eye over the voltage range specified above.
- h. RF Interference: LED Drivers must meet Class A emission limits referred in Federal Communications Commission (FCC) Title 47, Subpart B, Section 15 regulations concerning the emission of electronic noise.
- i. Drivers shall have a Class A sound rating.

2. Photometric Requirements

- a. Optical Assemblies: LEDs shall be provided with discreet over optical elements to provide IESNA Type II, III, IV or V distributions. Additional distributions for spill light control shall be utilized when light trespass must be mitigated. Mitigation must take place without external shielding elements. Optical assemblies shall have a minimum efficiency of 85% regardless of distribution type. For Type II and Type III distributions street side efficiencies shall be a minimum of 80%. All LEDs and optical assemblies shall be mounted parallel to the ground. All LEDs shall provide the same optical pattern such that catastrophic failures of individual LEDs will not constitute a loss in the distribution pattern.

- b. Illuminance: The illuminance shall not decrease by more than 30% over the expected operating life. The measurements shall be calibrated to standard photopic calibrations.
- c. Light Color/Quality: The luminaire shall have a correlated color temperature (CCT) range of 4,000K to 4,500K. The color rendition index (CRI) shall be 70 or greater. Binning of LEDs shall conform to ANSI/ G. NEMA SSL 3-2010.
- d. Backlight-Uplight-Glare: The luminaire shall not allow more than 10 percent of the rated lumens to project above 80 degrees from vertical. The luminaire shall not allow more than 2.5 percent of the rated lumens to project above 90 degrees from vertical. Backlight and Glare ratings as per fixture schedule and calculated per IESNA TM-15.

3. Thermal Management

- a. The thermal management (of the heat generated by the LEDs) shall be of sufficient capacity to assure proper operation of the luminaire over the expected useful life.
- b. The LED manufacturer's maximum thermal pad temperature for the expected life shall not be exceeded.
- c. Thermal management shall be passive by design. The use of fans or other mechanical devices shall not be allowed.
- d. The luminaire shall have a minimum heat sink surface such that LED manufacturer's maximum junction temperature is not exceeded at maximum rated ambient temperature.
- e. The heat sink material shall be aluminum.

4. Physical and Mechanical Requirements

- a. The luminaire shall be a single, self-contained device, not requiring on-site assembly for installation. The power supply for the luminaire shall be integral to the unit.
- b. The assembly and manufacturing process for the LED luminaire shall be designed to assure all internal components are adequately supported to withstand mechanical shock and vibration from high winds and other sources.
- c. Luminaires shall be capable of withstanding cyclical loading in (G = Acceleration of Gravity): a minimum peak acceleration level of 3.0 G peak-to-peak sinusoidal loading with the internal driver installed, for a minimum of 100,000 cycles without failure of any luminaire parts. Testing to be performed in three planes: a horizontal plane parallel to the direction of mounting, a horizontal plane perpendicular to the direction of mounting and the vertical plane.
- d. The housing shall be designed to prevent the buildup of water on the top of the housing. Exposed heat sink fins shall be oriented so that water can freely run off the luminaire, and carry dust and other accumulated debris away from the unit.
- e. The optical assembly of the luminaire shall be protected against dust and moisture intrusion per the requirements of IP-66 (minimum) to protect all optical components
- f. The electronics/power supply enclosure shall meet the requirements for NEMA/UL wet location.
- g. Each mounted luminaire may be furnished with or without a photoelectric unit receptacle as per fixture schedule.

- h. Door shall be hinged and secured to the housing in a manner to prevent its accidental opening.
- i. The circuit board and power supply shall be contained inside the luminaire. Electrolytic capacitors used in the power supplies shall be rated for -40°F to 220°F (-40°C to +105°C), long life (> 5000 hours), and operated at no more than 70% of their rated voltage, and 70% of rated current.

5. Materials

- a. Housings shall be fabricated from materials that are designed to withstand a 3000-hour salt spray test as specified in ASTM Designation: B117.
- b. Each refractor or lens shall be made from UV inhibited high impact plastic such as acrylic and be resistant to scratching.
- c. Polymeric materials (if used) of enclosures containing either the power supply or electronic components of the luminaire shall be made of UL94VO flame retardant materials. The len(s) of the luminaire are excluded from this requirement.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Concrete Foundations: Construct according to Section "Cast-in-Place Concrete."
 - 1. Comply with details for reinforcement and for anchor bolts, nuts, and washers. Verify anchor-bolt templates by comparing with actual pole bases furnished.
 - 2. Finish for Parts Exposed to View: Trowel and rub smooth. Comply with Section "Cast-in-Place Concrete" for exposed finish.
- B. Install poles as follows:
 - 1. Use web fabric slings (not chain or cable) to raise and set poles.
 - 2. Mount pole to foundation with leveling nuts, and tighten top nuts to torque level recommended by pole manufacturer.
 - 3. Secure poles level, plumb, and square.
 - 4. Grout void between pole base and foundation. Use nonshrinking or expanding concrete grout firmly packed in entire void space.
 - 5. Use a short piece of 1/2-inch- (13-mm-) diameter pipe to make a drain hole through grout. Arrange to drain condensation from interior of pole.
- C. Lamp luminaires with indicated lamps according to manufacturer's written instructions. Replace malfunctioning lamps.

3.2 CONNECTIONS

- A. Ground equipment.
 - 1. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values.

- B. Ground metal poles/support structures according to Section "Grounding."

3.3 FIELD QUALITY CONTROL

- A. Inspect each installed unit for damage. Replace damaged units.
- B. Advance Notice: Give dates and times for field tests.
- C. Provide instruments to make and record test results.
- D. Malfunctioning Fixtures and Components: Replace or repair, then retest. Repeat procedure until units operate properly.

3.4 CLEANING AND ADJUSTING

- A. Clean units after installation. Use methods and materials recommended by manufacturer.
- B. Contractor to aim any adjustable luminaries per architect, engineer or owner's requirements. Contractor to provide aiming at night and provide all necessary equipment needed to aim luminaires.

END OF SECTION 26 56 00

SECTION 27 13 00 – VOICE AND DATA SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY:

- A. This section includes the following: Inside station cables, backboards, racks, cross connects and outlets for voice and data use to each station outlet location as shown on the Drawings.
1. Backboards, relay rack, mounting brackets and associated hardware for bundling, racking and cross-connecting data cables as shown on the Drawings or as indicated in specifications.
 2. Category 6A (CAT6A), four-pair communications cable (for voice) and Category 6A (Cat 6A), four-pair communications cable (for data) to each voice/data outlet location as indicated on Drawings. Furnish a four (4) position face plate at each location.
 3. 4 position, 8 conductor (4 pair) modular voice/data jacks at each telephone/data outlet shown on Drawings and as specified herein.
 4. Single, 8 conductor (4 pair) modular voice jack at each telephone only outlet shown on Drawings and as specified herein.
 5. Relay racks with patch panels, and wire management frame for terminating data and voice station cables.
 6. Duplex receptacles and ground bus, and connection of ground bus to building system.



1.2 QUALITY ASSURANCE:

- A. All work and equipment shall conform to the applicable portions of the following specifications, codes and regulations:
1. Building Industry Consulting Services International (BICSI)
 2. Telecommunications Distribution Methods Manual
 3. BOCS and AT&T Plant Standards
 4. ANSI/EIA/TIA Standards
 5. National Electrical Code (NEC)
 6. State Codes
- B. Maintenance Considerations:
1. The cable and wire system shall be installed to maximize the safety, maintainability, and performance effectiveness of maintenance personnel and minimize the demands upon skills, training, and manpower. Splices/terminations shall be placed and supported with convenient accessibility so as to maximize the efficiency and ease with which it can be maintained. No cables shall be spliced unless as shown on plans or approved by Engineer.

- C. Cable and wire identification, testing, and documentation shall be specified in Part 3.00 herein.

1.3 SHOP DRAWINGS:

- A. Shop drawings shall be submitted for review and shall include complete catalog and other information shown to describe the cables, wire, and equipment proposed to be furnished and numbered locations for all data and voice locations.

PART 2 - PRODUCTS

2.1 VOICE/DATA STATION CABLE:

- A. Voice/Data station wiring shall be Category 6A (Cat 6A) communications wire and cable. Station Cable shall be four-pair, unshielded, twisted pair, inside-station cable, and shall be constructed of solid 23 gauge annealed copper. Each conductor shall be insulated with a continuous layer of fluorinated ethylene propylene (FEP). The sheath shall be all weather, flame resistant, polyvinyl chloride. Station wire shall be constructed of 4 twisted pair sharing one sheath. Voice/Data cable shall be terminated in a 110 rack mounted patch panel. The use of 66 or 110 patch panels is not allowed for station. Cable shall have Category 6A transmission characteristics as specified by ANSI/EIA/TIA-568B and meet the following performance characteristics. General Cable GenSpeed 10,000 (Cat 6A), Hubbell NEXTSPEED or prior approved equal.
- C. Cables routed in air plenum shall have a sheath and conductor insulation constructed of material so as to be classified as type CMP as defined by the NEC 800-3(b)(3).
- D. Cable jacket color shall be as follows:
- | | |
|--------|-------------------------------|
| Blue | Data |
| White | Wireless Access Points |
| Yellow | Surveillance Cameras (TYPE A) |
| Pink | Surveillance Cameras (TYPE B) |

Final color shall be approved by the engineer in shop drawings. Engineer has the right to change color of the cables.

2.2 CROSS-CONNECT WIRE:

- A. Cross-connect wire shall be furnished and installed by Contractor. Contractor shall provide enough patch cables for all possible connections. Cross-connect must be factory certified Category 6A for voice connections and compatible with Category 6A for data wiring.

2.3 COMMUNICATIONS OUTLET:

- A. Telephone and data outlets shall be a combination voice/data communication unit. Wall mounted outlets shall be flush mounted in a double gang utility box and covered with voice and data device plates. Raceway mounted outlets shall be flush mounted and covered with voice and data device plates. Complete outlet shall consist of utility box, communication assembly devices, cover plate, and jack inserts. All voice/data outlet inserts shall be eight (8) position/eight (8) conductor, insulation displacement, Hubbell part number HXJ6xx only, EIA/TIA 568B Category 6A

compliant.

- B. Communications outlets shall be furnished by one manufacturer. Outlet shall be furnished with 4-position, Category 6A compliant, RJ-45 modular jacks. Each outlet shall consist of voice jacks and data jacks in the locations as shown on Drawings. Voice only outlets shall consist of one (1) voice jack. Data jacks shall be compatible with Category 6A wiring.
- C. Outlets shall consist of the following items:
 - 1. Face Plate.
 - 2. Data Jack Inserts.
 - 3. Voice Jack Inserts.
 - 4. Blank Inserts.
 - 5. Circuit identification holders and labels. The labels shall be used to identify outlets as per MSU IT department requirements.
- D. The device plate colors shall be as selected by architect per space.

2.4 CONNECTING BLOCKS:

- A. Voice feeder and station cables shall be terminated on Category 6A compliant, type 110 patch panels. All panels shall be 48-port type.
- B. The patch panels shall support 100 MHz cross connect transmission for UTP cabling systems utilizing Category 6A performance rated cable. Terminations shall use 110-IDC (Insulating Displacement Connector) field made continuous to the 8-pin modular jack on front of panel via Printed Circuit interconnections. The panel shall mount on nineteen (19") inch rack and be fully EIA/TIAT568B compliant. Panels will be T568B wiring.

2.5 RELAY RACK:

- A. Relay rack shall be open frame design, tubular metal, 19" wide x 84" high for 19" rack mounting equipment. Panel mounting holes are to be #12-24 tapped on EIA universal spacing on both front and rear of rack. Rack to be self supporting with base suitable to floor mount. Rack shall be suitable for front and rear mounting of patch panels and/or Owner furnished concentrator hubs. Rack shall be furnished with 3.5" high wire management frames and supports as shown on the Drawings, or as required for installation. Rack will be furnished with a horizontal manager for each patch panel, 2 vertical managers and a Chatsworth cable run kit.
- B. Relay rack to be Bud Industries ARR-1272, Homaco 19-84-T2S, ICCMSR1984 or approved equal. Wire management support shall be two-position organizer panel.

2.6 CABLE MANAGEMENT:

- A. Cable management or cable organizers shall be metal panels equipped with distributing rings and are to be used to provide vertical and horizontal paths between terminal blocks for routing cables. Cable management or cable organizers shall be a combination style to handle front, rear, vertical and horizontal cable/patch cords pathways in a standard nineteen (19") inch rack space. The oversized front rings meet larger-capacity requirements for Category 6A patch cords and rear management reduces tension stress/bending radius of cables routed from inside or outside of vertical channels. The panel will have metal legs to allow cables to pass behind the panel. A white, fire-retardant polycarbonate plastic frame 110-type jumper trough shall be provided. Trough shall be designed to accommodate patch cords and outlet cables. Troughs shall be

installed between each 100 pair wiring block and at the top and bottom of each column for routing purposes. Cable organizers shall be Leviton 49252-PCM, Homaco HFM-19-2 or approved equal.

2.7 PATCH PANELS:

- A. The patch panels shall support 100 MHz cross connect transmission for UTP cabling systems utilizing Category 6A performance rated cable. Terminations shall use 110-IDC (Insulating Displacement Connector) field made continuous to the 8-pin modular jack on front of panel via Printed Circuit interconnections. The panel shall mount on nineteen (19") inch rack and be fully EIA/TIAT568B compliant. Panels will be T568B wiring.

2.8 FIBER DISTRIBUTION PANEL:

- A. Fiber cables shall be routed to FIBER DISTRIBUTION UNIT. Unit shall be rack mounted with total capacity of twelve (12) or twenty-four (24) bulkheads and /or splices.
- B. The MAIN FIBER DISTRIBUTION FRAME shall be placed on the first floor. This frame shall provide a termination and service access point for fiber optic circuits, cross-connect or interconnect fiber cables to the equipment by means of jumper cables, and centralized all access to the fiber terminations in the building. This fiber distribution system shall consist of a frame, shelves, modules and associated hardware. Main distribution frame shall be Panduit #FRME72, or Siecor #FDF-576-20, Corning CCH-04U (72port) CCH-02U (24port) or approved equal.
- C. The FIBER COMBINATION SHELVES shall allow termination of buffered cables or direct termination of outside plant cables. The shelf is to be used as a termination shelf only (direct connector termination) or used as a splice and termination shelf by using pigtails. The shelf will be equipped with the following: twenty-four (24) or seventy-two (72) fiber capacity, hinged front and rear doors, knockout for optional lock mechanism, universal shelf mounting brackets, cable clamp brackets for termination for cables, blank labels for identifying fiber splices and terminations, splice tray housing, splice tray housing that slides out for easy access, and other associated hardware. These shelves will be rack mount. AVAYA Technologies #LSC2U-024/5 (24 fiber combination), Hubbell #4W311-0TE (24 fiber combination), AVAYA Technologies #LSC1U-072/12 (72 fiber combination), Hubbell #4W711-0TE (72 fiber combination), Corning CCH-04U (72port) CCH-02U (24port) or equal.

2.9 FIBER BREAK-OUT KIT:

- A. Fiber break-out kits shall be used to terminate fiber into protective buffer tubes. Kit permits separation and protection of individual fiber elements. Kits shall be Siecor, Belden, AT&T, Corning or approved equal.

2.10 FIBER OPTIC CABLE

- A. Fiber optic cable shall be as shown on the Drawings, breakout style suitable for indoor/outdoor applications. Each individually jacketed fiber shall contain Kevlar strength member to allow direct termination of cable. Cable shall be UL listed and constructed in accordance with EIA/TIA 568 requirements.
- B. Fiber optic cables shall meet the following requirements: Single Mode shall be OS2.
- C. Fiber connectors shall be LC style – Panduit, Seicor, Corning or approved equal.

2.10 CORRUGATED FLEXIBLE CONDUIT:

- A. Corrugated flexible conduit, or INNER DUCT, shall be a non-metallic, flexible conduit intended for power and communications applications. Duct shall be suitable for underground installations, and suitable for installation inside larger power or communications conduits.
- B. The corrugated duct shall be sized as shown on the Drawings. Duct shall be orange in color and shall be furnished on 250' reels or in 250' coils. Duct manufacturer shall furnish required PVC fittings.
- C. All vertical fiber optic riser cables shall be installed in riser rated inner duct. The inner duct shall extend to the relay rack as near as practical to the fiber termination shelf.

2.8 VIDEO CABLING

- A. The contractor shall provide RG6 coaxial cabling from the video jack locations where indicated on drawings (denoted by "C"). The RG6 shall be plenum rated and shall be homerun to the new communication backboard location in the building.
- B. Provide and "F" connector at every jack.
- C. Cable shall be plenum in plenum rated ceilings.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Unless otherwise specified, all communications systems shall be permanently installed and connected to the wiring systems. The systems must be installed according to manufacturer standards and recommendations.

3.2 TELEPHONE/DATA SYSTEM GENERAL REQUIREMENTS:

- A. All cables, wires, and equipment shall be securely and neatly installed. Inside routing shall be installed parallel and perpendicular to existing structural lines and members.
- B. Each station wire shall be plainly marked at its patch panel end with the room number to which it is connected, and terminated on the termination blocks or patch panel.
- C. Voice/data cables shall be routed above ceilings utilizing cable hooks. Cables must not be secured to hooks. Provide hooks a minimum of four feet on center.
- D. Contractor shall maintain recommended Category 6 bending radius, pulling tension, and cable support requirements. Cable ties may be finger tight, however, not so tight so they distort the outer jacket of the cable.
- E. Cable suspended above an open ceiling shall not rest on ceiling tiles or lighting fixtures, and shall be supported from roof structure at 4' intervals.
- F. Voice/data system wiring shall be installed in accordance with NEC Article 800-5 and 6 requirements.

3.3 TELEPHONE/DATA CABLE INSTALLATION:

A. Station cable installation shall consist of the following:

1. All conduits stubbed up in ceiling spaces shall have conduit bushing at end of conduit.
2. From the outlet location to the telephone backboard, Contractor shall furnish and install voice and data cables as per Drawings. Voice only stations shall have one (1), four (4) pair station cable.
3. Voice jack shall be installed in top left position at each location.
4. At modular furniture locations contractor shall provide outlets and cable indicated on the drawings. Cable shall be installed and terminated in the modular furniture complete from outlet to patch panel. Contractor to install cable in modular furniture raceway then to flexible conduit and to a junction box in adjacent wall. Refer to detail on drawings.
5. Provide 4'-0" of slack at each outlet location. Slack shall be in ceiling space.

3.4 FIBER CABLE INSTALLATION:

- A. Fiber cables shall be terminated using LC type connectors. Connectors shall be attached using hot melt, ultraviolet, epoxy or heat curable.
- B. All multi-mode fiber cables shall be terminated at both ends and Contractor shall coordinate termination of fibers at source end.

3.5 COMMUNICATIONS SYSTEM QUALIFICATIONS:

- A. The communications system installer shall be experienced in the design, fabrication and installation of communications premise distribution systems of similar size and scope to this project. Installation technicians shall be manufacturer certified in At & T Systimax Structured Cabling System, AMP Netconnect Cabling System, Siecor wiring systems, or equal.

3.6 CABLE/WIRE IDENTIFICATION:

- A. The following labeling procedure shall be completed by the Contractor after each cable has been installed and connected:
 1. Each cable pair shall be plainly marked at the patch panel end.
 2. All outlets shall be permanently marked or labeled on the jack faceplate ID number.
 3. All cables shall be legibly and permanently labeled at each end using wrap-around/stick-on label systems or approved equal.
 4. All conduits, except those used for individual station jacks, shall be clearly and permanently marked or labeled at both ends, indicating the location of the other end of the conduit.
 5. Labeling shall be completed according to MSU IT department requirements.
- B. All cable and wiring identification shall be in compliance with ANSI/TIA/EIA 606 Structured Cabling System standards. No hand-written labels will be accepted on face place and patch

panels.

3.7 DOCUMENTATION AND TESTING:

- A. Upon completion of construction, the Contractor shall provide “as installed” drawings showing the exact placement of all outlets, cables, conduits and connecting hardware called for in this section.
- B. Voice and data wiring shall be tested upon completion of installation. In order for any voice cable to be accepted, the number of defective pairs shall be limited to a maximum of one percent (1%) of the total number of pairs in the cable. Any cable having more than the maximum acceptable number of defective pairs shall be replaced at the Contractor’s expense. The cable test results shall be provided with the “as installed” drawings upon the completion of construction.
- C. Voice and Data station cables shall contain no defective pairs.
- D. Testing Procedures
 - 1. Testing shall be performed in the presence of a representative as designated by the architect or engineer. Sufficient advanced notice of test dates shall be provided to coordinate test dates.
 - 2. All voice (station, riser & outside plant) cables and associated connection hardware shall be tested and documented by the Contractor. The test procedure shall demonstrate as a minimum:
 - a. Continuity (more than 2,600 ohms is considered an open)
 - b. Shorts (60,000 ohms or less is considered a short)
 - c. Proper polarity (tip and ring correct) Proper polarity (tip and ring correct)
 - d. Proper termination (splits & wrong terminations)
 - e. Proper ground and shield bonding
 - f. Grounded conductors (60,000 ohms or less to ground is considered a fault)
 - g. Detection of A/C or DC power on any conductor (power fault test)
 - h. User’s equipment must function normally when connected to the installed wiring
 - 3. All UTP data station and riser cables and associated connection hardware shall be tested to certify the performance category of the link as installed. All Category 6A station cables shall be tested in accordance with procedures laid out in EIA/TIA 568B.2-1. Written (printed) test results for each cable shall include all of the field test parameter results. Any cable that fails testing shall be reported along with the procedures used to rectify the failure (IE. Replaced cable, re-terminated the jack, etc.). Contractor tests shall utilize a category sixA (6A) complaint cable tester. Fluke and HP are approved tester. Electronic results for each UTP Category 6A four pair cable shall be submitted as a part of the Contractors as built project performance acceptance records. In addition to the above information the documentation shall include a pass/fail indication for the specified cable, the test date, the serial number and software version of the scanner used, and a copy of the calibration certificate of the scanner. Necessary applications for reading the results shall be provided by the Contractor. This document can be found in the EIA/TIA Telecommunications Building Wiring Standards.
 - 4. The Contractor shall test, certify and document each fiber optic conductor to meet the following attenuation specifications:
Power meter test: $(\text{cable length per } 1000' \times 1.22) + \text{connector loss} + \text{splice loss} = \text{acceptable loss in dB@850 nm, nominal}$. End-to-end testing shall include all connectors and jumpers. The Contractor shall supply all required meters, jumpers and light sources

for this test.

OTDR Test shall be performed by the Contractor on each fiber strand and on each fiber segment installed at both 850 nm and 1300 nm for multimode cable. If single mode cable is installed OTDR tests shall be performed at both 1310 nm and 1510 nm. Two sets of hard copy printouts of the OTDR graphs for each fiber strand shall be presented to the A/E. Fiber termination made on site shall be of factory quality and tested for attenuation loss not to exceed 0.5 dB per mated connection at 1300 nm for multimode fiber and 1550 nm for single mode fiber. Fiber connector terminations shall be made by a factory trained technician with ample field experience. Fiber technician certification shall be submitted to the A/E with the fiber test documentation.

- E. Prior to testing of any communications cable/wire and hardware, the Contractor shall notify The Architect in writing, at least two (2) weeks in advance of testing. Contractor shall furnish hard copy of all test reports to Architect for approval prior to completion and final acceptance of project.
- F. Submit documentation regarding the manufacturer's extended warranty. The length of the extended warranty shall be a minimum of twenty (20) years. The documentation shall include a sample of the warranty that shall be provided to the Owner when the installation is complete, as well as procedures for handling warranty issues. The warranty shall be for the complete system.

END OF SECTION 27 13 00

SECTION 27 51 19 – SOUND MASKING SYSTEM

PART 1 GENERAL

1.1 FUNCTIONAL REQUIREMENTS OF SYSTEMS

- A. Distribute sound masking to all occupied spaces in the building.
- B. System shall be zoned for TBD...

1.2 DEFINITIONS

- A. Privacy Index: According to American Society of Testing and Materials (ASTM) Standard E1130.
- B. Octave and 1/3-Octave Bands: Centered on ANSI/ISO preferred frequencies.
- C. Sound Level Meter and Filter Set: Calibrated ANSI Type 1 or Type 2.
- D. Pink Noise: Constant energy in constant percentage (e.g. 1/1 or 1/3 octave) frequency bands, random or pseudo-random noise.
- E. SPL: Sound pressure level in dB re 0.00002 Pa (0.0002 microbar).
- F. ISO: International Standards Organization.
- G. NEC: National Electrical Code.
- H. UL: Underwriters Laboratories.
- I. CUL: Canadian Underwriters Laboratories.
- J. CE: Consultants Europe.

1.3 SUBMITTALS

- A. Submit under provisions of Section 01300.
 - 1. Within 10 days of delivery of bid package provide:
 - a. Basis of bid documents, including:
 - 1) Qualifications/References.
 - 2) Certifications (including certificate of bonding, if required).
 - 3) Proposed payment terms.
 - 2. Within 30 days of award provide:

- a. Bill of materials.
- b. Manufacturer product data sheets.
- c. Shop drawings including layouts of all speakers.
- d. Installation methods.

1.4 QUALITY ASSURANCE

A. Manufacturer Qualifications:

- 1. Project Management: Maintain the same person in charge of work throughout installation.

B. Contractor Qualifications: To be considered qualified for this work, the contracting firm shall be experienced in the provision of sound systems similar in complexity to those required for this project, and meet the following:

- 1. The Contractor's primary business is the provision, fabrication and installation of distributed sound and related systems.
- 2. The Contractor is an authorized dealer for the major product components furnished.
- 3. Provide documentation of ability in installing similar systems. Furnish the names, addresses and telephone numbers of the Owner on three projects similar in scope, which the Contractor has installed within the last 3 years.

1.5 DELIVERY, STORAGE, AND HANDLING

- ##### A. Store products in manufacturer's unopened packaging until ready for installation.

1.6 PROJECT CONDITIONS

- ##### A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's absolute limits.

1.7 WARRANTY

Manufacturer shall warrant equipment will be free of defects in materials and workmanship that interfere with its proper operation as a sound masking, paging and music distribution system for a minimum period of five (5) years from date of final system acceptance for speakers and one (1) year for control modules.

PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Basis of Design: Cambridge Sound Management (Biamp)
- B. Sound Management Group, LLC.
- C. Prior approved equivalent.

2.2 SYSTEM TYPE

- A. The system shall be based on a Direct Field system
- B. This specification includes four models of sound generators within the Qt Quiet technology™ product suite. The four models of the Qt PRO™ control modules all employ and require the same speakers and cabling.

2.3 FOUR CHANNEL DIGITAL SIGNAL PROCESSING (DSP) BASED SIX ZONE GENERATOR/CONTROLLER WITH PAGING AND BACKGROUND MUSIC DISTRIBUTION AND NETWORK CONTROL CAPABILITY

- A. Wall mountable background sound generator/controller with 4 uncorrelated sound masking output channels on each zone. Capable of controlling background sound and paging for up to six separate zones of sound masking with paging (two inputs) selectable by zone, and up to 720 speakers. Frequency equalization specifically tailored to the operating characteristics of the speakers provided.
 - 1. Capable of automatic background sound level adjustment (ramping) based on time of day and day of week. Time source provided by integrated Real Time Clock with battery backup or external SNTP server. Field adjustable using provided Ethernet connection and factory installed software.
 - 2. Dedicated 1/3 octave equalizer covering ISO bands from 200 Hz to 5,000 Hz for background sound spectrum, preset at factory for recommended operation. Field adjustable using provided Ethernet connection and factory installed software.
 - 3. Dedicated 1/1 octave equalizer covering ISO bands from 200 Hz to 12,800 Hz for paging input. Field adjustable using provided Ethernet connection and factory installed software.
 - 4. Speaker network fault detection capability.
 - 5. Two audio inputs on rear panel operable in balanced or single ended configuration for distribution of externally generated signals via 4 terminal compression type connectors. Two three-position input level (sensitivity) selector switches.

6. Two contact closure interfaces on rear panel: one turns off masking on closure; one turns off Audio B on closure. May be used to duck masking and/or Audio B during emergency situations.
7. Dedicated compressor and peak limiter for each audio input.
8. Output level adjustable in 1 dB steps over a minimum range of 30 decibels, and off.
9. Separate control of each audio output level for each output zone.
10. Four button control and LCD readout of system settings on front panel.
11. Ethernet™ (10/100) input for network control of operation (password protected).
12. UL/CUL/CE listed power supply.
13. System speakers GreenSpec-Listed for energy efficiency.
14. Minimum Performance Requirements:
 - a. Supply Power: 110 – 240 VAC 0.9 Amperes.
 - b. Rated ambient temperature range: 40 to 90 degrees F (4 to 32 degrees C).
 - c. Output Voltage: 7 volts RMS minimum sine wave and 21 volts minimum peak – peak background sound at full load, each channel (meets NEC Class 2 requirements for low voltage distribution).
 - d. Audio (paging) input: 600 ohm line bridging, differential or single ended, 1 volt nominal, adjustable between 250 mv, 1v , or 4v RMS via three position switch.
 - e. Minimum Output Power: Sufficient to drive up to 120 speakers per zone for six zones to specified background sound pressure level.
 - f. Maximum Dimensions: 3.5 inches H by 13.5 inches W by 3.75 inches D.
 - g. Maximum Weight: 2.0 lb.

B. Acceptable Products:

1. Product: Cambridge Sound Management Model Qt X 600
2. Qt Quiet technology control software for adjustment of system operating parameters from local network or Internet locations.

2.4 SPEAKERS

- A. Miniature self-contained ceiling mounted speaker/enclosure/baffle system.

1. Designed specifically for distributing sound in background sound systems and combined background sound/paging systems. Wide dispersion to maximize spatial uniformity of sound in the area of coverage.
2. Convenient twist and lock retaining ring construction to minimize installation time and provide a secure attachment to ceiling tiles or other mounting surface.
3. Built in signal logic to automatically select correct channel of distribution.
4. All connections via RJ45 data-style connectors for quick installation.
5. Eye loop for securing unit with safety wire.
6. Dimensions: 3-5/16 inches (84 mm) baffle diameter, 2-1/2 inches (63.5 mm) height.
7. Weight: 5.6 oz (2.5 kg) maximum.
8. UL 2043 certified for plenum installation.
9. UL approved. Approvals and certifications. Labeling must be on speakers.

B. Acceptable Products:

1. Product: Cambridge Sound Management Qt Speaker with optional mounting brackets as follows:
 - a. EEM – 1 mounting for wooden beam or wall mounting.
 - b. EEM – 2 mounting for suspended applications.
 - c. DEM – 2 mounting for sheetrock ceilings.
 - d. DEM – 3 mounting for sheetrock/drywall ceilings.

2.5 SPEAKER CABLING

A. Patch cables terminated with RJ45 connector at each end.

1. Type: CAT3 provided with system. CAT5, CAT6 optional
2. Color: Pink
3. Unshielded stranded twisted pair construction.
4. Meet EIA/TIA Standard 568b.
5. AWG #24 stranded conductors with overall PVC or plenum-rated jacket.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Do not begin installation until support substrates have been properly prepared.
- B. If support substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

3.2 GENERAL INSTALLATION

- A. Equipment shall be installed by competent workers at locations shown on the drawings in strict accordance with approved shop drawings and manufacturer's instructions.
- B. Equipment, except portable equipment, shall be firmly held in place. This requirement includes speaker drivers, enclosures, amplifiers, cables, etc. Fastenings and supports adequate to support their loads with a safety factor of at least three.
- C. Take such precautions as necessary to prevent and guard against electro-magnetic and electro-static hum. Installation of the equipment shall provide safety for the operator.
- D. Protect all equipment from construction dust and debris until final completion of project work by all trades and final acceptance of the system.

3.3 GENERATOR/CONTROLLER

- A. Locate Generator/Controllers as shown on drawings, and near an available dedicated 110VAC receptacle.
- B. Locate at a convenient location for operation from floor level and separate multiple units by a minimum of one foot (305 mm).
- C. Mount Generator/Controller and Processor securely to wall or other vertical surface with screws or mounting brackets provided.
- D. Attach line level and speaker cables connecting to controllers securely with suitable strain-relief clamps.
- E. Identify all speaker home run wires and cables at termination and connection points with approved cable markers. Label each cable with cable marker keyed to a wiring schedule indicating the corresponding area of building served. Designate building floor level and zone, and whether area served is open plan or enclosed offices.

3.4 SPEAKERS IN CEILING TILES

- A. Cut hole in center of each ceiling tile scheduled using a hole saw.

- B. Taking care not to visibly distort tile, slip provided locking collar on back of speaker and firmly tighten against ceiling.
- C. If required by Local Authority in Charge, secure speaker to building or ceiling suspension structure using safety wire and eye loop on speaker.
- D. Connect cabling to speakers with system live, starting at controller end of distribution lines. Connect line from output of operating controller set to maximum output to socket designated as input on speaker. Verify operation of each speaker by listening before tile is finally installed in ceiling. If speaker does not operate, fault may be in lines or defective speakers upstream of inoperative unit: correct before continuing. Note that inadvertent connection of line to output of speaker rather than to input will cause some downstream speakers (up to 4 speakers after misconnected unit) to be rendered inoperative.

3.5 SPEAKER CABLING

- A. Cabling routed within return air plenum shall be plenum-rated unless installed in conduit.
- B. Using a CAT cable tester, test all field fabricated cables, before installation, for open circuits, shorts, crossed pairs, reversed pairs, split pairs and proper pin-out.
- C. Install signal cables secured to ceiling hanger support or building structure per local code and electrical inspector requirements. Cabling shall not contact ceiling tiles or inhibit their removal for access to the plenum. Provide adequate service loop for convenient access to speaker.
- D. Connect no more than 60 speakers/home run.
- E. Install no more than 1000 feet (305 m) of cable between Generator/Controller unit and last speaker on each home run.
- F. All cabling shall be concealed.

3.6 SYSTEM TESTS AND ADJUSTMENTS

- A. Initial Test and Adjustments: Perform and record results of the following tests:
 - 1. Speaker Operation: Near field output of each speaker shall match the zone average within +/- 1.5 decibels. Listen directly below each installed speaker to confirm it is operating. For any speakers found to be inoperative, or possibly operating at an incorrect level, use a sound level meter set to A-weighting and slow response to check the output of each such speaker. Place the microphone in contact with each grille.
 - 2. Replace any defective speakers or cabling, or otherwise correct cause for any speakers found to be operating outside this range.
 - 3. Buzzes, Rattles, and Distortion: With system operating at maximum level, listen for any buzzes, rattles, and objectionable distortion in all areas covered. Correct all causes of these defects.

4. Control Settings: Adjust all level controls for normal operation. Measure the A-weighted sound pressure level using a sound level meter set to A-weighting and slow response at representative locations within each zone. Adjust average initial levels in open plan areas to 46 dBA at normal occupants' locations and in closed: offices or rooms to 42 dBA.

B. System Performance Tests:

1. Demonstrate to the Owner's Representative that the system is fully operable and installed in compliance with the terms of the specifications.
2. Test the system in each open plan area zone served to demonstrate that the design goal for spatial uniformity is met. Tests shall be carried out per ASTM Standard E1041 as measured in the 2,000 Hz octave band. At each location, the average sound pressure levels shall be measured over an interval of at least 4 seconds. For at least 75% of the test locations, the arithmetic mean sound pressure level in the 2,000 Hz octave band shall not vary by more than 1 dB from the average of the arithmetic mean sound pressure levels measured at all locations.

3.7 PROTECTION

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products before Substantial Completion.

END OF SECTION 27 51 19

SECTION 28 13 00 – ACCESS CONTROL

PART 1 - GENERAL

1.1 RELATED WORK

- A. 26 05 26 – Grounding and Bonding
- B. 26 05 29 – Electrical Hangers and Supports
- C. 26 05 33 – Raceways and Boxes

1.2 WORK INCLUDED

- A. The Contractor shall furnish and install a complete microprocessor based access control system for all exterior doors and select interior doors as shown on drawings. The system shall include, but not be limited to, all control equipment, power supplies, power circuits, signal initiating and signaling devices, conduit, wire, fittings, and all other accessories required to provide a complete and operable system.
- B. The system shall include security for all access into building. Card readers and/or access interface must also be provided at all exterior doors and select interior doors as indicated on drawings. Including the following:
 - 1. The Control System shall be the product of a single manufacturer.
 - 2. Tag all conductors or cables at each end.
 - 3. Installation of door controllers.
 - 4. Installation of power supplies.
 - 5. Preconstruction meeting with the Project Manager and the Owner's personnel, installing technician, door hardware provider and project superintendent.
 - 6. Provide card readers, door controllers, power supplies, electronic hardware and door position switches as required. All hardware as per door hardware specifications.

1.3 CODES AND STANDARDS

The system shall comply with the applicable Codes and Standards as follows:

- A. National Fire Protection Association Standards:
 - 1. NFPA 70 National Electric Code
 - 2. NFPA 72 National Fire Alarm Code
 - 3. NFPA 101 Life Safety Code
- B. Local & State Building Codes
- C. Requirements of Local Authorities having Jurisdiction
- D. Underwriters Laboratory Requirements and Listings for use in Security Alarm Systems.
- E. Requirements of American Disabilities Act (Public law 101-336).
- F. Accessibility Standards.



G. State Fire Marshal.

H. Louisiana Insurance Code.

1.4 QUALITY ASSURANCE

A. Contractor Qualifications:

1. The installing contractor shall be the authorized representative of the Access Control Manufacturer to sell, install, and service the proposed manufacturer's equipment. The installing contractor shall have represented the security alarm manufacturer's product for at least two years.
2. The installing contractor shall be licensed by the State of Louisiana as a security services contractor to design, sell, install, and service security alarm systems.
3. The installing contractor shall provide 24 hour, 365 day per year emergency service with factory trained service technicians.
4. The installing contractor shall have personnel on their staff that has been actively engaged in the business of designing, selling, installing, and servicing security alarm systems for at least ten (10) years.
5. All Contractors must submit to the Project Manager prior to starting any work the factory training certificates for all personnel that will be working on the access control system. No person is allowed to work on the system without proper manufacturer's certification.
6. The proposing contractor for this system and the installing contractor of this system shall be of the same organization. Absolutely no subcontracting of any portion of this system by the proposing contractor will be allowed.

1.5 SUBMITTALS

A. The installing contractor and/or equipment supplier shall provide complete and detailed shop drawings and include:

1. Control panel wiring and interconnection schematics.
2. Complete point to point wiring diagrams.
3. Riser diagrams.
4. Complete floor plan drawings locating all system devices.
5. Factory data sheets on each piece of equipment proposed.
6. Detailed system operational description. Any Design Standard differences and deviations shall be clearly noted and marked.
7. Complete system bill of material.
8. Line by line specification review stating compliance or deviation.

B. All submittal data will be in bound form with Contractor's name, supplier's name, project name, and state security license number adequately identified.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS AND INSTALLERS

- A. Dormakaba Keyscan Access Control Systems compatible with existing MSU systems and software.

2.2 MAIN ACCESS CONTROL PANEL

- A. Access Control door controllers shall be Dormakaba CA Series. Contractor shall provide sufficient number of control panels and/or expansion modules for control and monitoring of all card reader locations shown on plan plus two additional for future expansion of system.
- B. Provide local communication port at each panel for local configuration of system with laptop.
- C. Locate all controllers and power supplies in the MDF room of the building.
- D. Provide 120V at all controller and power supply locations.

2.3 FIELD DEVICES

A. Card Access Equipment

- 1. Card Readers shall be Dormakaba K-SMART3 for all single gang box wall and mullion mounted installations.
- 2. Contractor shall provide 300 cards and 300 mobile credentials:
 - a. Cards: K-SECURE-1K Keyscan ISO Graphics printable 36-bit format MIFare smartcard
 - b. Mobile Credentials: K-MOB
 - c. Programming card pack: K-PC2
- 3. Provide Ethernet Network Interface to connect school to system-wide access control system. Connect to local area network at facility.
- 4. Contractor shall provide all cabling and accessories required to provide complete access control access control solution.
- 5. Provide all control blades and input nodes required to connect all card reader locations shown on plan.
- 6. Refer to Door Hardware specifications for electronic hardware requirements for each door type.
- 7. Contractor to provide power supplies with U.P.S. Back up to all door hardware. UPS backup to be for (2) hours.

2.4 WIRING

- A. All Access control wiring shall be purple in color and a minimum of 18 AWG on the entire project.
- B. Wire scheme and conductor quantity shall be as required by the manufactures specifications. Contractor to provide and install shielded cable as required.
- C. All 120V Power shall be furnished by the Division 26 contractor.

- D. All Security Conduit as required for a complete installation of this system shall be furnished by the division 26 contractor as part of their scope of work. In the event that a division 26 contractor is not contracted for the project, the system installing contractor shall provide and install all conduit required.
- E. Coordination with the Division 26 contractor is the responsibility of the Security Contractor to ensure all conduit is in place for a complete installation.
- F. All systems shall be connected to a dedicated circuit and on an emergency power source if available.
- G. Color code of all access control wiring shall be purple in color.

Approved Products:

- 1. Banana Peel Access Control Cable: (all access control cable shall be homerun from the card reader locations to the location designated for the access control system.)
- 2. All cable shall bare the name of the approved manufacturer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. All wiring shall be in accordance with the National Electrical Code, Local Codes, and article 760 of NFPA Standard 70. All wiring sizes shall conform to recommendations of the equipment manufacturer, and as indicated on the engineered shop drawings.
- B. All wire shall be UL Listed CL2 for limited energy (300V) applications and shall be installed in conduit. Limited energy MPP wire may be run open in return air ceiling plenums provided such wire is UL Listed for such applications and is of the low smoke producing fluorocarbon type and complies with NEC Article 760 if so approved by the local authority having jurisdiction.
- C. No AC wiring or any other wiring shall be run in the same conduit as security alarm wiring.
- D. All wire shall be installed in an approved conduit/raceway system (except where permitted by NEC and the local authority having jurisdiction). Maximum conduit "fill" shall not exceed 40% per NEC.
- E. Minimum conduit size shall be 3/4" EMT. Install conduit per engineered shop drawings.
- F. Systems utilizing open wiring techniques with low smoke plenum cable shall provide conduit in all inaccessible locations, inside concealed walls, all mechanical/electrical rooms, or other areas where wiring might be exposed or subject to damage.
- G. All vertical wiring and all main trunk/riser wiring shall be installed in a complete raceway/conduit system. All riser boxes shall be adequately sized for the number of conductors traversing the respective box as well as the number of terminations required.
- H. Network Connection Cable: Provide a 4 pair Category 6 data cable from the Master Control Panel to the MDF network rack. Category 6 cable shall be purple in color.

- I. All plenum wiring is to be installed parallel and perpendicular to the building structure. Install wiring tight up against structure for protection. Cable shall be bundled on a maximum of 2'-6" and secured to the structure at a maximum of 5' on center. Bundling and support shall be with plenum rated cable ties.
- J. Contractor is required to provide all mapping and software configuration required to operate system as per manufacturer's recommendations.

3.2 CABLE PATHWAYS

A. Cable Support:

- 1. All wire not installed inside conduit or a designated cable tray system shall be installed in a dedicated cable support system for the entire run of each cable. Including, but not limited to service loops.
 - a. Approved Cable Support Product: J-Hooks
- 2. The approved cable support system shall be attached directly to the building steel at a serviceable height. In the event that the building steel is not 5' of the finished ceiling, the contractor shall provide a dedicated threaded rod extending within 5' of the finished ceiling and mount the J-Hook support hook to the treaded rod.
- 3. J-Hook cable support shall be installed at a maximum of 5' on center.
- 4. All cable installed shall be attached to the J-Hook support system with plenum rated Velcro and a plenum rated Velcro tie shall be installed between each J-Hook cable support to keep wires neatly bundled throughout the entire run. Tie wraps will only be allowed to be used inside the control panels as required to manage the wires within each type of panel.

B. Conduit / Raceway:

- 1. All wire shall be installed in an approved conduit/raceway system (except where permitted by NEC and the local authority having jurisdiction). Maximum conduit "fill" shall not exceed 40% per NEC.
- 2. Conduit and raceway system shall be installed as specified under the general electrical section of the Design Standards, and per NEC.
- 3. Minimum conduit size shall be 3/4" EMT. Install conduit per engineered shop drawings.
- 4. Systems utilizing open wiring techniques with low smoke plenum cable shall provide conduit in all inaccessible locations, inside concealed walls, all mechanical/electrical rooms, or other areas where wiring might be exposed or subject to damage.
- 5. All conduit ends shall have a protective bushing to prevent cable damage.

3.3 SYSTEM ZONING AND PARTITIONING

- A. The system shall employ intelligent initiating devices and interface devices capable of being recognized and enunciated at the main system keypad and devices partition keypad.

3.4 TESTING

- A. Submit a written test report from an authorized representative of the equipment manufacturer that the system has been 100% tested and approved. Final test shall be witnessed by the Project Manager, Owner, Engineer, Electrical Contractor and performed by the equipment supplier. Final test report must be received and acknowledged by the Project Manager prior to substantial completion.
- B. Provide instruction as to proper use and operation of system, for the Project Manager and Owner's designated personnel.

3.5 WARRANTY

- A. Entire system shall be warranted against defects in materials and workmanship for a period of one (1) year from the date of substantial completion.

3.6 SOFTWARE

- A. Provide two electronic copies of the final programming and program software to the Project Manager after final approval.

END OF SECTION 28 13 00

SECTION 28 23 00 – VIDEO SURVEILLANCE

PART 1 - GENERAL

1.1 SCOPE

- A. The Video Surveillance System including cameras, recording equipment, servers, licensing, monitors, etc. for cameras Type A will be furnished and installed by the owner's vendor. Contractor is responsible for furnishing and installing raceways, boxes, sleeves, 120V power and 1-CAT6A cable for each camera Type A shown on the drawings. CAT6A cabling shall be installed per specification Section 27 13 00 Voice and Data Systems. Contractor shall coordinate with the owner's Video Surveillance System installer during construction to determine final equipment and camera mounting locations and heights to support the installation.
- B. The Video Surveillance System including cameras, recording equipment, servers, licensing, monitors, raceways, boxes, sleeves, 120V power, CAT6A cabling, etc. for cameras Type B (Viewing/Observation Cameras) shown on the drawings shall be furnished and installed by Contractor. Contractor shall furnish and install all cameras, mounts, housings, power supply systems, network cables, connectors, network video recorders, and all other hardware and software to provide a fully operational system for cameras Type B. This work is part of Alternate No. 1.
- C. The contractor shall be responsible for the coordination of related work with other trades affecting his/her work or the work of others.



1.2 CODES AND STANDARDS

- A. Work shall be performed in accordance with the applicable national and local codes or standards current at the commencement of installation. The following list summarizes the applicable codes and standards:
 - 1. National Electrical Safety Code, current edition
 - 2. National Fire Protection Association National Fire Codes, current edition
 - 3. EIA/TIA-568 Commercial Building Telecommunications Wiring Standard
 - 4. EIA/TIA-569 Commercial Building Standard for Telecommunications Pathways and Spaces
 - 5. EIA/TIA-606 Administrative Standards for the Telecommunications Infrastructure of Commercial Buildings
 - 6. IEEE, RS 170 variable standard
 - 7. NTSC/PAL
 - 8. IEEE, 802.3 digital data network standard
 - 9. EIT/TIA-568A premises cabling standard
 - 10. Member, Universal Serial Bus (USB) Implementers Forum
 - 11. Compliant with ISO/IEC 14496 standard (also known as MPEG-4)
 - 12. Compliant with ISO/IEC 14496-10 standard (also known as MPEG-4 Part 10 or H.264)
 - 13. Compliant with International Telecommunication Union (ITU) Recommendation G.711, "Pulse Code Modulation (PCM) of Voice Frequencies"
- B. When more than one code or regulation is applicable, the more stringent regulation shall apply.

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01-107-05b-13, F.01004527 (Supplement)
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Arch Project No.: 2203

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

2.1.1 INDOOR DOME CAMERAS AND NETWORK VIDEO RECORDERS

- A. Refer to schedule on drawings for basis of design products. Provide any additional components and software needed for a complete, operable system.

PART 3 – EXECUTION

3.1 APPROVED MANUFACTURERS

- A. Axis
- B. Avigilon
- C. Or Prior Approved Equal

3.2 NETWORK DISTRIBUTION

- A. Encoder cable runs and any IP transmission shall be of Cat6 with matching RJ-45 crimp-type connectors, and shall be installed with a control crimp tool as specified by the connectors' manufacturer.
- B. All video signals from cameras in the system shall be run to the closest respective IP security video system encoder. They shall also be secured in the IT closet or in a separate secured rack and connected to the IP network and recorded on the network video recorder.

3.3 POWER

- A. Power-over-ethernet plus (POE+)

3.4 QUALITY ASSURANCE

- A. The contractor or designated subcontractor shall submit a factory certification of successful completion and provide evidence that at least five projects of similar design have been completed. The contractor/subcontractor must also verify that he/she is currently engaged in the installation and maintenance of systems herein described.

3.5 WARRANTY

- A. Five year warranty for all components and labor.

3.6 SUBMITTALS

A. Product Data

1. Include detailed manufacturer's product specifications for each component specified. Include data sheets reflecting the model numbers, features, ratings, performance, power requirements, and dimensions.

B. Shop Drawings

1. IP video security system equipment shall include plans, elevations, sections, details, and attachments to other work. The system shall also include dimensioned plans and elevation views of components and enclosures; show access and workspace requirements; and shop drawings shall include mounting details for all racked equipment. Such details shall include all mounting brackets, hardware, and connections to the building.

C. Wiring Diagrams

1. Diagrams shall include power, signal, and control wiring point-to-point diagrams. They shall differentiate between manufacturer-installed and field-installed wiring. It is the contractor's responsibility to submit for approval, the complete designed system configuration and layout showing all devices, wiring, conduit, and locations, along with other required information as specified herein for the complete integrated system proposed for installation.

D. Coordination Drawings:

1. Drawings shall include plans drawn to scale and coordinating locations of IP video security system equipment. They also shall show the location of items requiring installation coordination including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and other architectural features.

G. Installer Certificates

1. Shall be signed by the manufacturer certifying that installers comply with manufacturer's requirements for installation. Installation company shall have offices within a (50) mile radius of the project site for the past (5) years.

H. Field Test Reports

1. Shall indicate and interpret test results for compliance with performance requirements of installed systems.

I. Maintenance Data

1. Maintenance data for distributed network video surveillance system equipment and components shall be a part of the maintenance manuals specified in Division 1. In addition to requirements specified in Division 1, the section titled "Contract Closeout" shall include the following information: detailed operating instructions covering operation under both normal and abnormal conditions; routine maintenance requirements for system components; and lists of spare parts and replacement components recommended are to be stored at the site for ready access.

P. Warranties

1. Special warranties specified in this section.

Q. Calculations and Parameters

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1. The contractor shall submit to the owner for approval, the following items: calculations, plans, and diagrams for the field of view calculations; and bandwidth calculations for the IP video security system. At a minimum, submission for approval shall include and address low level lighting, backlight compensation, and lens conformance as specified herein.

END OF SECTION 28 23 00

SECTION 28 31 11 – FIRE ALARM SYSTEM

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes fire alarm systems.
- B. Definitions:
 - 1. FACP: Fire alarm control panel.
 - 2. LED: Light-emitting diode.
 - 3. Definitions in NFPA 72 apply to fire alarm terms used in this Section.
- C. System Description:
 - 1. Noncoded, Analog addressable system; multiplexed signal transmission dedicated to fire alarm service only.
- D. Performance Requirements:
 - 1. Comply with NFPA 72 latest edition or edition enforced by state or local code authority.
 - 2. Fire alarm signal initiation shall be by one or more of the following devices:
 - a. Manual stations.
 - b. Heat detectors.
 - c. Smoke detectors.
 - d. Automatic sprinkler system water flow.
 - 3. Fire alarm signal shall initiate the following actions:
 - a. Alarm notification appliances shall operate continuously and be synchronized as required per code.
 - b. Identify alarm at the FACP and remote annunciators.
 - c. Transmit an alarm signal to the remote alarm receiving station.
 - d. Record events in the system memory.
 - 4. Supervisory signal initiation shall be by one or more of the following devices or actions:
 - a. Operation of a fire-protection system valve tamper.
 - 5. System trouble signal initiation shall be by one or more of the following devices or actions:
 - a. Open circuits, shorts and grounds of wiring for initiating device, signaling line, and notification-appliance circuits.
 - b. Opening, tampering, or removal of alarm-initiating and supervisory signal-initiating devices.
 - c. Loss of primary power at the FACP.
 - d. Ground or a single break in FACP internal circuits.
 - e. Abnormal ac voltage at the FACP.
 - f. A break in standby battery circuitry.
 - g. Failure of battery charging.

- h. Abnormal position of any switch at the FACP or annunciator.

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings:
 - 1. System Operation Description: Detailed description for this Project, including method of operation and supervision of each type of circuit and sequence of operations for manually and automatically initiated system inputs and outputs. Manufacturer's standard descriptions for generic systems are not acceptable.
 - 2. Device Address List: Coordinate with final system programming.
 - 3. System riser diagram with device addresses, conduit sizes, and cable and wire types and sizes.
 - 4. Wiring Diagrams: Power, signal, and control wiring. Include diagrams for equipment and for system with all terminals and interconnections identified. Show wiring color code.
 - 5. Batteries: Size calculations.
 - 6. CAD drawings with device locations, device ratings, cable routing, cable size/type, etc. indicated on floor plans.
 - 7. All shop drawings are to be electronic in nature and submitted in PDF form. Paper shop drawings will not be reviewed.
- C. Field quality-control test reports per NFPA 72.
- D. Operation and maintenance data.
- E. Submittals to Authorities Having Jurisdiction: In addition to distribution requirements for submittals specified in "Submittals," make an identical submittal to authorities having jurisdiction. To facilitate review, include copies of annotated Contract Drawings as needed to depict component locations. Complete all required form. Contractor is responsible for all required fees. Resubmit if required to make clarifications or revisions to obtain approval. On receipt of comments from authorities having jurisdiction, submit them to Architect for review.
- F. All drawings shall be done in AutoCAD 14 format or newer. Fire Alarm devices with any notation are to clearly stand out from the floorplan by using a bolder line width contrasting a screened floorplan. Devices and notation are to be proportionally sized to the scale of the drawing.
- G. Documentation:
 - 1. Approval and Acceptance: Provide the "Record of Completion" form according to NFPA 72 to Owner, Architect, and authorities having jurisdiction.
 - 2. Record of Completion Documents: Provide the "Permanent Records" according to NFPA 72 to Owner, Architect, and authorities having jurisdiction. Format of the written sequence of operation shall be the optional input/output matrix.
 - a. Electronic media shall be provided to Architect and authorities having jurisdiction.

1.3 QUALITY ASSURANCE

- A. Installer Qualifications: Personnel shall be trained and certified by manufacturer for installation of units required for this Project and shall be supervised by a Nicet Level III Supervisor.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. FACP and Equipment:
 - a. Siemens.
 - b. Silent Knight
 - c. Notifier.
 - d. Fire Lite.
 - e. EST.
 - f. Honeywell

2.2 FACP

- A. General Description:
 - 1. Modular, power-limited design with electronic modules, UL 864 listed.
 - 2. Analog addressable control circuits for operation of mechanical equipment.
 - 3. System shall be sized for the number of points indicated plus (20) twenty percent spare.
- B. Alphanumeric Display and System Controls: Arranged for interface between human operator at the FACP and addressable system components including annunciation and supervision. Display alarm, supervisory, and component status messages and the programming and control menu.
 - 1. Annunciator and Display: Liquid-crystal type, two line(s) of 40 characters, minimum.
 - 2. Keypad: Arranged to permit entry and execution of programming, display, and control commands.
- C. Circuits:
 - 1. Signaling Line Circuits: NFPA 72, Class B, Style 4.
 - 2. Notification-Appliance Circuits: NFPA 72, Class B, Style Y.
 - 3. Circuits shall be configured with loop isolators.
 - 4. Actuation of alarm notification appliances, annunciation.
- D. Notification-Appliance Circuit: Operation shall sound in a temporal pattern, complying with ANSI S3.41.

- E. Power Supply for Supervision Equipment: Supply for audible and visual equipment for supervision of the ac power shall be from a dedicated dc power supply, and power for the dc component shall be from the ac supply.
- F. Alarm Silencing, Trouble, and Supervisory Alarm Reset: Manual reset at the FACP and remote annunciators, after initiating devices are restored to normal.
 - 1. Silencing-switch operation halts alarm operation of notification appliances and activates an "alarm silence" light. Display of identity of the alarm zone or device is retained.
 - 2. Subsequent alarm signals from other devices or zones reactivate notification appliances until silencing switch is operated again.
 - 3. When alarm-initiating devices return to normal and system reset switch is operated, notification appliances operate again until alarm silence switch is reset.
- G. Walk Test: A test mode to allow one person to test alarm and supervisory features of initiating devices. Enabling of this mode shall require the entry of a password. The FACP and annunciators shall display a test indication while the test is underway. If testing ceases while in walk-test mode, after a preset delay, the system shall automatically return to normal.
- H. Transmission to Remote Alarm Receiving Station: Automatically transmit alarm, trouble, and supervisory signals to a remote alarm station through a digital alarm communicator transmitter and telephone lines.
- I. Primary Power: 24-V dc obtained from 120-V ac service and a power-supply module. Initiating devices, notification appliances, signaling lines, trouble signal, supervisory signal and supervisory and digital alarm communicator transmitter shall be powered by the 24-V dc source.
 - 1. The alarm current draw of the entire fire alarm system shall not exceed 80 percent of the power-supply module rating.
 - 2. Power supply shall have a dedicated fused safety switch or circuit breaker for this connection at the service entrance equipment. The switch box or circuit breaker shall have red marking and identify it with "FIRE ALARM SYSTEM POWER." Where a circuit breaker is the disconnecting means, an approved breaker locking device shall be installed.
 - 3. Provide surge protection on all 120 volt power serving fire alarm equipment.
- J. Secondary Power: 24-V dc supply system with batteries and automatic battery charger and an automatic transfer switch.
 - 1. Battery and Charger Capacity: Comply with NFPA 72.
 - 2. Provide surge protectors on all circuits.
- K. Instructions: Computer printout or typewritten instruction card mounted behind a plastic or glass cover in a stainless-steel or aluminum frame. Include interpretation and describe appropriate response for displays and signals. Briefly describe the functional operation of the system under normal, alarm, and trouble conditions.

2.3 MANUAL FIRE ALARM PULL STATION

- A. Description: UL 38 listed; finished in red with molded, raised-letter operating instructions in contrasting color. Station shall show visible indication of operation. Mounted on recessed outlet box; if indicated as surface mounted, provide manufacturer's surface back box.

1. Double-action mechanism requiring two actions to initiate an alarm, pull-lever type. With integral addressable module, arranged to communicate manual-station status (normal, alarm, or trouble) to the FACP.
2. Station Reset: Key- or wrench-operated switch.

2.4 SYSTEM SMOKE DETECTORS

A. General Description:

1. UL 268 listed, operating at 24-V dc, nominal.
2. Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to the FACP.
3. Integral Visual-Indicating Light: LED type. Indicating detector has operated and power-on status.
4. Multi-criteria with minimum of thermal and photoelectric.

B. Multi Criteria Detectors:

1. Minimum of photoelectric and heat.
2. Sensor: LED or infrared light source with matching silicon-cell receiver.
3. Photoelectric Detector Sensitivity: Between 2.5 and 3.5 percent/foot (0.008 and 0.011 percent/mm) smoke obscuration when tested according to UL 268A.
4. Thermal detection.

C. Photoelectric Smoke Detectors:

1. Sensor: LED or infrared light source with matching silicon-cell receiver.
2. Detector Sensitivity: Between 2.5 and 3.5 percent/foot (0.008 and 0.011 percent/mm) smoke obscuration when tested according to UL 268A.

2.5 HEAT DETECTORS

A. General: UL 521 listed.

B. Heat Detector, Combination Type: Actuated by either a fixed temperature of 135 deg F (57 deg C) or rate-of-rise of temperature that exceeds 15 deg F (8 deg C) per minute, unless otherwise indicated.

1. Mounting: Plug-in base, interchangeable with smoke-detector bases.
2. Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to the FACP.

C. Heat Detector, Fixed-Temperature Type: Actuated by temperature that exceeds a fixed temperature of 190 deg F (88 deg C).

1. Mounting: Plug-in base, interchangeable with smoke-detector bases.
2. Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to the FACP.

2.6 NOTIFICATION APPLIANCES

A. Description: Equipped for mounting as indicated and with screw terminals for system connections.

1. Combination Devices: Factory-integrated audible and visible devices in a single-mounting assembly.

- B. Horns: Electric-vibrating-polarized type, 24-V dc; with provision for housing the operating mechanism behind a grille. Horns shall produce a sound-pressure level of 90 dBA, measured 10 feet (3 m) from the horn.
- C. Visible Alarm Devices: Xenon strobe lights listed under UL 1971, with clear or nominal white polycarbonate lens mounted on an aluminum faceplate. The word "FIRE" is engraved in minimum 1-inch- (25-mm-) high letters on the lens.
 - 1. Rated Light Output: Candela indicated on drawings.
 - 2. Strobe Leads: Factory connected to screw terminals.
 - 3. Where multiple visual notification appliances can be seen from any location, circuitry shall be incorporated for the synchronization of flash rate.
 - 4. Adjustable Strobes-Field selectable from 15cd, 30cd, 75cd, 110cd.

2.7 SPRINKLER SYSTEM REMOTE INDICATORS

- A. Remote status and alarm indicator and test stations, with LED indicating lights. Light is connected to flash when the associated device is in an alarm or trouble mode. Lamp is flush mounted in a single-gang wall plate. A red, laminated, phenolic-resin identification plate at the indicating light identifies, in engraved white letters, device initiating the signal and room where the smoke detector or valve is located. For water-flow switches, the identification plate also designates protected spaces downstream from the water-flow switch.

2.8 REMOTE ANNUNCIATOR

- A. Description: Duplicate annunciator functions of the FACP for alarm, supervisory, and trouble indications. Also duplicate manual switching functions of the FACP, including acknowledging, silencing, resetting, and testing.
 - 1. Mounting: Flush cabinet, NEMA 250, Class 1.
- B. Display Type and Functional Performance: Alphanumeric display same as the FACP. Controls with associated LEDs permit acknowledging, silencing, resetting, and testing functions for alarm, supervisory, and trouble signals identical to those in the FACP.

2.9 ADDRESSABLE INTERFACE DEVICE

- A. Description: Microelectronic monitor module listed for use in providing a system address for listed alarm-initiating devices for wired applications with normally open contacts.
- B. Integral Relay: Capable of providing a direct signal to the elevator controller to initiate elevator recall and to a circuit-breaker shunt trip for power shutdown.

2.10 DIGITAL ALARM COMMUNICATOR TRANSMITTER

- A. Listed and labeled according to UL 632.
- B. Functional Performance: Unit receives an alarm, supervisory, or trouble signal from the FACP, and automatically captures one or two telephone lines and dials a preset number for a remote central station.

When contact is made with the central station(s), the signal is transmitted. The unit supervises up to two telephone lines. Where supervising 2 lines, if service on either line is interrupted for longer than 45 seconds, the unit initiates a local trouble signal and transmits a signal indicating loss of telephone line to the remote alarm receiving station over the remaining line. When telephone service is restored, unit automatically reports that event to the central station. If service is lost on both telephone lines, the local trouble signal is initiated. The contractor shall provide conduit and cable to telephone backboard.

- C. Secondary Power: Integral rechargeable battery and automatic charger. Battery capacity is adequate to comply with NFPA 72 requirements.
- D. Self-Test: Conducted automatically every 24 hours with report transmitted to central station.

2.11 CELLULAR COMMUNICATOR TRANSMITTER

- A. Napco Starlink Fire LTE Commercial or approved equal.
- B. UL Listed.
- C. Functional Performance: Unit receives an alarm, supervisory, or trouble signal from the FACP, and automatically communicates to the central station. When contact is made with the central station(s), the signal is transmitted.
- D. If needed remote antennas shall be installed to allow for communications to monitoring company.
- E. Communicator shall be compatible with the owner's monitoring company.
- F. Communicator shall be powered by the FACP.
- G. Self-Test: Conducted automatically every 24 hours with report transmitted to central station.

2.12 NETWORK COMMUNICATIONS

- A. Provide network communications for fire-alarm system according to fire-alarm manufacturer's written requirements.
- B. Provide network communications pathway per manufacturer's written requirements and requirements in NFPA 72 and NFPA 70.
- C. Provide integration gateway using BACnet and Modbus protocol for connection to building automation system.

2.11 WIRE AND CABLE

- A. Wire and cable for fire alarm systems shall be UL listed and labeled as complying with NFPA 70, Article 760.
- B. Signaling Line Circuits: Twisted, shielded pair, size as recommended by system manufacturer.
 - 1. Twisted shielded pair, NFPA 70 Article 760, UL listed as Type FPLP, plenum rated and complying with requirements in UL 1424.
- C. Non-Power-Limited Circuits: Solid-copper conductors with 600-V rated, 75 deg C, color-coded insulation.

1. Low-Voltage Circuits: No. 16 AWG, minimum.
2. Line-Voltage Circuits: No. 12 AWG, minimum.

PART 3 - EXECUTION

3.1 EQUIPMENT INSTALLATION

- A. Audible Alarm-Indicating Devices: Install per NFPA 72. Install bells and horns on flush-mounted back boxes with the device-operating mechanism concealed behind a grille.
- B. Visible Alarm-Indicating Devices: Install per NFPA 72.
- C. FACP: Surface mount with tops of cabinets not more than 72 inches (1830 mm) above the finished floor.
- D. Annunciator: Install with top of panel not more than 72 inches (1830 mm) above the finished floor.
- E. The contractor shall provide the following spare devices at a location determined by the engineer or fire marshal prior to final approval of shop drawings. Contractor shall be responsible for all conduit, wire, battery, cards etc. needed to install these spare devices. Devices not used shall be delivered to the owner as spare. Devices: 2 - horn/strobes (any candela), 1 - pull stations, 2 - smoke detectors, and 2 - control modules.

3.2 WIRING INSTALLATION

- A. Install wiring according to the following:
 1. NECA 1.
 2. TIA/EIA 568-A.
- B. Wiring Method:
 1. Cables and raceways used for fire alarm circuits, and equipment control wiring associated with the fire alarm system, may not contain any other wire or cable. Cable installed in plenum ceiling spaces shall be plenum rated. Fire alarm cable installed in walls, exposed areas or in inaccessible spaces shall be in conduit. All cable and conduit shall be concealed where possible.
 2. Signaling Line Circuits: Power-limited fire alarm cables shall not be installed in the same cable or raceway as signaling line circuits.
- C. Wiring within Enclosures: Separate power-limited and non-power-limited conductors as recommended by manufacturer. Install conductors parallel with or at right angles to sides and back of the enclosure. Bundle, lace, and train conductors to terminal points with no excess. Connect conductors that are terminated, spliced, or interrupted in any enclosure associated with the fire alarm system to terminal blocks. Mark each terminal according to the system's wiring diagrams. Make all connections with approved crimp-on terminal spade lugs, pressure-type terminal blocks, or plug connectors.
- D. Cable Taps: Use numbered terminal strips in junction, pull, and outlet boxes, cabinets, or equipment enclosures where circuit connections are made.
- E. Color-Coding: Color-code fire alarm conductors differently from the normal building power wiring. Use one color-code for alarm circuit wiring and a different color-code for supervisory circuits. Color-code audible alarm-indicating circuits differently from alarm-initiating circuits. Use different colors for visible alarm-indicating devices. Paint fire alarm system junction boxes and covers red.

- F. Risers: Install at least two vertical cable risers to serve the fire alarm system. Separate risers in close proximity to each other with a minimum 1-hour-rated wall, so the loss of one riser does not prevent the receipt or transmission of signals from other floors or zones.
- G. Wiring to Remote Alarm Transmitting Device: 1-inch (25-mm) conduit between the FACP and the transmitter. Install number of conductors and electrical supervision for connecting wiring as needed to suit monitoring function.

3.3 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals according to "Basic Electrical Materials and Methods Electrical Identification."
- B. Install instructions frame in a location visible from the FACP.
- C. Paint power-supply disconnect switch red and label "FIRE ALARM CIRCUIT CONTROL."

3.4 GROUNDING

- A. Ground the FACP and associated circuits; comply with IEEE 1100. Install a ground wire from main service ground to the FACP.

3.5 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
 - 1. Before requesting final approval of the installation, submit a written statement using the form for Record of Completion shown in NFPA 72.
 - 2. Perform each electrical test and visual and mechanical inspection listed in NFPA 72. Certify compliance with test parameters.
 - 3. Visual Inspection: Conduct a visual inspection before any testing. Use as-built drawings and system documentation for the inspection. Identify improperly located, damaged, or nonfunctional equipment, and correct before beginning tests.
 - 4. Testing: Follow procedure and record results complying with requirements in NFPA 72.
 - a. Detectors that are outside their marked sensitivity range shall be replaced.
 - 5. Test and Inspection Records: Prepare according to NFPA 72, including demonstration of sequences of operation by using the matrix-style form in Appendix A in NFPA 70.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain the fire alarm system, appliances, and devices. Provide a minimum of 2 hours of training to the Owner's Representative.

Renovations Autism Program Building
McNeese State University
Lake Charles, Louisiana

Project No.: 19-627-21-01, F.19002384 &
01-107-05b-13, F.01004527 (Supplement)
State Id: S12257 Site Code: 5-10-004
Arch Project No.: 2203

M & E Consulting, Inc.
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END OF SECTION 28 31 11

FIRE ALARM SYSTEM

28 31 11 - 10 OF 10

SECTION 31 20 00 - EARTH MOVING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Excavating and filling for rough grading the Site.
2. Preparing subgrades for slabs-on-grade, walks, and pavements.
3. Excavating and backfilling for buildings and structures.
4. Subbase course for concrete walks and pavements.
5. Subsurface drainage backfill for walls and trenches.
6. Excavating and backfilling trenches for utilities and pits for buried utility structures.

B. Related Requirements:

1. Section 033000 "Cast-in-Place Concrete"
2. Section 316329 "Drilled Concrete Piers and Shafts" for excavation of shafts and disposal of surplus excavated material.
3. Section 321313 "Concrete Paving"

1.3 DEFINITIONS

A. Backfill: Soil material or controlled low-strength material used to fill an excavation.

1. Initial Backfill: Backfill placed beside and over pipe in a trench, including haunches to support sides of pipe.
2. Final Backfill: Backfill placed over initial backfill to fill a trench.

B. Bedding Course: Aggregate layer placed over the excavated subgrade in a trench before laying pipe. Commercially available as "610 Roadbase".

C. Borrow Soil: Satisfactory soil imported from off-site for use as fill or backfill.

D. Excavation: Removal of material encountered above subgrade elevations and to lines and dimensions indicated.

1. Authorized Additional Excavation: Excavation below subgrade elevations or beyond indicated lines and dimensions as directed by Engineer. Authorized additional excavation and replacement material will be paid for according to Contract provisions for unit prices.



2. Bulk Excavation: Excavation more than 10 feet in width and more than 30 feet in length.
 3. Unauthorized Excavation: Excavation below subgrade elevations or beyond indicated lines and dimensions without direction by Engineer. Unauthorized excavation, as well as remedial work directed by Engineer, shall be without additional compensation or contract time.
- E. Fill: Soil materials used to raise existing grades.
- F. Structures: Buildings, footings, foundations, retaining walls, slabs, tanks, curbs, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.
- G. Subbase Course: Aggregate layer placed between the subgrade and a cement concrete pavement or a cement concrete walk. Commercially available as "610 Roadbase".
- H. Subgrade: Uppermost surface of an excavation or the top surface of a fill or backfill immediately below subbase or topsoil materials.
- I. Utilities: On-site underground pipes, conduits, ducts, and cables as well as underground services within buildings.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of the following manufactured products required:
1. Geotextiles.
 2. Controlled low-strength material, including design mixture.
- B. Material Test Reports: For each soil material proposed for fill and backfill as follows:
1. Classification according to ASTM D 2487.
 2. Laboratory compaction curve according to ASTM D 698.
 3. For material proposed for treatment, provide material test reports prior to treatment.
- C. Pre-excavation Photographs or Videotape: Show existing conditions of adjoining construction and site improvements, including finish surfaces that might be misconstrued as damage caused by earth-moving operations. Submit before earth moving begins.
- D. Photographic documentation positively identifying depth of excavation.

1.5 FIELD CONDITIONS

- A. Traffic: Minimize interference with adjoining roads, streets, walks, and other adjacent occupied or used facilities during earth-moving operations.
1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction.

2. Provide alternate routes around closed or obstructed traffic ways if required by Owner or authorities having jurisdiction.
- B. Utility Locator Service: Notify utility locator service Louisiana One Call for area where Project is located before beginning earth-moving operations. If a SUE (subsurface utility engineering) survey has been performed for the project site, Contractor shall use this to assist with locating and avoiding subsurface improvements that are to remain or otherwise to be protected.
- C. Do not commence earth-moving operations until temporary site fencing and erosion- and sedimentation-control measures are in place.

PART 2 - PRODUCTS

2.1 SOIL MATERIALS

- A. General: Provide borrow soil materials.
- B. Satisfactory Soils: Lime-treated silty or sandy clay free of debris, waste, vegetation, and other deleterious matter.
 1. Liquid Limit: 55 max prior to treatment, 30-42 after treatment
 2. Plasticity Index: 35 or less prior to treatment; 12-22 after treatment
 3. Lime Treatment:
 - a. Lime treatment material shall be either hydrated lime or granular quicklime conforming to ASTM C 977.
 - b. Application rate shall be 19 lbs of material (hydrated lime or granular quicklime) per square yard per 12" depth.
 - c. Properties, including soil properties prior to lime treatment, properties after lime treatment, and confirmation of lime application (i.e. – depth and quantity), shall be submitted for approval by Engineer prior to installation and shall be field verified by testing agency during mixing operations.
 - d. Lime treatment shall occur at the borrow pit – no on-site mixing will be permitted.
- C. Unsatisfactory Soils: Any soils that do not satisfy the requirements for “Satisfactory Soils”.
 1. Unsatisfactory soils also include satisfactory soils not maintained within 2 percent of optimum moisture content to at least 95% of the Standard Proctor maximum dry density at time of compaction.
- D. Subbase Material and Bedding Course: Crushed stone conforming to the requirements of Section 1003.03.1 (stone) and 1003.03.2 (recycled Portland cement), of the Specifications in Part X of the Louisiana Standard Specifications for Roads and Bridges published by the Louisiana Department of Transportation and Development (LADOTD). Commercially available as “610 Roadbase”.

- E. Sand: ASTM C 33; fine aggregate.

2.2 GEOTEXTILES

- A. Separation Geotextile: Woven geotextile fabric, manufactured for separation applications.
 - 1. Manufacturers: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to the following:
 - a. Mirafi 600X by Tencate
 - b. Geotex 315ST by Propex Geosolutions
 - c. Alternate products meeting or exceeding the specifications of the above products will be considered; submit prior to bid submission.

2.3 CONTROLLED LOW-STRENGTH MATERIAL

- A. Controlled Low-Strength Material: Self-compacting, low-density, flowable concrete material produced from the following:
 - 1. Portland Cement: ASTM C 150, Type I or Type II.
 - 2. Fly Ash: ASTM C 618, Class C or F.
 - 3. Normal-Weight Aggregate: ASTM C 33, 1-inch nominal maximum aggregate size.
 - 4. Water: ASTM C 94.
 - 5. Air-Entraining Admixture: ASTM C 260.
- B. Produce low-density, controlled low-strength material with the following physical properties:
 - 1. As-Cast Unit Weight: 36 to 42 lb/cu. ft. at point of placement, when tested according to ASTM C 138/.
 - 2. Compressive Strength: 80 psi, when tested according to ASTM C 495.
- C. Produce conventional-weight, controlled low-strength material with 80-psi compressive strength when tested according to ASTM C 495.

2.4 ACCESSORIES

- A. Warning Tape: Acid- and alkali-resistant, polyethylene film warning tape manufactured for marking and identifying underground utilities, 6 inches wide and 4 mils thick, continuously inscribed with a description of the utility; colored as follows:
 - 1. Red: Electric.
 - 2. Yellow: Gas, oil, steam, and dangerous materials.
 - 3. Orange: Telephone and other communications.
 - 4. Blue: Water systems.
 - 5. Green: Sewer systems.

- B. Detectable Warning Tape: Acid- and alkali-resistant, polyethylene film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches wide and 4 mils thick, continuously inscribed with a description of the utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches deep; colored as follows:
1. Red: Electric.
 2. Yellow: Gas, oil, steam, and dangerous materials.
 3. Orange: Telephone and other communications.
 4. Blue: Water systems.
 5. Green: Sewer systems.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards created by earth-moving operations.
- B. Protect and maintain erosion and sedimentation controls during earth-moving operations.
- C. Protect subgrades and foundation soils from freezing temperatures and frost. Remove temporary protection before placing subsequent materials.

3.2 DEWATERING

- A. Provide dewatering system of sufficient scope, size, and capacity to control hydrostatic pressures and to lower, control, remove, and dispose of ground water and permit excavation and construction to proceed on dry, stable subgrades. No modification of contract amount or time will be awarded for unanticipated dewatering efforts, or otherwise for damage (and any required repairs and testing) caused by a lack of proper dewatering.
- B. Prevent surface water and ground water from entering excavations, from ponding on prepared subgrades, and from flooding Project site and surrounding area.
- C. Protect subgrades from softening, undermining, washout, and damage by rain or water accumulation.
 1. Reroute surface water runoff away from excavated areas. Do not allow water to accumulate in excavations. Do not use excavated trenches as temporary drainage ditches.
- D. Dispose of water removed by dewatering in a manner that avoids endangering public health, property, and portions of work under construction or completed. Dispose of water and sediment in a manner that avoids inconvenience to others.

- E. Damage to the site, including subgrade and fill, sand and aggregate material and installed products, that are a result of degradation by precipitation, insufficient dewatering efforts, construction traffic, etc. as determined by the Engineer, will be repaired by the contractor, with no modification of contract amount or time. Repair efforts may include, but are not limited to, tilling, windrowing, scarifying, and drying the site until a satisfactory moisture content is achieved.

3.3 EXCAVATION, GENERAL

- A. Unclassified Excavation: Excavate to subgrade elevations regardless of the character of surface and subsurface conditions encountered. Unclassified excavated materials may include soil materials and obstructions. No changes in the Contract Sum or the Contract Time will be authorized for removal of obstructions.
 - 1. If excavated materials intended for fill and backfill include unsatisfactory soil materials, replace with satisfactory soil materials.

3.4 EXCAVATION FOR STRUCTURES

- A. Excavate to indicated elevations and dimensions within a tolerance of plus or minus 1 inch. If applicable, extend excavations a sufficient distance from structures for placing and removing concrete formwork, for installing services and other construction, and for inspections.
 - 1. Excavations for Footings and Foundations: Do not disturb bottom of excavation. Excavate by hand to final grade just before placing concrete reinforcement. Trim bottoms to required lines and grades to leave solid base to receive other work.
 - 2. Pile Foundations: Stop excavations 6 to 12 inches above bottom of pile cap before piles are placed. After piles have been driven, remove loose and displaced material. Excavate to final grade, leaving solid base to receive concrete pile caps.
 - 3. Excavation for Underground Tanks, Basins, and Mechanical or Electrical Utility Structures: Excavate to elevations and dimensions indicated within a tolerance of plus or minus 1 inch. Do not disturb bottom of excavations intended as bearing surfaces.

3.5 EXCAVATION FOR WALKS AND PAVEMENTS

- A. Excavate surfaces under walks and pavements to indicated lines, cross sections, elevations, and subgrades.

3.6 EXCAVATION FOR UTILITY TRENCHES

- A. Excavate trenches to indicated gradients, lines, depths, and elevations.
- B. Excavate trenches to uniform widths to provide the following clearance on each side of pipe or conduit. Excavate trench walls vertically from trench bottom to 12 inches higher than top of pipe or conduit unless otherwise indicated.

1. Clearance: 12 inches each side of pipe or conduit.
- C. Trench Bottoms: Excavate and shape trench bottoms to provide uniform bearing and support of pipes and conduit. Shape subgrade to provide continuous support for bells, joints, and barrels of pipes and for joints, fittings, and bodies of conduits. Remove projecting stones and sharp objects along trench subgrade.
1. For pipes and conduit less than 6 inches in nominal diameter, hand-excavate trench bottoms and support pipe and conduit on an undisturbed subgrade.
 2. For pipes and conduit 6 inches or larger in nominal diameter, shape bottom of trench to support bottom 90 degrees of pipe or conduit circumference. Fill depressions with tamped sand backfill.
 3. For flat-bottomed, multiple-duct conduit units, hand-excavate trench bottoms and support conduit on an undisturbed subgrade.
 4. Excavate trenches 6 inches deeper than elevation required in rock or other unyielding bearing material to allow for bedding course.
- D. Trench Bottoms: Excavate trenches 6 inches deeper than bottom of pipe and conduit elevations to allow for bedding course. Hand-excavate deeper for bells of pipe.

3.7 SUBGRADE INSPECTION

- A. Notify Engineer when excavations have reached required subgrade.
- B. If Engineer determines that unsatisfactory soil is present, continue excavation and replace with compacted backfill or fill material as directed.
- C. Proof-roll subgrade below the building slabs and pavements with a pneumatic-tired and loaded 10-wheel, tandem-axle dump truck to identify soft pockets and areas of excess yielding. Do not proof-roll wet or saturated subgrades.
1. Completely proof-roll subgrade in one direction, repeating proof-rolling in direction perpendicular to first direction. Limit vehicle speed to 3 mph.
 2. Excavate soft spots, unsatisfactory soils, and areas of excessive pumping or rutting, as determined by Engineer, and replace with compacted backfill or fill as directed.
 3. Proof-roll shall not be performed with any vehicle other than a tandem-axle dump truck.
 4. Engineer reserves the right waive witnessing of the proof-roll and can direct testing agency to perform witnessing on his behalf.
 5. Testing agency is not authorized to fail a proof-roll or otherwise provide any direction to the Contractor. Testing agency shall immediately contact the Engineer directly to discuss potentially unsatisfactory conditions observed during the proof-roll.
- D. Authorized additional excavation and replacement material will be paid for according to Contract provisions for changes in the Work.
- E. Reconstruct subgrades damaged by freezing temperatures, frost, rain, accumulated water, or construction activities, as directed by Engineer, without additional compensation.

3.8 UNAUTHORIZED EXCAVATION

- A. Fill unauthorized excavation under foundations or wall footings by extending bottom elevation of concrete foundation or footing to excavation bottom, without altering top elevation. Lean concrete fill, with 28-day compressive strength of 2500 psi, may be used when approved by Architect.
 - 1. Fill unauthorized excavations under other construction, pipe, or conduit as directed by Architect.

3.9 STORAGE OF SOIL MATERIALS

- A. Stockpile borrow soil materials and excavated satisfactory soil materials without intermixing. Place, grade, and shape stockpiles to drain surface water. Cover to prevent windblown dust.
 - 1. Stockpile soil materials away from edge of excavations. Do not store within drip line of remaining trees.

3.10 BACKFILL

- A. Place and compact backfill in excavations promptly, but not before completing the following:
 - 1. Construction below finish grade.
 - 2. Surveying locations of underground utilities for Record Documents.
 - 3. Testing and inspecting underground utilities.
 - 4. Removing concrete formwork.
 - 5. Removing trash and debris.
 - 6. Removing temporary shoring, bracing, and sheeting.
 - 7. Installing permanent or temporary horizontal bracing on horizontally supported walls.
- B. Place backfill on subgrades free of mud, frost, snow, or ice.

3.11 UTILITY TRENCH BACKFILL

- A. Place backfill on subgrades free of mud, frost, snow, or ice.
- B. Place and compact bedding course on trench bottoms and where indicated. Shape bedding course to provide continuous support for bells, joints, and barrels of pipes and for joints, fittings, and bodies of conduits.
- C. Trenches under Footings: Backfill trenches excavated under footings and within 18 inches of bottom of footings with satisfactory soil; fill with concrete to elevation of bottom of footings. Concrete is specified in Section 033000 "Cast-in-Place Concrete."
- D. Backfill voids with satisfactory soil while removing shoring and bracing.

E. Initial Backfill:

1. Soil Backfill: Place and compact initial backfill of satisfactory soil to a height of 12 inches over the pipe or conduit.
 - a. Carefully compact initial backfill under pipe haunches and compact evenly up on both sides and along the full length of piping or conduit to avoid damage or displacement of piping or conduit. Coordinate backfilling with utilities testing.
2. Controlled Low-Strength Material: Place initial backfill of controlled low-strength material to a height of 12 inches over the pipe or conduit. Coordinate backfilling with utilities testing.

F. Final Backfill:

1. Soil Backfill: Place and compact final backfill of satisfactory soil to final subgrade elevation.
2. Controlled Low-Strength Material: Place final backfill of controlled low-strength material to final subgrade elevation.

- G. Warning Tape: Install warning tape directly above utilities, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

3.12 SOIL FILL

- A. Plow, scarify, bench, or break up sloped surfaces steeper than 1 vertical to 4 horizontal so fill material will bond with existing material. "Bench" site as required to achieve slope this condition.
- B. Place and compact fill material in layers to required elevations.
- C. Place soil fill on subgrades free of mud, frost, snow, or ice.

3.13 SOIL MOISTURE CONTROL

- A. Uniformly moisten or aerate subgrade and each subsequent fill or backfill soil layer before compaction to within 2 percent of optimum moisture content.
 1. Do not place backfill or fill soil material on surfaces that are muddy, frozen, or contain frost or ice.
 2. Remove and replace, or scarify and air dry, otherwise satisfactory soil material that exceeds optimum moisture content by 2 percent and is too wet to compact to specified dry unit weight.

3.14 COMPACTION OF SUBGRADE, SOIL BACKFILLS AND FILLS

- A. Place backfill and fill soil materials in layers not more than 8 inches in loose depth for material compacted by heavy compaction equipment and not more than 4 inches in loose depth for material compacted by hand-operated tampers.
- B. Place backfill and fill soil materials evenly on all sides of structures to required elevations and uniformly along the full length of each structure.
- C. Compact soil materials to not less than 95 percent of maximum dry unit weight according to ASTM D 698. Compact bedding and backfill materials at utility trenches to not less than 85 percent.

3.15 GRADING

- A. General: Uniformly grade areas to a smooth surface, free of irregular surface changes. Comply with compaction requirements and grade to cross sections, lines, and elevations indicated.
 - 1. Provide a smooth transition between adjacent existing grades and new grades.
 - 2. Cut out soft spots, fill low spots, and trim high spots to comply with required surface tolerances.
- B. Site Rough Grading: Slope grades to direct water away from buildings and to prevent ponding. Finish subgrades to elevations required to achieve indicated finish elevations, within the following subgrade tolerances:
 - 1. Turf or Unpaved Areas: Plus or minus 1 inch.
 - 2. Walks: Plus or minus 1 inch.
 - 3. Pavements: Plus or minus 1/2 inch.
- C. Grading inside Building Lines: Finish subgrade to a tolerance of 1/2 inch when tested with a 10-foot straightedge.

3.16 SUBBASE UNDER PAVEMENTS AND WALKS

- A. Place subbase course on subgrades free of mud, frost, snow, or ice.
- B. On prepared subgrade, place subbase course under pavements and walks as follows:
 - 1. Install separation geotextile on prepared subgrade according to manufacturer's written instructions, overlapping sides and ends. Prior to beginning installation, grade area to be covered smooth, remove any foreign materials and lumps of soil that would contaminate subbase course or interfere with installation of the geotextile.
 - 2. Shape subbase course to required crown elevations and cross-slope grades.
 - 3. Place subbase course 6 inches or less in compacted thickness in a single layer.

4. Place subbase course that exceeds 6 inches in compacted thickness in layers of equal thickness, with no compacted layer more than 6 inches thick or less than 3 inches thick.
5. Compact subbase course at optimum moisture content to required grades, lines, cross sections, and thickness to not less than 90 percent of maximum dry unit weight according to ASTM D 698.

3.17 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified geotechnical engineering testing agency to perform tests and inspections.
- B. Allow testing agency to inspect and test subgrades and each fill or backfill layer. Proceed with subsequent earth moving only after test results for previously completed work comply with requirements.
- C. Testing agency will test compaction of subbase and soils in place according to ASTM D 1556, ASTM D 2167, ASTM D 2937, and ASTM D 6938, as applicable. Tests will be performed at the following locations and frequencies:
 1. Paved and Building Slab Areas: At subgrade and at each compacted fill and backfill layer, at least one test for every 2000 sq. ft. or less of paved area or building slab but in no case fewer than three tests.
 2. Trench Backfill: At each compacted bedding, initial backfill layer, and final backfill layer, at least one test for every 150 feet or less of trench length but no fewer than two tests.
- D. Testing agency will positively identify and photographically document depths of excavations following satisfactory proof-roll and prior to installation of backfill.
- E. Testing agency will positively identify and document thicknesses of layers of backfill and fill prior to compaction.
- F. When testing agency reports that subgrades, fills, or backfills have not achieved degree of compaction specified, scarify and moisten or aerate, or remove and replace soil materials to depth required; recompact and retest until specified compaction is obtained.

3.18 PROTECTION

- A. Protecting Graded Areas: Protect newly graded areas from traffic, freezing, and erosion. Keep free of trash and debris.
- B. Repair and reestablish grades to specified tolerances where completed or partially completed surfaces become eroded, rutted, settled, or where they lose compaction due to subsequent construction operations or weather conditions.
 1. Scarify or remove and replace soil material to depth as directed by Engineer; reshape and recompact.

- C. Where settling occurs before Project correction period elapses, remove finished surfacing, backfill with additional soil material, compact, and reconstruct surfacing.
 - 1. Restore appearance, quality, and condition of finished surfacing to match adjacent work, and eliminate evidence of restoration to greatest extent possible.

3.19 DISPOSAL OF SURPLUS AND WASTE MATERIALS

- A. Remove surplus satisfactory soil and waste materials, including unsatisfactory soil, trash, and debris, and legally dispose of them off Owner's property.

END OF SECTION 31 20 00

SECTION 31 31 16 - TERMITE CONTROL

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Soil treatment with termiticide beneath all building slabs on grade.
 - 2. Soil adjacent to shallow footing.
 - 3. Soil adjacent to foundations for columns, pillars, and other structures.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include the EPA-Registered Label for termiticide products.
 - 2. Ingredient Statement
 - 3. Estimated duration of efficacy or recommended frequency of application.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Product Certificates: For each type of termite control product.
- C. Soil Treatment Application Report: After application of termiticide is completed, submit report for Owner's records and include the following:
 - 1. Date and time of application.
 - 2. Moisture content of soil before application.
 - 3. Termiticide brand name and manufacturer.
 - 4. Quantity of undiluted termiticide used.
 - 5. Dilutions, methods, volumes used, and rates of application.
 - 6. Areas of application.
 - 7. Water source for application.
- D. Sample Warranties: For special warranties.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: A specialist who is licensed according to regulations of authorities having jurisdiction to apply termite control treatment and products in jurisdiction where Project is located and who employs workers trained and approved by manufacturer to install manufacturer's products and who is accredited by manufacturer.
- B. Regulatory Requirements: Formulate and apply termiticides and termiticide devices according to the EPA-Registered Label.

1.6 FIELD CONDITIONS

- A. Soil Treatment:
 - 1. Environmental Limitations: To ensure penetration, do not treat soil that is water saturated or frozen. Do not treat soil while precipitation is occurring. Comply with requirements of the EPA-Registered Label and requirements of authorities having jurisdiction.
 - 2. Related Work: Coordinate soil treatment application with excavating, filling, grading, and concreting operations. Treat soil under footings, grade beams, and ground-supported slabs before construction.

1.7 WARRANTY

- A. Soil Treatment Special Warranty: Manufacturer's standard form, signed by Applicator and Contractor, certifying that termite control work consisting of applied soil termiticide treatment will prevent infestation of subterranean termites. If subterranean termite activity or damage is discovered during warranty period, re-treat soil and repair or replace damage caused by termite infestation.
 - 1. Warranty Period: <Two years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations: Obtain termite control products from single source from single manufacturer.

2.2 SOIL TREATMENT

- A. Termiticide: EPA-Registered termiticide acceptable to authorities having jurisdiction, in an aqueous solution formulated to prevent termite infestation. Provide quantity required for application at the volume and rate for the maximum termiticide concentration allowed for each specific use, according to product's EPA-Registered Label.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. BASF Corporation: Agricultural Product; Termidor.
 - b. Bayer Environmental Science: Premise 75.
 - c. Or equal approved prior to bid.

2. Service Life of Treatment: Soil treatment termiticide that is effective for not less than 2 years against infestation of subterranean termites.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Applicator present, for compliance with requirements for moisture content of soil per termiticide label, interfaces with earthwork, slab and foundation work, landscaping, utility installation, and other conditions affecting performance of termite control.
- B. Proceed with application only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. General: Prepare work areas according to the requirements of authorities having jurisdiction and according to manufacturer's written instructions before beginning application and installation of termite control treatment(s). Remove extraneous sources of wood cellulose and other edible materials, such as wood debris, tree stumps and roots, stakes, formwork, and construction waste wood from soil within and around foundations.
- B. Soil Treatment Preparation: Remove foreign matter and impermeable soil materials that could decrease treatment effectiveness on areas to be treated. Loosen, rake, and level soil to be treated, except previously compacted areas under slabs and footings. Termiticides may be applied before placing compacted fill under slabs if recommended in writing by termiticide manufacturer.
 1. Fit filling hose connected to water source at the site with a backflow preventer, according to requirements of authorities having jurisdiction.

3.3 APPLYING SOIL TREATMENT

- A. Application: Mix soil treatment termiticide solution to a uniform consistency. Distribute treatment uniformly. Apply treatment at the product's EPA-Registered Label volume and rate for maximum specified concentration of termiticide to the following so that a continuous horizontal and vertical termiticidal barrier or treated zone is established around and under building construction.
 1. Slabs-on-Grade and Basement Slabs: Under ground-supported slab construction, including footings, building slabs, and attached slabs as an overall treatment. Treat soil materials before concrete footings and slabs are placed.
 2. Foundations: Soil adjacent to and along the entire inside perimeter of foundation walls; along both sides of interior partition walls; around plumbing pipes and electric conduit penetrating the slab; around interior column footers, piers, and chimney bases; and along the entire outside perimeter, from grade to bottom of footing.
 3. Masonry: Treat voids.
 4. Penetrations: At expansion joints, control joints, and areas where slabs and below-grade walls will be penetrated.
- B. Post warning signs in areas of application.

- C. Reapply soil treatment solution to areas disturbed by subsequent excavation, grading, landscaping, or other construction activities following application.

3.4 PROTECTION

- A. Avoid disturbance of treated soil after application. Keep off treated areas until completely dry.
- B. Protect termiticide solution dispersed in treated soils and fills from being diluted by exposure to water spillage or weather until ground-supported slabs are installed. Use waterproof barrier according to EPA-Registered Label instructions.

END OF SECTION 31 31 16

SECTION 31 63 29 - DRILLED CONCRETE PIERS AND SHAFTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Dry-installed drilled piers.
 - 2. Slurry displacement-installed drilled piers.
 - 3. Dry-installed or slurry displacement-installed drilled piers at Contractor's choice.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
 - 1. Review methods and procedures related to drilled piers including, but not limited to, the following:
 - a. Review geotechnical report.
 - b. Discuss existing utilities and subsurface conditions.
 - c. Review coordination with temporary controls and protections.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Design Mixtures: For each concrete mixture. Submit alternative design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.
- C. Shop Drawings: For concrete reinforcement, detailing fabricating, bending, supporting, and placing.

1.5 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.



1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An experienced installer that specialized in drilled-pier work.
- B. Testing Agency Qualifications: Qualified according to ASTM C1077, ASTM D3740, and ASTM E329 for testing indicated.

1.7 FIELD CONDITIONS

- A. Existing Utilities: Locate existing underground utilities before excavating drilled piers. If utilities are to remain in place, provide protection from damage during drilled-pier operations.
 - 1. Should uncharted or incorrectly charted piping or other utilities be encountered during excavation, adapt drilling procedure if necessary to prevent damage to utilities. Cooperate with Owner and utility companies in keeping services and facilities in operation without interruption. Repair damaged utilities to satisfaction of utility owner.
- B. Interruption of Existing Utilities: Do not interrupt any utility to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary utility according to requirements indicated:
 - 1. Notify Architect & Owner no fewer than two days in advance of proposed interruption of utility.
 - 2. Do not proceed with interruption of utility without Architect's & Owner's written permission.
- C. Project-Site Information: A geotechnical report has been prepared for this Project and is available for information only. The opinions expressed in this report are those of geotechnical engineer and represent interpretations of subsoil conditions, tests, and results of analyses conducted by geotechnical engineer. Owner is not responsible for interpretations or conclusions drawn from this data.
 - 1. The geotechnical report is included elsewhere in the Project Manual.
- D. Survey Work: Engage a qualified land surveyor to perform surveys, layouts, and measurements for drilled piers. Before excavating, lay out each drilled pier to lines and levels required. Record actual measurements of each drilled pier's location, shaft diameter, bottom and top elevations, deviations from specified tolerances, and other specified data.
 - 1. Record and maintain information pertinent to each drilled pier and indicate on record Drawings. Cooperate with Owner's testing and inspecting agency to provide data for required reports.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Drilled-Pier Standard: Comply with ACI 336.1 except as modified in this Section.

2.2 STEEL REINFORCEMENT

- A. Reinforcing Bars: ASTM A615, Grade 60, deformed.

2.3 CONCRETE MATERIALS

- A. Cementitious Material: Use the following cementitious materials, of same type, brand, and source, throughout Project:
 - 1. Portland Cement: ASTM C150, Type I/II. Supplement with the following:
 - a. Fly Ash: ASTM C618, Class C. The use of fly ash is an option, not a requirement.
- B. Normal-Weight Aggregate: ASTM C33, graded, 1-inch nominal maximum coarse-aggregate size. Provide aggregate from a single source.
 - 1. Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement.
- C. Water: ASTM C94 and potable.
- D. Chemical Admixtures: Provide admixtures certified by manufacturer to be compatible with other admixtures and that do not contribute water-soluble chloride ions exceeding those permitted in hardened concrete. Do not use calcium chloride or admixtures containing calcium chloride.
 - 1. Water-Reducing Admixture: ASTM C494, Type A.
 - 2. Water-Reducing and Retarding Admixture: ASTM C494, Type D.
 - 3. High-Range, Water-Reducing and Retarding Admixture: ASTM C494, Type G.
 - 4. Plasticizing and Retarding Admixture: ASTM C1017, Type II.

2.4 STEEL CASINGS

- A. Steel Pipe Casings: ASTM A283, Grade C, or ASTM A36, carbon-steel plate, with joints full-penetration welded according to AWS D1.1.
- B. Corrugated-Steel Pipe Casings: ASTM A929, steel sheet, zinc coated.

2.5 SLURRY

- A. Slurry: Pulverized bentonite mixed with water to form stable colloidal suspension; complying with ACI 336.1 for density, viscosity, sand content, and pH.

2.6 CONCRETE MIXTURES

- A. Prepare design mixtures for each type and strength of concrete, proportioned on the basis of laboratory trial mixture or field test data, or both, according to ACI 301.
- B. Cementitious Materials: Limit percentage, by weight, of fly ash to 15%. The use of fly ash is an option, not a requirement.
- C. Limit water-soluble, chloride-ion content in hardened concrete to 0.15 percent by weight of cement.
- D. Proportion normal-weight concrete mixture as follows:
 - 1. Compressive Strength (28 Days): 3000 psi
 - 2. Maximum Water-Cementitious Materials Ratio: 0.50
 - 3. Minimum Slump: Capable of maintaining the following slump until completion of placement:
 - a. 4 inches for dry, uncased, or permanent-cased drilling method.
 - b. 6 inches for temporary-casing drilling method.
 - c. 7 inches for slurry displacement method.
 - 4. Air Content: Do not air entrain concrete.

2.7 REINFORCEMENT FABRICATION

- A. Fabricate steel reinforcement according to CRSI's "Manual of Standard Practice."

2.8 CONCRETE MIXING

- A. Ready-Mixed Concrete: Measure, batch, mix, and deliver concrete according to ASTM C94, and furnish batch ticket information.
 - 1. When air temperature is between 85 and 90 deg F, reduce mixing and delivery time from 1-1/2 hours to 75 minutes; when air temperature is above 90 deg F, reduce mixing and delivery time to 60 minutes.
 - 2. Refer to section 033000 "Cast in Place Concrete" for additional requirements.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, vibration, and other hazards created by drilled-pier operations.

3.2 EXCAVATION

- A. Unclassified Excavation: Excavate to bearing elevations regardless of character of surface and subsurface conditions encountered. Unclassified excavated materials may include rock, soil materials, and obstructions.
 - 1. Obstructions: Unclassified excavation may include removal of unanticipated subsurface obstructions. No changes in the Contract Sum or the Contract Time are authorized for removal of obstructions.
- B. Prevent surface water from entering excavated shafts. Conduct water to site drainage facilities.
- C. Excavate shafts for drilled piers to indicated elevations. Remove loose material from bottom of excavation.
 - 1. Remove water from excavated shafts before concreting.
- D. Excavate shafts for closely spaced drilled piers and for drilled piers occurring in fragile or sand strata only after adjacent drilled piers are filled with concrete and allowed to set.
- E. Notify and allow testing and inspecting agency to test and inspect bottom of excavation. If unsuitable bearing stratum is encountered, make adjustments to drilled piers as determined by Architect.
 - 1. Do not excavate shafts deeper than elevations indicated unless approved by Architect.
 - 2. Payment for additional authorized excavation is according to Contract provisions for changes in the Work.
- F. Slurry Displacement Method: Stabilize excavation with slurry maintained a minimum of 60 inches above ground-water level and above unstable soil strata to prevent caving or sloughing of shaft. Maintain slurry properties before concreting.
 - 1. Excavate and complete concreting of drilled pier on same day.
- G. Temporary Casings: Install watertight steel casings of sufficient length and thickness to prevent water seepage into shaft; to withstand compressive, displacement, and withdrawal stresses; and to maintain stability of shaft walls.
 - 1. Remove temporary casings, maintained in plumb position, during concrete placement and before initial set of concrete.

- H. Tolerances: Construct drilled piers to remain within ACI 336.1 tolerances.
 - 1. If location or out-of-plumb tolerances are exceeded, provide corrective construction. Submit corrective construction proposals to Engineer for review before proceeding.

3.3 STEEL REINFORCEMENT INSTALLATION

- A. Comply with recommendations in CRSI's "Manual of Standard Practice" for fabricating, placing, and supporting reinforcement.
- B. Clean reinforcement of loose rust and mill scale, earth, and other materials that reduce or destroy bond with concrete.
- C. Fabricate and install reinforcing cages symmetrically about axis of shafts in a single unit.
- D. Accurately position, support, and secure reinforcement against displacement during concreting. Maintain minimum cover over reinforcement.
- E. Use templates to set anchor bolts, leveling plates, and other accessories furnished in work of other Sections. Provide blocking and holding devices to maintain required position during final concrete placement.
- F. Protect exposed ends of extended reinforcement, dowels, or anchor bolts from mechanical damage and exposure to weather.

3.4 CONCRETE PLACEMENT

- A. Place concrete in continuous operation and without segregation immediately after inspection and approval of shaft by a qualified testing agency.
- B. Free fall of concrete shall not exceed ten (10) feet; use of a pump or tremie is required for shaft depths in excess of ten (10) feet.
- C. Dry Method: Place concrete to fall vertically down the center of drilled pier without striking sides of shaft or steel reinforcement.
 - 1. Where concrete cannot be directed down shaft without striking reinforcement; place concrete with chutes, tremies or pumps.
 - 2. Vibrate top 60 inches of concrete.
- D. Slurry Displacement Method: Place concrete in slurry-filled shafts by tremie methods or pumping. Control placement operations to ensure that tremie or pump pipe is embedded no less than 60 inches into concrete and that flow of concrete is continuous from bottom to top of drilled pier.
- E. Coordinate withdrawal of temporary casings with concrete placement to maintain at least a 60-inch head of concrete above bottom of casing.

1. Vibrate top 60 inches of concrete after withdrawal of temporary casing.
- F. Screed concrete at cutoff elevation level and apply scoured, rough finish. Where cutoff elevation is above the ground elevation, form top section above grade and extend shaft to required elevation.
- G. Protect concrete work, according to ACI 301, from frost, freezing, or low temperatures that could cause physical damage or reduced strength.
 1. Do not use frozen materials or materials containing ice or snow. Do not place concrete on frozen subgrade or on subgrade containing frozen materials.
 2. Do not use calcium chloride, salt, or other mineral-containing antifreeze agents or chemical accelerators.
- H. If hot-weather conditions exist that would seriously impair quality and strength of concrete, place concrete according to ACI 301 to maintain delivered temperature of concrete at no more than 90 deg F.
 1. Place concrete immediately on delivery. Keep exposed concrete surfaces and formed shaft extensions moist by fog sprays, wet burlap, or other effective means for a minimum of seven days.

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Concrete Tests and Inspections: ASTM C172 except modified for slump to comply with ASTM C94.
 1. Slump: ASTM C143; one test at point of placement for each compressive-strength test but no fewer than one test for each concrete load.
 2. Concrete Temperature: ASTM C1064; one test hourly when air temperature is 40 deg F and below and 80 deg F and above, and one test for each set of compressive-strength specimens.
 3. Compression Test Specimens: ASTM C31; one set of four standard cylinders for each compressive-strength test unless otherwise indicated. Mold and store cylinders for laboratory-cured test specimens unless field-cured test specimens are required.
 4. Compressive-Strength Tests: ASTM C39; one set for each drilled pier but not more than one set for each truck load. Test one specimen at seven days, test two specimens at 28 days, and retain one specimen in reserve for later testing if required.
 5. If frequency of testing provides fewer than five strength tests for a given class of concrete, conduct tests from at least five randomly selected batches or from each batch if fewer than five are used.
 6. If strength of field-cured cylinders is less than 85 percent of companion laboratory-cured cylinders, Contractor shall evaluate operations and provide corrective procedures for protecting and curing in-place concrete.
 7. Strength of each concrete mixture is satisfactory if every average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength

- and no compressive-strength test value falls below specified compressive strength by more than 500 psi.
8. Report test results in writing to Engineer, concrete manufacturer, and Contractor within 48 hours of testing. List Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and materials, compressive breaking strength, and type of break for both 7- and 28-day tests in reports of compressive-strength tests.
 9. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but not be used as sole basis for approval or rejection of concrete.
 10. Additional Tests: Testing and inspecting agency to make additional tests of concrete if test results indicate that slump, compressive strengths, or other requirements have not been met, as directed by Architect.
 11. Perform additional testing and inspecting, at Contractor's expense, to determine compliance of replaced or additional work with specified requirements.
 12. Correct deficiencies in the Work that test reports and inspections indicate do not comply with the Contract Documents.
- C. An excavation, concrete, or a drilled pier will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports for each drilled pier as follows:
1. Actual top and bottom elevations.
 2. Actual drilled-pier diameter.
 3. Description of soil materials.
 4. Description, location, and dimensions of obstructions.
 5. Final top centerline location and deviations from requirements.
 6. Variation of shaft from plumb.
 7. Shaft excavating method.
 8. Ground-water conditions and water-infiltration rate, depth, and pumping.
 9. Description, length, diameter, and top and bottom elevations of temporary or permanent casings.
 10. Description of soil or water movement, sidewall stability, loss of ground, and means of control.
 11. Date and time of starting and completing excavation.
 12. Inspection report.
 13. Condition of reinforcing steel and splices.
 14. Position of reinforcing steel.
 15. Concrete placing method, including elevation of consolidation and delays.
 16. Elevation of concrete during removal of casings.
 17. Concrete volume.
 18. Concrete testing results.
 19. Remarks, unusual conditions encountered, and deviations from requirements.

Renovations Autism Program Building
McNeese State University
Lake Charles, Louisiana

Project No.: 19-627-21-01, F.19002384 &
01-107-05B-13, F.01004527 (Supplement)
State ID: S12257 Site Code: 5-10-004
Arch Project No.: 2203

3.6 DISPOSAL OF SURPLUS AND WASTE MATERIALS

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Owner's property.

END OF SECTION 31 63 29

SECTION 32 12 20 –BASE COURSE AGGREGATES

PART 1 - GENERAL

1.1 SUMMARY

A. Products supplied under this section:

1. Crushed limestone and concrete
2. Geotextile separation fabric

B. Related Requirements:

1. Section 033000 Cast-in-Place Concrete
2. Section 072600 Vapor Retarders
3. Section 31200 Earth Moving
4. Section 321313 Concrete Paving

1.2 REFERENCES

A. LA DOTD (Louisiana Department of Transportation and Development)

1. 2016 Standard Specifications for Roads and Bridges Manual

1.3 ACTION SUBMITTALS

A. Product Data:

1. Geotextiles, including manufacturer's written instructions.

B. Material Test Reports

1. Documentation indicating product and gradation satisfy the requirements of LA DOTD Section 1003.03.1 "STONE" and/or Section 1003.03.2 "RECYCLED PORTLAND CEMENT CONCRETE".
2. Optimum Moisture Content as per ASTM D 698.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified testing agency.



1.5 FIELD CONDITIONS

- A. Proceed only when all proceeding work, including but not limited to subgrade preparation and earthwork, have been completed satisfactorily.

PART 2 - PRODUCTS

2.1 CRUSHED STONE AND CRUSHED RECYCLED PORTLAND CEMENT CONCRETE

- A. LA DOTD Section 1003.03.1 “STONE“ and/or Section 1003.03.2 “RECYCLED PORTLAND CEMENT CONCRETE”. Available commercially as “610 Roadbase”

2.2 SEPARATION GEOTEXTILE

- A. Products are limited to the following:
 - 1. Mirafi 600X by Tencate
 - 2. Geotex 315ST by Propex Geosolutions
 - 3. No substitutions

PART 3 - EXECUTION

3.1 PREPARATION

- A. Ensure that the subgrade and/or fill material is approved by Engineer.

3.2 INSTALLATION

- A. Separation Geotextile
 - 1. Grade area to be covered smooth; remove any foreign materials and lumps of soil that would contaminate the base course or interfere with the installation of the geotextile fabric.
 - 2. Install geotextile separation fabric in strict accordance with manufacturers written instructions.
- B. Crushed Stone / Concrete
 - 1. After fabric is in place, install crushed limestone in six inch (maximum) lifts and in accordance with applicable portions of Section 312000 “Earth Moving.” Compact subbase course at optimum moisture content to required grades, lines, cross sections, and thickness to not less than 90 percent of maximum dry unit weight according to ASTM D 698. Grade smooth and roll after each lift is installed.

3.3 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will Engage a qualified geotechnical engineering testing agency to perform tests and inspections.
- B. Allow testing agency to inspect and test each lift. Testing agency to document:
 - 1. Thickness of lifts
 - 2. Compaction of material as per ASTM D 698

3.4 DISPOSAL OF SURPLUS AND WASTE MATERIALS

- A. Remove surplus and waste materials and legally dispose of them off Owner's property.

END OF SECTION 32 12 20

SECTION 32 13 13 - CONCRETE PAVING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes Concrete Paving, including the Following:

1. Driveways.
2. Roadways.
3. Parking lots.
4. Curbs and gutters.
5. Walks.

- B. Related Requirements:

1. Section 033000 "Cast-in-Place Concrete"
2. Section 031200 "Earth Moving"
3. Section 321373 "Concrete Paving Joint Sealants"
4. Section 321723 "Pavement Markings."

1.3 DEFINITIONS

- A. Cementitious Materials: Portland cement.
- B. W/C Ratio: The ratio by weight of water to cementitious materials.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product, including reinforcement support products.
- B. Samples for Initial Selection: For each type of product, ingredient, or admixture requiring color selection.
- C. Design Mixtures: For each concrete paving mixture. Include alternate design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.
- D. Reinforcement Fabrication Drawings: For all areas of paving. Include plans and details of sufficient development to accurately and clearly convey the size, length, geometry and location



of each individual piece or rebar. Notes added to the construction documents are not acceptable and will be rejected without review.

- E. Joint Materials: For each type of joint.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified ready-mix concrete manufacturer and testing agency.
- B. Material Certificates: For the following, from manufacturer:
 - 1. Cementitious materials.
 - 2. Steel reinforcement and reinforcement accessories.
 - 3. Admixtures.
 - 4. Curing compounds.
 - 5. Applied finish materials.
 - 6. Bonding agent or epoxy adhesive.
 - 7. Joint fillers.
- C. Material Test Reports: For each of the following:
 - 1. Aggregates: Include service-record data indicating absence of deleterious expansion of concrete due to alkali-aggregate reactivity.
- D. \Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Ready-Mix-Concrete Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C94 requirements for production facilities and equipment.
- B. Testing Agency Qualifications: Qualified according to ASTM C1077 and ASTM E329 for testing indicated.
 - 1. Personnel conducting field tests shall be qualified as ACI Concrete Field Testing Technician, Grade 1, according to ACI CP-1 or an equivalent certification program.

1.7 PRECONSTRUCTION TESTING

- A. Preconstruction Testing Service: Engage a qualified independent testing agency to perform preconstruction testing on concrete paving mixtures.

1.8 FIELD CONDITIONS

- A. Traffic Control: Maintain access for vehicular and pedestrian traffic as required for other construction activities.

- B. Cold-Weather Concrete Placement: Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing, or low temperatures. Comply with ACI 306.1 and the following:
 - 1. Concrete is not to be placed is temperature is below or expected to fall below 40 deg F. Place concrete only when temperature is 40 deg F or higher and rising.
 - 2. Do not use frozen materials or materials containing ice or snow.
 - 3. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in design mixtures.
- C. Hot-Weather Concrete Placement: Comply with ACI 301 and as follows when hot-weather conditions exist:
 - 1. Cool ingredients before mixing to maintain concrete temperature below 90 deg F at time of placement. Chilled mixing water or chopped ice may be used to control temperature, provided water equivalent of ice is calculated in total amount of mixing water. Using liquid nitrogen to cool concrete is Contractor's option.
 - 2. Cover steel reinforcement with water-soaked burlap, so steel temperature will not exceed ambient air temperature immediately before embedding in concrete.
 - 3. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade moisture uniform without standing water, soft spots, or dry areas.

PART 2 - PRODUCTS

2.1 CONCRETE, GENERAL

- A. ACI Publications: Comply with ACI 301 unless otherwise indicated.

2.2 FORMS

- A. Form Materials: Plywood, metal, metal-framed plywood, or other approved panel-type materials to provide full-depth, continuous, straight, and smooth exposed surfaces.
 - 1. Use flexible or uniformly curved forms for curves with a radius of 100 feet or less. Do not use notched and bent forms.
- B. Form-Release Agent: Commercially formulated form-release agent that will not bond with, stain, or adversely affect concrete surfaces and that will not impair subsequent treatments of concrete surfaces.

2.3 STEEL REINFORCEMENT

- A. Plain-Steel Welded-Wire Reinforcement: ASTM A1064, fabricated from as-drawn steel wire into flat sheets.

- B. Deformed-Steel Welded-Wire Reinforcement: ASTM A1064, flat sheet.
- C. Reinforcing Bars: ASTM A615, Grade 60; deformed.
- D. Steel Bar Mats: ASTM A184; with ASTM A615, Grade 60 deformed bars; assembled with clips.
- E. Plain-Steel Wire: ASTM A1064, as drawn.
- F. Deformed-Steel Wire: ASTM A1064.
- G. Joint Dowel Bars: ASTM A615, Grade 60 plain-steel bars. Cut bars true to length with ends square and free of burrs.
- H. Tie Bars: ASTM A615, Grade 60; deformed.
- I. Hook Bolts: ASTM A307, Grade A, internally and externally threaded. Design hook-bolt joint assembly to hold coupling against paving form and in position during concreting operations, and to permit removal without damage to concrete or hook bolt.
- J. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars, welded-wire reinforcement, and dowels in place. Manufacture bar supports according to CRSI's "Manual of Standard Practice" from steel wire, plastic, or precast concrete of greater compressive strength than concrete specified, and as follows:
 - 1. Equip wire bar supports with sand plates or horizontal runners where base material will not support chair legs.
 - 2. Support dowels at contraction joints with a dowel basket type product; dowels are not to be supported by welded wire fabric.

2.4 CONCRETE MATERIALS

- A. Cementitious Materials: Use the following cementitious materials, of same type, brand, and source throughout Project:
 - 1. Portland Cement: ASTM C150, gray portland cement, Type I/II.
 - 2. Fly Ash: ASTM C618, Class F. The use fly ash is prohibited.
 - 3. Slag cement is not permitted.
- B. Normal-Weight Aggregates: ASTM C33, uniformly graded. Provide aggregates from a single source.
 - 1. Maximum Coarse-Aggregate Size: 1 inch nominal.
 - 2. Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement.
- C. Air-Entraining Admixture: ASTM C260.

- D. Chemical Admixtures: Admixtures certified by manufacturer to be compatible with other admixtures and to contain not more than 0.1 percent water-soluble chloride ions by mass of cementitious material.
 - 1. Water-Reducing Admixture: ASTM C494, Type A.
 - 2. Retarding Admixture: ASTM C494, Type B.
 - 3. Water-Reducing and Retarding Admixture: ASTM C494, Type D.
 - 4. High-Range, Water-Reducing Admixture: ASTM C494, Type F.
 - 5. High-Range, Water-Reducing and Retarding Admixture: ASTM C494, Type G.
 - 6. Plasticizing and Retarding Admixture: ASTM C1017, Type II.
- E. Water: Potable and complying with ASTM C94.

2.5 CURING MATERIALS

- A. Absorptive Cover: AASHTO M 182, Class 3, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. dry or cotton mats.
- B. Moisture-Retaining Cover: ASTM C171, polyethylene film or white burlap-polyethylene sheet.
- C. Water: Potable.
- D. Evaporation Retarder: Waterborne, monomolecular, film forming, manufactured for application to fresh concrete.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. BASF Corporation.
 - b. Dayton Superior.
 - c. Euclid Chemical Company (The); an RPM company.
 - d. Sika Corporation.
- E. Resin Based, Water Emulsion Concrete Curing Compound: ASTM C309, Type 1, Classes A&B, dissipating.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to the following:
 - a. Basis of Design - W.R. Meadows 1100, Clear
 - b. Substitutions will be permitted.

2.6 RELATED MATERIALS

- A. Joint Fillers: ASTM D 8139 and ASTM D 1751; semi-rigid, closed-cell polypropylene joint filler. $\frac{3}{4}$ " width; depth established by paving profile.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to the following:
 - a. Basis of Design – Nomaflex or approved equal
 - b. Substitutions will be permitted
- B. Joint Keyways: 24 Gauge, galvanized material with removable cap for installation of joint filler.
- C. Bonding Agent: ASTM C105, Type II, non-redispersible, acrylic emulsion or styrene butadiene.
- D. Epoxy-Bonding Adhesive: ASTM C881, two-component epoxy resin capable of humid curing and bonding to damp surfaces; of class suitable for application temperature, of grade complying with requirements, and of the following types:
 1. Types I and II, non load-bearing and Types IV and V, load-bearing, for bonding hardened or freshly mixed concrete to hardened concrete.

2.7 CONCRETE MIXTURES

- A. Prepare design mixtures, proportioned according to ACI 211.1 and ACI 301 for each type and strength of normal-weight concrete, and as determined by either laboratory trial mixtures or field experience.
 1. Use a qualified independent testing agency for preparing and reporting proposed concrete design mixtures for the trial batch method.
- B. Cementitious Materials: Limit percentage, by weight, of cementitious materials other than portland cement in concrete as follows:
 1. Fly Ash: Not Permitted.
- C. Add air-entraining admixture at manufacturer's prescribed rate to result in normal-weight concrete at point of placement having an air content as follows:
 1. Air Content: 5 percent plus or minus 1-1/2 percent for 1-inch nominal maximum aggregate size.
- D. Limit water-soluble, chloride-ion content in hardened concrete to 0.15 percent by weight of cement.
- E. Chemical Admixtures: Use admixtures according to manufacturer's written instructions.
 1. Use water-reducing admixture; high-range, water-reducing admixture; high-range, water-reducing and retarding admixture; and plasticizing and retarding admixture in concrete as required for placement and workability.
 2. Use water-reducing and retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.

F. Concrete Mixtures: Normal-weight concrete.

1. Compressive Strength (28 Days): 3000 psi.
2. Maximum W/C Ratio at Point of Placement: 0.50.
3. Slump Limit: 5 inches, plus or minus 1 inch.
4. "Performance" type mixes with variations to item 2 and 3 (only) will be considered if submitted with appropriate data and testing results.

2.8 CONCRETE MIXING

A. Ready-Mixed Concrete: Measure, batch, and mix concrete materials and concrete according to ASTM C94. Furnish batch certificates for each batch discharged and used in the Work.

1. When air temperature is between 85 and 90 deg F, reduce mixing and delivery time from 1-1/2 hours to 75 minutes; when air temperature is above 90 deg F, reduce mixing and delivery time to 60 minutes.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine exposed subgrades and subbase surfaces for compliance with requirements for dimensional, grading, and elevation tolerances.
- B. Proof-roll prepared subbase surface below concrete paving to identify soft pockets and areas of excess yielding. Conform to requirements in Section 31200 "Earth Moving".
1. Completely proof-roll subbase in one direction and repeat in perpendicular direction. Limit vehicle speed to 3 mph.
 2. Proof-roll with a pneumatic-tired and loaded, 10-wheel, tandem-axle dump truck.
 3. Testing agency representative is not authorized to fail a proof-roll. Contractor is to contact Engineer for direction if apparent sub-standard conditions are encountered.
 4. Correct subbase with soft spots and areas of excessive pumping or rutting according to requirements in Section 312000 "Earth Moving." Engineer's prior written approval required for any and all excavations in excess of the contract amount. Remedial work to unapproved excavations will be at no additional cost to the owner.
- C. Install fill, geotextile separation and subbase course according to requirements in Section 31200 "Earth Moving" and Section 32120 "Crushed Aggregate Base".
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Remove loose material from compacted subbase surface immediately before placing concrete.

3.3 EDGE FORMS AND SCREED CONSTRUCTION

- A. Set, brace, and secure edge forms, bulkheads, and intermediate screed guides to required lines, grades, and elevations. Install forms to allow continuous progress of work and so forms can remain in place at least 24 hours after concrete placement.
- B. Clean forms after each use and coat with form-release agent to ensure separation from concrete without damage.

3.4 STEEL REINFORCEMENT INSTALLATION

- A. General: Comply with CRSI's "Manual of Standard Practice" for fabricating, placing, and supporting reinforcement.
- B. Clean reinforcement of loose rust and mill scale, earth, ice, or other bond-reducing materials.
- C. Arrange, space, and securely tie bars and bar supports to hold reinforcement in position during concrete placement. Maintain minimum cover to reinforcement.
- D. Install welded-wire reinforcement in lengths as long as practicable. Lap adjoining pieces at least one full mesh, and lace splices with wire. Offset laps of adjoining widths to prevent continuous laps in either direction.

3.5 JOINTS

- A. General: Form construction, isolation, and contraction joints and tool edges true to line, with faces perpendicular to surface plane of concrete. Construct transverse joints at right angles to centerline unless otherwise indicated.
 - 1. When joining existing paving, place transverse joints to align with previously placed joints unless otherwise indicated.
 - 2. Wood materials will not be permitted for use as any type of joint and any construction using wood material at joints of any type will be rejected outright.
- B. Construction Joints: Set construction joints at side and end terminations of paving and at locations where paving operations are stopped for more than one-half hour unless paving terminates at isolation joints.
 - 1. Continue steel reinforcement across construction joints unless otherwise indicated. Do not continue reinforcement through sides of paving strips unless otherwise indicated.
 - 2. Butt Joints: Use epoxy-bonding adhesive at joint locations where fresh concrete is placed against hardened or partially hardened concrete surfaces. Use only where indicated or otherwise at specific written direction from Engineer.

3. Doweled Joints: Install dowel bars and support assemblies at joints where indicated. Lubricate or coat with asphalt one-half of dowel length to prevent concrete bonding to one side of joint.
- C. Isolation Joints: Form isolation joints of preformed joint-filler strips abutting concrete curbs, catch basins, manholes, inlets, structures, other fixed objects, and where indicated.
1. Locate expansion joints at intervals of 80 feet unless otherwise indicated.
 2. Extend joint fillers full width and depth of joint.
 3. Terminate joint filler not less than 1/2 inch or more than 1 inch below finished surface if joint sealant is indicated.
 4. Place top of joint filler flush with finished concrete surface if joint sealant is not indicated.
 5. Furnish joint fillers in one-piece lengths. Where more than one length is required, lace or clip joint-filler sections together.
 6. During concrete placement, protect top edge of joint filler with metal, plastic, or other temporary preformed cap. Remove protective cap after concrete has been placed on both sides of joint.
- D. Doweled Contraction Joints: Form weakened-plane contraction joints, sectioning concrete into areas as indicated. Construct contraction joints for a depth equal to at least one-fourth of the concrete thickness, as follows:
1. Dowels: Install dowel bars and support assemblies at joints where indicated. Lubricate or coat with asphalt one-half of dowel length to prevent concrete bonding to one side of joint.
 2. Sawed Joints: Form contraction joints with power saws equipped with shatterproof abrasive or diamond-rimmed blades. Cut minimum 1/8-inch wide joints into concrete when cutting action will not tear, abrade, or otherwise damage surface and before developing random contraction cracks.
 - a. Tolerance: Ensure that sawed joints are within 3 inches either way from centers of dowels.
 - b. Saw-cutting of joints is to commence within four (4) hours of the completion of finishing activities and continue uninterrupted to completion. It is the Contractor's sole responsibility to ensure these joints are installed in a timely manner. Defective conditions, as determined by the Engineer, resulting from untimely installation of the joints will be rejected and will be repaired and/or replaced by the Contractor at no additional cost to the owner.
 - c. Provide additional / wider cutting as required for installation of joint sealant.
- E. Edging: After initial floating, tool edges of paving, gutters, curbs, and joints in concrete with an edging tool to a 1/4-inch radius. Repeat tooling of edges after applying surface finishes. Eliminate edging-tool marks on concrete surfaces.

3.6 CONCRETE PLACEMENT

- A. Before placing concrete, inspect and complete formwork installation, steel reinforcement, and items to be embedded or cast-in.
- B. Remove snow, ice, or frost from subbase surface and steel reinforcement before placing concrete. Do not place concrete on frozen surfaces.
- C. Provide a (minimum) 6 mil polyethylene barrier at all locations. For any areas not to receive the polyethylene barrier (as indicated on the drawings or as directed by the Engineer), moisten subbase to provide a uniform dampened condition at time concrete is placed. Do not place concrete around manholes or other structures until they are at required finish elevation and alignment.
- D. Comply with ACI 301 requirements for measuring, mixing, transporting, and placing concrete.
- E. Do not add water to concrete during delivery or at Project site. Do not add water to fresh concrete after testing.
- F. Deposit and spread concrete in a continuous operation between transverse joints. Do not push or drag concrete into place or use vibrators to move concrete into place.
- G. Consolidate concrete according to ACI 301 by mechanical vibrating equipment supplemented by hand spading, rodding, or tamping.
 - 1. Consolidate concrete along face of forms and adjacent to transverse joints with an internal vibrator. Keep vibrator away from joint assemblies, reinforcement, or side forms. Use only square-faced shovels for hand spreading and consolidation. Consolidate with care to prevent dislocating reinforcement, dowels, and joint devices.
- H. Screed paving surface with a straightedge and strike off.
- I. Commence initial floating using bull floats or darbies to impart an open-textured and uniform surface plane before excess moisture or bleedwater appears on the surface. Do not further disturb concrete surfaces before beginning finishing operations or spreading surface treatments.

3.7 FLOAT FINISHING

- A. General: Do not add water to concrete surfaces during finishing operations.
- B. Float Finish: Begin the second floating operation when bleedwater sheen has disappeared and concrete surface has stiffened sufficiently to permit operations. Float surface with power-driven floats or by hand floating if area is small or inaccessible to power units. Finish surfaces to true planes. Cut down high spots and fill low spots. Refloat surface immediately to uniform granular texture.

1. Medium-to-Coarse-Textured Broom Finish: Provide a coarse finish by striating float-finished concrete surface 1/16 to 1/8 inch deep with a stiff-bristled broom, perpendicular to line of traffic.

3.8 CONCRETE PROTECTION AND CURING

- A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures.
- B. Comply with ACI 306.1 for cold-weather protection.
- C. Evaporation Retarder: Apply evaporation retarder to concrete surfaces if hot, dry, or windy conditions cause moisture loss approaching 0.2 lb/sq. ft. x h before and during finishing operations. Apply according to manufacturer's written instructions after placing, screeding, and bull floating or darbying concrete but before float finishing.
- D. Begin curing after finishing concrete but not before free water has disappeared from concrete surface.
- E. Curing Methods: Cure concrete by moisture curing, moisture-retaining-cover curing, curing compound, or a combination of these as follows:
 1. Moisture Curing: Keep surfaces continuously moist for not less than seven days with the following materials:
 - a. Water.
 - b. Continuous water-fog spray.
 - c. Absorptive cover, water saturated and kept continuously wet. Cover concrete surfaces and edges with 12-inch lap over adjacent absorptive covers.
 2. Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover, placed in widest practicable width, with sides and ends lapped at least 12 inches, and sealed by waterproof tape or adhesive. Immediately repair any holes or tears occurring during installation or curing period, using cover material and waterproof tape.
 3. Curing Compound: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Maintain continuity of coating, and repair damage during curing period.

3.9 PAVING TOLERANCES

- A. Comply with tolerances in ACI 117 and as follows:
 1. Elevation: 3/4 inch.
 2. Thickness: Plus 3/8 inch, minus 1/4 inch.
 3. Surface: Gap below 10-feet long; unleveled straightedge not to exceed 1/2 inch.
 4. Alignment of Tie-Bar End Relative to Line Perpendicular to Paving Edge: 1/2 inch per 12 inches of tie bar.

5. Lateral Alignment and Spacing of Dowels: 1 inch.
6. Vertical Alignment of Dowels: 1/4 inch.
7. Alignment of Dowel-Bar End Relative to Line Perpendicular to Paving Edge: 1/4 inch per 12 inches of dowel.
8. Joint Spacing: 3 inches.
9. Contraction Joint Depth: Plus 1/4 inch, no minus.
10. Joint Width: Plus 1/8 inch, no minus.

3.10 FIELD QUALITY CONTROL

- A. Testing Agency: **Owner will engage** a qualified testing agency to perform tests and inspections.
- B. Testing Services: Testing and inspecting of composite samples of fresh concrete obtained according to ASTM C172 shall be performed according to the following requirements:
 1. Testing Frequency: Obtain at least one composite sample for each 100 cu. yd. of concrete or 5000 sq. ft. of surface area of slab or fraction thereof of each concrete mixture placed each day.
 - a. When frequency of testing will provide fewer than five compressive-strength tests for each concrete mixture, testing shall be conducted from at least five randomly selected batches or from each batch if fewer than five are used.
 2. Slump: ASTM C143; one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture. Perform additional tests when concrete consistency appears to change.
 3. Air Content: ASTM C231, pressure method; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 4. Concrete Temperature: ASTM C1064; one test hourly when air temperature is 80 deg F and above, and one test for each composite sample.
 5. Compression Test Specimens: ASTM C31; cast and laboratory cure one set of four standard cylinder specimens for each composite sample.
 6. Compressive-Strength Tests: ASTM C39; test one specimen at seven days and two specimens at 28 days; maintain one specimen in reserve.
 - a. A compressive-strength test shall be the average compressive strength from two specimens obtained from same composite sample and tested at 28 days.
- C. Strength of each concrete mixture will be satisfactory if average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi.
- D. Test results shall be reported in writing to Architect, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests shall contain Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and materials, compressive breaking strength, and type of break for both 7- and 28-day tests.

- E. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but will not be used as sole basis for approval or rejection of concrete.
- F. Additional Tests: Testing and inspecting agency shall make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect.
- G. Concrete paving will be considered defective if it does not pass tests and inspections.
- H. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
- I. Prepare test and inspection reports.

3.11 REPAIR AND PROTECTION

- A. Remove and replace concrete paving that is broken, damaged, or defective or that does not comply with requirements in this Section. Remove work in complete sections from joint to joint unless otherwise approved by Engineer.
- B. Drill test cores, where directed by Engineer, when necessary to determine magnitude of cracks or defective areas. Fill drilled core holes in satisfactory paving areas with portland cement concrete bonded to paving with epoxy adhesive.
- C. Protect concrete paving from damage. Exclude traffic from paving for at least 14 days after placement. When construction traffic is permitted, maintain paving as clean as possible by removing surface stains and spillage of materials as they occur.
- D. Maintain concrete paving free of stains, discoloration, dirt, and other foreign material. Sweep paving not more than two days before date scheduled for Substantial Completion inspections.

END OF SECTION 32 13 13

SECTION 32 13 73 - CONCRETE PAVING JOINT SEALANTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Cold-applied joint sealants.
 - 2. Joint-sealant backer materials.
 - 3. Primers.
- B. Related Requirements:
 - 1. Section 321313 "Concrete Paving"



1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Product Certificates: For each type of joint sealant and accessory.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer.

1.6 FIELD CONDITIONS

- A. Do not proceed with installation of joint sealants under the following conditions:
 - 1. When ambient and substrate temperature conditions are outside limits permitted by joint-sealant manufacturer or are below 40 deg F.
 - 2. When joint substrates are wet.

3. Where joint widths are less than those allowed by joint-sealant manufacturer for applications indicated.
4. Where contaminants capable of interfering with adhesion have not yet been removed from joint substrates.

PART 2 - PRODUCTS

2.1 MATERIALS, GENERAL

- A. Compatibility: Provide joint sealants, backing materials, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by joint-sealant manufacturer, based on testing and field experience.
- B. Source Limitations: Obtain sealants from a single manufacturer.

2.2 COLD-APPLIED JOINT SEALANTS

- A. Self-leveling, One-Part Polyurethane Sealant: ASTM C-920, Type S.
 1. Product: Subject to compliance with requirements, provide the following:
 - a. Basis of Design: Sikaflex-1c SL by Sika
 - b. Substitutions will be permitted.

2.3 JOINT-SEALANT BACKER MATERIALS

- A. Joint-Sealant Backer Materials: Nonstaining; compatible with joint substrates, sealants, primers, and other joint fillers; and approved for applications indicated by joint-sealant manufacturer, based on field experience and laboratory testing.
- B. Round Backer Rods for Cold-Applied Joint Sealants: ASTM D5249, Type 3, of diameter and density required to control joint-sealant depth and prevent bottom-side adhesion of sealant.

2.4 PRIMERS

- A. Primers: Product recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine joints to receive joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting joint-sealant performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Cleaning of Joints: Before installing joint sealants, clean out joints immediately to comply with joint-sealant manufacturer's written instructions.
 - 1. Remove all foreign material from joint substrates that could interfere with adhesion of joint sealant, including dust, old joint sealants, oil, grease, waterproofing, water repellents, water, surface dirt, and frost.
- B. Joint Priming: Prime joint substrates where indicated or where recommended in writing by joint-sealant manufacturer, based on preconstruction joint-sealant-substrate tests or prior experience. Apply primer to comply with joint-sealant manufacturer's written instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.

3.3 INSTALLATION OF JOINT SEALANTS

- A. Comply with joint-sealant manufacturer's written installation instructions for products and applications indicated unless more stringent requirements apply.
- B. Joint-Sealant Installation Standard: Comply with recommendations in ASTM C1193 for use of joint sealants as applicable to materials, applications, and conditions.
- C. Install joint-sealant backings to support joint sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.
 - 1. Do not leave gaps between ends of joint-sealant backings.
 - 2. Do not stretch, twist, puncture, or tear joint-sealant backings.
 - 3. Remove absorbent joint-sealant backings that have become wet before sealant application and replace them with dry materials.
- D. Install joint sealants immediately following backing installation, using proven techniques that comply with the following:
 - 1. Place joint sealants so they fully contact joint substrates.

2. Completely fill recesses in each joint configuration.
 3. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.
- E. Tooling of Nonsag Joint Sealants: Immediately after joint-sealant application and before skinning or curing begins, tool sealants according to the following requirements to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint:
1. Remove excess joint sealant from surfaces adjacent to joints.
 2. Use tooling agents that are approved in writing by joint-sealant manufacturer and that do not discolor sealants or adjacent surfaces.
- F. Provide joint configuration to comply with joint-sealant manufacturer's written instructions unless otherwise indicated.

3.4 CLEANING AND PROTECTION

- A. Clean off excess joint sealant as the Work progresses, by methods and with cleaning materials approved in writing by joint-sealant manufacturers.
- B. Protect joint sealants, during and after curing period, from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated joint sealants immediately and replace with joint sealant so installations in repaired areas are indistinguishable from the original work.

END OF SECTION 32 13 73

SECTION 32 31 13 - CHAIN LINK FENCES AND GATES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Chain-link fences.
 - 2. Swing gates.
 - 3. Privacy slats (to be provided in alternate no. 2).
- B. Related Requirements:
 - 1. Section 03 30 00 "Cast-in-Place Concrete" for cast-in-place concrete post footings.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for the following:
 - a. Fence and gate posts, rails, and fittings.
 - b. Chain-link fabric, reinforcements, and attachments.
 - c. Accessories: Privacy slats.
 - d. Gates and hardware.
- B. Samples for Initial Selection: For each type of factory-applied finish.
- C. Samples for Verification: For each type of component with factory-applied finish, prepared on Samples of size indicated below:
 - 1. Polymer-Coated Components: In 6-inch (150-mm) lengths for components and on full-sized units for accessories.

1.4 INFORMATIONAL SUBMITTALS

- A. Sample Warranty: For special warranty.

1.5 FIELD CONDITIONS

- A. Field Measurements: Verify layout information for chain-link fences and gates shown on Drawings in relation to property survey and existing structures. Verify dimensions by field measurements.

1.6 WARRANTY

- A. Special Warranty: Installer agrees to repair or replace components of chain-link fences and gates that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Failure to comply with performance requirements.
 - b. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
 - 2. Warranty Period: Two years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 CHAIN-LINK FENCE FABRIC

- A. General: Provide fabric in one-piece heights measured between top and bottom of outer edge of selvage knuckle or twist according to "CLFMI Product Manual" and requirements indicated below:
 - 1. Fabric Height: As indicated on Drawings.
 - 2. Steel Wire for Fabric: Wire diameter of 0.148 inch (3.76 mm).
 - a. Mesh Size: 1-1/4 inches.
 - b. Polymer-Coated Fabric: ASTM F668, Class 2b over zinc-coated steel wire.
 - 1) Color: As selected by Architect from manufacturer's full range, according to ASTM F934.
 - c. Coat selvage ends of metallic-coated fabric before the weaving process with manufacturer's standard clear protective coating.
 - 3. Selvage: Knuckled at both selvages.

2.2 FENCE FRAMEWORK

- A. Posts and Rails: ASTM F1043 for framework, including rails, braces, and line; terminal; and corner posts. Provide members with minimum dimensions and wall thickness according to ASTM F1043 or ASTM F1083 based on the following:
 - 1. Fence Height: As indicated on Drawings.

2. Light-Industrial-Strength Material.
 - a. Line Post: 3.5 inches in diameter.
 - b. End, Corner, and Pull Posts: 3.5 inches.
3. Horizontal Framework Members: Intermediate, top and bottom rails according to ASTM F1043.
 - a. Top Rail: 1.66 inches (42 mm) in diameter.
4. Brace Rails: ASTM F1043.
5. Metallic Coating for Steel Framework:
 - a. Type A: Not less than minimum 2.0-oz./sq. ft. (0.61-kg/sq. m) average zinc coating according to ASTM A123/A123M or 4.0-oz./sq. ft. (1.22-kg/sq. m) zinc coating according to ASTM A653/A653M.
 - b. Type B: Zinc with organic overcoat, consisting of a minimum of 0.9 oz./sq. ft. (0.27 kg/sq. m) of zinc after welding, a chromate conversion coating, and a clear, verifiable polymer film.
 - c. External, Type B: Zinc with organic overcoat, consisting of a minimum of 0.9 oz./sq. ft. (0.27 kg/sq. m) of zinc after welding, a chromate conversion coating, and a clear, verifiable polymer film. Internal, Type D, consisting of 81 percent, not less than 0.3-mil- (0.0076-mm-) thick, zinc-pigmented coating.
 - d. Type C: Zn-5-Al-MM alloy, consisting of not less than 1.8-oz./sq. ft. (0.55-kg/sq. m) coating.
 - e. Coatings: Any coating above.
6. Polymer coating over metallic coating.
 - a. Color: As selected by Architect from manufacturer's full range, according to ASTM F934.

2.3 TENSION WIRE

- A. Polymer-Coated Steel Wire: 0.148-inch- (3.8-mm-) diameter, tension wire according to ASTM F1664, Class 2b over zinc-coated steel wire.
 1. Color: Match chain-link fabric, according to ASTM F934.

2.4 SWING GATES

- A. General: ASTM F900 for gate posts and single and double swing gate types.
 1. Gate Leaf Width: As indicated.
 2. Framework Member Sizes and Strength: Based on gate fabric height as indicated.
 3. Select gate frame tubing sizes according to ASTM F900, based on gate leaf width and fabric height.
- B. Pipe and Tubing:
 1. Zinc-Coated Steel: ASTM F1043 and ASTM F1083; protective coating and finish to match fence framework.
 2. Gate Posts: Round tubular steel.

- 3. Gate Frames and Bracing: Round tubular steel.
- C. Frame Corner Construction: Welded or assembled with corner fittings.
- D. Hardware:
 - 1. Double gates:
 - a. Hinges: 360-degree inward and outward swing.
 - b. Latch: Permitting operation from both sides of gate with provision for padlocking accessible from both sides of gate.
 - c. Padlock and Chain.
 - 2. Single gates:
 - a. Hinges: flush mount, self-closing, safety.
 - b. Latch: Self-latching, magnetic safety gate latch, complying with ASTM F2200 for use in secured child-access areas.
 - c. Provide qty of hinges per mfr.'s recommendation for gate size.

2.5 FITTINGS

- A. Provide fittings according to ASTM F626.
- B. Post Caps: Provide for each post.
 - 1. Provide line post caps with loop to receive tension wire or top rail.
- C. Rail and Brace Ends: For each gate, corner, pull, and end post.
- D. Rail Fittings: Provide the following:
 - 1. Top Rail Sleeves: Pressed-steel or round-steel tubing not less than 6 inches (152 mm) long.
 - 2. Rail Clamps: Line and corner boulevard clamps for connecting intermediate rails to posts.
- E. Tie Wires, Clips, and Fasteners: According to ASTM F626.
 - 1. Standard Round Wire Ties: For attaching chain-link fabric to posts, rails, and frames, according to the following:
 - a. Hot-Dip Galvanized Steel: 0.148-inch- (3.76-mm-) diameter wire; galvanized coating thickness matching coating thickness of chain-link fence fabric.
- F. Finish:
 - 1. Metallic Coating for Pressed Steel or Cast Iron: Not less than 1.2 oz./sq. ft. (366 g/sq. m) of zinc.
 - a. Polymer coating over metallic coating.

2.6 PRIVACY SLATS

- A. Tubular Polyethylene Slats: Minimum 0.023-inch (0.58-mm)-thick tubular polyethylene, manufactured for chain-link fences from virgin polyethylene with UV inhibitor, sized to fit mesh specified for direction indicated.

- B. Color: As selected by Architect from manufacturer's full range.

2.7 GROUT AND ANCHORING CEMENT

- A. Nonshrink, Nonmetallic Grout: Factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C1107/C1107M. Provide grout, recommended in writing by manufacturer, for exterior applications.
- B. Anchoring Cement: Factory-packaged, nonshrink, nonstaining, hydraulic-controlled expansion cement formulation for mixing with water at Project site to create pourable anchoring, patching, and grouting compound. Provide formulation that is resistant to erosion from water exposure without needing protection by a sealer or waterproof coating, and that is recommended in writing by manufacturer for exterior applications.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and conditions, with Installer present, for compliance with requirements for site clearing, earthwork, pavement work, and other conditions affecting performance of the Work.
 - 1. Do not begin installation before final grading is completed unless otherwise permitted by Architect.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Stake locations of fence lines, gates, and terminal posts. Do not exceed intervals of 500 feet (152 m) or line of sight between stakes. Indicate locations of utilities, lawn sprinkler system, underground structures, benchmarks, and property monuments.

3.3 CHAIN-LINK FENCE INSTALLATION

- A. Install chain-link fencing according to ASTM F567 and more stringent requirements specified.
- B. Post Excavation: Drill or hand-excavate holes for posts to diameters and spacings indicated, in firm, undisturbed soil.
- C. Post Setting: Set posts in concrete at indicated spacing into firm, undisturbed soil.
 - 1. Verify that posts are set plumb, aligned, and at correct height and spacing, and hold in position during setting with concrete or mechanical devices.
 - 2. Concrete Fill: Place concrete around posts to dimensions indicated and vibrate or tamp for consolidation. Protect above ground portion of posts from concrete splatter.
- D. Terminal Posts: Install terminal end, corner, and gate posts according to ASTM F567.

- E. Line Posts: Space line posts uniformly at 88 inches o.c. maximum. Note all posts shall be set in 18 inch diameter, 48 inch deep concrete footings typical.
- F. Post Bracing and Intermediate Rails: Install according to ASTM F567, maintaining plumb position and alignment of fence posts. Diagonally brace terminal posts to adjacent line posts with truss rods and turnbuckles. Install braces at end and gate posts and at both sides of corner and pull posts.
 - 1. Locate horizontal braces at midheight of fabric, on fences with top rail, and at two-third fabric height on fences without top rail. Install so posts are plumb when diagonal rod is under proper tension.
- G. Tension Wire: Install according to ASTM F567, maintaining plumb position and alignment of fence posts. Pull wire taut, without sags. Fasten fabric to tension wire with **0.120-inch- (3.05-mm-)** diameter hog rings of same material and finish as fabric wire, spaced a maximum of **24 inches (610 mm)** o.c. Install tension wire in locations indicated before stretching fabric. Provide horizontal tension wire at the following locations:
 - 1. Extended along top and bottom of fence fabric. Install top tension wire through post cap loops. Install bottom tension wire within **6 inches (152 mm)** of bottom of fabric and tie to each post with not less than same diameter and type of wire.
- H. Top Rail: Install according to ASTM F567, maintaining plumb position and alignment of fence posts. Run rail continuously through line post caps, bending to radius for curved runs and terminating into rail end attached to posts or post caps fabricated to receive rail at terminal posts. Provide expansion couplings as recommended in writing by fencing manufacturer.
- I. Intermediate and Bottom Rails: Secure to posts with fittings.
- J. Chain-Link Fabric: Apply fabric to outside of enclosing framework. Leave **2-inch (50-mm)** bottom clearance between finish grade or surface and bottom selvage unless otherwise indicated. Pull fabric taut and tie to posts, rails, and tension wires. Anchor to framework so fabric remains under tension after pulling force is released.
- K. Tension or Stretcher Bars: Thread through fabric and secure to end, corner, pull, and gate posts, with tension bands spaced not more than **15 inches (380 mm)** o.c.
- L. Tie Wires: Use wire of proper length to firmly secure fabric to line posts and rails. Attach wire at one end to chain-link fabric, wrap wire around post a minimum of 180 degrees, and attach other end to chain-link fabric according to ASTM F626. Bend ends of wire to minimize hazard to individuals and clothing.
 - 1. Maximum Spacing: Tie fabric to line posts at **12 inches (300 mm)** o.c. and to braces at **24 inches (610 mm)** o.c.
- M. Fasteners: Install nuts for tension bands and carriage bolts on the side of fence opposite the fabric side.
- N. Privacy Slats: Install slats in direction indicated, securely locked in place.
 - 1. Install slats per manufacturer's instructions to achieve minimum 80–85% visual screening.
 - 2. Secure at top and/or bottom rails as required for wind resistance and warranty compliance.

3.4 GATE INSTALLATION

- A. Install gates according to manufacturer's written instructions, level, plumb, and secure for full opening without interference. Attach fabric as for fencing. Attach hardware using tamper-resistant or concealed means. Install ground-set items in concrete for anchorage. Adjust hardware for smooth operation.

3.5 ADJUSTING

- A. Gates: Adjust gates to operate smoothly, easily, and quietly, free of binding, warp, excessive deflection, distortion, nonalignment, misplacement, disruption, or malfunction, throughout entire operational range. Confirm that latches and locks engage accurately and securely without forcing or binding.
- B. Lubricate hardware and other moving parts.

END OF SECTION 32 31 13

SECTION 33 41 00 - STORM UTILITY DRAINAGE PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Pipe and fittings.
2. Cleanouts
3. Drains
4. Catch basins.
5. Pipe outlets.



1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1. Manufacturer's product data and installation guidelines
2. Proposed details for each unique condition, including but not limited to:
 - a. Pipe Joints details and proposed materials
 - b. Penetration treatments at manholes and catch basins

- B. Shop Drawings:

1. Catch basins and stormwater inlets. Include plans, elevations, sections, details, frames, covers, and grates.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Do not store plastic manholes, pipe, and fittings in direct sunlight.
- B. Protect pipe, pipe fittings, and seals from dirt and damage.
- C. Handle manholes according to manufacturer's written rigging instructions.

- D. Handle catch basins and stormwater inlets according to manufacturer's written rigging instructions.

PART 2 - PRODUCTS

2.1 PVC PIPE AND FITTINGS

A. PVC Type PSM Sewer Piping:

1. Pipe: ASTM D 3034, SDR 26, PVC Type PSM sewer pipe with bell-and-spigot ends for gasketed joints. SDR 35 permitted at areas under green spaces (non-paved areas) only.
2. Fittings: ASTM D 3034, PVC with bell ends.
3. Gaskets: ASTM F 477, elastomeric seals.

B. PVC Schedule 40 Pipe

1. For use at roof drain to catch basin connections (only)
2. Pipe: ASTM D1784
3. Fittings: ASTM D2665

2.2 CLEANOUTS

A. PVC Cleanouts:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. NDS Inc.
 - b. Zurn Industries, LLC.
2. Source Limitations: Obtain PVC cleanouts from single manufacturer.
3. Description: PVC body with PVC threaded plug. Include PVC sewer pipe fitting and riser to cleanout of same material as sewer piping.

2.3 CONCRETE

A. General: Cast-in-place concrete according to ACI 318, and the following:

1. Cement: ASTM C 150, Type II.
2. Fine Aggregate: ASTM C 33, sand.
3. Coarse Aggregate: ASTM C 33, crushed gravel.
4. Water: Potable.

B. Portland Cement Design Mix: 4000 psi minimum, with 0.45 maximum water/cementitious materials ratio.

1. Reinforcing Fabric: ASTM A1064, steel, welded wire fabric, plain.
 2. Reinforcing Bars: ASTM A 615, Grade 60 deformed steel.
- C. Manhole Channels and Benches: Factory or field formed from concrete. Portland cement design mix, 4000 psi minimum, with 0.45 maximum water/cementitious materials ratio. Include channels and benches in manholes.
1. Channels: Concrete invert, formed to same width as connected piping, with height of vertical sides to three-fourths of pipe diameter. Form curved channels with smooth, uniform radius and slope.
 - a. Invert Slope: 1 percent through manhole.
 2. Benches: Concrete, sloped to drain into channel.
 - a. Slope: 4 percent.
- D. Ballast and Pipe Supports: Portland cement design mix, 3000 psi minimum, with 0.58 maximum water/cementitious materials ratio.
1. Reinforcing Fabric: ASTM A 1064, steel, welded wire fabric, plain.
 2. Reinforcing Bars: ASTM A 615, Grade 60 deformed steel.

2.4 CATCH BASINS

- A. Standard Precast Concrete Catch Basins:
1. Description: ASTM C 478, precast, reinforced concrete, of depth indicated, with provision for sealant joints.
 2. Base Section: 6-inch minimum thickness for floor slab and 4-inch minimum thickness for walls and base riser section, and separate base slab or base section with integral floor.
 3. Riser Sections: 4-inch minimum thickness, 48-inch diameter, and lengths to provide depth indicated.
 4. Top Section: Eccentric-cone type unless concentric-cone or flat-slab-top type is indicated. Top of cone of size that matches grade rings.
 5. Joint Sealant: ASTM C 990, bitumen or butyl rubber.
 6. Pipe Connectors: ASTM C 923, resilient, of size required, for each pipe connecting to base section.
- B. Frames and Grates: ASTM A 536, Grade 60-40-18, ductile iron designed for A-16, structural loading. Include flat grate with small square or short-slotted drainage openings.
1. Size: 24 by 24 inches minimum unless otherwise indicated.
 2. Grate Free Area: Approximately 50 percent unless otherwise indicated.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Excavation, trenching, and backfilling are specified in Section 312000 "Earth Moving."

3.2 PIPING INSTALLATION

- A. General Locations and Arrangements: Drawing plans and details indicate general location and arrangement of underground storm drainage piping. Location and arrangement of piping layout take into account design considerations. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
- B. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
- C. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.
- D. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
- E. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process of microtunneling.
- F. Install gravity-flow, nonpressure drainage piping according to the following:
 - 1. Install piping pitched down in direction of flow.
 - 2. Install PVC sewer piping according to ASTM D 2321 and ASTM F 1668.
 - 3. Install PP pipe according to ASTM D2321 and manufacturer's installation guidelines.
 - 4. Install reinforced-concrete sewer piping according to ASTM C 1479 and ACPA's "Concrete Pipe Installation Manual."

3.3 PIPE JOINT CONSTRUCTION

- A. Join gravity-flow, nonpressure drainage piping according to the following:
 - 1. Join PVC sewer piping according to ASTM D 2321 and ASTM D 3034 for elastomeric-seal joints or ASTM D 3034 for elastomeric-gasketed joints.
 - 2. Join PVC schedule 40 according to ASTM D 2855 for solvent-cemented joints
 - 3. Join reinforced-concrete sewer piping according to ACPA's "Concrete Pipe Installation Manual" for rubber-gasketed joints.
 - 4. Join dissimilar pipe materials with nonpressure-type flexible couplings.

3.4 CLEANOUT INSTALLATION

- A. Install cleanouts and riser extensions from sewer pipes to cleanouts at grade. Use cast-iron soil pipe fittings in sewer pipes at branches for cleanouts and cast-iron soil pipe for riser extensions to cleanouts. Install piping so cleanouts open in direction of flow in sewer pipe.
 - 1. Use Light-Duty, top-loading classification cleanouts in earth or unpaved foot-traffic areas.
 - 2. Use Medium-Duty, top-loading classification cleanouts in paved foot-traffic areas.
 - 3. Use Heavy-Duty, top-loading classification cleanouts in vehicle-traffic service areas.
 - 4. Use Extra-Heavy-Duty, top-loading classification cleanouts in roads.
- B. Set cleanout frames and covers in earth in cast-in-place concrete block, 18 by 18 by 12 inches deep. Set with tops 1 inch above surrounding earth grade.
- C. Set cleanout frames and covers in concrete pavement and roads with tops flush with pavement surface.

3.5 CATCH BASIN INSTALLATION

- A. Construct catch basins to sizes and shapes indicated.
- B. Set frames and grates to elevations indicated.

3.6 STORMWATER INLET AND OUTLET INSTALLATION

- A. Construct inlet head walls, aprons, and sides of reinforced concrete, as indicated.

3.7 CONCRETE PLACEMENT

- A. Place cast-in-place concrete according to ACI 318.

3.8 CONNECTIONS

- A. Make connections to existing piping and underground manholes.
 - 1. Use commercially manufactured wye fittings for piping branch connections. Remove section of existing pipe; install wye fitting into existing piping; and encase entire wye fitting, plus 6-inch overlap, with not less than 6 inches of concrete with 28-day compressive strength of 3000 psi.
 - 2. Make branch connections from side into existing piping, NPS 4 to NPS 20. Remove section of existing pipe, install wye fitting into existing piping, and encase entire wye with not less than 6 inches of concrete with 28-day compressive strength of 3000 psi.
 - 3. Make branch connections from side into existing piping, NPS 21 or larger, or to underground manholes and structures by cutting into existing unit and creating an

opening large enough to allow 3 inches of concrete to be packed around entering connection. Cut end of connection pipe passing through pipe or structure wall to conform to shape of and be flush with inside wall unless otherwise indicated. On outside of pipe, manhole, or structure wall, encase entering connection in 6 inches of concrete for minimum length of 12 inches to provide additional support of collar from connection to undisturbed ground.

- a. Use concrete that will attain a minimum 28-day compressive strength of 3000 psi unless otherwise indicated.
 - b. Use epoxy-bonding compound as interface between new and existing concrete and piping materials.
4. Protect existing piping, manholes, and structures to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that may accumulate.

3.9 IDENTIFICATION

- A. Materials and their installation are specified in Section 312000 "Earth Moving." Arrange for installation of green warning tape directly over piping and at outside edge of underground structures.
1. Use warning tape or detectable warning tape over ferrous piping.
 2. Use detectable warning tape over nonferrous piping and over edges of underground structures.

3.10 FIELD QUALITY CONTROL

- A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Inspect after approximately 24 inches of backfill is in place, and again at completion of Project.
1. Submit separate reports for each system inspection.
 2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
 - d. Infiltration: Water leakage into piping.
 - e. Exfiltration: Water leakage from or around piping.
 3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
 4. Reinspect and repeat procedure until results are satisfactory.
- B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.

1. Do not enclose, cover, or put into service before inspection and approval.
2. Test completed piping systems according to requirements of authorities having jurisdiction.
3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours' advance notice.
4. Submit separate report for each test.
5. Gravity-Flow Storm Drainage Piping: Test according to requirements of authorities having jurisdiction, UNI-B-6, and the following:
 - a. Exception: Piping with soiltight joints unless required by authorities having jurisdiction.
 - b. Option: Test plastic piping according to ASTM F 1417.
 - c. Option: Test concrete piping according to ASTM C 924.

C. Leaks and loss in test pressure constitute defects that must be repaired.

D. Replace leaking piping using new materials, and repeat testing until leakage is within allowances specified.

3.11 CLEANING

A. Clean interior of piping of dirt and superfluous materials. Flush with potable water.

END OF SECTION 33 41 00